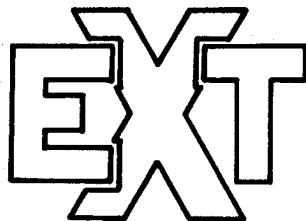
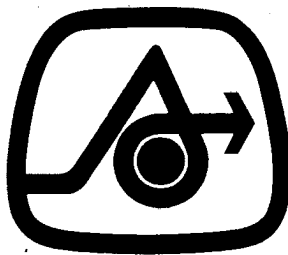


1972 Illustrated Parts List



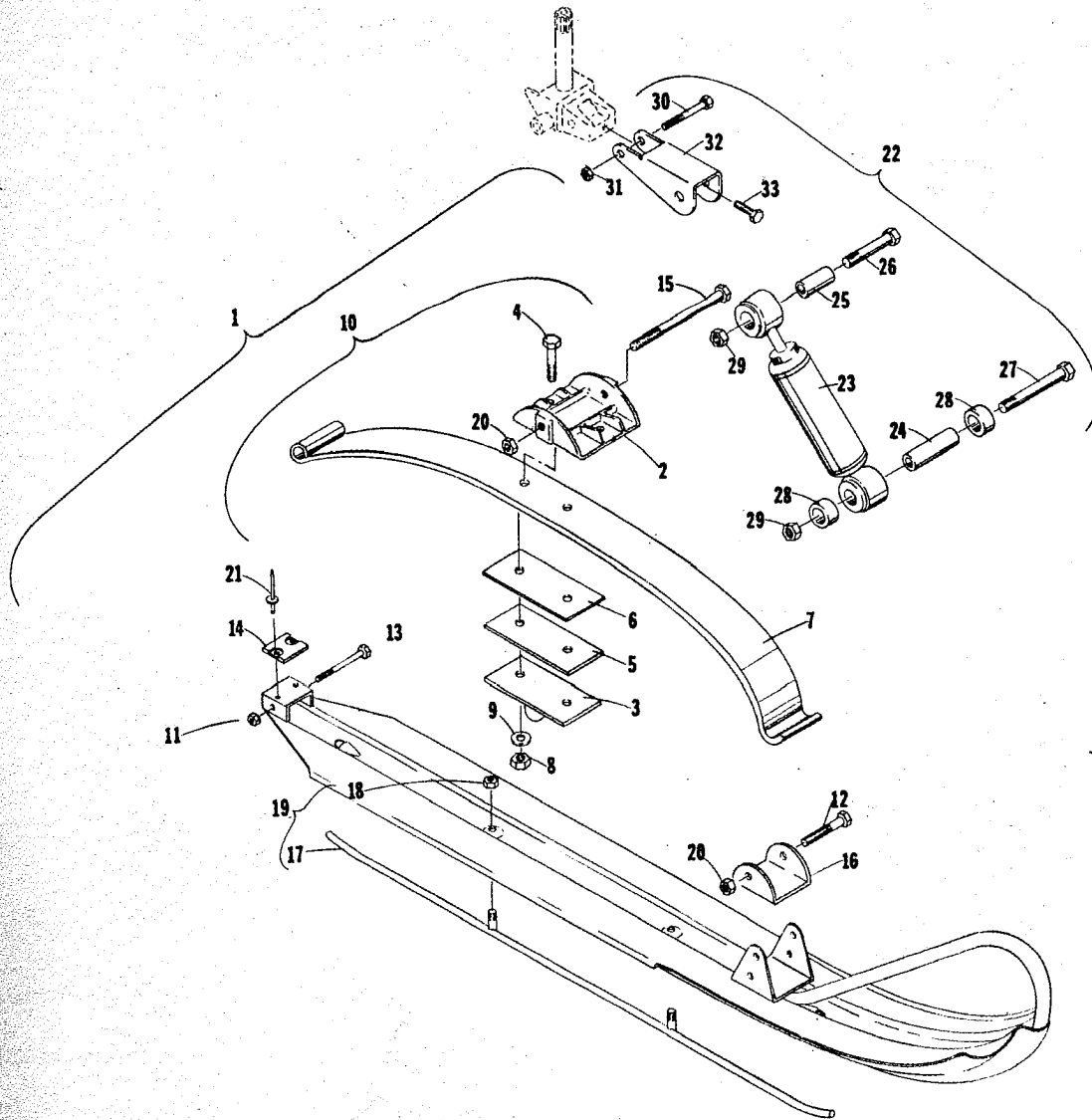
<u>MODELS</u>	<u>PART NO.</u>
250/FA-2	0110-569
292/FA-2	0110-451
340/FA-2	0110-452
400/FA-2	0110-453
440/FA-2	0110-457
440/FA-3	0110-455
650/FA-3	0110-456



ARCTIC ENTERPRISES, INC.

