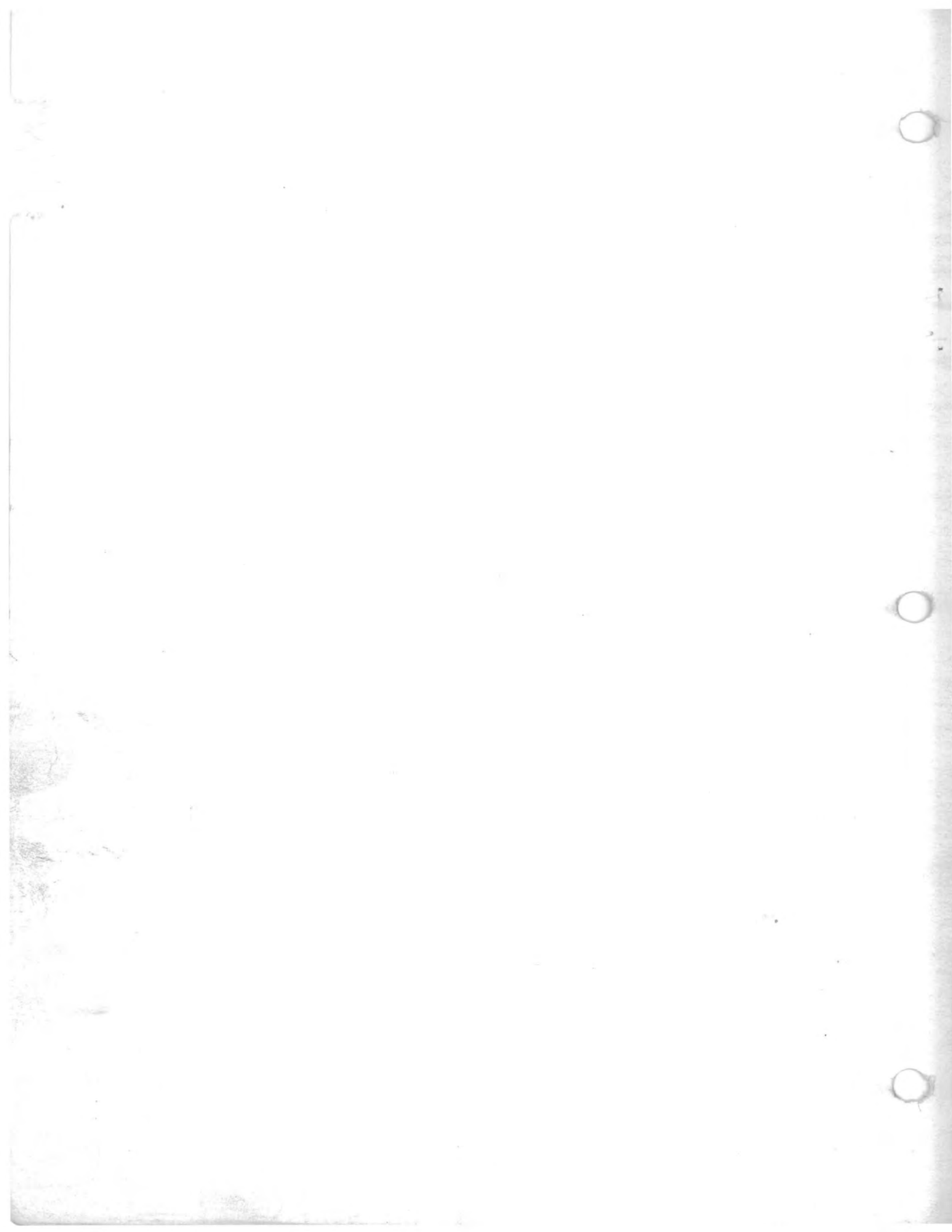


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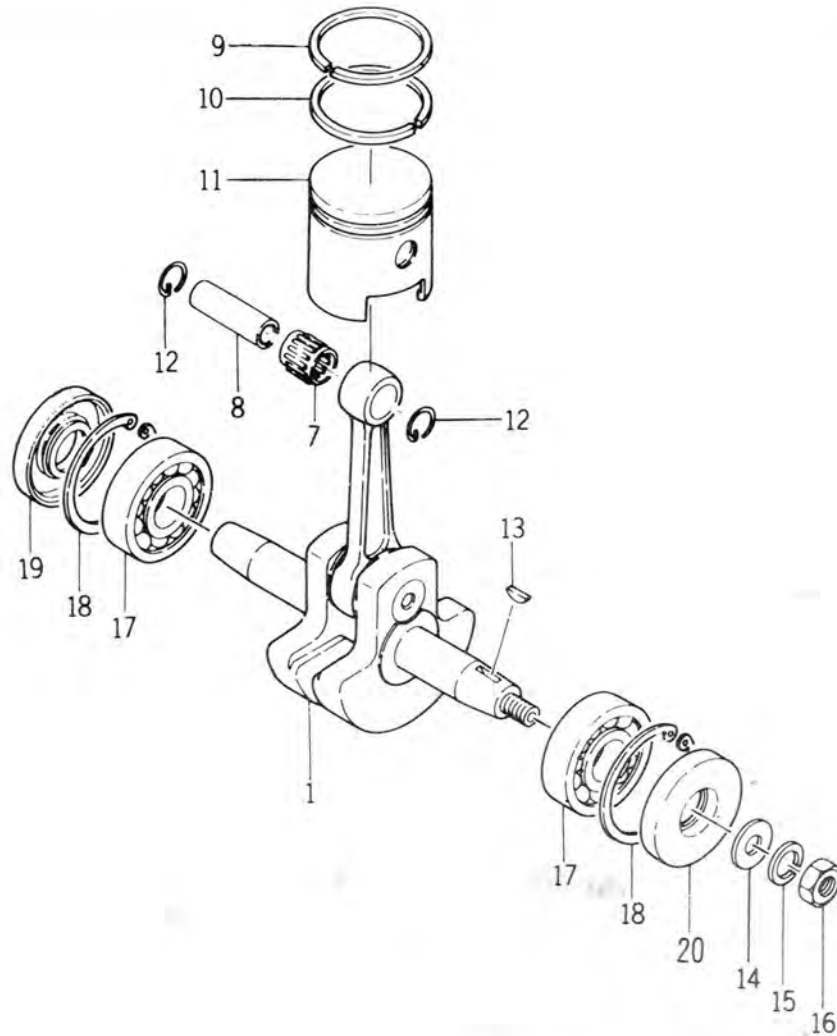


**250 M - 340 T - 440 T**

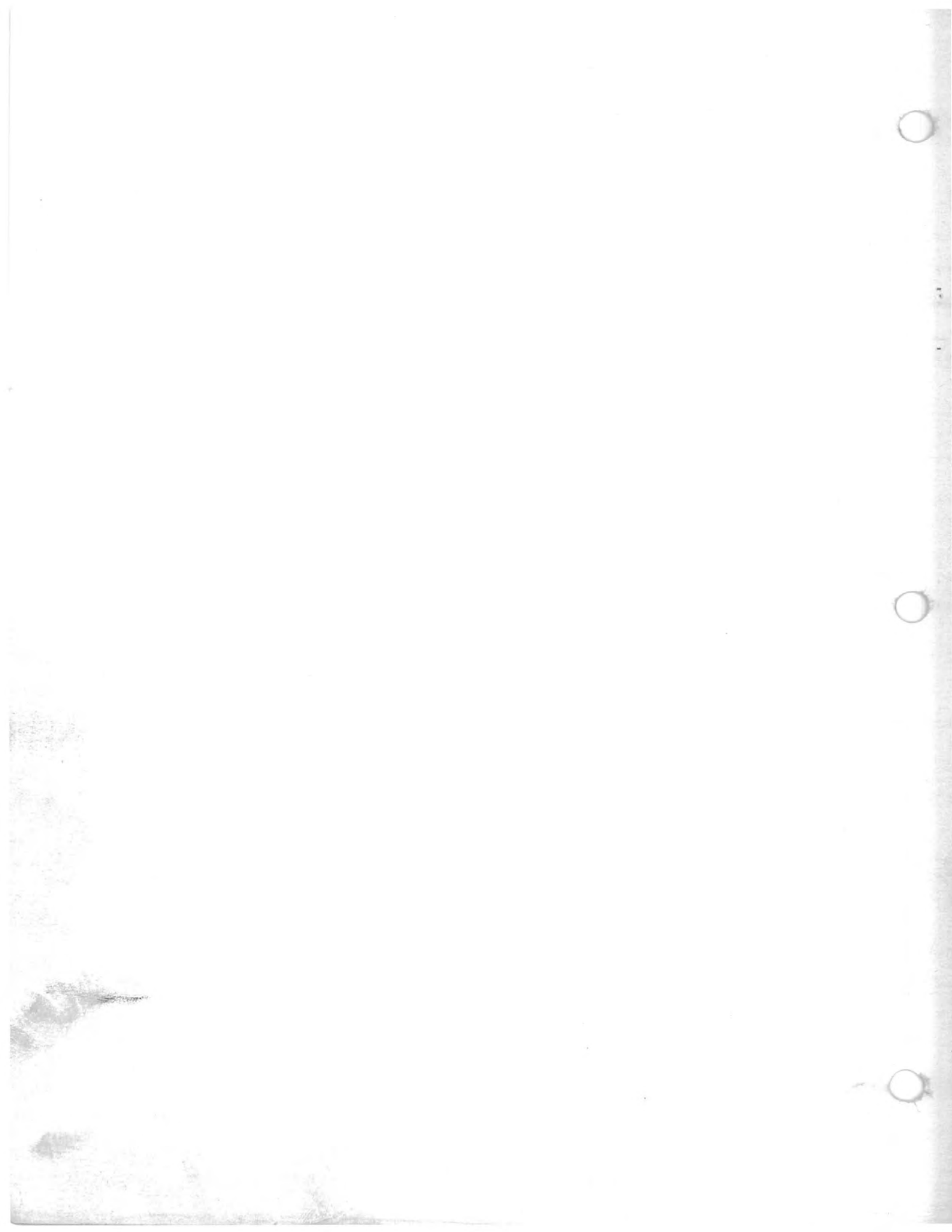
**PARTS CATALOGUE**



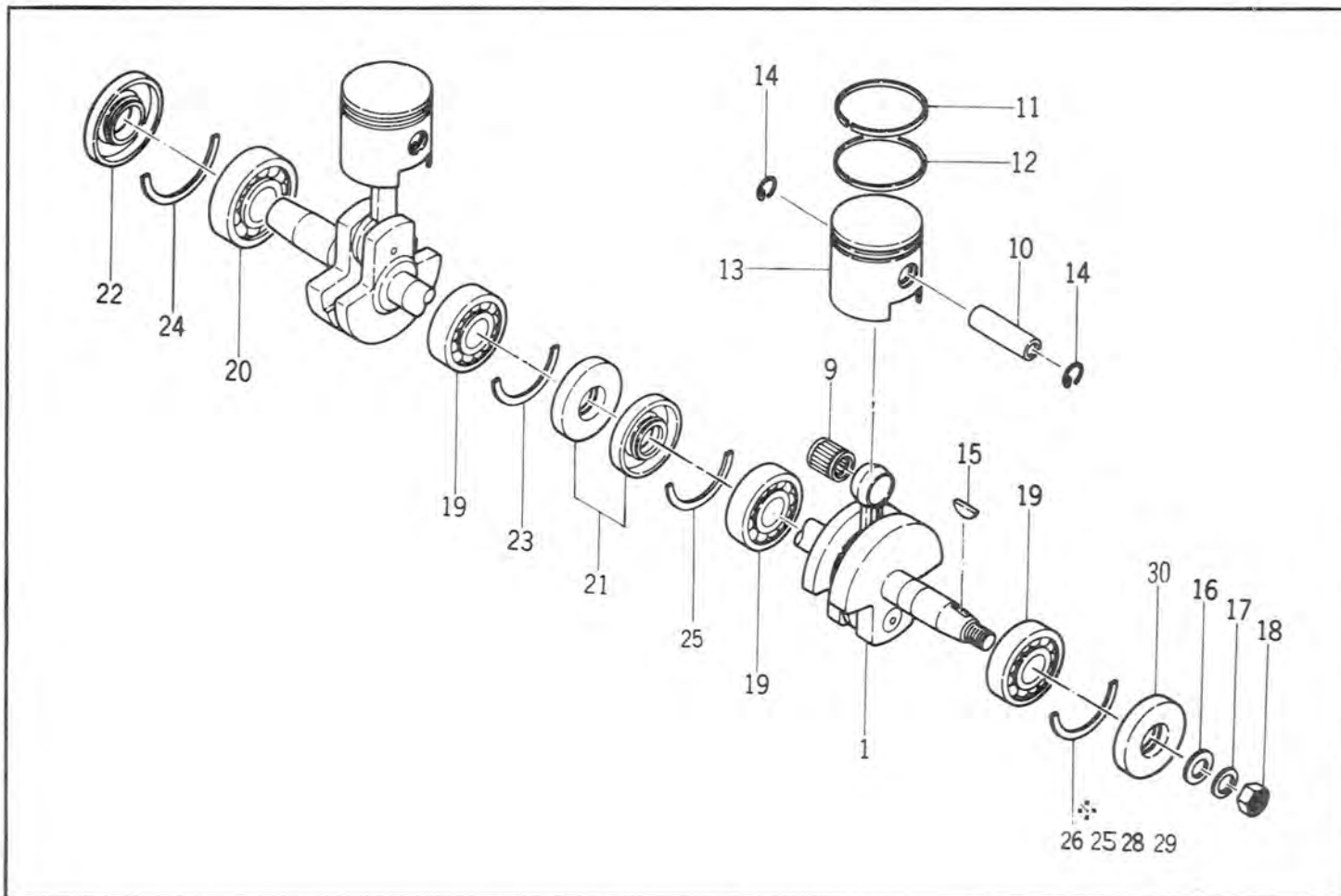
# PISTON & CRANKSHAFT (BSE 250M)



