

EVINRUDE



TRAILBLAZER PARTS CATALOG



MODELS E2020 A E2020 B E2025 A E2025 B

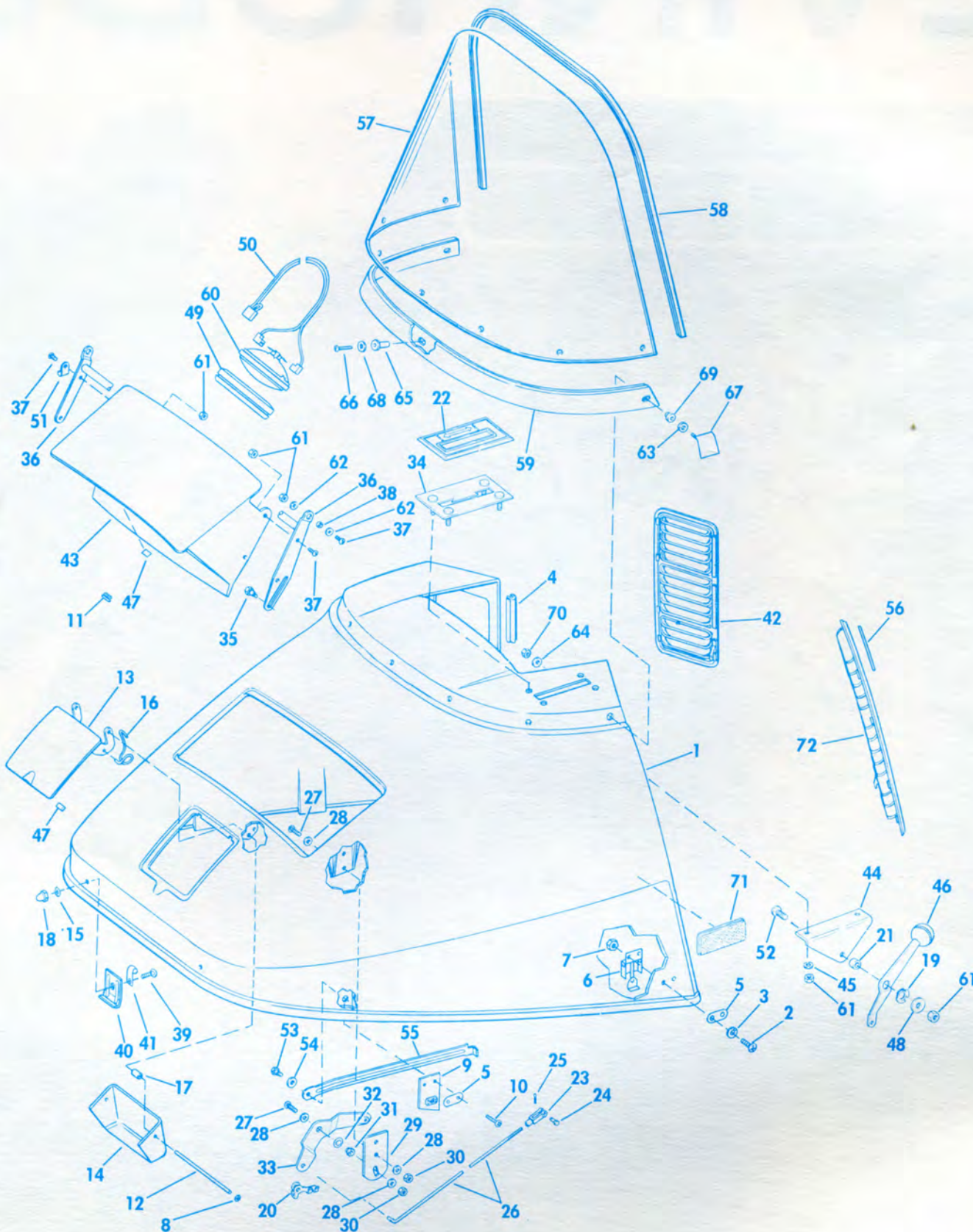
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PART NO. 262202 ITEM NO. 4846 FINAL EDITION

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LITHO U.S.A.