Thief River Falls, Minnesota

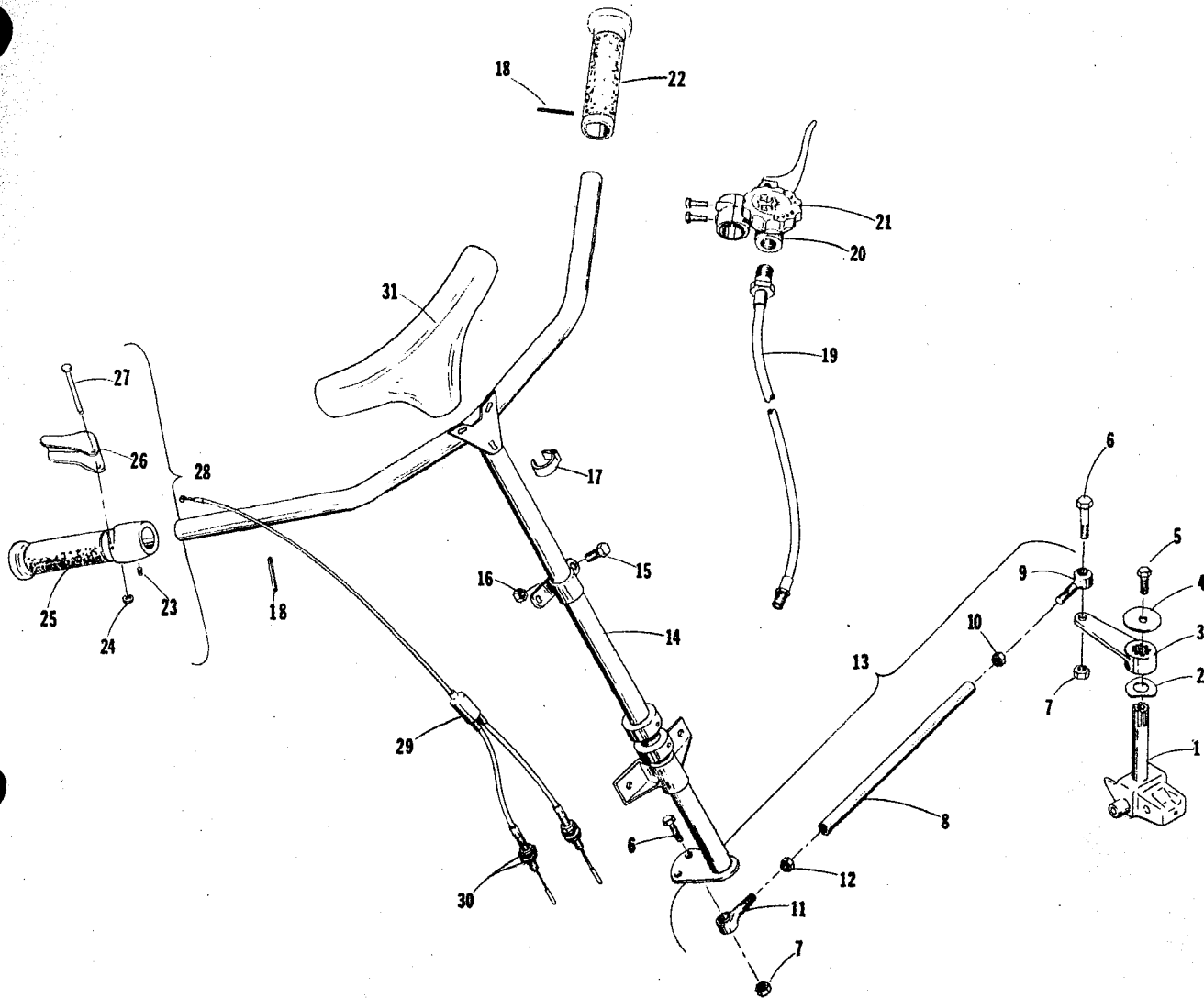
1972 EXT - Ski Spring Assembly



Ref. No.	Pt. No.	Qty.	Description
1	0110-588	1	Ski/Spring Assembly-Right
	0110-587	1	Ski/Spring Assembly-Left
2	0105-092	2	Saddle, Spindle
3	0103-036	2	Bump-Out Block
4	0123-185	4	Bolt, 3/8-24x1-1/2
5	0103-033	2	Plate, Pressure Spring
6	0103-034	2	Liner, Interleaf
7	0103-038	2	Spring, Single Leaf
8	2261-016	4	Lock Nut, 3/8-24
9	2264-001	4	Washer, .390x1
10	0110-589	1	Ski/Spring Assembly-Left (2-10)
	0110-590	1	Ski/Spring Assembly-Right (2-10)
11	2261-012	2	Lock Nut, 5/16-24
12	0123-031	2	Bolt, 3/8-24x3-1/4
13	0123-412	2	Bolt, 5/16-24x2-3/4
14	0103-028	2	Bumper Pad, Ski
15	0123-389	2	Bolt, 3/8-24x4-1/2
16	0103-007	2	Saddle, Hi-Fax

Ref. No.	Pt. No.	Qty.	Description
17	0103-039	2	Skag, Ski
18	2261-010	4	Lock Nut, 5/16-18
19	0110-591	2	Ski w/Skag (17, 18)
20	2261-016	4	Lock Nut, 3/8-24
21	0123-251	4	Rivet No. SS54LF
22	0110-597	2	Shock Absorber Assembly-Ski
23	0106-379	2	Shock Absorber, Ski
24	0106-196	2	Sleeve, Lower
25	0106-195	2	Sleeve, Upper
26	0123-288	2	Bolt, 7/16-20x2-1/4
27	0123-295	2	Bolt, 7/16-20x3-1/4
28	0106-198	4	Spacer, Nylon
29	2261-024	4	Lock Nut, 7/16-20
30	0123-388	2	Bolt, 5/16-24x2-1/4
31	2261-012	2	Lock Nut, 5/16-24
32	0105-088	2	Bracket, Shock Mounting
33	0123-131	2	Bolt, 5/16-24x3/4-Lock