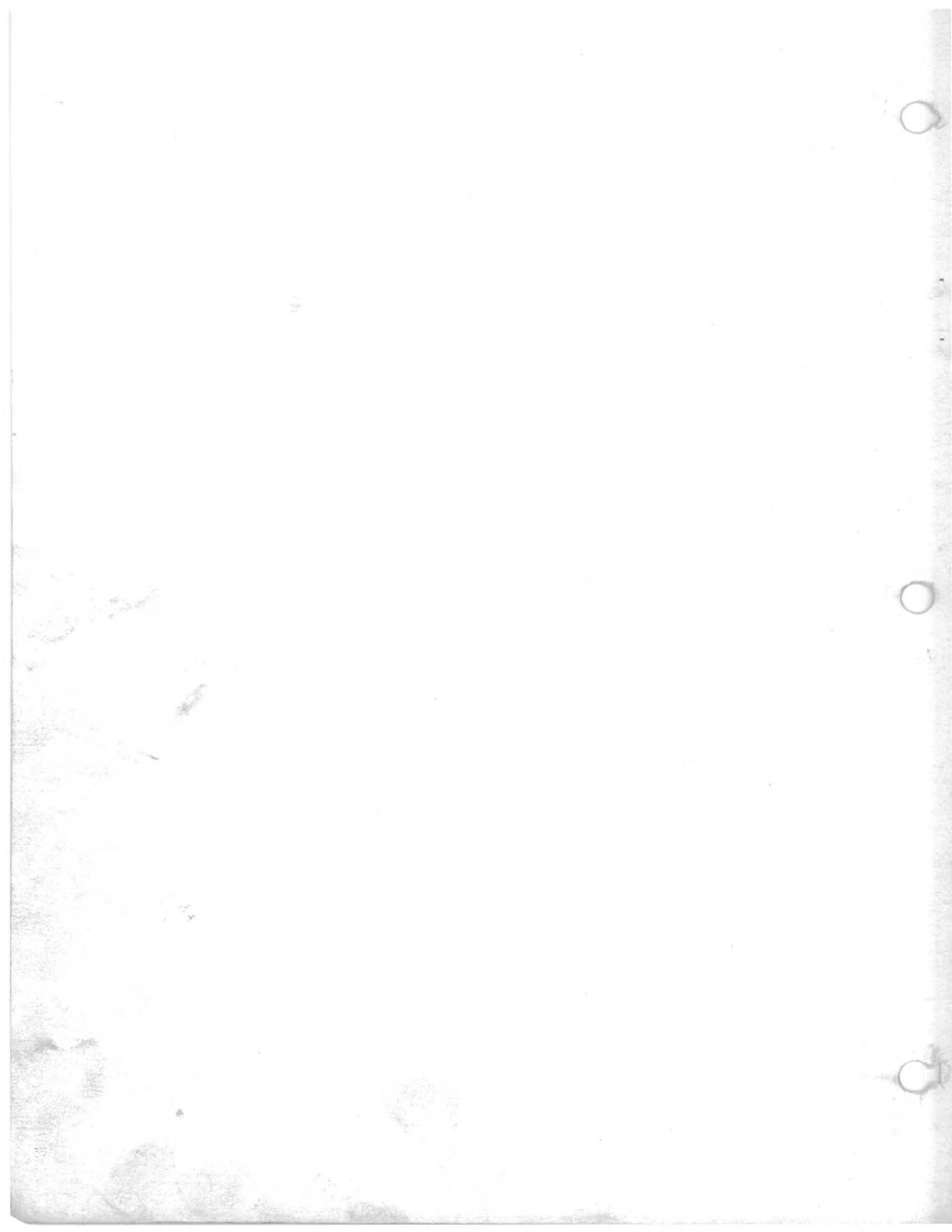
ITEM	NUMBER	DESCRIPTION	QT'Y	ITEM	NUMBER	DESCRIPTION	QT'Y
1	800557	CRANKSHAFT ASS'Y	1	16	800526	NUT	1
7	800558	NEEDLE BEARING	1	17	800588	BEARING	2
8	800510	PISTON PIN	1	18	800587	SNAP RING	1
9	800580	COMPRESSION RING	1	19	800515	OIL SEAL	1
10	800582	COMPRESSION RING	1		800581	PISTON RING KIT	1
11	800579	PISTON ASS'Y	1	20	800597	OIL SEAL	1
12	800511	CLIP	2				
13	800525	KEY	1				
14	800589	WASHER	1				
15	800376	SPRING WASHER	1				



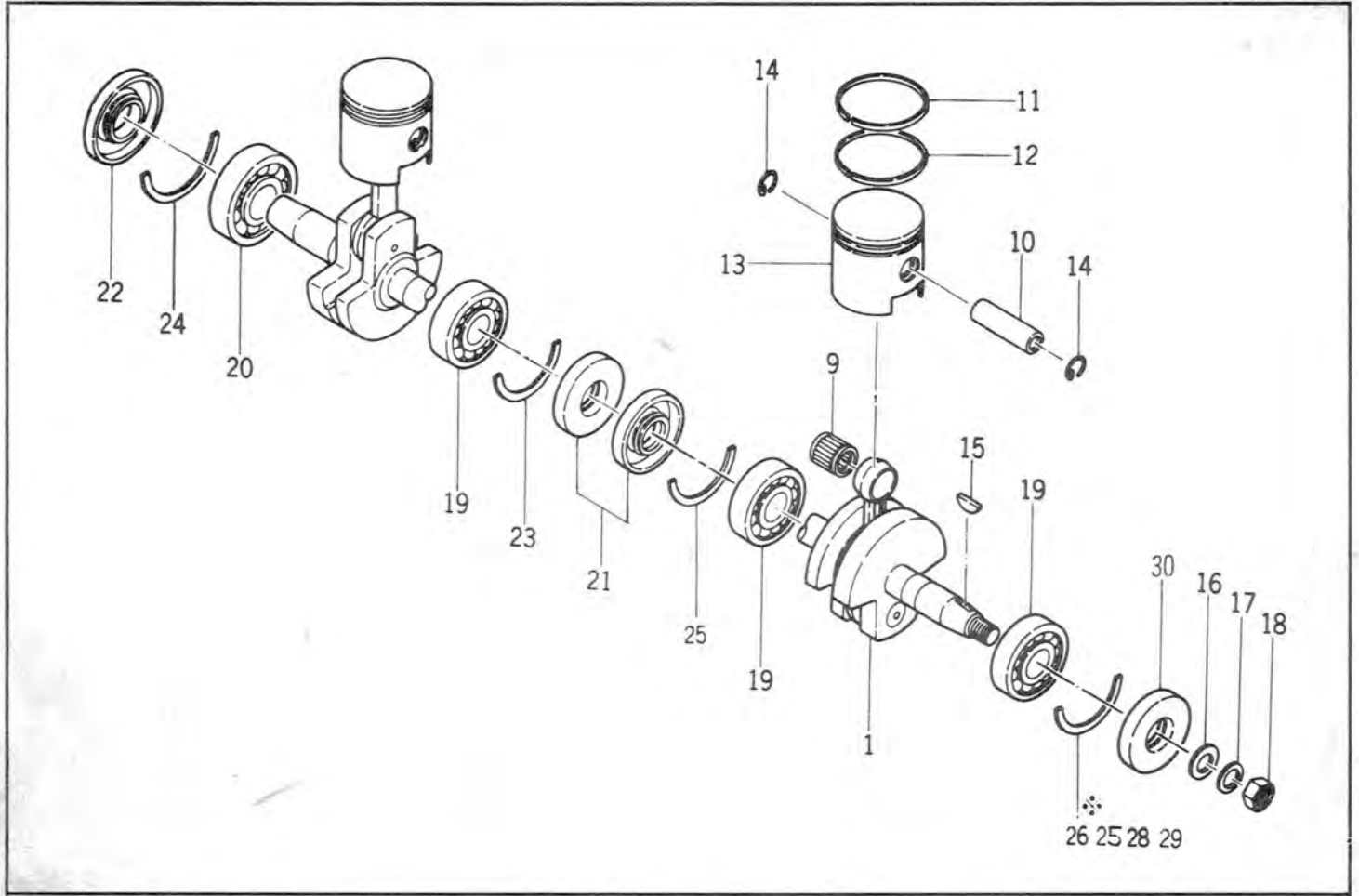
# PISTON & CRANKSHAFT (BSE 340T)



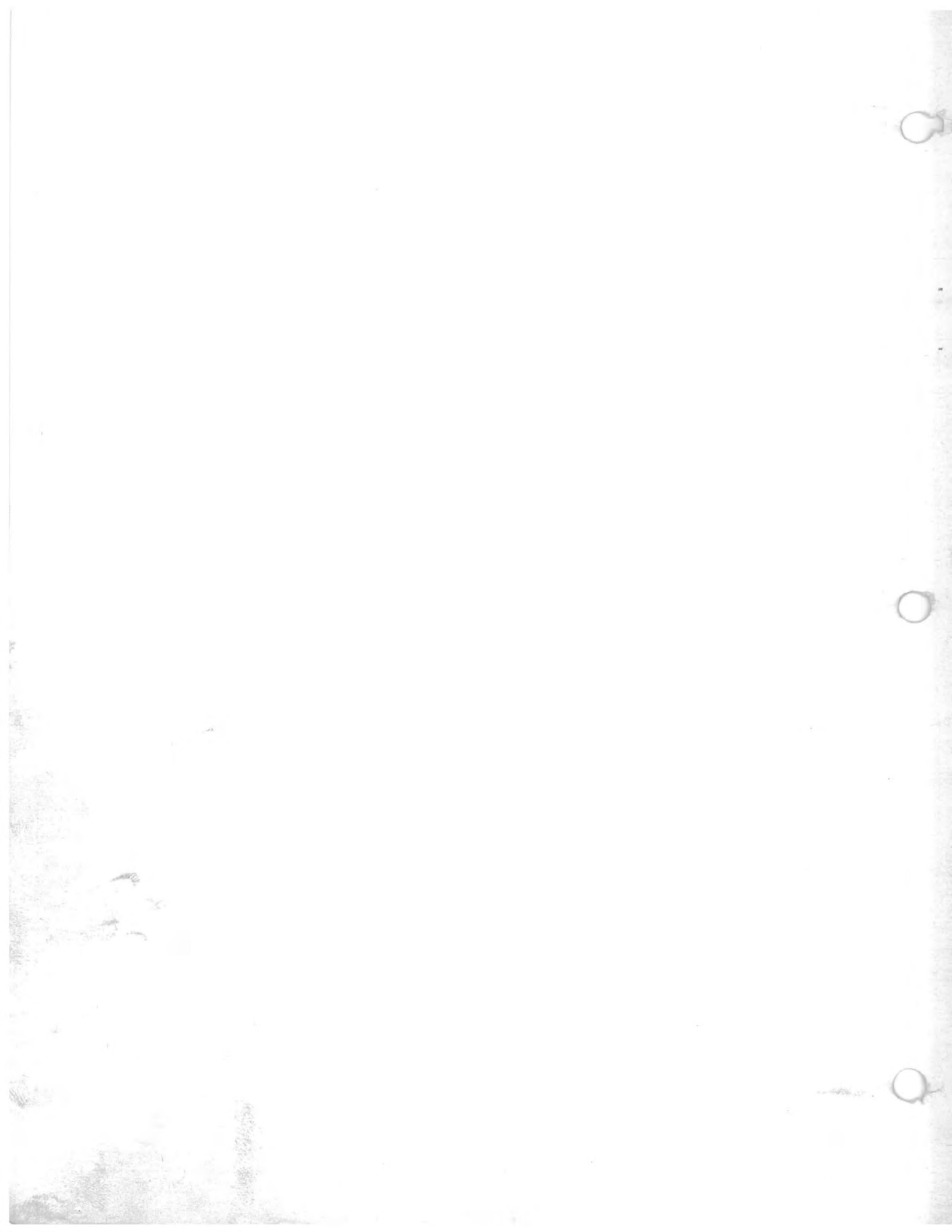
ITEM	NUMBER	DESCRIPTION	QT'Y	ITEM	NUMBER	DESCRIPTION	QT'Y
1	800557	CRANKSHAFT ASSEMBLY	1	22	800516	OIL SEAL	1
9	800558	NEEDLE BEARING	2	23	800517	STOPPER (1.8t)	1
10	800556	PISTON PIN	2	24	800519	STOPPER (1.8t)	1
11	800553	COMPRESSION RING	2		800581	PISTON RING KIT	2
12	800555	COMPRESSION RING	2	25	800607	STOPPER (1.9t)	SELECT 1 pc.
13	800552	PISTON ASSEMBLY	2	26	800596	STOPPER (2.1t)	
14	800511	CLIP	4	25	800607	STOPPER (1.9t)	
15	800525	KEY	1	28	800608	STOPPER (2.0t)	
16	800589	WASHER	1	29	800609	STOPPER (2.2t)	
17	800376	SPRING WASHER	1	30	800597	OIL SEAL	1
18	800526	NUT	1				
19	800501	BEARING	3				
20	800502	BEARING	1				
21	800515	OIL SEAL	2				



# PISTON & CRANKSHAFT (BSE 440T)



ITEM	NUMBER	DESCRIPTION	QT'Y	ITEM	NUMBER	DESCRIPTION	QT'Y
1	800503	CRANKSHAFT ASSEMBLY	1	22	800516	OIL SEAL	1
9	800506	NEEDLE BEARING	2	23	800517	STOPPER (1.8t)	1
10	800510	PISTON PIN	2	24	800519	STOPPER (1.8t)	1
11	800508	COMPRESSION RING	2		800505	PISTON RING KIT	2
12	800509	COMPRESSION RING	2	25	800607	STOPPER (1.9t)	- SELECT 1 pc.
13	800504	PISTON ASSEMBLY	2	26	800596	STOPPER (2.1t)	
14	800511	CLIP	4	25	800607	STOPPER (1.9t)	
15	800525	KEY	1	28	800608	STOPPER (2.0t)	
16	800595	WASHER	1	29	800609	STOPPER (2.2t)	
17	800376	SPRING WASHER	1	30	800597	OIL SEAL	1
18	800526	NUT	1				
19	800501	BEARING	3				
20	800502	BEARING	1				
21	800515	OIL SEAL	2				



**PISTON & PISTON RING (OVER SIZE) (BSE 250M)**

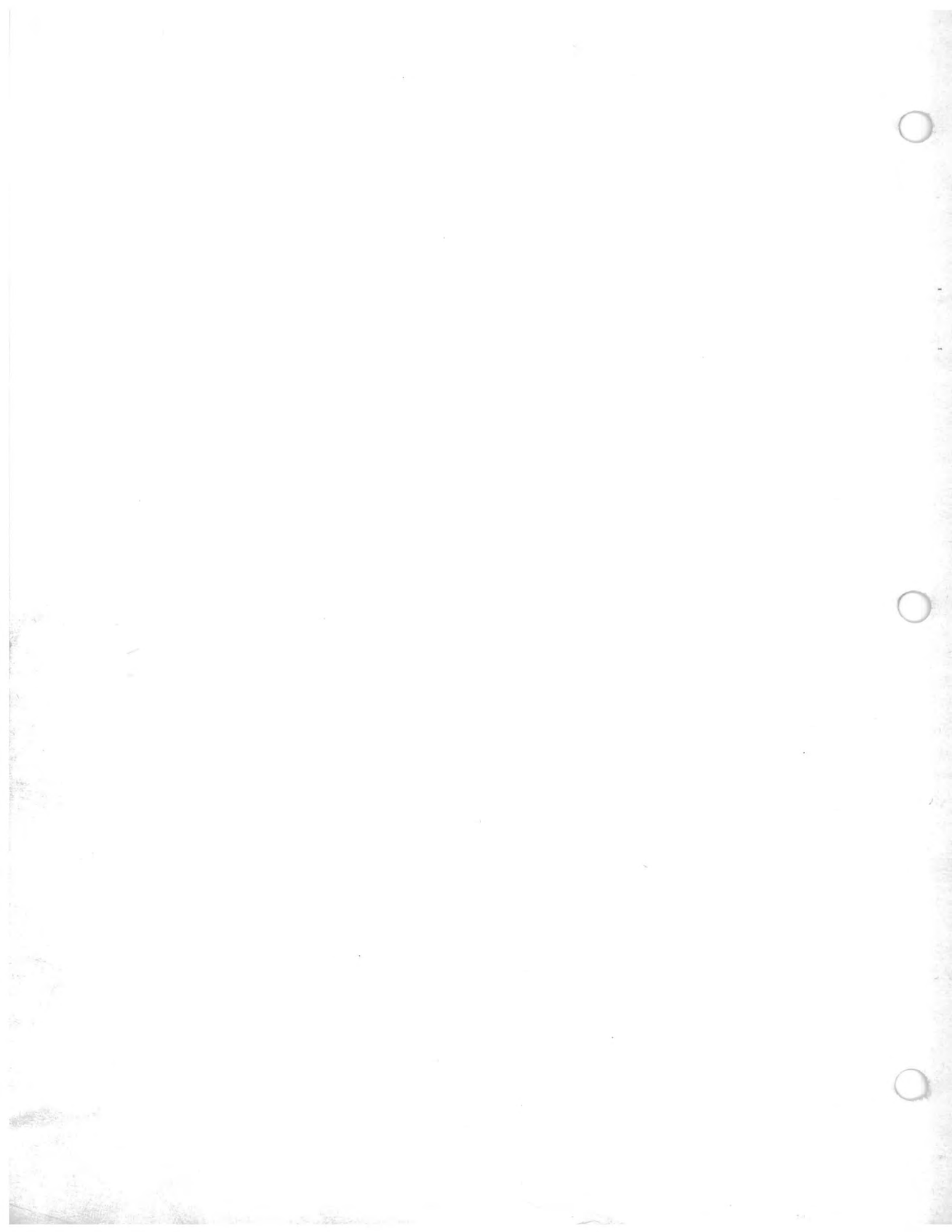
ITEM	NUMBER	DESCRIPTION	QT'Y	ITEM	NUMBER	DESCRIPTION	QT'Y
11	800590	PISTON ASS'Y (O.S) .010	1		800570	PISTON RING KIT (O.S) .020	1
11	800591	PISTON ASS'Y (O.S) .020	1		800602	PISTON RING KIT (O.S) .040	1
11	800601	PISTON ASS'Y (O.S) .040	1				
	800592	PISTON RING KIT (O.S) .010	1				