**HOOD & WINDSHIELD GROUP
MODEL E2020A, E2020B, E2025A, E2025B**



INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

17500

SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

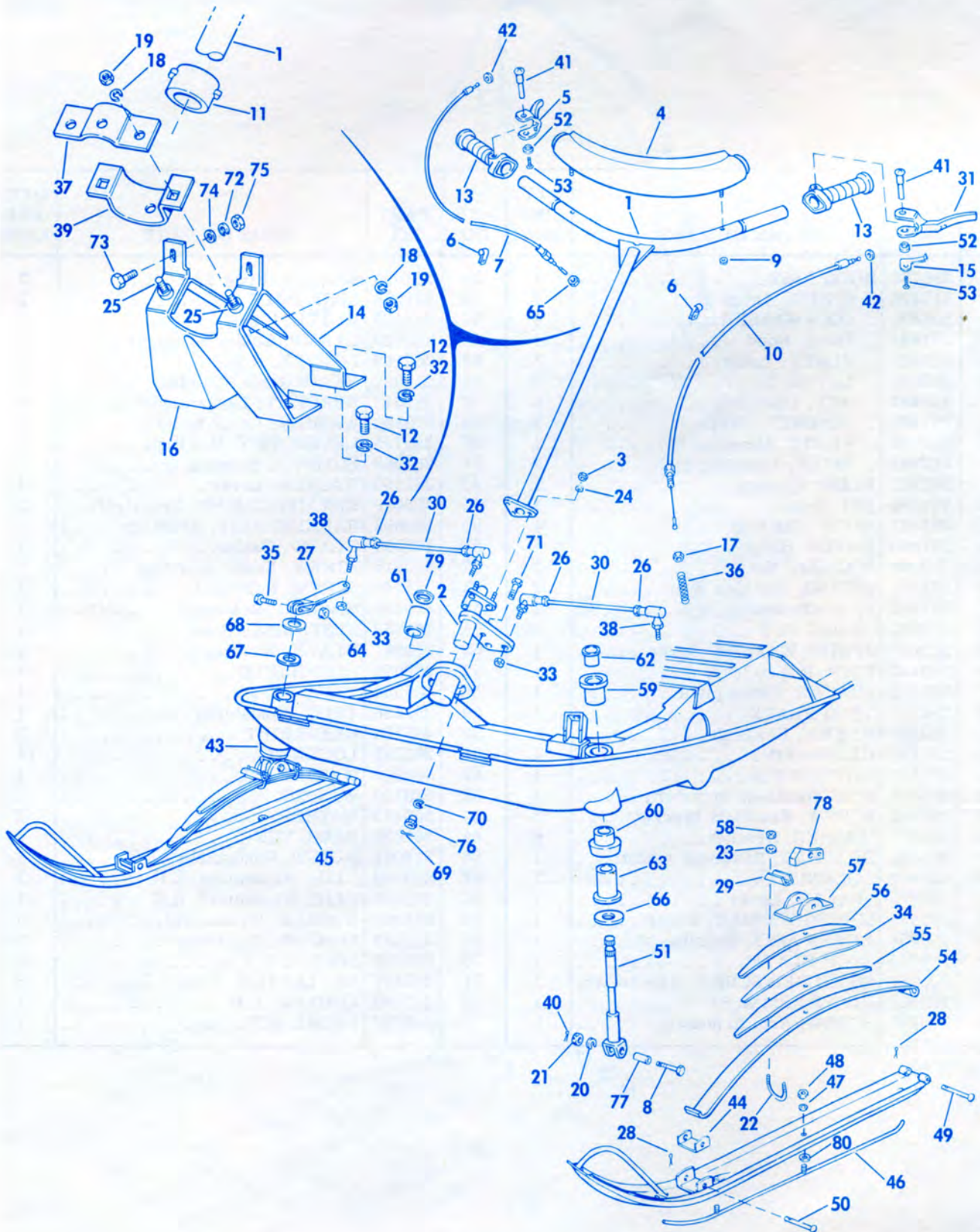
HOOD & WINDSHIELD GROUP
MODEL E2020A, E2020B, E2025A, E2025B

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	290780	HOOD ASSY	1	38	261696	SPACER, Pivot arm	2
2	315426	. SCREW, Latch mtg.	4	39	261988	STEP BOLT	2
3	306990	. LOCKWASHER	4	40	261452	PLATE, Hinge	2
4	261544	. SEAL, Hood	1	41	310620	CLAMP, Cable, headlight	1
5	262053	. PLATE, Latch	3	42	262169	LOUVER, R.H.	1
6	262056	. LATCH	2	43	262082	HEADLIGHT HOUSING	1
7	302437	. NUT, Latch mtg	4	44	262218	BRACKET, Lever mounting	1
8	261869	. PUSHNUT, Hinge	2	45	510150	WASHER, Lever bracket	4
9	290792	. PLATE, Mounting	1	46	290755	LEVER ASSY, Headlight	1
10	112643	. RIVET, Mounting plate	2	47	261585	BUMPER, Housing	6
11	262262	PLUG, Housing	1	48	261459	WASHER, Lever	1
12	261870	PIN, Hinge	1	49	405638	RETAINING RING, Headlight	2
13	261871	DOOR, Gas tank	1	50	290693	HARNESS ASSY, Headlight	1
14	261864	COVER, Hinge	1	51	112191	CLAMP, Cable	1
15	262086	WASHER, Nut	2	52	800215	SCREW, Lever mounting	1
16	261867	SPRING, Gas tank door	2	53	261749	SCREW, Restraint	1
17	261868	SPACER, Hinge	2	54	510150	WASHER, Restraint	1
18	262087	ACORN NUT	2	55	261358	RESTRAINT, Hood	1
19	310054	SPRING WASHER, Lever	1	56	262261	PLATE, Warning	1
20	262197	CLIP, Rod to lever	1	57	262074	WINDSHIELD	1
21	261472	SPACER, Lever pivot	1	58	405358	TRIM	1
22	290770	TRIM PLATE	1	59	261628	TRIM, Windshield	1
23	262201	CLEVIS, Headlight	1	60	405194	HEADLIGHT	2
24	262198	CLEVIS PIN	1	61	260385	LOCKNUT	11
25	306370	COTTER PIN	1	62	308089	WASHER	4
26	262216	ROD, Headlight actuator	1	63	510150	WASHER	2
27	130600	SCREW, Headlight bracket	3	64	306413	WASHER	2
28	302471	WASHER, Bracket	6	65	261622	RAWL NUT	5
29	261686	BRACKET, Headlight mounting	1	66	314053	SCREW, Windshield	5
30	800059	LOCKNUT	3	67	290498	CLIP, Windshield, L.H.	1
31	261693	SPACER, Lever	1	67	290497	CLIP, Windshield, R.H.	1
32	261738	SPRING WASHER, Lever	1	68	311204	WASHER, Windshield	5
33	290756	LEVER ASSY, Housing	1	69	261642	SPACER, Clip mounting	2
34	290757	STOP PLATE	1	70	800053	LOCKNUT, Clip	2
35	261739	SHOULDER SCREW, Arm to lvr.	1	71	262355	REFLECTOR, Amber	2
36	290628	PIVOT ARM ASSY	1	72	261533	LOUVER, L.H.	1
37	306286	SCREW, Arm to housing	6	*	290799	DECAL SET	1