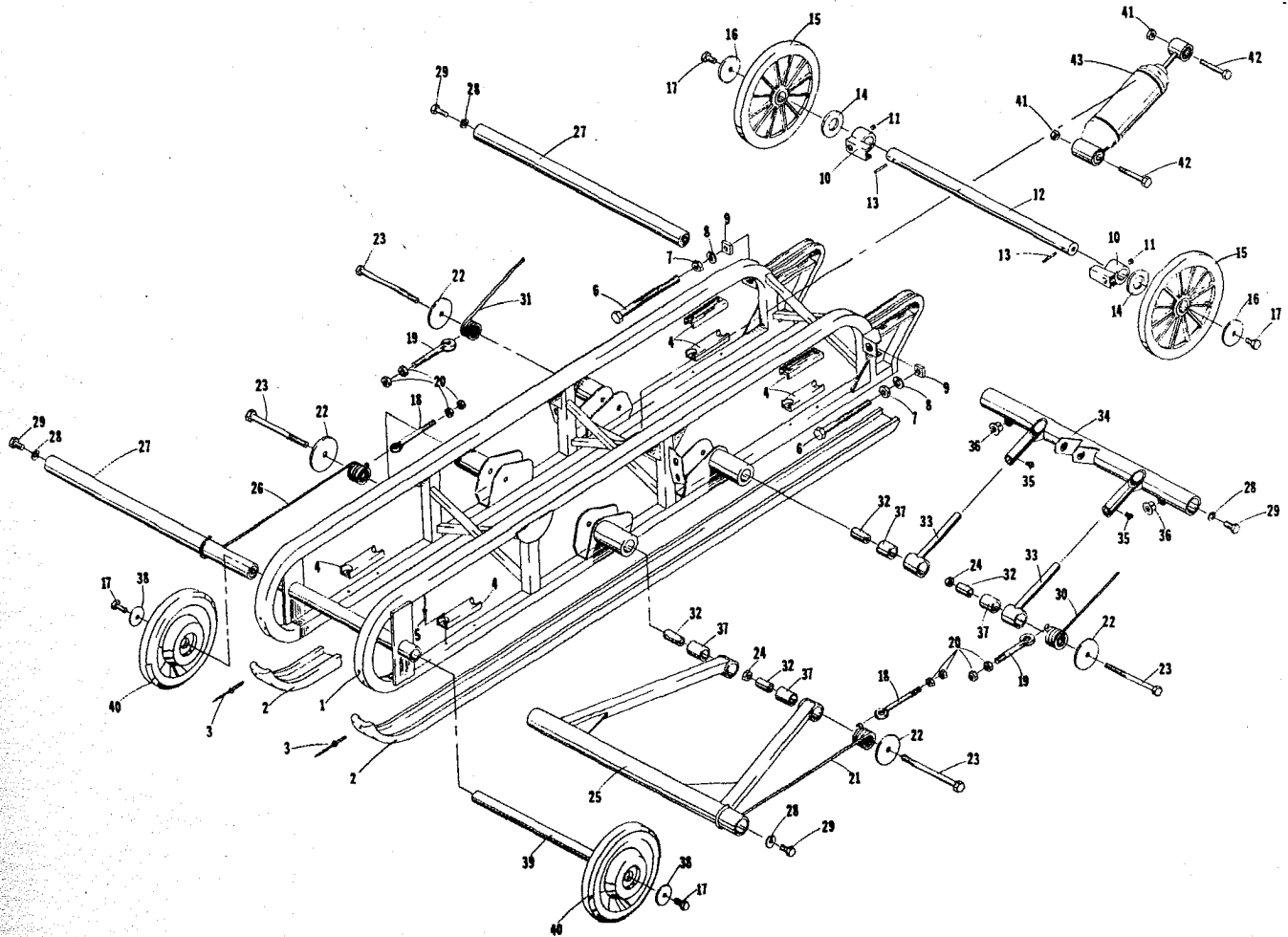
1972 EXT - Steering Assembly



Ref. No.	Pt. No.	Qty.	Description
1	0105-090	2	Spindle, Forged
2	0123-261	2	Washer, U-Bend
3	0110-017	2	Spindle Arm
4	0123-019	2	Washer, 21/64x1-1/2
5	0123-131	2	Bolt, 5/16-24x3/4
6	0123-066	4	Bolt, 3/8-24x1-1/8
7	2261-016	4	Lock Nut, 3/8-24
8	0105-094	2	Tie Rod
9	0105-049	2	Rod End, R.H. Thd.
10	0123-191	2	Jam Nut, 3/8-24
11	0105-093	2	Rod End, L.H. Thd.
12	0123-379	2	Jam Nut, 3/8-24, L.H. Thd.
13	0110-080	2	Tie Rod Assembly (8-12)
14	0110-595	1	Steering Post Assembly
15	0123-222	2	Bolt, 1/2-20x5/8
16	2261-008	2	Lock Nut, 1/4-20
17	0123-424	3	Clip, Conduit

Ref. No.	Pt. No.	Qty.	Description
18	0123-061	2	Pin, Spring-5/32x1-1/4
19	0109-418	1	Pressure Line, Brake
20	0109-419	1	Master Cylinder, Brake
21	0109-422	1	Cover, Master Cylinder, Brake
22	0105-118	1	Handlegrip
23	0123-218	1	Set Screw, 1/4-20x5/16
24	0123-231	1	Ring, Retaining
25	0109-153	1	Handle, Control
26	0109-150	1	Lever, Control
27	0123-230	1	Pin
28	0110-113	1	Handle, Throttle Control Assy. (23-27)
29	0187-004	1	Cable, Throttle (2 Cyl.)
	0187-002	1	Cable, Throttle (3 Cyl.)
30	0123-406	4	Nut, Flange-5/16-24 (2 Cyl.)
	0123-406	6	Nut, Flange-5/16-24 (3 Cyl.)
31	0106-357	1	Pad, Handlebar