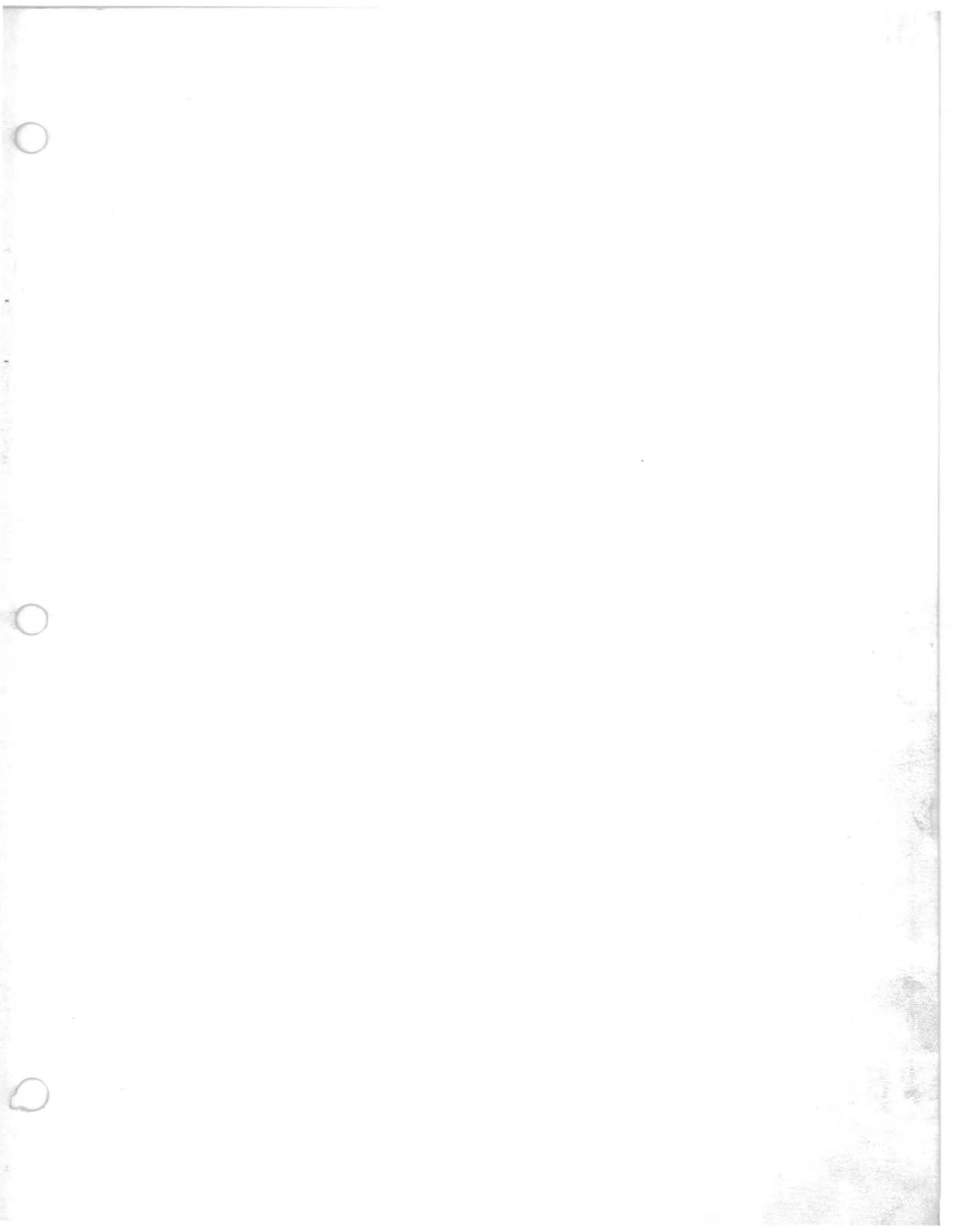
**PISTON & PISTON RING (OVER SIZE) (BSE 340T)**

ITEM	NUMBER	DESCRIPTION	QT'Y	ITEM	NUMBER	DESCRIPTION	QT'Y
13	800571	PISTON ASS'Y (O.S) .010	2		800799	PISTON RING KIT (O.S) .020	2
13	800569	PISTON ASS'Y (O.S) .020	2		800604	PISTON RING KIT (O.S) .040	2
13	800603	PISTON ASS'Y (O.S) .040	2				
	800798	PISTON RING KIT (O.S) .010	2				

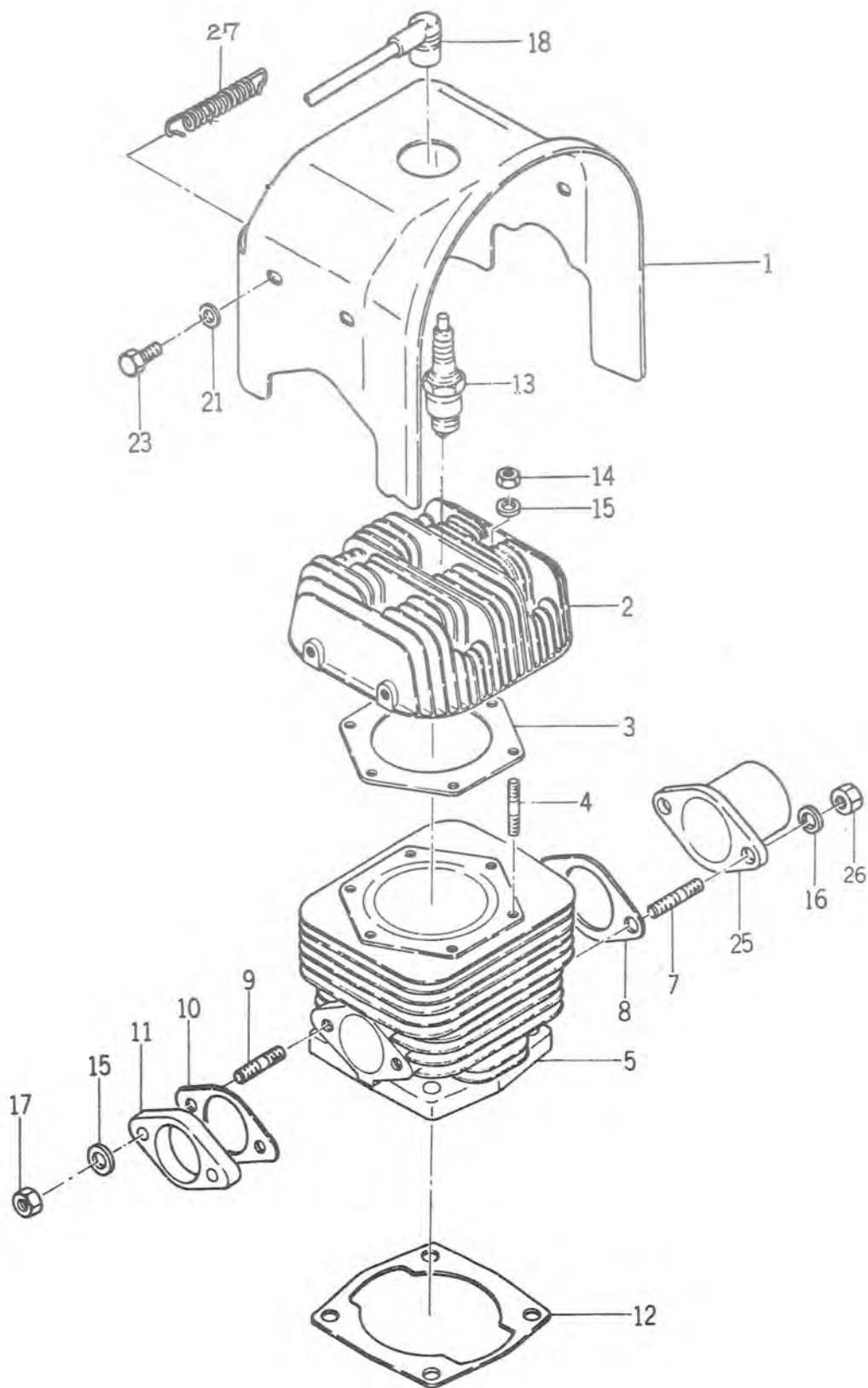
**PISTON & PISTON RING (OVER SIZE) (BSE 440T)**

ITEM	NUMBER	DESCRIPTION	QT'Y	ITEM	NUMBER	DESCRIPTION	QT'Y
13	800532	PISTON ASS'Y (O.S) .010	2		800534	PISTON RING KIT (O.S) .020	2
13	800533	PISTON ASS'Y (O.S) .020	2		800606	PISTON RING KIT (O.S) .040	2
13	800605	PISTON ASS'Y (O.S) .040	2				
	800535	PISTON RING KIT (O.S) .010	2				