*Not Shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

SKI & STEERING GROUP MODEL E2020A, E2020B, E2025A, E2025B



INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

17502

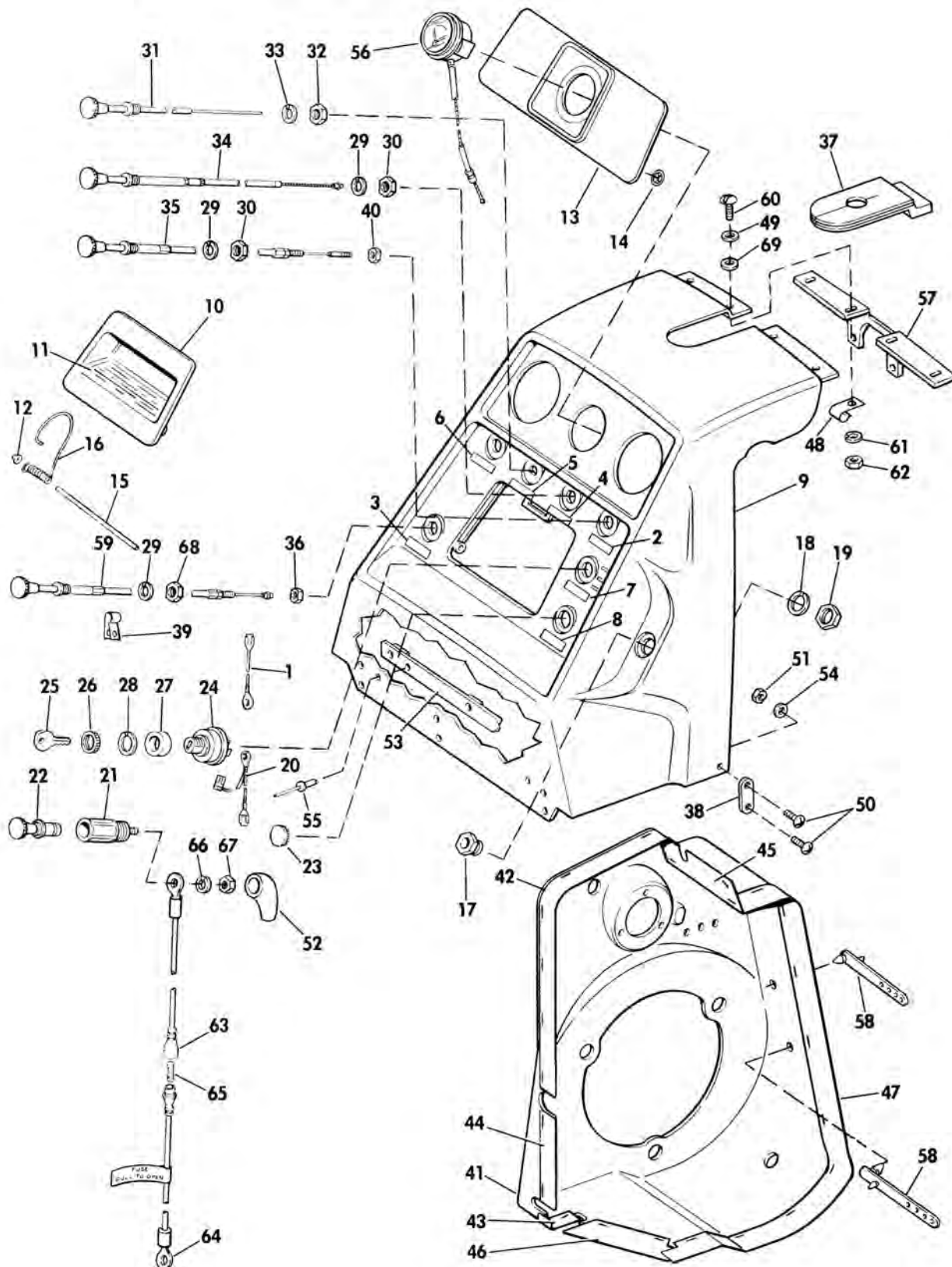
SKI & STEERING GROUP
MODEL E2020A, E2020B, E2025A, E2025B

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY PER ASSY
● 1	290450	STRG COL ASSY, Upper	1	40	302804	COTTER PIN, Nut	2
■ 1	290864	STRG COL ASSY, Upper	1	41	261564	PIN, Grip mtg	2
2	290872	STRG COL ASSY, Lower	1	42	202139	RETAINING RING, Cable	2
■ 3	800045	. LOCKNUT 5/16 - 24	3	43	261393	SKI COLUMN, R.H.	1
● 3	800059	LOCKNUT 1/4 - 20	3	44	404261	PLATE, Wear	2
4	290478	CUSHION ASSY, Handlebar	1	45	290785	SKI ASSEMBLY	2
5	290473	THROTTLE LEVER ASSY	1	46	290426	RUNNER, Ski	2
6	113085	CLIP, Cable to column	2	47	120196	WASHER, Ski to runner	4
7	290466	CABLE ASSY, Throttle	1	48	800290	NUT, Ski to runner	4
8	262312	SCREW, Saddle to column	2	49	261904	RETAINING PIN, Rear	2
9	800059	LOCKNUT, Cushion mounting	2	50	404263	RETAINING PIN, Front	2
10	290484	CABLE ASSY, Brake	1	51	261394	SKI COLUMN, L.H.	1
11	403932	BUSHING, Column	1	52	261741	SPACER, Lever mounting	2
12	306414	SCREW, Support to engine	3	53	261569	SCREW, Grip mounting	2
13	261546	GRIP, Handle	2	54	261381	MAIN LEAF	2
14	261362	SUPPORT, Steering column	1	55	261376	CENTER LEAF	2
15	261563	LOCK, Brake lever	1	56	261377	TOP LEAF	2
16	261364	SUPPORT, Strg col, upper	1	57	290425	SADDLE & PIN ASSY	2
17	306390	NUT, Brake cable	1	58	800290	LOCKNUT	8
18	306325	LOCKWASHER, Yoke	4	59	290434	UPPER MOUNT, Column	2
19	302103	JAM NUT, Yoke	4	60	261396	LOWER MOUNT, Column	2
20	120177	LOCKWASHER, Saddle to col	2	61	290423	BUSHING ASSY, Strg column	1
21	262314	NUT, Saddle to column	2	62	261397	BUSHING, Upper	2
22	261379	U-BOLT, Saddle	4	63	261466	BUSHING, Lower	2
23	306371	WASHER, U-bolt	8	64	112615	LOCKNUT, Arm to column	2
24	306396	WASHER, Strg col, upr to lwr	3	65	302103	NUT, Throttle cable	1
25	379061	RUBBER MOUNT ASSY	2	66	261399	WASHER, Ski column	2
26	306388	NUT, Tie rod to ball joint	4	67	404443	WASHER, Ski column	2
27	261395	ARM, Steering	2	68	261879	SPRING WASHER, Column	2
28	306956	COTTER PIN	4	69	306498	COTTER PIN, Retainer	1
29	261375	RETAINING BAR	4	70	306325	LOCKWASHER, Retainer	1
30	261359	ROD, Column to arm	2	71	262307	SCREW, Rtnr to strg column	1
31	290474	BRAKE LEVER ASSY	1	72	306396	LOCKWASHER, Brkt to support	2
32	120177	LOCKWASHER, Sprt to engine	3	73	306487	SCREW, Brkt to support	2
33	112615	LOCKNUT	4	74	302471	WASHER, Brkt support	2
34	261863	INTERMEDIATE LEAF	2	75	301472	NUT, Brkt to support	2
35	405355	SCREW, Arm to column	2	76	262306	RETAINER, Strg column	1
36	261880	SPRING, Brake return	1	77	261433	BUSHING, spring mtg	2
37	261877	YOKE, Bushing, upper	1	78	262310	STOP, Ski	2
38	821208	BALL JOINT	4	79	403955	THRUST BEARING	1
39	261878	YOKE, Bushing, lower	1	80	103809	WASHER.	4