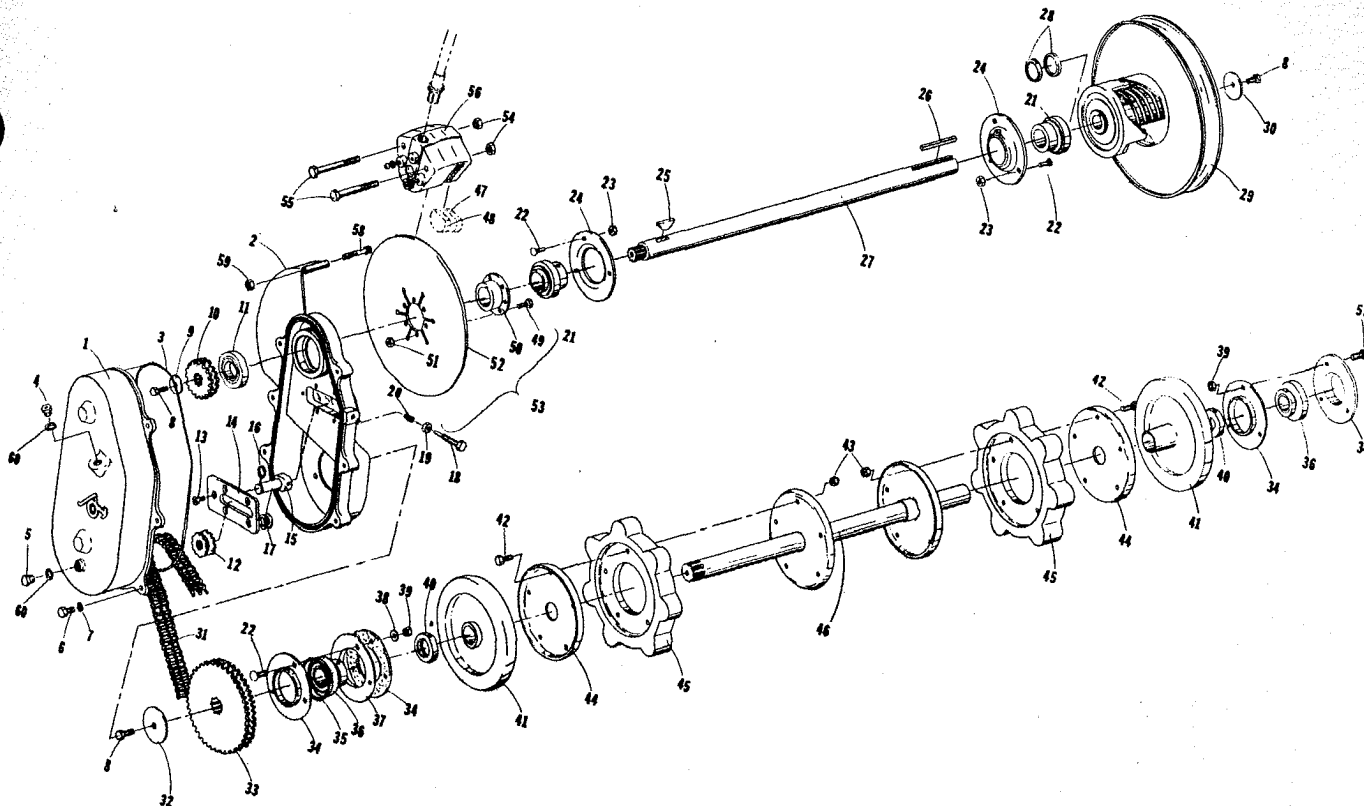
1972 EXT - Undercarriage



Ref. No.	Pt. No.	Qty.	Description
1	0104-251	1	Skid Frame Weldment
2	0104-187	2	Hi-Fax, Skid Frame
3	0123-071	34	Rivet, SS56D
4	0104-073	6	Shock Pad
5	0123-251	12	Rivet, SS54LF
6	0123-328	2	Bolt, 7/16-14x4
7	0123-142	2	Nut, 7/16-14
8	0123-111	2	Lock Washer, 7/16
9	0123-356	2	Nut, Square 7/16-14
10	0110-268	2	Spacer, Rear Axle
11	0123-040	2	Set Screw, 3/8-24x3/8
12	0104-131	1	Axle, Rear
13	0123-061	2	Drive Pin, 5/32x1-1/4
14	0123-018	2	Washer, .765x1-1/2
15	0104-214	2	Wheel, Rear
16	0123-019	2	Washer, 21/64x1-1/2
17	0123-131	4	Bolt, 5/16-24x3/4
18	2272-037	2	Eye Bolt, Rear-3/8-16x4
19	2272-063	2	Eye Bolt, Front-3/8-16x6-5/16
20	0123-376	8	Jam Nut, 3/8-16
21	0104-032	1	Spring, Left Front
22	0123-331	4	Washer, .390x2

Ref. No.	Pt. No.	Qty.	Description
23	0123-032	4	Bolt, 3/8-24x4-1/4
24	2261-016	4	Lock Nut, 3/8-24
25	0104-221	1	Front Arm Weldment
26	0104-033	1	Spring, Right Front
27	0104-236	2	Inner Axle
28	0123-011	4	Lock Washer, 3/8
29	0123-064	4	Bolt, 3/8-24x1-1/4
30	0104-194	1	Spring, Right Rear
31	0104-195	1	Spring, Left Rear
32	0104-108	4	Insert, Pivot
33	0110-266	2	Inside Arm w/Bushing
34	0104-252	1	Arm Assembly, Rear
35	0104-062	2	Zerk, 1/4-28
36	0104-092	2	Bushing, Spring
37	0104-107	4	Oilite Bushing
38	0123-260	2	Washer, 11/32x1-1/8
39	0104-237	1	Axle
40	0102-094	2	Wheel
41	2261-024	2	Lock Nut, 7/16-20
42	0123-288	2	Bolt, 7/16-20x2-1/4
43	0106-173	1	Shock Absorber
44	0110-615	1	Undercarriage Assembly (1-43)