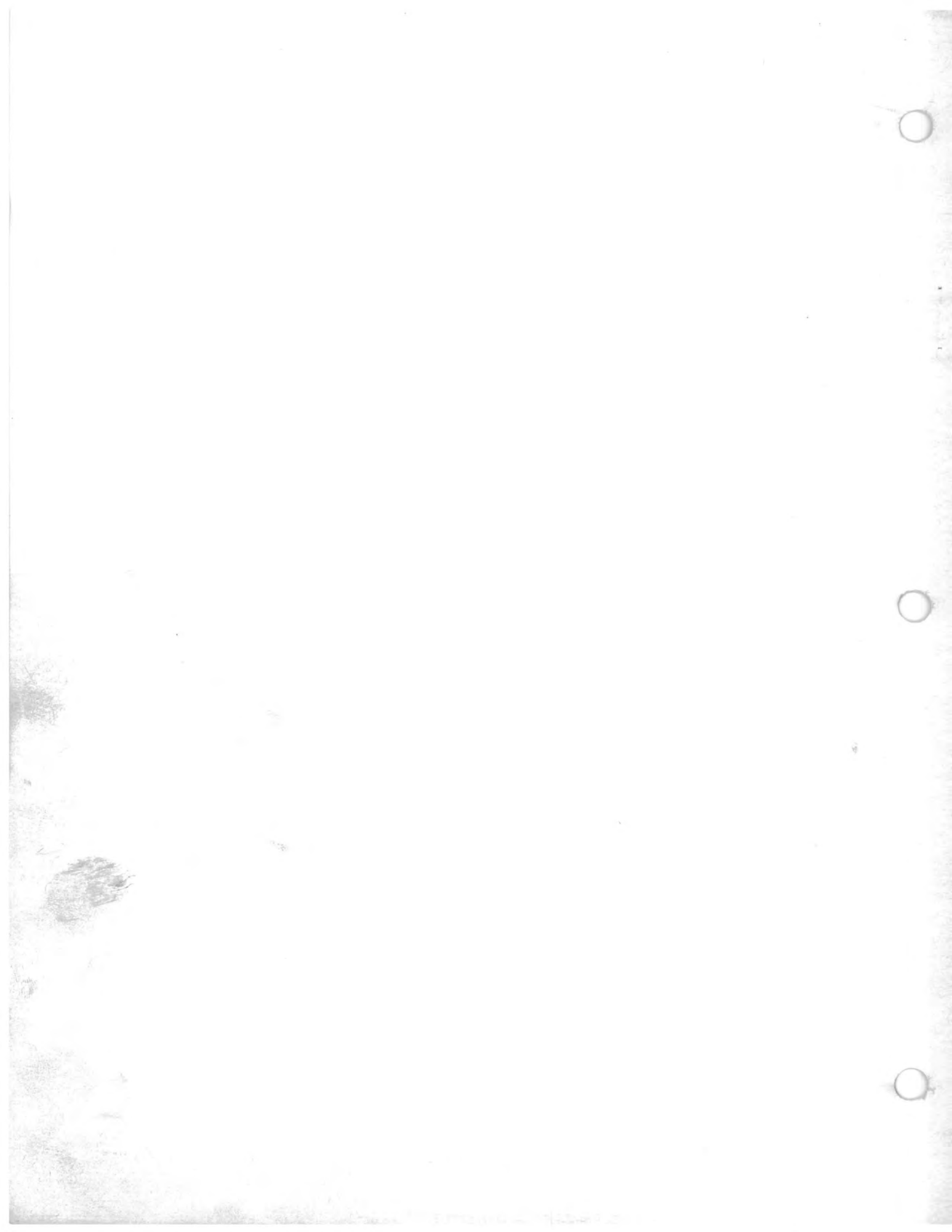


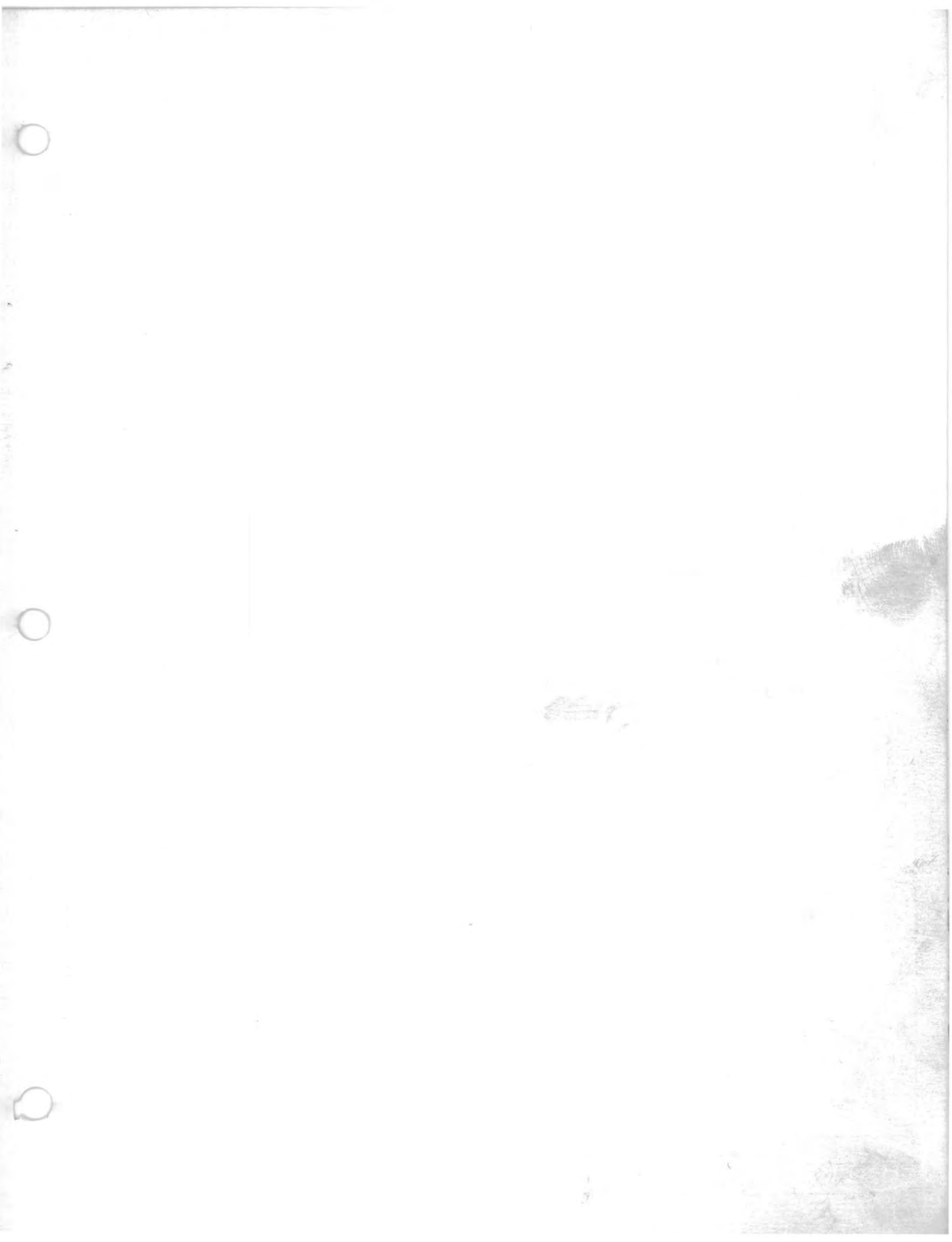


# CYLINDER & COVER (BSE 250M)

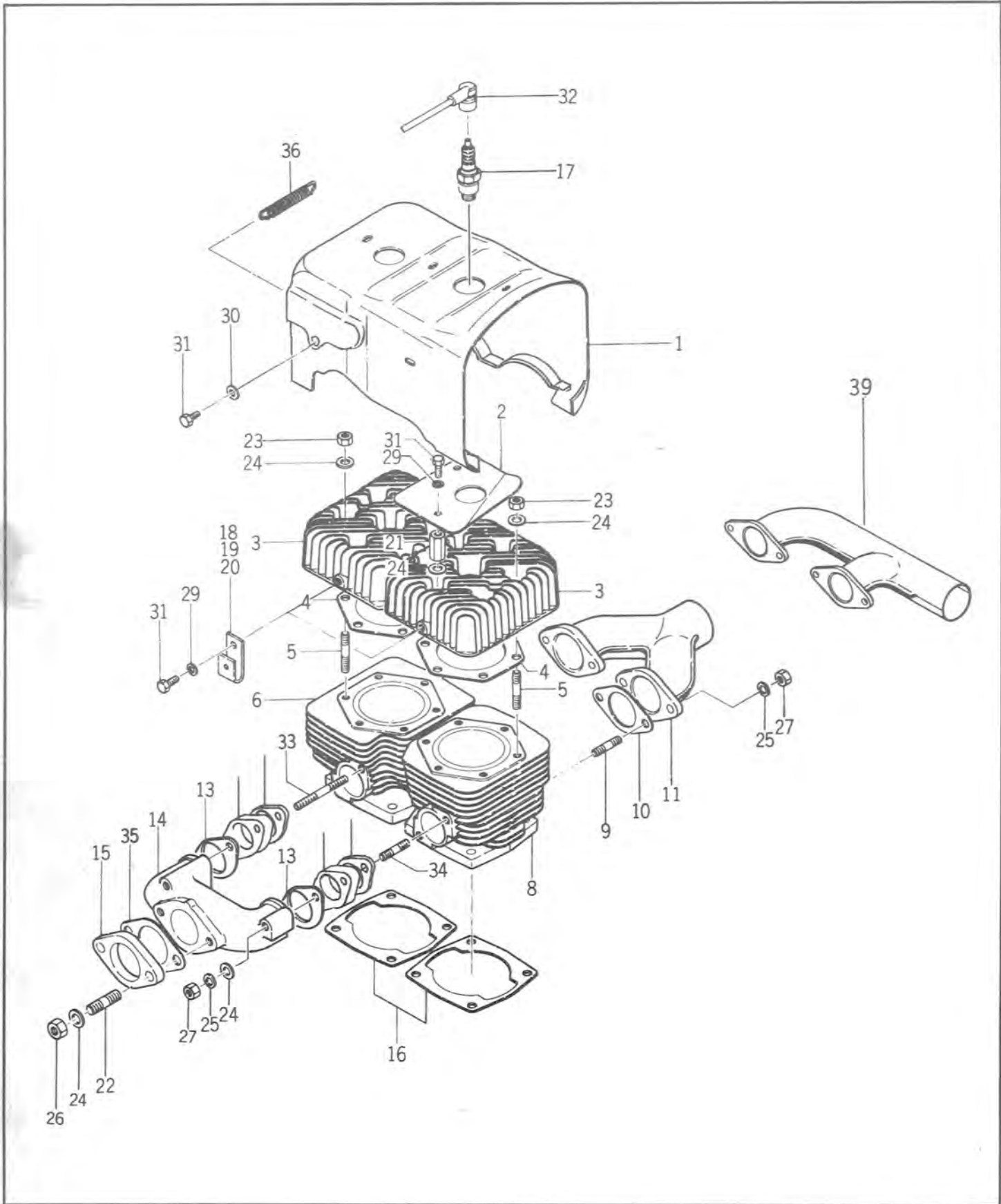




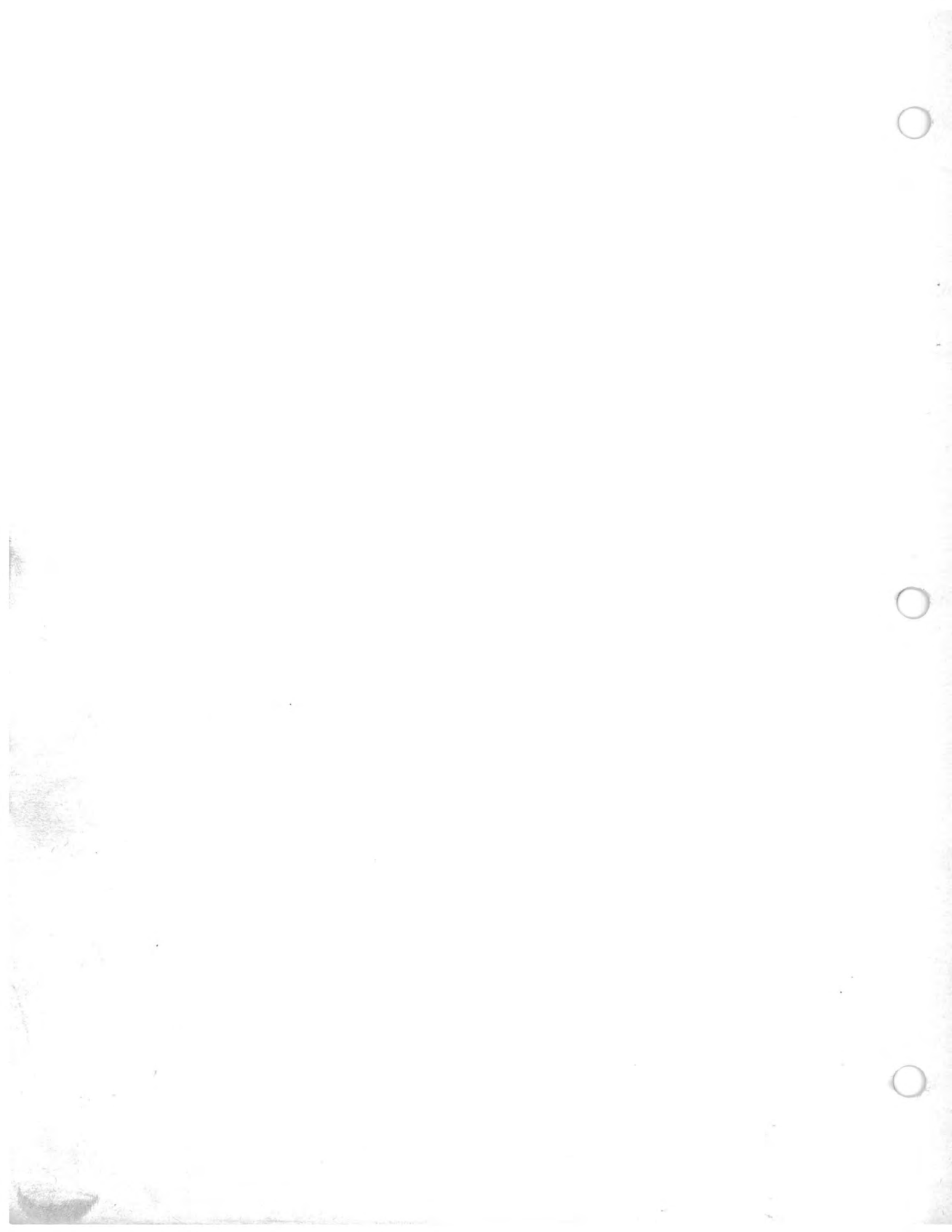


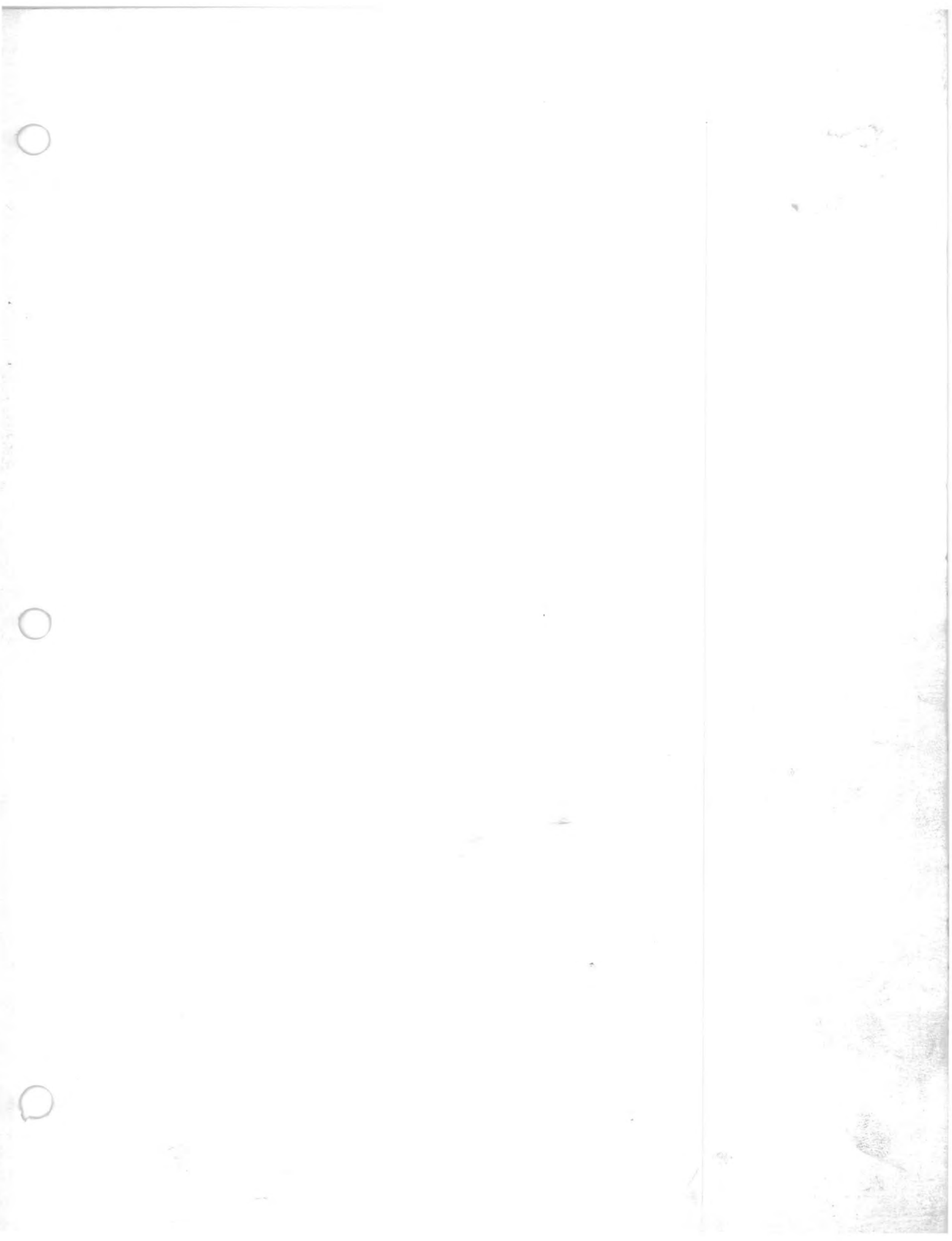


# CYLINDER & COVER (BSE 340T)

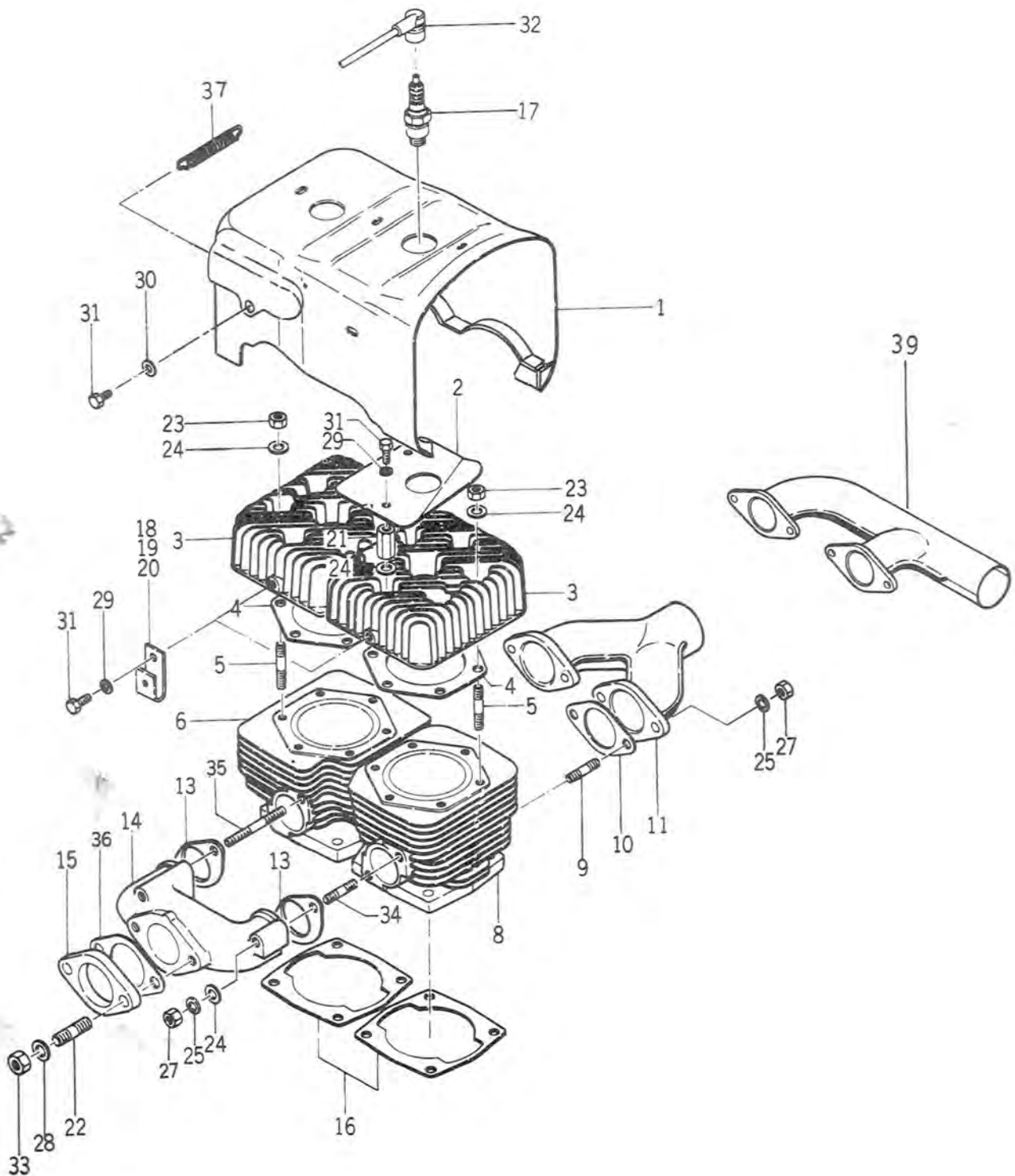








# CYLINDER & COVER (BSE 440T)



## CYLINDER & COVER (BSE 440T)

ITEM	NUMBER	DESCRIPTION	QT'Y	ITEM	NUMBER	DESCRIPTION	QT'Y
1	800767	COWLING COMPLETE	1	28	800370	WASHER	2
2	800772	HEAD COWLING	1	29	800373	SPRING WASHER	5
3	800758	CYLINDER HEAD	2	30	800368	WASHER	7
4	800759	HEAD GASKET	2	31	800351	BOLT	9
5	800756	HEAD BOLT	12		800412	BOLT	3
6	800751	CYLINDER COMPLETE (2)	1	32	800775	SPRING	2
8	800753	CYLINDER COMPLETE (1)	1		800792	PLUG CAP	2
9	800755	STUD BOLT	4	33	800365	NUT	2
10	800760	GASKET (EX.)	2	34	800361	STUD BOLT	2
11	800766	EXHAUST MANIFOLD COMPLETE	1	35	800360	STUD BOLT	2
13	800765	GASKET (IN.)	4	36	800761	GASKET (IN.)	1
14	800819	INTAKE MANIFOLD	1	37	800773	SPRING	1
15	800762	INSULATOR	1		800752	CYLINDER ASSEMBLY (1)	1
16	800757	GASKET	2		800754	CYLINDER ASSEMBLY (2)	1
17	800774	SPARK PLUG	2	38	800818	WASHER	1
18	800768	STAY	1	39	800766	EXHAUST MANIFOLD COMPLETE	1
19	800769	STAY	1	40	800816	INSULATOR	1
20	800770	STAY	1	41	800817	INSULATOR	1
21	800771	NUT	2				
22	800763	STUD BOLT	2				
23	800363	NUT	10				
24	800369	WASHER	16				
25	800374	SPRING WASHER	8				
27	800364	NUT	8				