- Use with lower column having 1/4" mounting studs
- Use with lower column having 5/16" mounting studs

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

INSTRUMENT PANEL GROUP MODEL E2020A,E2020B,E2025A,E2025B



INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

17503

SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

INSTRUMENT PANEL GROUP

MODEL E2020A, E2020B, E2025A, E2025B

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
†1	262153	LEAD, Ground to switch	1	34	290707	COMPR RLSE CABLE ASSY . . .	1
2	261511	METAL CAL, Primer pump . . .	1	35	290708	PRIMER CABLE ASSY	1
3	261512	METAL CAL, Neutral lockout . .	1	36	302103	NUT, Neutral lockout cable . . .	2
4	261513	METAL CAL, Comp relief	1	37	261630	SEAL, Column to panel	1
5	261514	METAL CAL, Choke	1	38	261567	BRACKET	2
6	261515	METAL CAL, Reverse	1	39	112191	CLAMP, Neutral cable	1
7	261517	METAL CAL, Ignition & lights .	1	40	302103	JAM NUT, Primer cable	1
††8	261518	METAL CAL, Lighter	1	41	290480	AIR DUCT ASSY	1
†8	261424	METAL CAL, Blank	1	42	261579	. SEAL	1
9	262184	INSTR PANEL	1	43	261580	. SEAL	1
10	262182	DOOR, Instrument panel	1	44	261581	. SEAL	1
11	261525	METAL CAL, Start instr	1	45	262316	. SEAL	1
12	261869	PUSHNUT, Hinge	2	46	262318	. SEAL	1
13	262180	APPLIQUE, Panel	1	47	262319	. SEAL	1
14	261635	PUSHNUT, Applique	4	48	309322	CLAMP, Brake cable	1
15	262301	HINGE PIN, Door	1	49	302471	WASHER, Panel to bracket . . .	4
16	262302	SPRING, Door	1	50	800215	SCREW, Panel to frame	4
17	261524	BUSHING, Starter rope	1	51	260385	LOCKNUT, Panel to frame . . .	4
18	261521	LOCKWASHER	1	††52	262352	BOOT, Lighter	1
19	261520	NUT	1	53	290695	STRIP ASSY	1
††20	262155	LEAD, Ground	1	54	306547	WASHER, Screw, panel	2
††21	261507	LIGHTER SOCKET ASSY	1	55	261976	RIVET, Strip assy	2
††22	290721	LIGHTER ASSY	1	56	290462	FUEL GAUGE ASSY	1
†23	261531	PLUG, Lighter hole	1	57	262202	BRACKET, Instr panel	1
24	290791	IGNITION SWITCH	1	58	262243	CLAMP, Wire harness & hose . .	3
25	*	. KEY	1	59	290709	NEUTRAL LOCKOUT CABLE . .	1
26	262333	. NUT, Switch	1	60	300646	SCREW, Panel to bracket	4
27	262334	. SPACER, Switch	1	61	306396	LOCKWASHER, Panel to brkt . .	4
28	261521	. LOCKWASHER, Switch	1	62	301472	NUT, Panel to bracket	4
29	308270	LOCKWASHER	3	††63	290696	LEAD ASSY, Lighter to sol . . .	1
30	302944	NUT	2	††64	204053	. TERMINAL	1
31	290710	CHOKE CABLE ASSY	1	††65	510884	. FUSE, 20 amp	1
32	306388	NUT, Choke cable	1	††66	306991	LOCKWASHER, Lead	1
33	306993	LOCKWASHER, Choke cable . . .	1	††67	133079	NUT, Lead	1
				68	262519	NUT, Neutral lockout cable . . .	1
				69	302474	WASHER, Panel to brkt	4