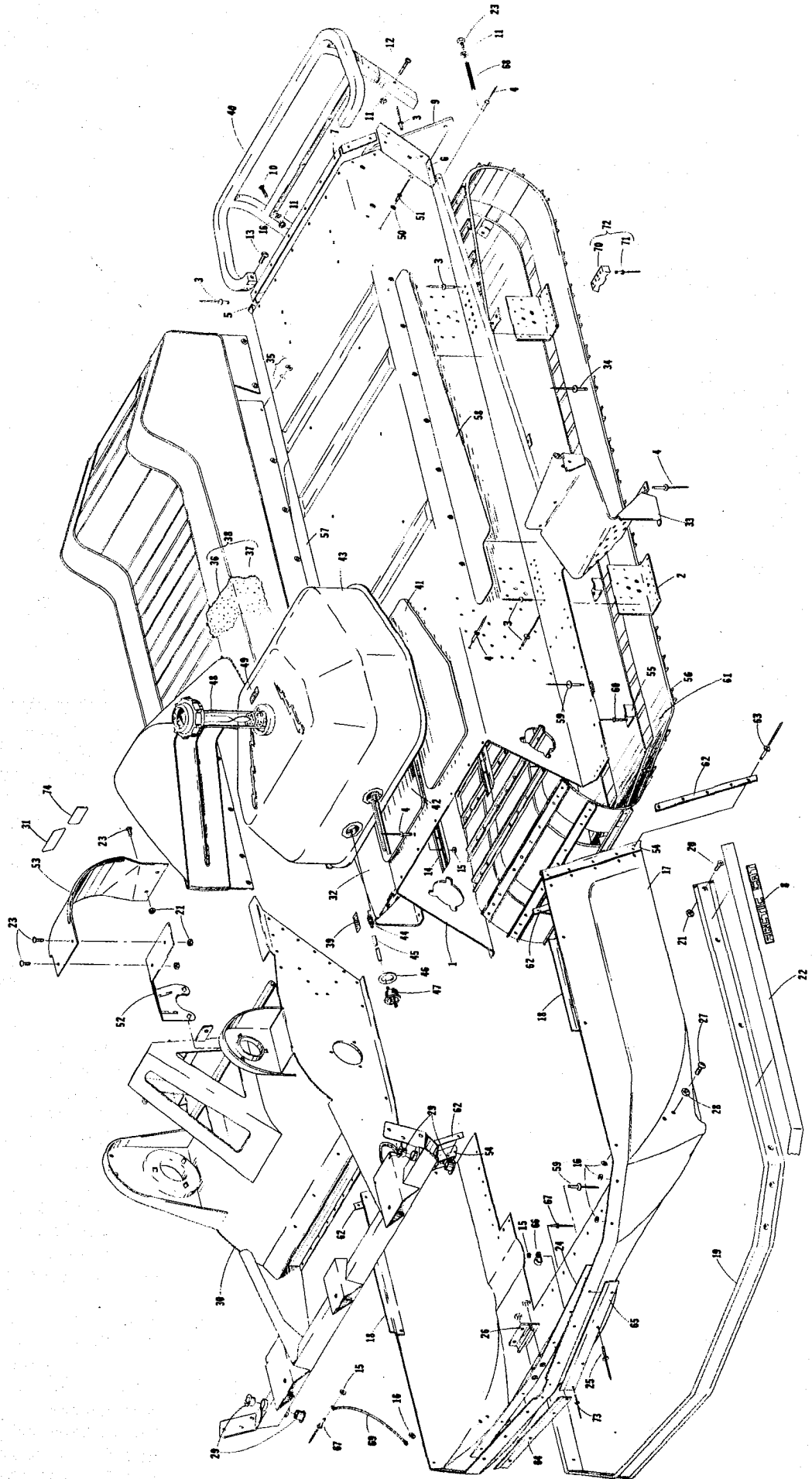
1972 EXT - Drive Train



Ref. No.	Pt. No.	Qty.	Description
1	0107-122	1	Dropcase Cover
2	0107-151	1	Dropcase
3	0107-135	1	O'Ring
4	0123-453	1	Plug, 1/2-20 w/Hole
5	0123-451	1	Plug, 1/2-20
6	0123-302	6	Bolt, 5/16-18x5/8
7	0240-002	6	Washer, ext Lock-5/16
8	0123-131	3	Bolt, 5/16-20x3/4
9	0123-260	1	Washer, 11/32x1-1/8
10	0116-122	1	Sprocket, 13T, RC35-2 (250)
	0116-006	1	Sprocket, 15T, RC35-2 (290)
	0116-005	1	Sprocket, 17T, RC35-2 (340)
	0116-225	1	Sprocket, 19T, RC35-3 (400,440/2, 440/3)
	0116-153	1	Sprocket, 21T, RC35-3 (650/3)
11	0107-138	1	Bearing, 1"
12	0107-139	1	Sprocket w/Bearing
13	0123-428	5	Bolt, Ft. Hd., 10-24x5/8
14	0107-136	1	Plate, Chain Tightener
15	0107-137	1	Slide, Chain Tightener
16	0123-426	1	Ring, Retaining
17	0123-437	4	Washer, Spacer
18	0123-427	1	Bolt, 5/16-18x3-1/4
19	0123-380	1	Nut, 5/16-18
20	0123-438	1	Spring
21	0107-123	2	Bearing, 1" w/Lock Collar
22	0123-036	9	Bolt, Crg. 5/16-18x1
23	0123-008	6	Lock Nut, 5/16-18
24	0107-125	2	Flange, Bearing w/Zerk
25	0107-133	1	Key, Woodruff-HP708
26	0101-076	1	Key, 3/16x1/4x3
27	0228-004	1	Shaft (250,290,340)
	0228-002	1	Shaft (400,440/2,440/3,650)
28	0123-263	A/R	Washer, 1x1-1/2
29	0110-604	1	Clutch, Driven-Arctic

Ref. No.	Pt. No.	Qty.	Description
30	0123-019	1	Washer, 21/64x1-1/2
31	0116-360	1	Chain, RC35-2, 68P (250,290)
	0116-361	1	Chain, RC35-2, 70P (340)
	0116-362	1	Chain, RC35-3, 70P (400,440/2,440/3)
	0116-363	1	Chain, RC35-3, 72P (650)
32	0123-020	1	Washer, 25/64x2
33	0116-156	1	Sprocket, 39T, RC35-2 (250,290,340)
	0116-152	1	Sprocket, 39T, RC35-3 (400,440/2, 440/3,650)
34	0107-026	4	Flange Plate, 1"
35	0107-003	1	Seal, O'Ring
36	0107-074	2	Bearing, 1" w/Lock Collar
37	0107-002	1	Gasket, Flange Plate
38	0123-053	3	Washer, 5/16x3/4
39	2261-010	6	Lock Nut, 5/16-18
40	0102-010	2	Collar, Set-1"
41	0102-077	2	Wheel, Drive
42	0123-037	10	Bolt, 5/16-24x1
43	2261-012	10	Lock Nut, 5/16-24
44	0102-012	2	Flange, Sprocket
45	0102-015	2	Sprocket, Track Drive
46	0110-598	1	Shaft, Track Drive
47	0109-433	1	Puck, Carrier Side
48	0109-434	1	Puck, Piston Side
49	0123-041	6	Bolt, No. 10-32 UNCx5/8
50	0109-412	1	Hub, Brake
51	2261-002	6	Nut, No. 10-32 UNC
52	0109-411	1	Disk Brake
53	0110-596	1	Brake Disk Assembly (49-52)
54	0123-125	2	Lock Nut, 3/8-24
55	0123-253	2	Bolt, 3/8-24x3
56	0110-606	1	Caliper Assembly
57	0123-035	3	Bolt, Crg.-5/16-18x3/4
58	0123-446	1	Bolt, Soc.-5/16-18x2-3/4
59	2261-010	1	Lock Nut, 5/16x18
60	0123-452	2	Washer, Neoprene-1/2