## NOTES

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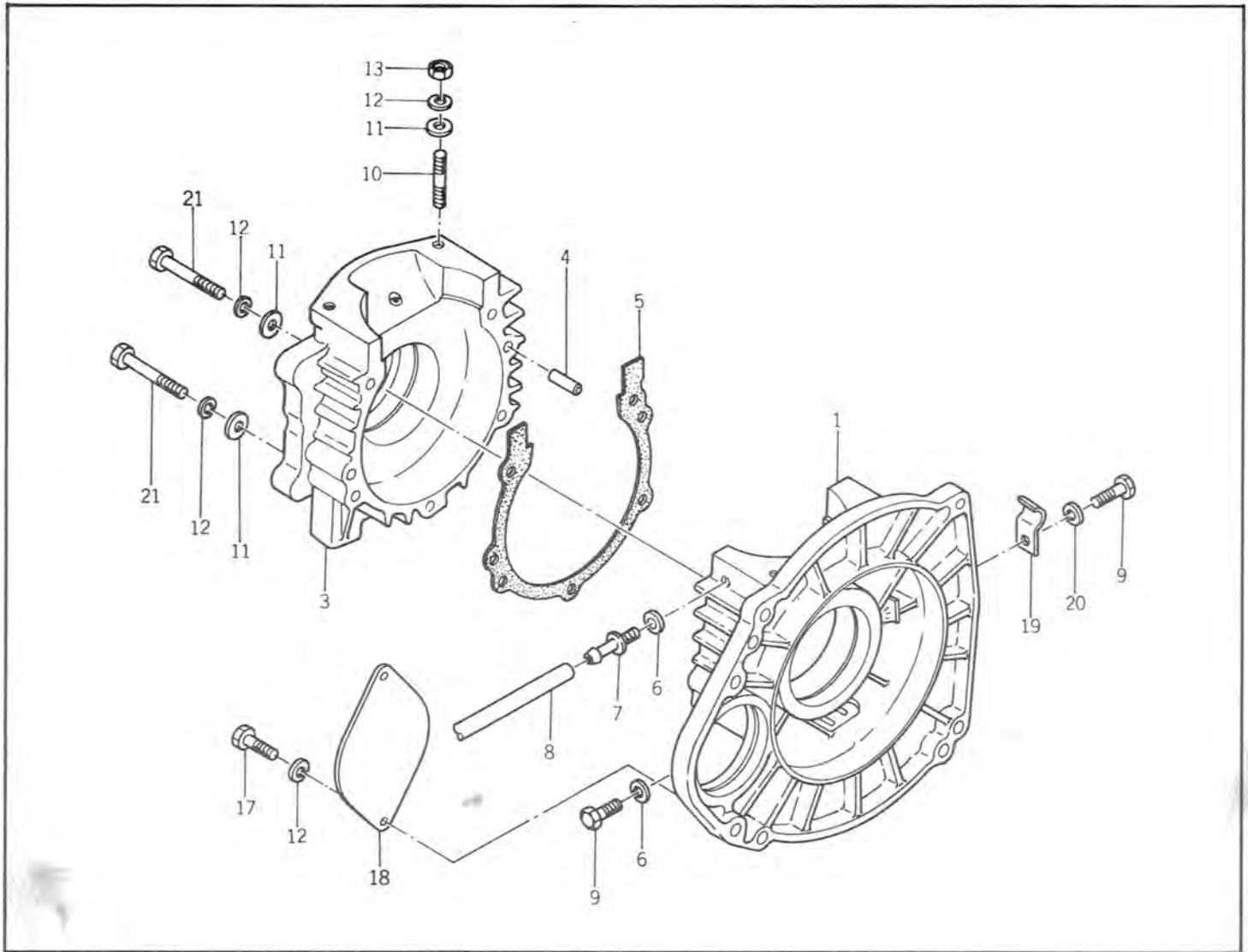
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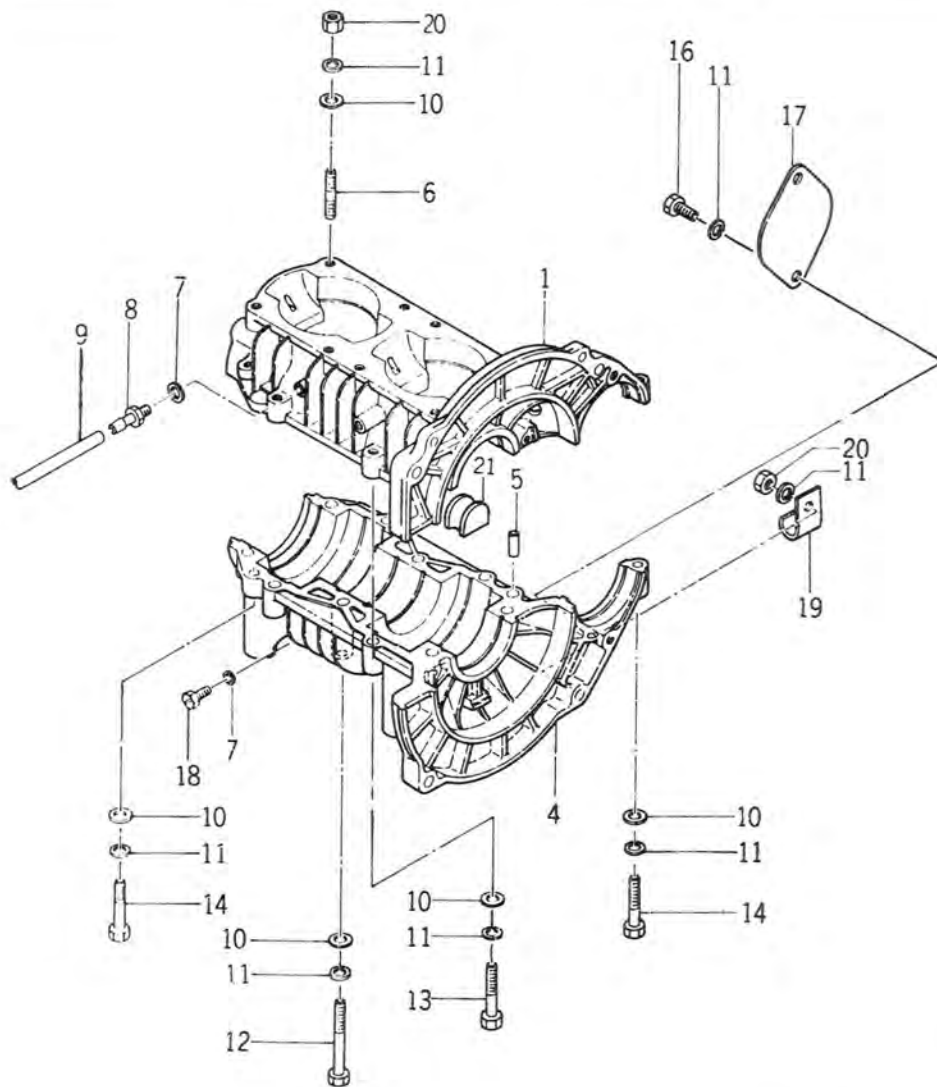
# CRANKCASE (BSE 250M)



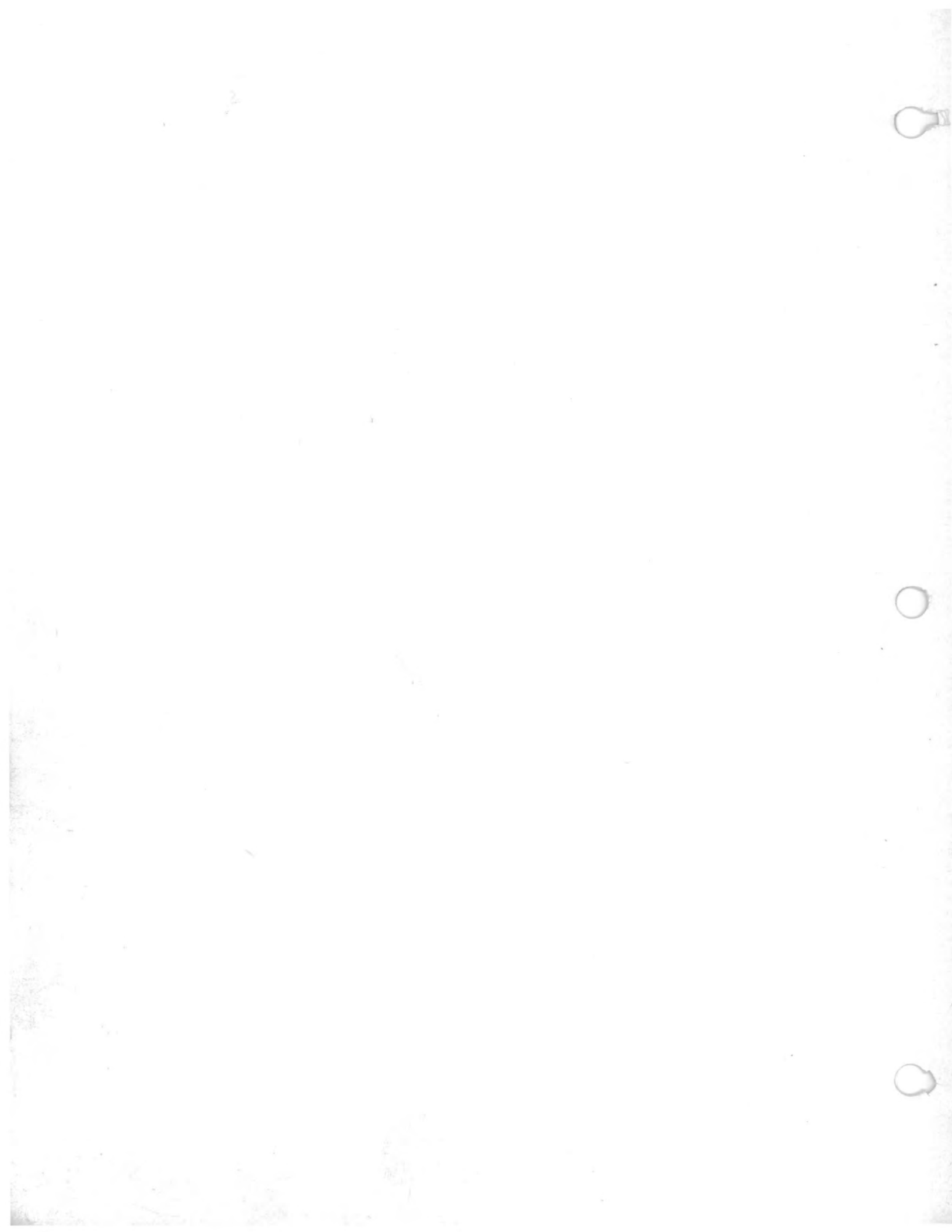
ITEM	NUMBER	DESCRIPTION	QT'Y	ITEM	NUMBER	DESCRIPTION	QT'Y
1	800583	CRANKCASE COMPLETE (R)	1	11	800369	WASHER	9
3	800585	CRANKCASE COMPLETE (L)	1	12	800374	SPRING WASHER	11
4	800518	KNOCK PIN	2	13	800363	NUT	4
5	800586	GASKET (0.3t)	1	17	800355	BOLT	2
	800610	GASKET (0.1t)	1	18	800524	PLATE	1
	800611	GASKET (0.6t)	1	19	800576	CLAMP	1
6	800521	GASKET	2	20	800403	SPRING WASHER	1
7	800560	CONNECTOR	1	21	800598	BOLT	5
8	800523	RUBBER PIPE	1		800584	CRANKCASE ASS'Y	1
9	800351	BOLT	2				
10	800520	STUD BOLT	4				