†Manual start only

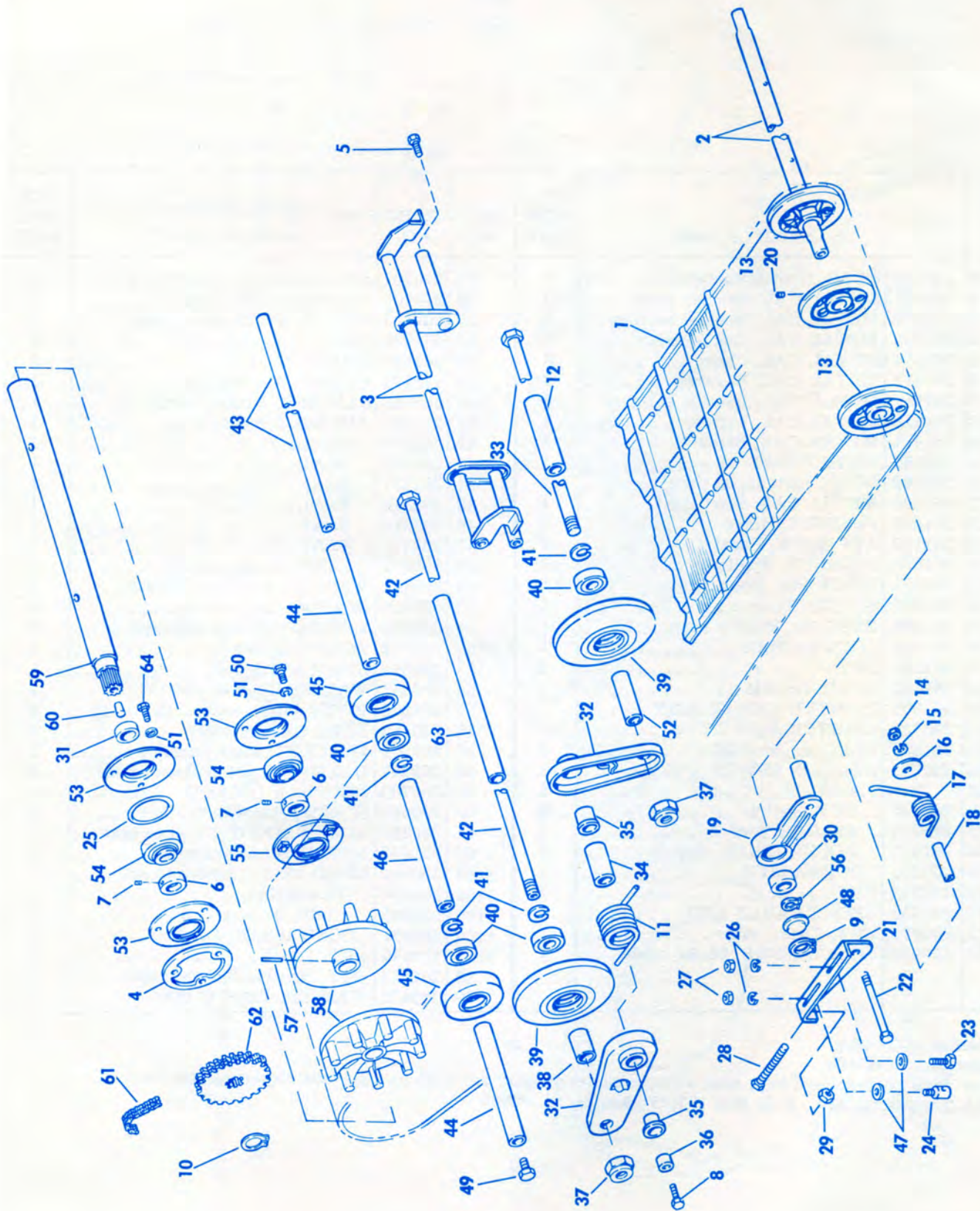
††Electric start only

*For each replacement key, send vehicle model number and \$.50 to: Stevens Experimental Co.,
111 Greenwood Ave., P.O. Box 193, Waukegan, Ill. 60085

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

TRACK GROUP **MODEL E2020A, E2020B, E2025A, E2025B**



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SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

17504

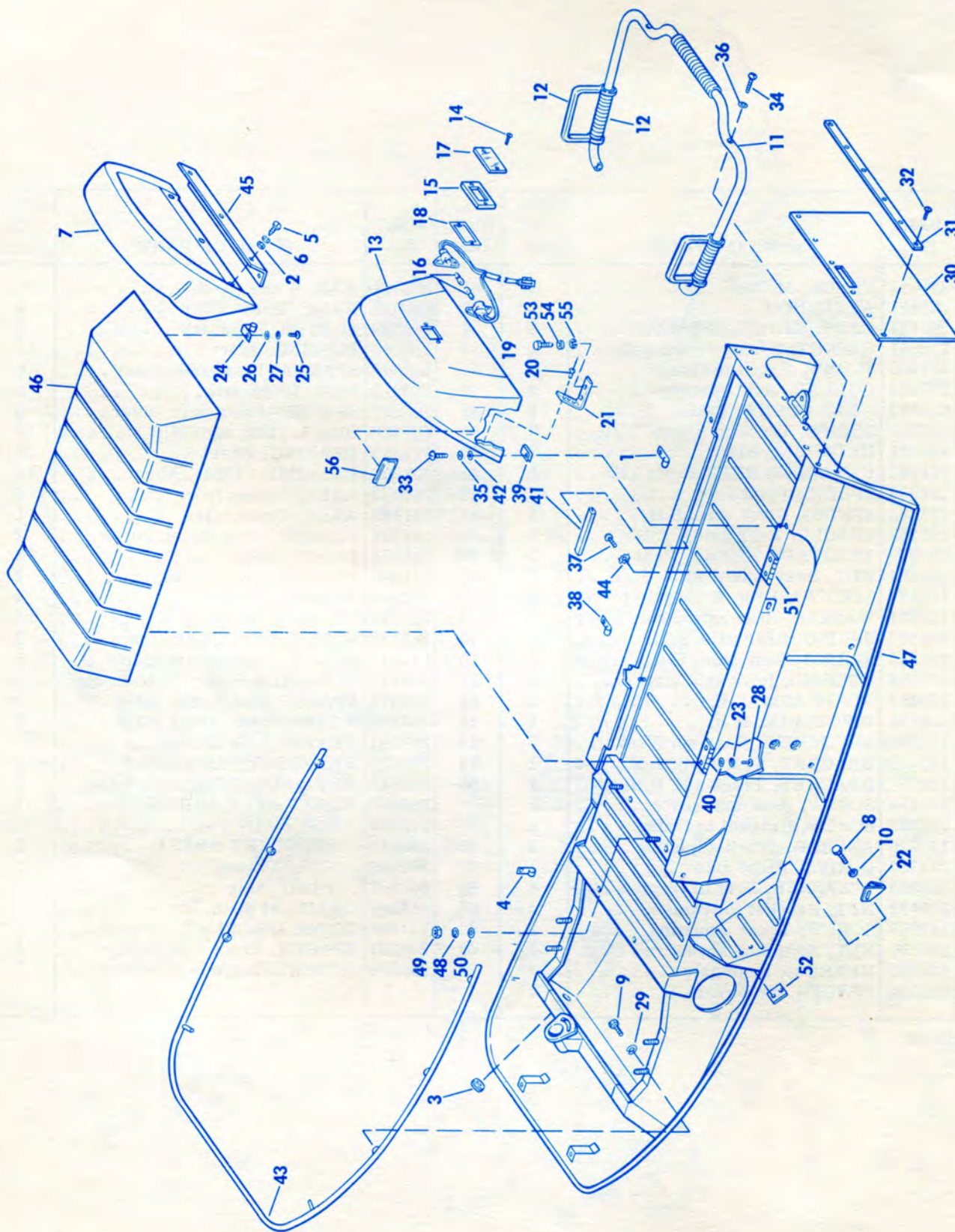
TRACK GROUP
MODEL E2020A, E2020B, E2025A, E2025B