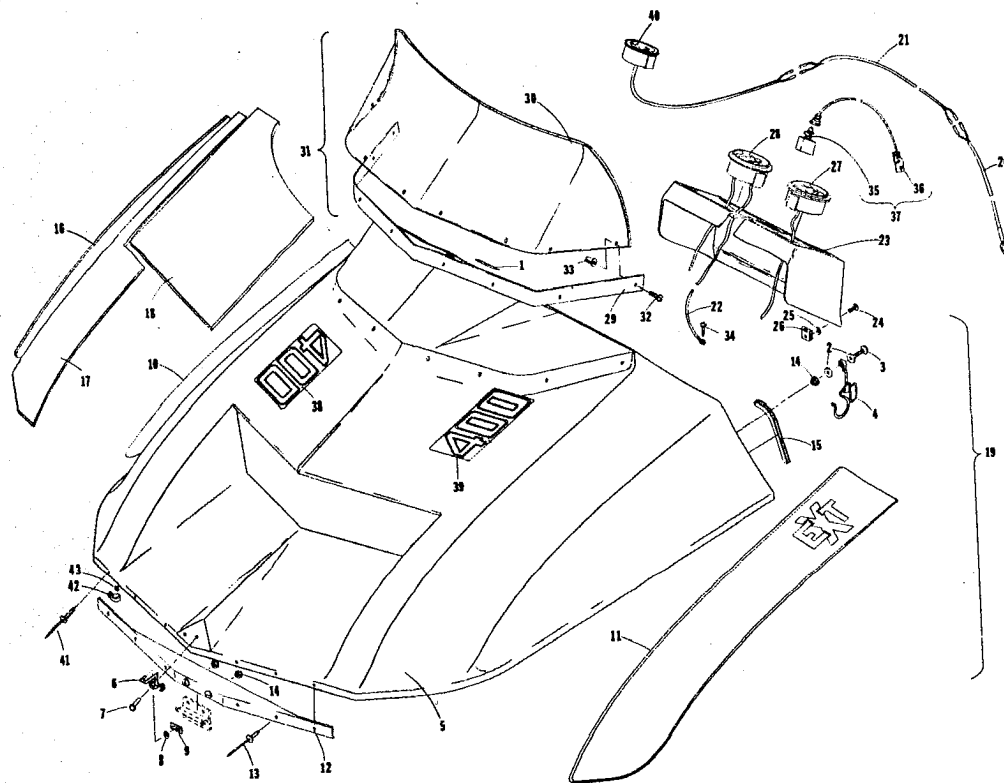
1972 EXT - Body



Ref. No.	Pt. No.	Qty.	Description
1	0116-344	1	Body, EXT
2	0104-067	4	Mounting Bracket
3	0123-070	108	Rivet SS52D
4	0123-071	42	Rivet SS56D
5	0116-368	1	Wear Plate-Right
6	0116-367	1	Wear Plate-Left
7	0116-340	1	End Plate-Body
8	0211-059	1	Decal, "Arctic Cat"
9	0116-347	1	Snowflap, "EXT"
10	0123-145	4	Bolt, 1/4-20x1-3/8 Truss
11	0123-108	8	Nut, 1/4-20, Nylon Cap
12	0123-117	2	Bolt, 1/4-20x1-1/8 Truss
13	0123-131	2	Bolt, 5/16-24x3/4
14	0106-223	2	Body Wear Strip
15	0123-149	22	Washer, 11/64
16	0123-053	8	Washer, 5/16x3/4
17	0116-341	1	Belly Pan
18	0116-355	2	Hood Channel
19	0116-351	1	Bumper, Front
20	0123-189	12	Bolt, 1/4-20x3/4
21	2261-008	16	Lock Nut, 1/4-20
22	0116-372	1	Bumper Strip
23	0123-192	6	Bolt, 1/4-20x1/2 Truss
24	0116-371	1	Bracket, Hinge Support
25	2350-006	8	Rivet, SS68LF
26	0116-350	1	Hinge
27	0123-123	4	Bolt, 5/16-18x5/8 Truss
28	2261-010	4	Lock Nut, 5/16-18
29	0105-007	4	Bushing, Steering
30	0110-602	1	Front End w/Bushings
31	0109-163	1	Decal, "Throttle Caution"
32	0116-358	1	Foot Rest-Right
33	0116-359	1	Foot Rest-Left
34	2350-002	A/R	Rivet, SS65LF, Cleat Replacement Only
35	0106-165	24	Body Snap
36	0116-338	1	Foam
37	0116-337	1	Cover
38	0110-567	1	Cushion Assembly (36, 37)

Ref. No.	Pt. No.	Qty.	Description
39	0106-180	1	Decal, "Patent No."
40	0116-343	1	Bumper, Rear
41	0116-319	1	Gas Tank Pad-Left
42	0116-320	1	Gas Tank Pad-Right
43	0116-366	1	Gas Tank, Chrome
44	0110-545	2	Filter Assembly (2 Cyl.)
	0110-545	3	Filter Assembly (3 Cyl.)
45	0210-013	2	Gas Line Hose (2 Cyl.)
	0210-013	3	Gas Line Hose (3 Cyl.)
46	0109-278	2	Gasket
47	0109-265	2	Outlet, Dual
48	0109-362	1	Gas Cap w/Gauge
49	0109-130	1	Decal, "Gas Mixture 20 to 1"
50	0116-074	24	Snap, Body
51	0123-072	24	Rivet, No. 43
52	0116-357	1	Bracket, Belt Shield
53	0116-356	1	Shield, Belt
54	0116-364	2	Trim, Belly Pan
55	0102-005	21	Guide, Track Belt
56	0102-034	41	Cleat
57	0116-354	1	Pad, Safety Walk-Right
58	0116-365	1	Pad, Safety Walk-Left
59	2350-007	34	Rivet, SS54LF
60	0123-068	42	Rivet, SS68D
61	0110-527	1	Track Assembly, Bond Cleat
62	0116-397	4	Strip
63	0123-312	10	Rivet, AA58D
64	0116-408	1	Hood Channel, Front-Right
65	0116-407	1	Hood Channel, Front-Left
66	0123-397	1	Clamp
67	0123-312	2	Rivet, AA58D
68	0123-445	2	Spring
69	0109-135	1	Hood Cable
70	0120-042	22	Ice Stud
71	0123-267	44	Rivet, SS68LF
72	0134-538	1	Ice Stud Kit (70, 71)
73	2350-004	2	Rivet, AA54D
74	0106-230	1	Decal, "Seating Capacity"