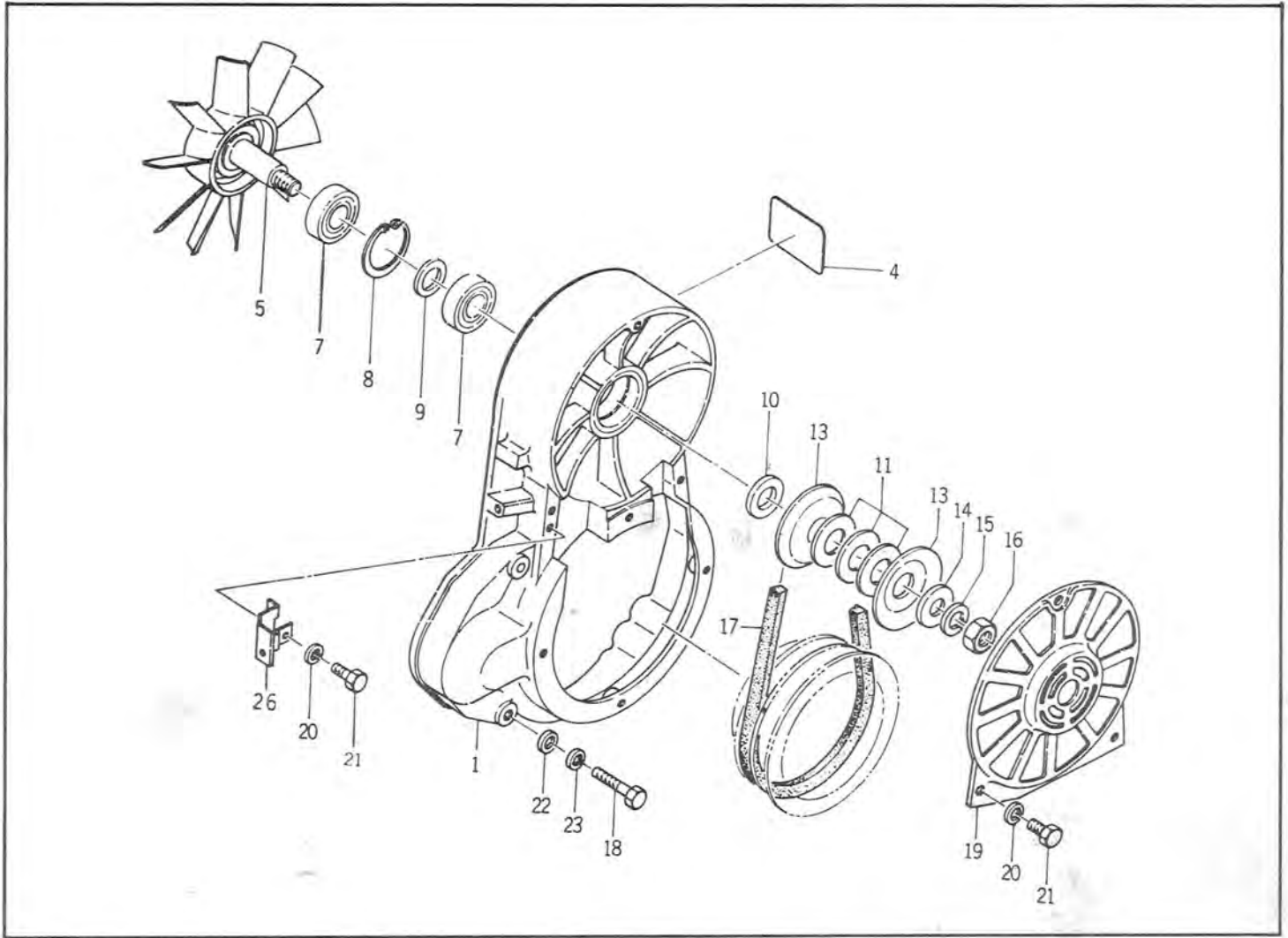
# CRANKCASE (BSE 340T & 440T)



ITEM	NUMBER	DESCRIPTION	QT'Y	ITEM	NUMBER	DESCRIPTION	QT'Y
1	800512	CRANKCASE COMPLETE (UPPER)	1	13	800358	BOLT	2
4	800514	CRANKCASE COMPLETE (LOWER)	1	14	800356	BOLT	5
5	800518	KNOCK PIN	2	16	800355	BOLT	2
6	800520	STUD BOLT	8	17	800599	PLATE	1
7	800521	GASKET	4	18	800351	BOLT	3
8	800522	CONNECTOR	1	19	800366	CLAMP	1
9	800523	RUBBER PIPE	1	20	800362	NUT	9
10	800369	WASHER	19	21	800600	BLANK PLUG	1
11	800374	SPRING WASHER	22		800559	CRANKCASE ASSEMBLY	1
12	800359	BOLT	4				



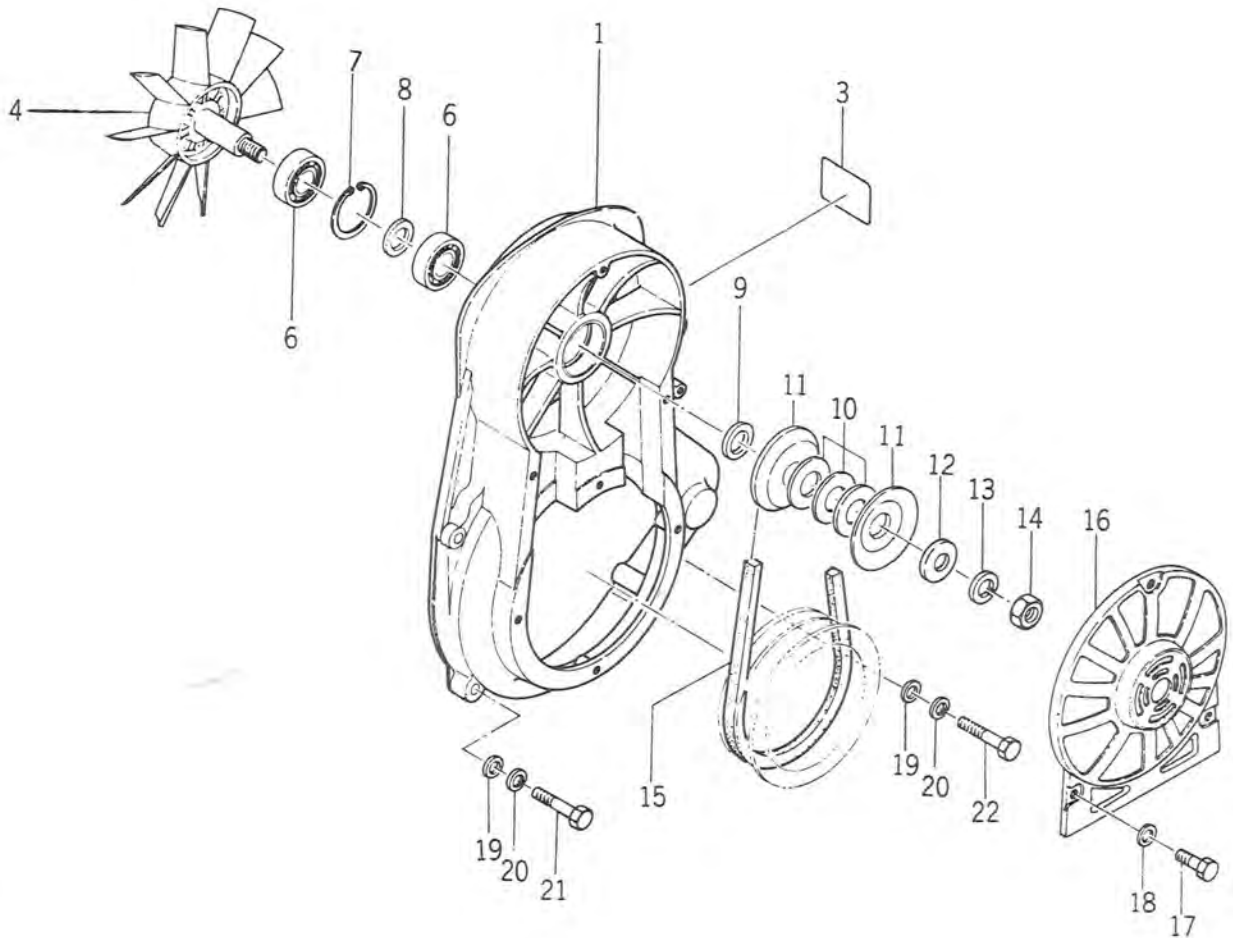
# COOLING FAN (BSE 250M)



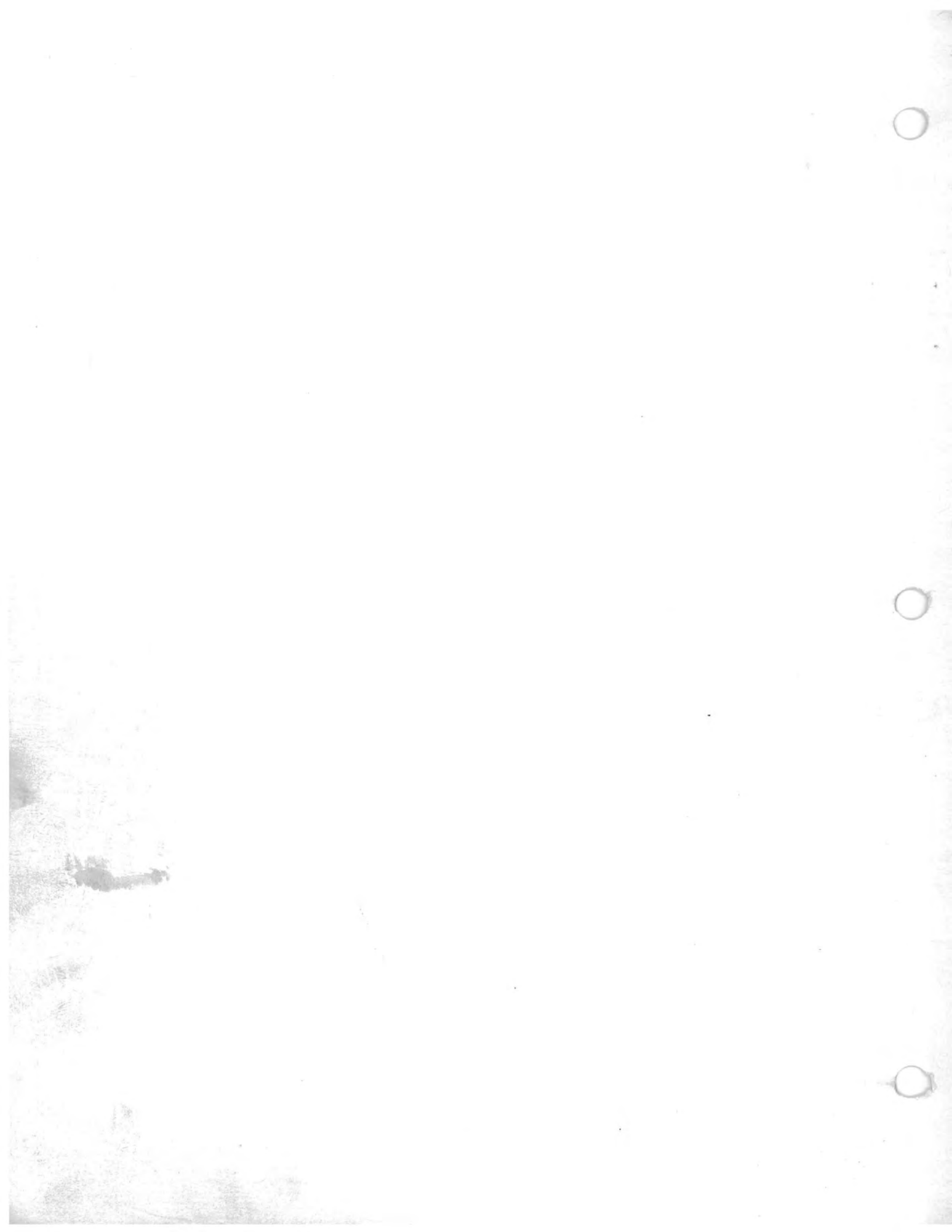
ITEM	NUMBER	DESCRIPTION	QT'Y	ITEM	NUMBER	DESCRIPTION	QT'Y
1	800957	FAN CASE COMPLETE	1	16	800908	NUT	1
4	800952	NAME PLATE	1	17	800913	V-BELT	1
5	800953	COOLING FAN COMPLETE	1	18	800406	BOLT	4
7	800905	BEARING	2	19	800957	FAN GUARD	1
8	800906	SNAP RING	1	20	800396	SPRING WASHER	4
9	800909	SPACER	1	21	800351	BOLT	4
10	800912	SPACER	1	22	800400	WASHER	4
11	800911	SPACER (1.0t)	3	23	800401	SPRING WASHER	4
	800956	SPACER (0.6t)	A.R	26	800958	STAY	1
13	800954	FAN PULLEY	2				
14	800907	WASHER	1				
15	800375	SPRING WASHER	1				



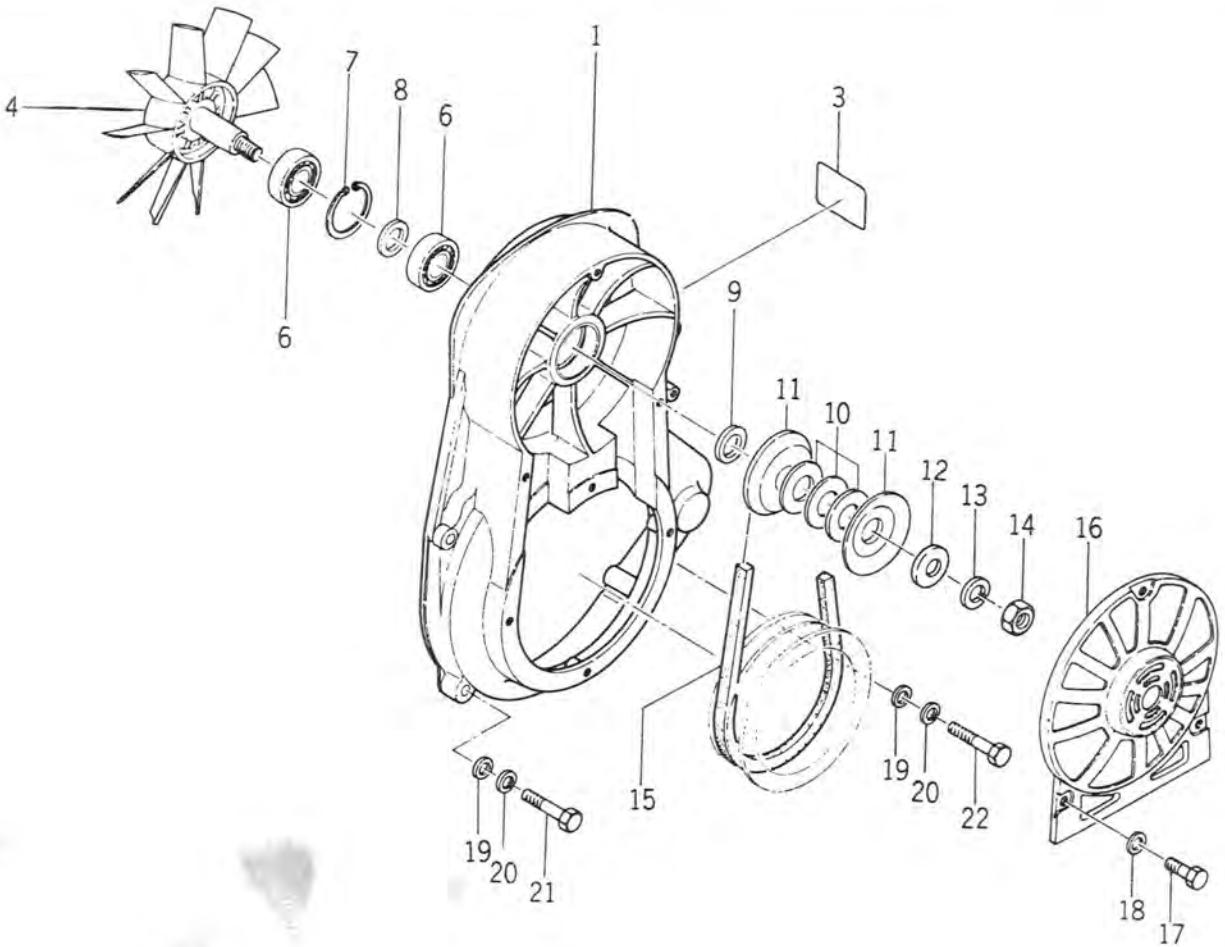
# COOLING FAN (BSE 340T)