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	261451	TRACK, Molded	1	32	260011	ARM, Truck pivot	12
2	261621	AXLE, Rear	1	33	290643	AXLE, Truck, rear	3
3	290431	CROSS SHAFT ASSEMBLY	3	34	260009	SPACER, Pivot axle	6
4	113861	GASKET, C/case to flange . . .	1	35	260010	BUSHING, Short	12
5	262386	SCREW, Truck to frame	6	36	260008	SPACER, Pivot axle, outer	6
6	290883	COLLAR, Axle bearing	2	37	262212	NUT, Truck axle	6
7	800362	. SET SCREW, Collar	1	38	260013	SPACER, Front axle, outer	6
8	262385	SCREW, Truck to frame	6	39	487240	HUB & TIRE ASSEMBLY	15
9	405351	RETAINING RING	2	40	112859	BEARING, Wheel	18
10	261353	RETAINING RING, Front axle . .	1	41	403807	RETAINING RING, Wheel	18
11	261286	SPRING, Pivot axle, L.H.	3	42	290642	AXLE, Truck, front	3
11	261285	SPRING, Pivot axle, R.H.	3	43	261363	AXLE, Track idler	1
12	260259	SPACER, Rear axle, center	3	44	261351	SPACER, Idler wheel, outer	2
13	290036	SPROCKET WHEEL, Rear	3	45	161654	IDLER WHEEL	3
14	403864	NUT, Rear axle pivot	2	46	261046	SPACER, Idler wheel, inner	2
15	120177	LOCKWASHER, Rear axle pivot . .	2	47	404892	WASHER, Bracket	4
16	112361	WASHER, Rear axle pivot	2	48	261616	BEARING RETAINER	2
17	261357	SPRING, Rear axle, L.H.	1	49	262385	SCREW, Idler axle to frame	2
17	261356	SPRING, Rear axle, R.H.	1	50	312316	SCREW, Flange to frame	3
18	261618	BUSHING, Rear axle pivot	2	51	120177	L'WASHER, Flange to frame	6
19	290492	PIVOT ARM, L.H.	1	52	260016	SPACER, Rear axle, outer	6
19	290491	PIVOT ARM, R.H.	1	53	261369	FLANGETTE, Front axle	3
20	112610	SET SCREW, Rear sprocket	3	54	261391	BEARING, Front axle	2
21	112762	BRACKET, Track adj, L.H.	1	55	290433	FLANGETTE ASSEMBLY	1
21	112761	BRACKET, Track adj, R.H.	1	56	261619	RETAINING RING, Rear axle	2
22	314176	SCREW, Rear axle pivot	2	*	290482	FRONT AXLE ASSEMBLY	1
23	306862	SCREW, Bracket to frame	2	57	312298	. ROLL PIN	2
24	113620	ANCHOR, Track adjusting	2	58	290048	. SPROCKET WHEEL	2
25	261352	O-RING, Front axle	1	59	261589	. AXLE, Front	1
26	306325	L'WASHER, Brkt to frame	4	60	261587	. PLUG, Axle	1
27	306422	NUT, Bracket to frame	4	61	112249	CHAIN, 94 pitch, std	1
28	112945	SCREW, Track adjusting	2	62	161603	DRIVE SPROCKET, 42 tooth	1
29	306390	NUT, Adjusting screw	2	63	260257	SPACER, Front axle, center	6
30	404832	BEARING, Rear axle	2	64	306539	SCREW, Flange to c/case	3
31	261354	SPACER, Front axle	1				

*Not Shown

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**TRIM GROUP
MODEL E2020A, E2020B, E2025A, E2025B**



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SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