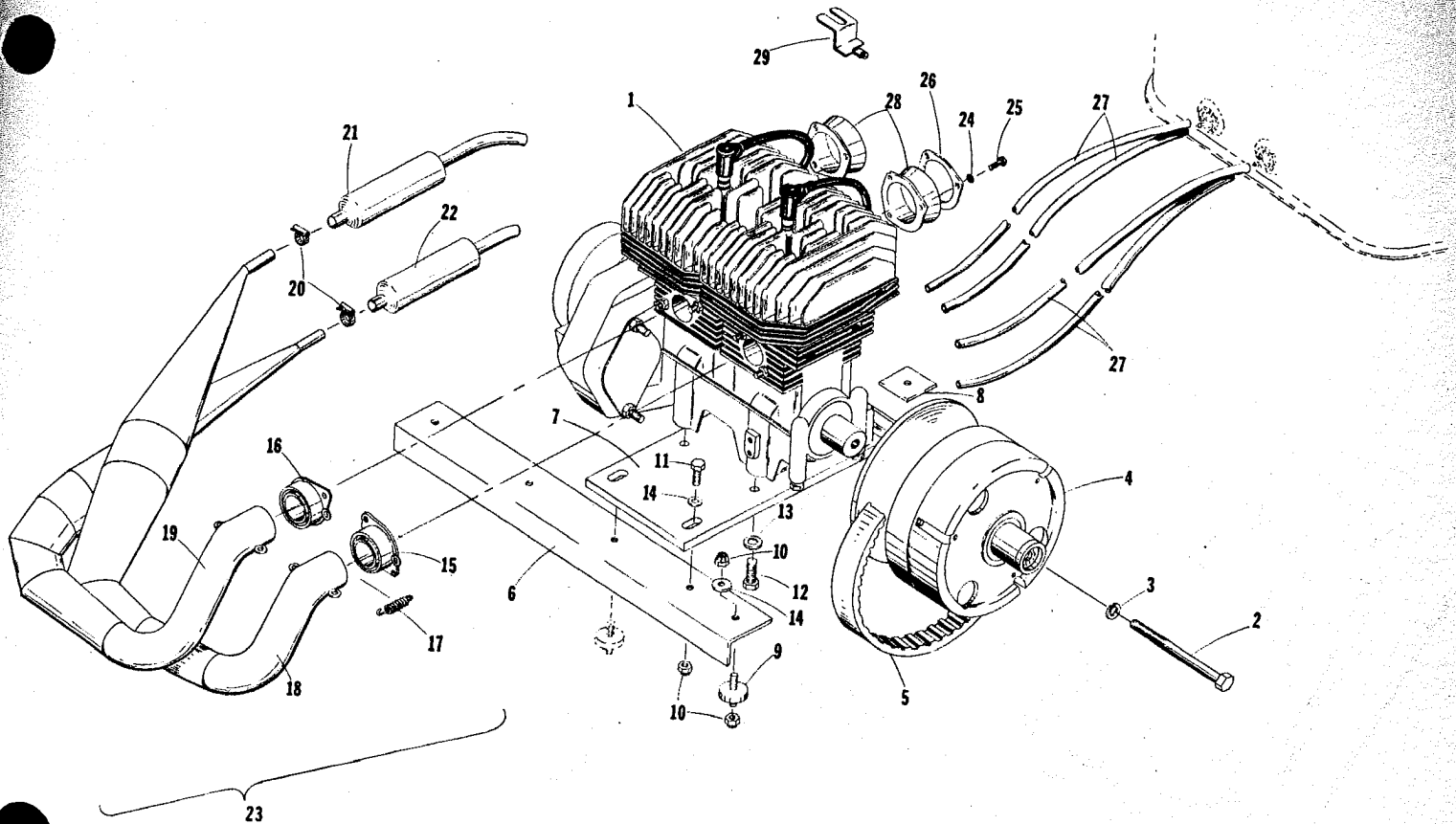
1972 EXT - Hood Assembly



Ref. No.	Pt. No.	Qty.	Description
1	0106-108	1	Decal, "Hood Caution"
2	0123-053	4	Washer, 5/16x3/4
3	0123-027	2	Screw, 1/4-20x1-1/4
4	0110-611	2	Latch Assembly
5	0116-339	1	Hood
6	0116-348	1	Plate, Arctic-Logo
7	0116-349	1	Pin, Purple-Logo
8	0123-254	2	Washer, Rubber-11/64x1/2
9	0123-408	2	Speed Nut, 5/32 Rect.
10	0116-352	1	Decal, "EXT"-Right
11	0116-353	1	Decal, "EXT"-Left
12	0116-371	1	Bracket, Hinge Support
13	2350-006	5	Rivet, SS68LF
14	2261-008	4	Nut, Lock-1/4-20
15	0221-002	1	Trim, Hood-45-1/8
16	0116-401	2	Sound Absorbing Foam-No. 1
17	0116-402	2	Sound Absorbing Foam-No. 2
18	0116-403	2	Sound Absorbing Foam-No. 3
19	0110-644	1	Hood Assembly (1-18)
20	0134-604	2	Sender (2 Cyl.)
	0134-604	3	Sender (3 Cyl.)
21	0134-709	2	Extension Wire (2 Cyl.)
	0134-709	3	Extension Wire (3 Cyl.)
22	0109-420	1	Wire, Ground
23	0116-342	1	Console
24	0123-212	3	Stud, 1/4 Turn
25	0123-213	3	Ring, Retaining
26	0123-214	3	Receptacle

Ref. No.	Pt. No.	Qty.	Description
27	0134-650	1	Speedometer
28	0134-662	1	Tachometer (2 Cyl. Only)
29	0116-335	1	Windshield Strip
30	0116-369	1	Windshield w/Strip
31	0110-566	1	Windshield, Complete (29, 30)
32	0123-128	8	Bolt, 10-32x1, Truss
33	0123-010	8	Nut, Expansion 10-32
34	0123-127	1	Screw, Metal-10x1/2
35	0109-430	1	Tether Switch
36	0109-431	1	Chord/Cap
37	0110-631	1	Tether Switch Assembly
38	0211-033	1	Decal, "250"-Right
	0211-034	1	Decal, "290"-Right
	0211-035	1	Decal, "340"-Right
	0211-036	1	Decal, "400"-Right
	0211-037	1	Decal, "440"-Right
	0211-038	1	Decal, "650"-Right
39	0211-040	1	Decal, "250"-Left
	0211-041	1	Decal, "290"-Left
	0211-042	1	Decal, "340"-Left
	0211-043	1	Decal, "400"-Left
	0211-044	1	Decal, "440"-Left
	0211-045	1	Decal, "650"-Left
40	0134-603	2	Temp. Gauge, Cyl. Head (2 Cyl.)
	0134-603	3	Temp. Gauge, Cyl. Head (3 Cyl.)
41	0123-312	1	Rivet, AA58D
42	0123-397	1	Clamp
43	0123-149	1	Washer, 11/64