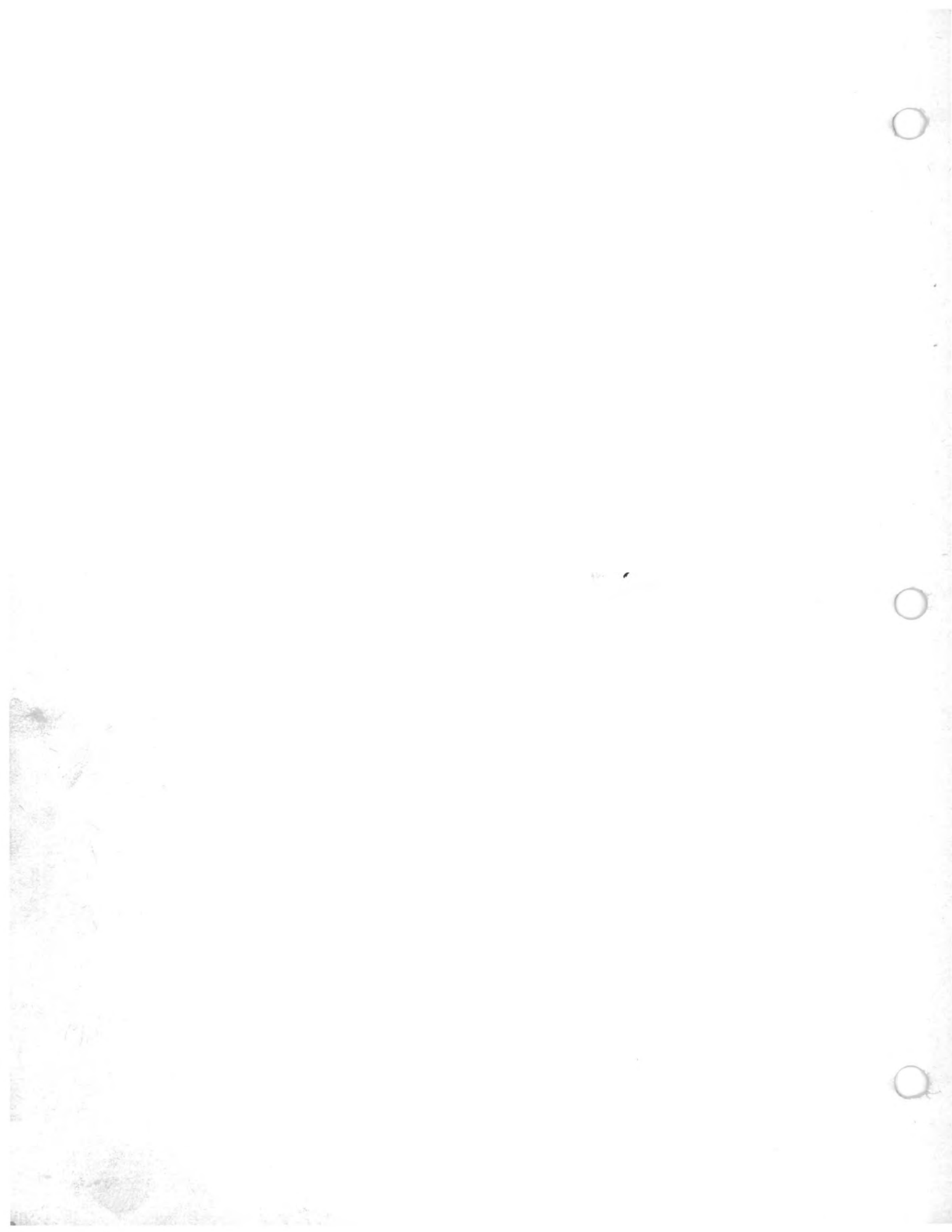
ITEM	NUMBER	DESCRIPTION	QT'Y	ITEM	NUMBER	DESCRIPTION	QT'Y
1	800901	FAN CASE COMPLETE	1	14	800908	NUT	1
3	800902	NAME PLATE	1	15	800962	V-BELT	1
4	800904	COOLING FAN COMPLETE	1	16	800959	FAN GUARD	1
6	800905	BEARING	2	17	800351	BOLT	3
7	800906	SNAP RING	1	18	800403	SPRING WASHER	3
8	800909	SPACER	1	19	800400	WASHER	4
9	800912	SPACER	1	20	800401	SPRING WASHER	4
10	800911	SPACER (1.0t)	3	21	800406	BOLT	3
	800956	SPACER (0.6t)	A.R	22	800407	BOLT	1
11	800910	FAN PULLEY	2				
12	800907	WASHER	1				
13	800375	SPRING WASHER	1				



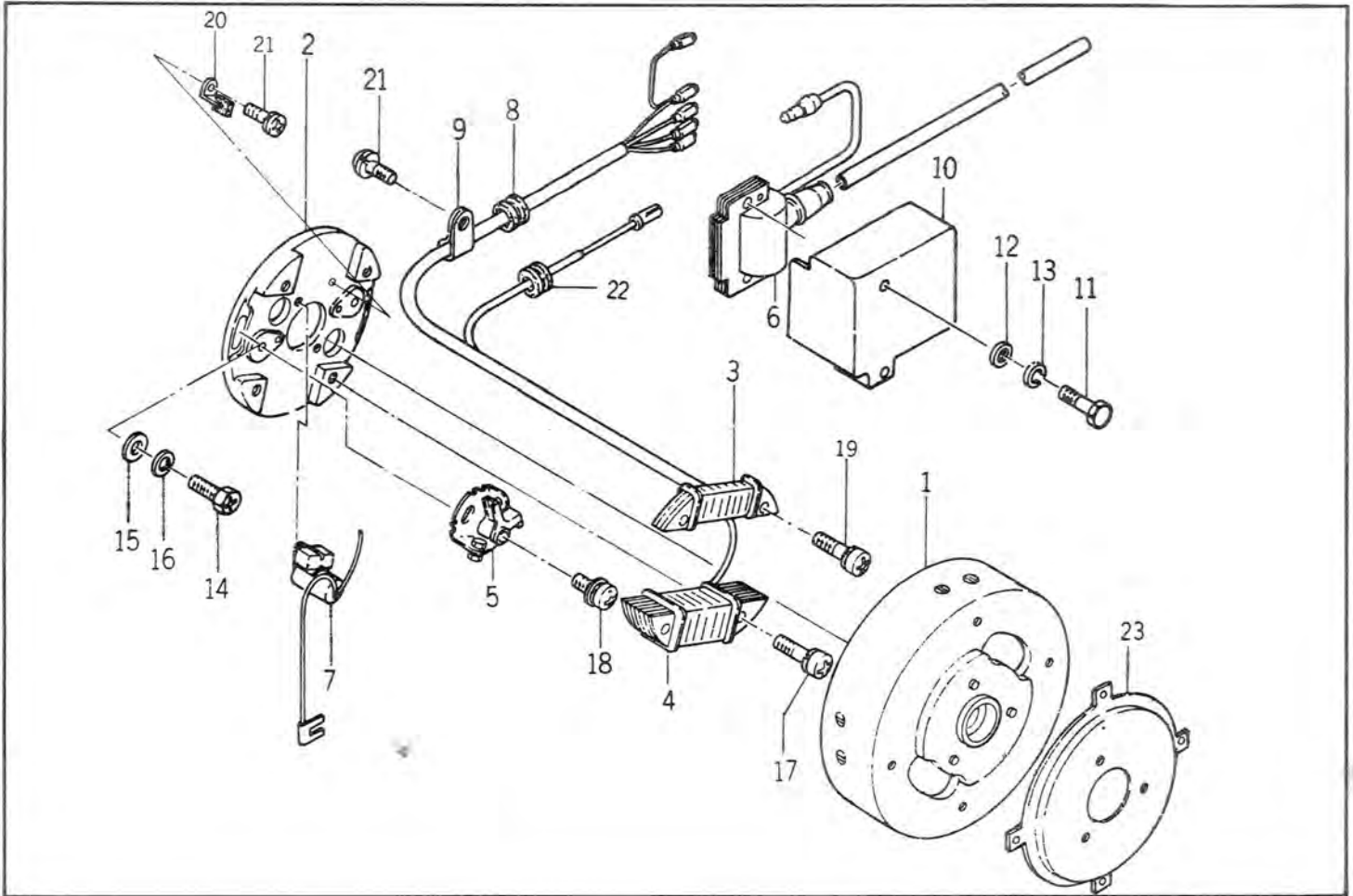
# COOLING FAN (BSE 440T)



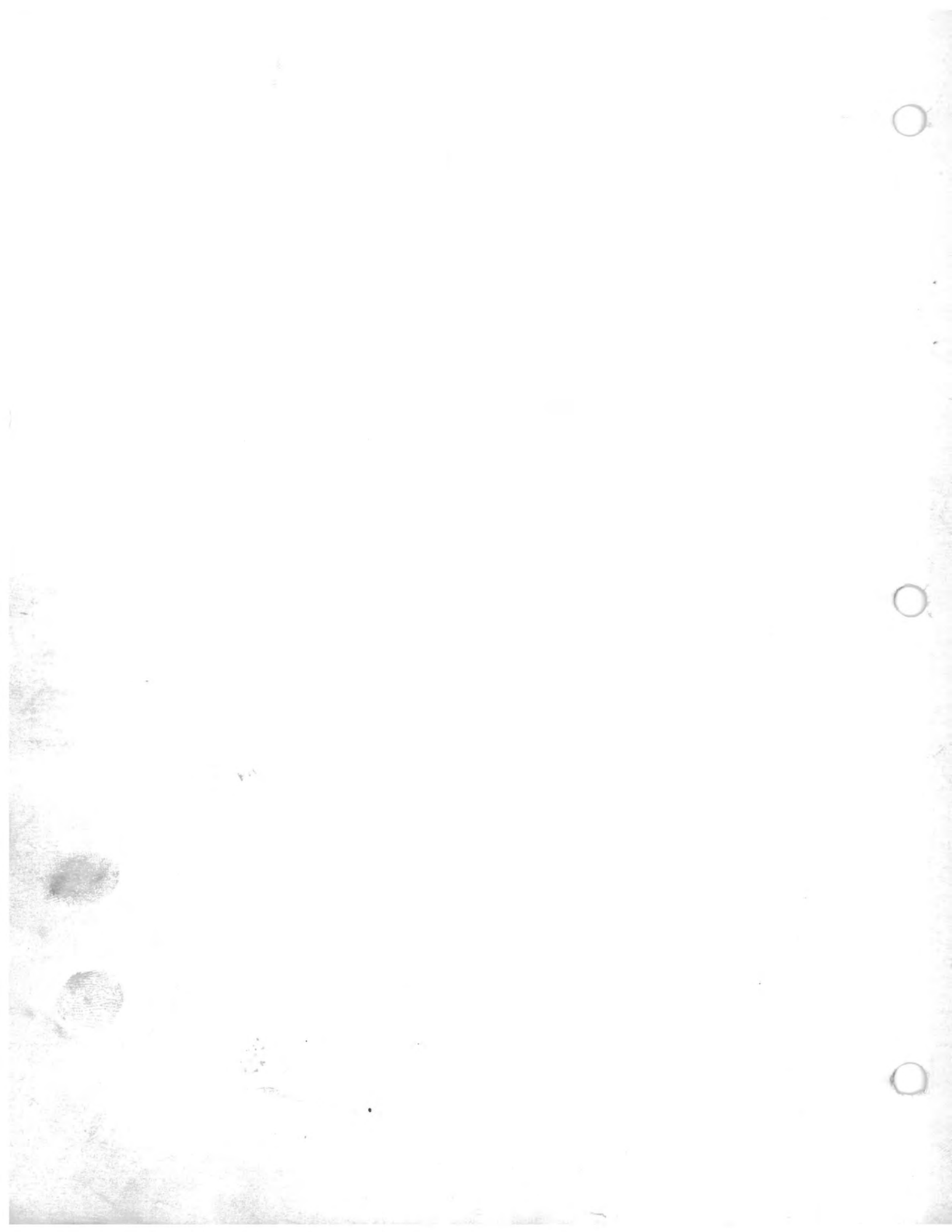
ITEM	NUMBER	DESCRIPTION	QT'Y	ITEM	NUMBER	DESCRIPTION	QT'Y
1	800901	FAN CASE COMPLETE	1	14	800908	NUT	1
3	800960	NAME PLATE	1	15	800913	V-BELT	1
4	800904	COOLING FAN COMPLETE	1	16	800959	FAN GUARD	1
6	800905	BEARING	2	17	800351	BOLT	3
7	800906	SNAP RING	1	18	800403	SPRING WASHER	3
8	800909	SPACER	1	19	800400	WASHER	4
9	800912	SPACER	1	20	800401	SPRING WASHER	4
10	800911	SPACER (1.0t)	3	21	800406	BOLT	3
	800956	SPACER (0.6t)	A.R	22	800407	BOLT	1
11	800910	FAN PULLEY	2				
12	800907	WASHER	1				
13	800375	SPRING WASHER	1				



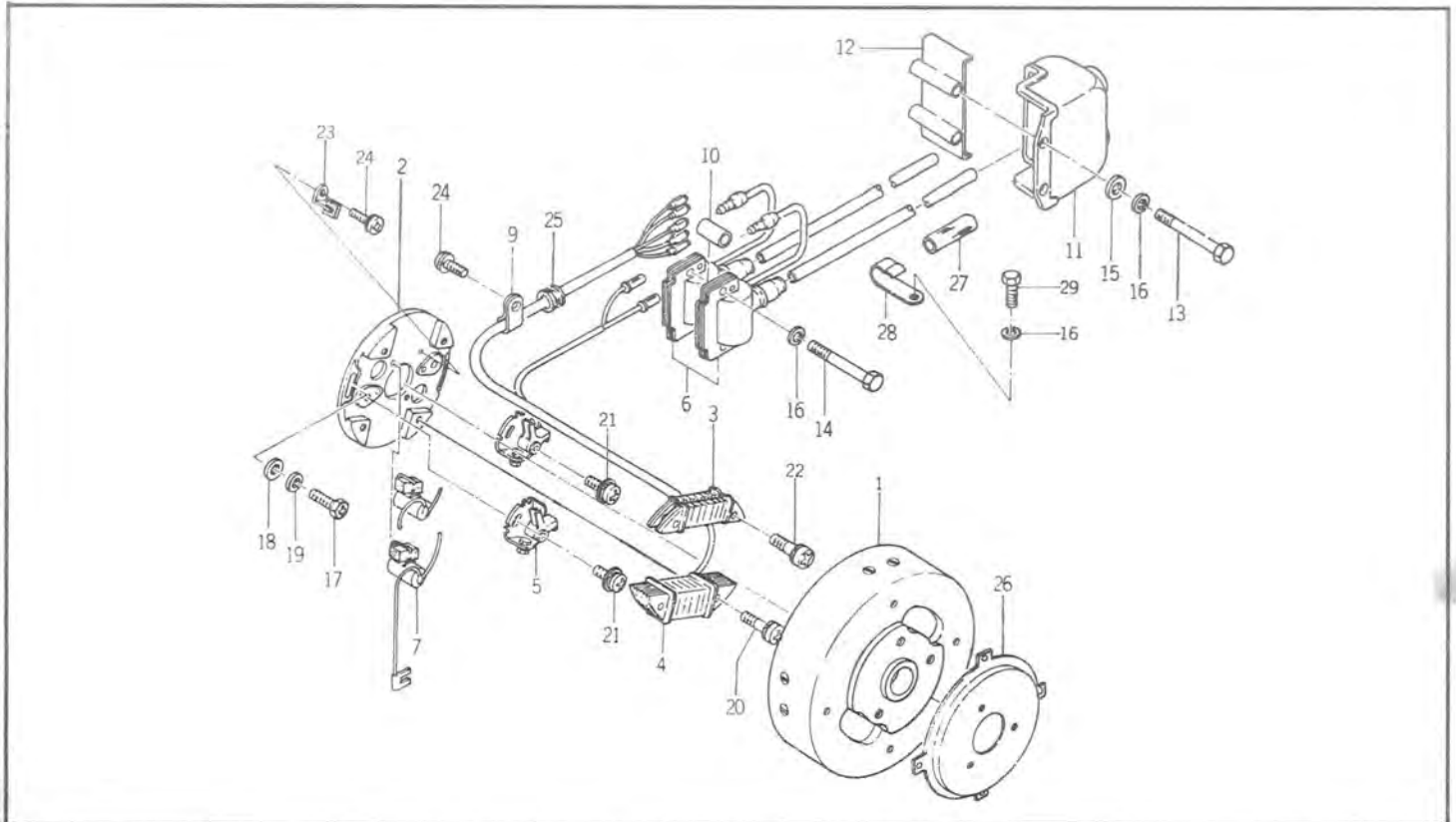
# FLYWHEEL & MAGNETO (BSE 250M)