17505

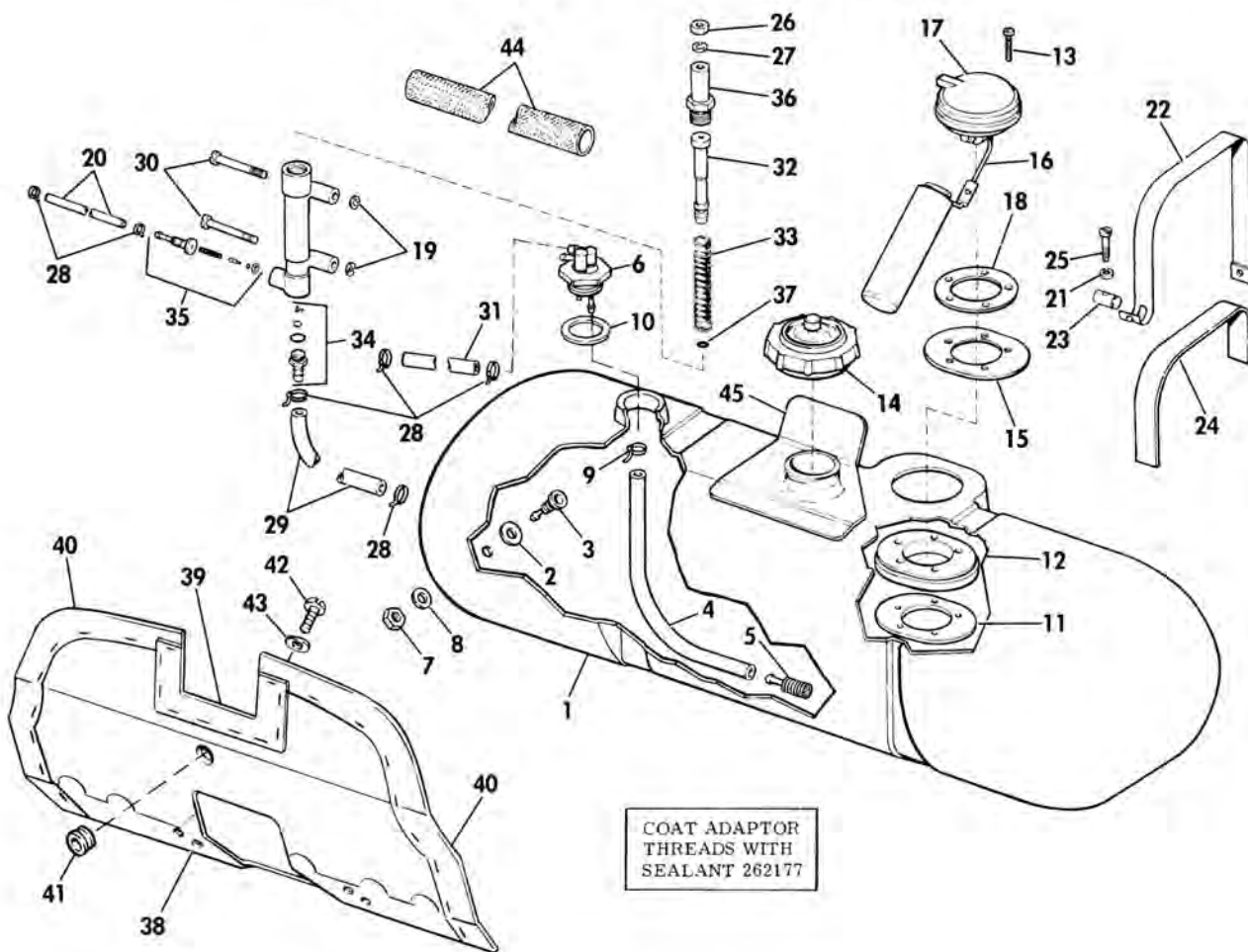
TRIM GROUP
MODEL E2020A, E2020B, E2025A, E2025B

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	262243	CLAMP, Taillight lead	2-3	28	306474	SCREW, Seat to hinge	4
2	260070	WASHER, Bracket	6	29	306325	LOCKWASHER, Bumper mtg . .	6
3	262109	GROMMET, Crossmember	1	30	261360	SNOW DEFLECTOR	1
4	261598	CLAMP, Fuel hose to frame . . .	2	31	112884	RETAINER	1
5	306401	SCREW, Bracket to cushion . . .	6	32	800270	SCREW, Deflector	6
6	120052	LOCKWASHER, Bracket	6	33	131265	SCREW, Back rest	5
7	290665	SEAT BACK ASSY	1	34	261708	LOCKSCREW, Bumper	2
8	306419	SCREW, Strike mounting	4	35	303952	WASHER, Back rest	5
9	261709	SCREW, Bumper to bracket . . .	6	36	203622	WASHER, Bumper	2
10	306396	LOCKWASHER	4	37	261423	BOLT, Rear bumper	2
11	290467	BUMPER ASSY, Rear	1	38	261883	CLIP, Taillight wire	3
12	290751	. STRAP & GRIP KIT	2	39	403818	SPEEDNUT, Back rest	5
13	290686	BACK REST ASSY	1	40	260070	WASHER, Seat to hinge	4
14	261561	. SCREW	2	41	262244	TRIM STRIP	3
15	261562	. HOUSING, Taillight	1	42	303916	L' WASHER, Back rest mtg . . .	5
16	260143	. BULB, Taillight	2	43	290424	BUMPER ASSY	1
17	261559	. LENS, Taillight	1	44	306396	LOCKWASHER, Bumper	2
18	261560	. GASKET	1	45	261638	BRACKET, Seat cushion	1
19	290685	. SOCKET ASSY	1	46	290667	SEAT ASSEMBLY	1
20	262320	. RIVET, Support	6	47	290835	MAIN FRAME ASSY	1
21	262321	. SUPPORT, R.H.	1	48	306396	. LOCKWASHER, Frame	2
21	262322	. SUPPORT, L.H.	1	49	800059	. LOCKNUT, Engine frame . . .	2
22	262062	HOOD STRIKE, R.H.	1	50	302471	. WASHER, Frame	2
22	262063	HOOD STRIKE, L.H.	1	51	260065	. HINGE, Seat	2
23	120052	L' WASHER, Cover & seat mtg . .	4	52	262061	NUT PLATE	2
24	290118	ROLLER LATCH ASSY	2	53	306419	SCREW, Back rest mounting . .	4
25	300646	SCREW, Latch	2	54	306407	WASHER, Back rest mounting .	4
26	302471	WASHER, Latch	2	55	306396	LOCKWASHER, Back rest mtg .	4
27	306396	LOCKWASHER, Roller latch . . .	2	56	262354	REFLECTOR, red.	2