1972 EXT - Engine Mounting Parts (2 Cyl.)



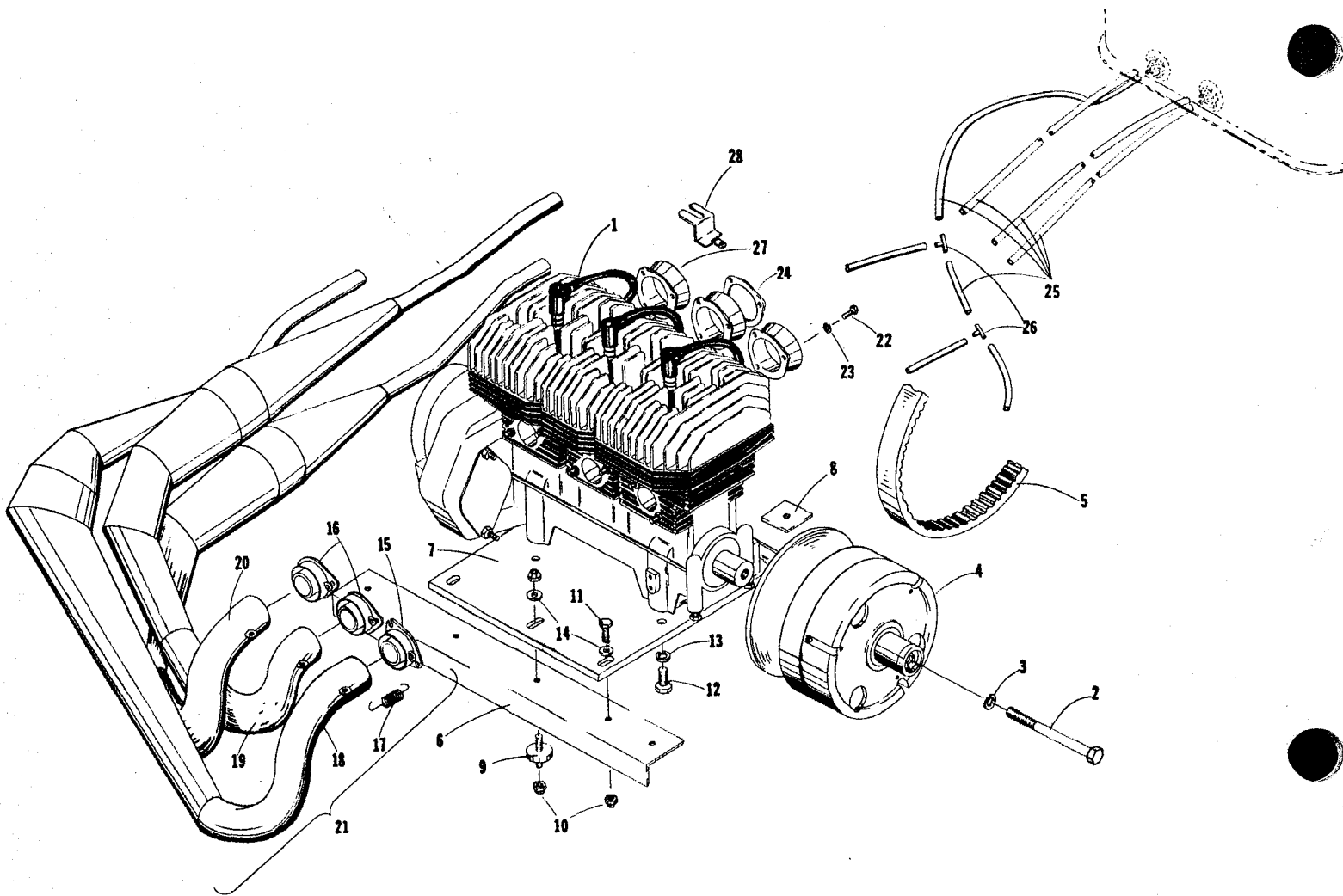
Ref. No.	Pt. No.	Qty.	Description
1	0162-075	1	Engine, Kaw. (T1A 250 R1A)
	0162-076	1	Engine, Kaw. (T1A 290 R1A)
	0162-077	1	Engine, Kaw. (T1A 340 R1A)
	0162-078	1	Engine, Kaw. (T1A 400 R1A)
	0162-086	1	Engine, Kaw. (T1A 440 R1A)
2	0123-136	1	Bolt, 1/2-20x5-1/2
3	0123-159	1	Lock Washer, 1/2
4	0225-005	1	Clutch, Drive (250,290)
	0225-006	1	Clutch, Drive (340)
	0225-007	1	Clutch, Drive (400)
	0225-015	1	Clutch, Drive (440/2)
5	0227-002	1	Belt
6	0107-134	1	Mount, Angle Support
7	0108-122	1	Engine Plate
8	0108-123	A/R	Spacer, Engine Mount
9	0108-124	5	Rubber Mount, 1/2
10	2261-016	12	Lock Nut, 3/8-24
11	0123-023	2	Bolt, 3/8-24x1
12	0123-112	4	Bolt, 1/2-13x1-1/4
13	0123-159	4	Lock Washer, 1/2
14	2264-001	2	Washer, .390x1
15	0112-183	1	Exhaust Outlet-No. 1
16	0112-184	1	Exhaust Outlet-No. 2
17	0123-321	4	Spring, Extension
18	0112-185	1	Exhaust Chamber-No. 1
19	0112-186	1	Exhaust Chamber-No. 2
20	0214-012	2	Hose Clamp

Ref. No.	Pt. No.	Qty.	Description
21	0112-191	1	Snuffer, No. 1 (Long) w/Clamp
22	0112-192	1	Snuffer, No. 2 (Short) w/Clamp
23	0110-593	1	Exhaust System, 2 Cyl. (15-22)
24	0123-014	6	Washer, Lock-1/4
25	0123-115	6	Bolt, 1/4-20x9/16
26	0109-346	2	Retaining Plate
27	0210-018	4	Gas Hose/Return Line-18"
28	0109-415	2	Ram Tube
29	0109-429	2	Mounting Bracket, Cable

Component Parts Data

0116-361	Drive Chain, 70P (340)
0116-360	Drive Chain, 68P (250,290)
0116-362	Drive Chain, 70P (400,440/2)
0170-021	Carburetor, WRD-1
0110-604	Driven Clutch
0187-004	Throttle Cable, Dual
0217-021	Spark Plug: B10EN
0116-341	Belly Pan
0110-602	Front End Weldment
Sprocket Ratio: 13/39 (250)	
15/39 (290)	
17/39 (340)	
19/39 (400,440/2)	

1972 EXT - Engine Mounting Parts (3 Cyl.)



Ref. No.	Pt. No.	Qty.	Description
1	0162-080	1	Engine, Kaw. (440/3)
	0162-081	1	Engine, Kaw. (650)
2	0123-136	1	Bolt, 1/2-20x5-1/2
3	0123-159	1	Washer, Lock-1/2
4	0225-007	1	Clutch, Drive (440/3)
	0225-010	1	Clutch, Drive (650)
5	0227-002	1	Belt
6	0107-134	1	Mount, Angle Support
7	0108-121	1	Engine Plate
8	0108-123	A/R	Spacer, Engine Mount
9	0108-124	6	Rubber Mount, 1/2
10	2261-016	12	Lock Nut, 3/8-24
11	0123-023	3	Bolt, 3/8-24x1
12	0123-112	4	Bolt, 1/2-13x1-1/4
13	0123-159	4	Washer, Lock-1/2
14	2264-001	3	Washer, .390x1
15	0112-183	1	Exhaust Outlet-No. 1
16	0112-184	2	Exhaust Outlet-No. 2
17	0123-321	6	Spring, Extension
18	0112-187	1	Exhaust Chamber-No. 1
19	0112-188	1	Exhaust Chamber-No. 2
20	0112-189	1	Exhaust Chamber-No. 3

Ref. No.	Pt. No.	Qty.	Description
21	0110-594	1	Exhaust System, 3 Cyl. (15-20)
22	0123-115	9	Bolt, 1/4-20x9/16
23	0123-014	9	Washer, Lock-1/4
24	0109-346	3	Retaining Plate
25	0210-018	4	Gas Hose/Return Line-18"
26	0109-332	2	Tee Connector
27	0109-415	3	Ram Tube
28	0109-429	3	Mounting Bracket, Cable

Component Parts Data

0116-362	Drive Chain 70P (440/3)
0116-363	Drive Chain 72P (650)
0170-021	Carburetor, WRD-1
0110-604	Driven Clutch
0187-002	Throttle Cable-Triple
0217-021	Spark Plug: B10EN
0116-341	Belly Pan
0110-602	Front End Weldment

Sprocket Ratio: 19/39 (440/3)
21/39 (650)