ITEM	NUMBER	DESCRIPTION	QT'Y	ITEM	NUMBER	DESCRIPTION	QT'Y
1	801120	FLYWHEEL	1	15	801134	WASHER	2
2	801121	ARMATURE PLATE	1	16	801135	SPRING WASHER	2
3	801122	GENERATING COIL COMPLETE	1	17	801136	SCREW	2
4	801123	LIGHTING COIL COMPLETE	1	18	801137	SCREW	1
5	801124	CONTACT BREAKER COMPLETE	1	19	801138	SCREW	2
6	801125	IGNITION COIL COMPLETE (1)	1	20	801139	OIL FELT	1
7	801126	CONDENSER	1		801140	HOLDER	1
8	801127	RUBBER BUSHING	1	21	801141	SCREW	3
9	801128	CLAMP	1	22	801142	RUBBER BUSHING	1
10	801129	COVER	1	23	801143	COVER	1
11	801130	BOLT	2		801144	ARMATURE PLATE ASS'Y	1
12	801131	WASHER	2		801145	FLYWHEEL MAGNETO ASS'Y	1
13	801132	SPRING WASHER	2				
14	801133	BOLT	2				



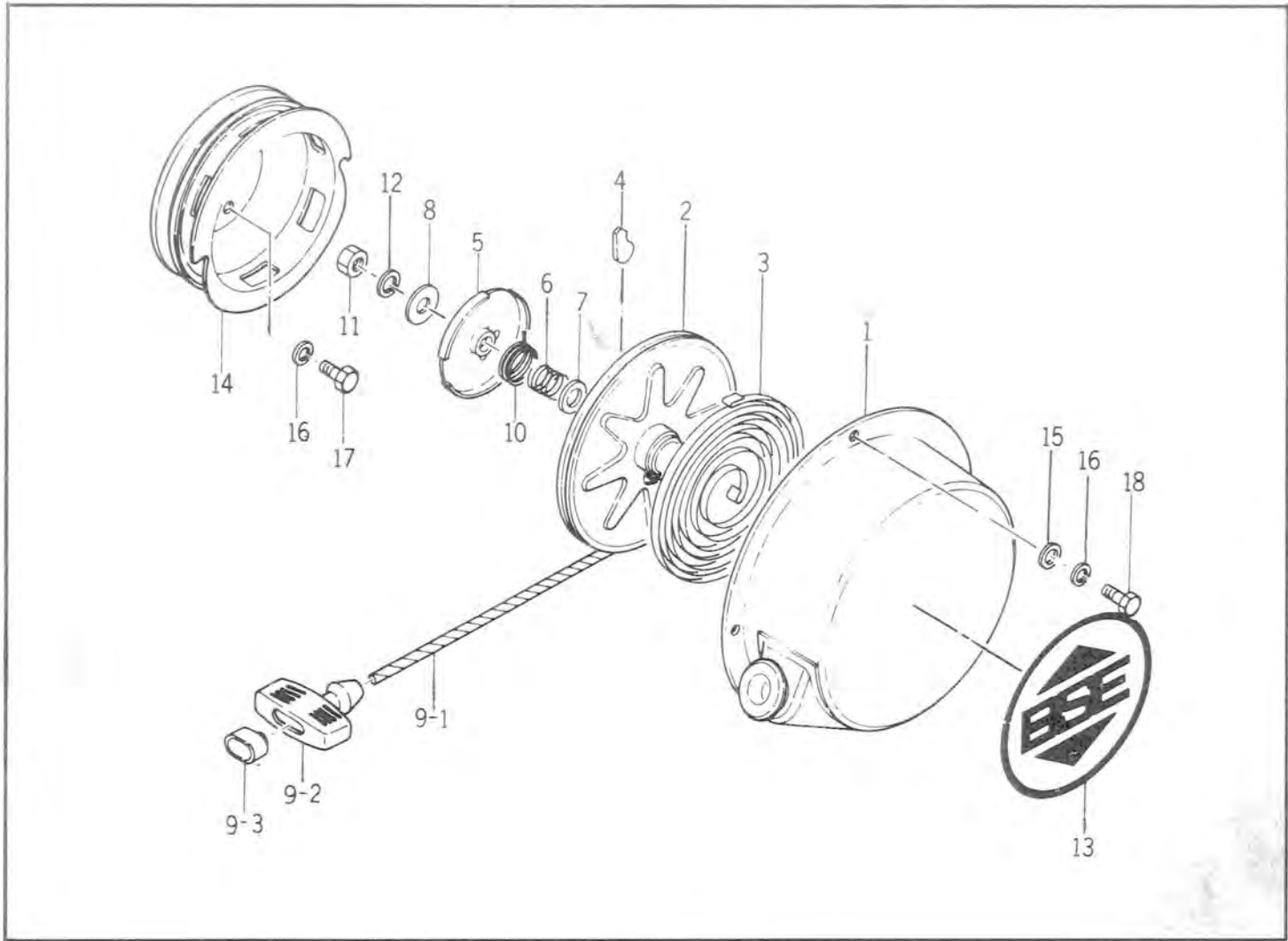
# FLYWHEEL & MAGNETO (BSE 340T & 440T)



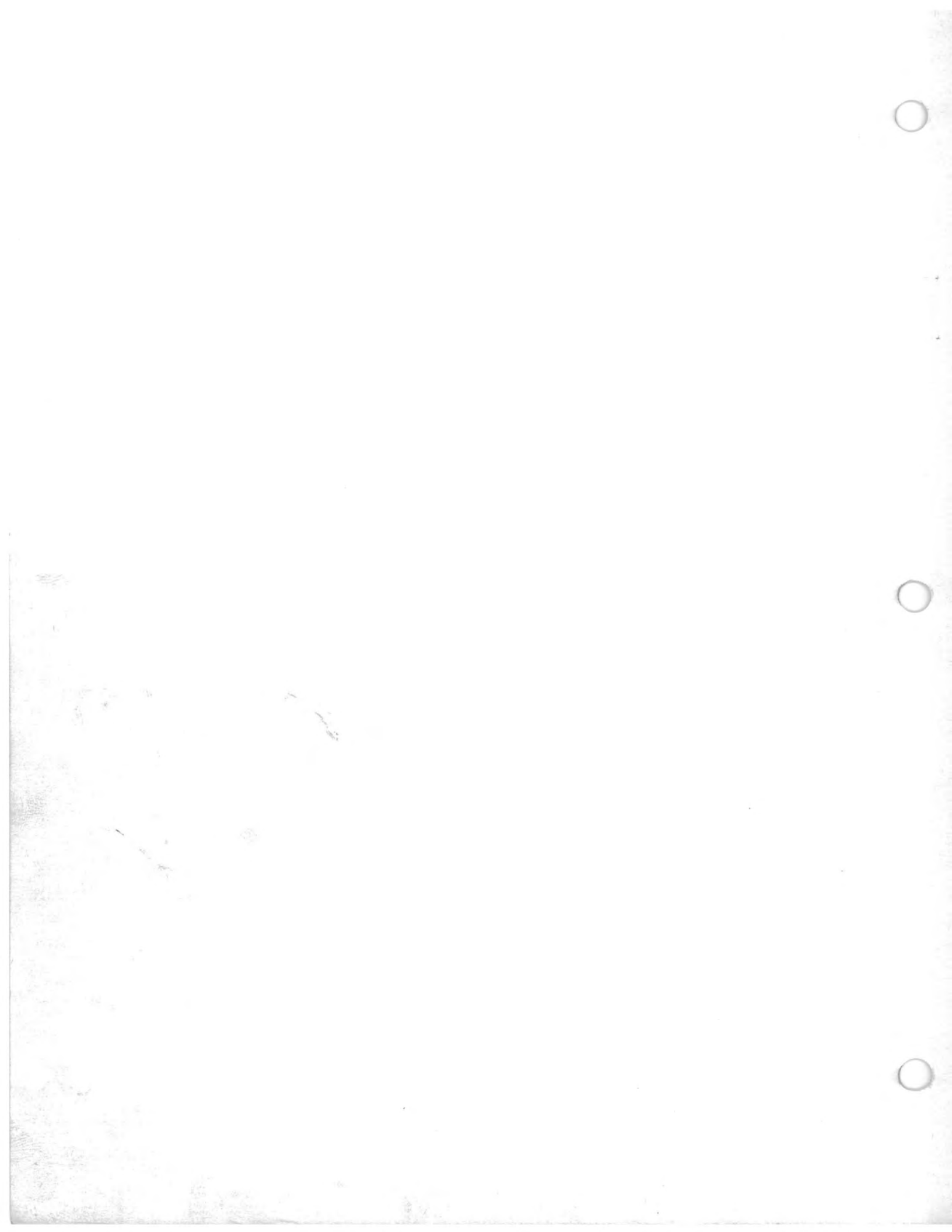
ITEM	NUMBER	DESCRIPTION	QT'Y	ITEM	NUMBER	DESCRIPTION	QT'Y
1	801120	FLYWHEEL	1	18	801134	WASHER	2
2	801121	ARMATURE PLATE	1	19	801135	SPRING WASHER	2
3	801122	GENERATING COIL COMPLETE	1	20	801136	SCREW	2
4	801123	LIGHTING COIL COMPLETE	1	21	801137	SCREW	2
5	801124	CONTACT BREAKER COMPLETE	2	22	801153	SCREW	2
6	801125	IGNITION COIL COMPLETE (1)	1	23	801139	OIL FELT	1
	801161	IGNITION COIL COMPLETE (2)	1		801140	HOLDER	1
7	801127	CONDENSER	2	24	801141	SCREW	4
9	801128	CLAMP	1	25	801127	RUBBER BUSHING	1
10	801148	COLLAR	2	26	801143	COVER	1
11	801149	COVER	1	27	801155	PROTECTOR SLEEVE	2
12	801150	STAY COMPLETE	1	28	801156	CLAMP	1
13	801151	BOLT	2	29	801157	BOLT	1
14	801152	BOLT	2		801158	ARMATURE PLATE ASS'Y	1
15	801131	WASHER	2		801159	FLYWHEEL MAGNETO ASS'Y	1
16	801132	SPRING WASHER	5				
17	801133	BOLT	2				



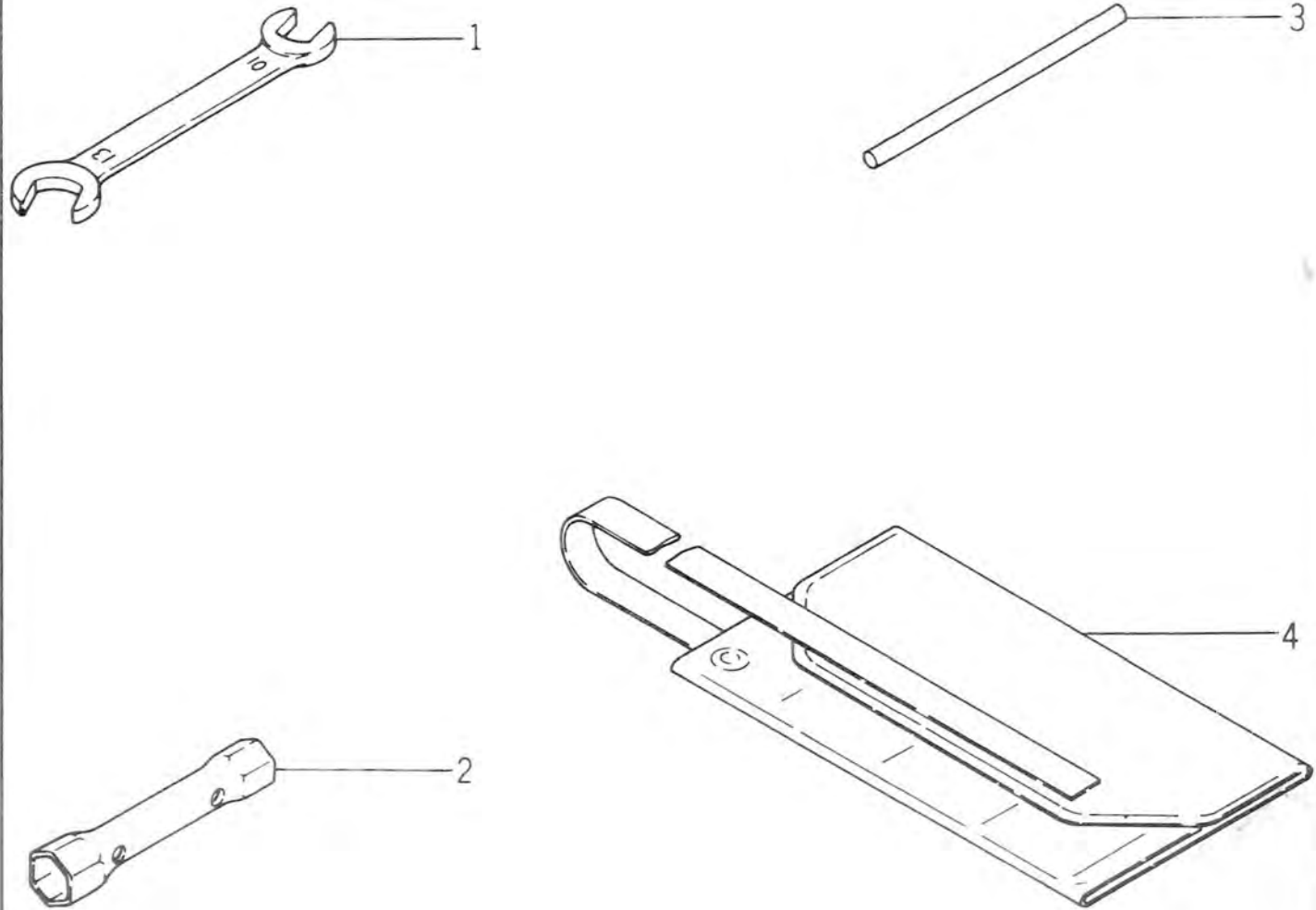
# RECOIL STARTER (BSE 250M & 340T & 440T)



ITEM	NUMBER	DESCRIPTION	QT'Y	ITEM	NUMBER	DESCRIPTION	QT'Y
1	800915	STARTER CASE COMPLETE	1	10	800927	RETURN SPRING	1
2	800916	REEL	1	11	800928	NUT	1
3	800917	SPIRAL SPRING	1	12	800929	SPRING WASHER	1
4	800918	RATCHET	3	13	800903	TRADE MARK	1
5	800919	FRICTION PLATE	1	14	800916	STARTER PULLEY COMPLETE	1
6	800920	FRICTION SPRING	1	15	800368	WASHER	4
7	800921	WASHER	1	16	800373	SPRING WASHER	7
8	800922	THRUST WASHER	1	17	800352	BOLT	3
9	800923	STARTER ROPE ASS'Y	1	18	800351	BOLT	4
91	800924	STARTER ROPE	1		800914	RECOIL STARTER ASS'Y	1
92	800925	STARTER KNOB	1				
93	800926	ROPE STOPPER	1				



**TOOLS & ACCESSORIES (BSE 250M & 340T & 440T)**



ITEM	NUMBER	DESCRIPTION	QT'Y	ITEM	NUMBER	DESCRIPTION	QT'Y
1	801302	SPANNER	1		800612	GASKET KIT (340 T)	1
2	801303	BOX SPANNER	1		800613	GASKET KIT (440 T)	1
3	801304	BAR	1				
4	801305	TOOL BAG	1				
	801306	TOOL KIT	1				
	800614	GASKET KIT (250 M)	1				