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

FUEL TANK GROUP MODEL E2020A, E2020B, E2025A, E2025B



COAT ADAPTOR
THREADS WITH
SEALANT 262177

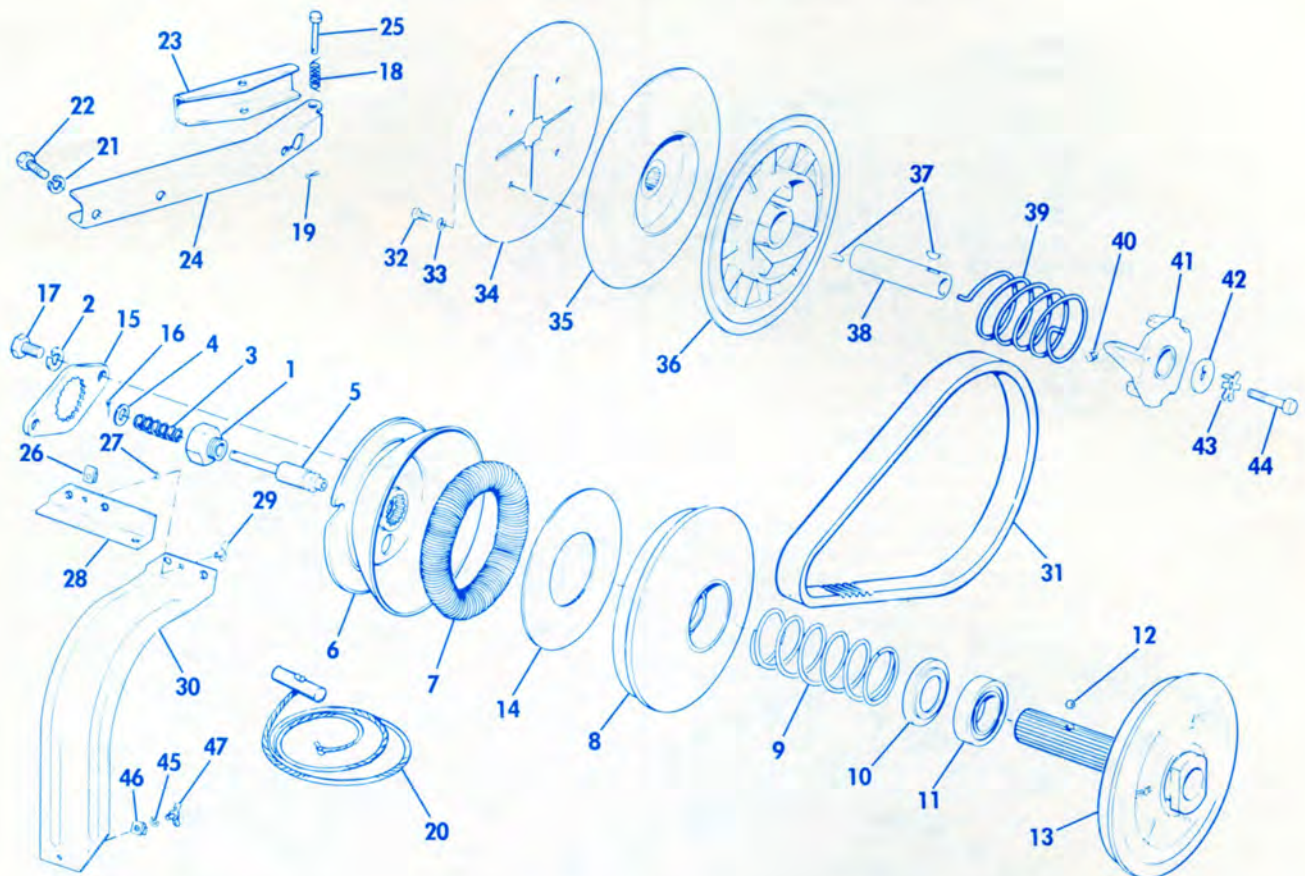
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	290486	FUEL TANK ASSY, Complete . .	1	23	261614	BAR, Strap	2
1	290636	. FUEL TANK ASSY	1	24	261613	PAD, Strap	2
2	261611	. . WASHER, Fitting	1	25	130618	SCREW, Strap to frame	2
3	261612	. . FITTING, Primer	1	26	309485	NUT, Primer cable to piston . . .	1
4	262017	. . HOSE, Pickup	1	27	303916	LOCKWASHER, Cable to piston .	1
5	290446	. . FUEL PICKUP	1	28	262081	CLAMP, Fuel hose	6
6	290865	. . ADAPTOR ASSY	1	29	262012	FUEL HOSE, Tank to primer . .	1
7	303320	. . NUT, Fitting	1	30	302431	SCREW, Primer to frame	2
8	306405	. . WASHER	1	31	262013	FUEL HOSE, Tank to pump . . .	1
9	262081	. . CLAMP	1	*	290623	PRIMER ASSY	1
10	405618	. . GASKET, Tank adaptor . . .	1	32	261577	. PISTON, Primer	1
11	261607	. NUT PLATE	1	33	403963	. SPRING, Primer	1
12	261608	. GROMMET	1	34	487297	. INLET VALVE ASSEMBLY	1
13	133451	. SCREW, Sender	5	35	290622	. EXHAUST VALVE ASSY	1
14	290588	. CAP ASSY	1	36	261578	. END CAP, Primer	1
15	261606	. WASHER PLATE	1	37	427444	. O-RING, Piston	1
16	290488	. SENDER ASSY	1	38	290569	HEAT SHIELD ASSEMBLY	1
17	262285	. . COVER, Sender	1	39	261861	. SEAL	1
18	262286	. . GASKET, Sender	1	40	261862	. SEAL	2
19	306396	LOCKWASHER, Primer	2	41	111510	GROMMET, Wire	1
20	262016	HOSE, Primer to manifold . . .	1	42	551706	SCREW, Heat shield	4
21	306396	LOCKWASHER, Strap	2	43	302471	WASHER, Heat shield	4
22	261615	STRAP, Fuel tank	2	44	262517	TUBE, Insulating	1
				45	261902	INSTRUCTION PLATE	1

*Not Shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

SHEAVE GROUP MODEL E2020A, E2020B, E2025A, E2025B



27075

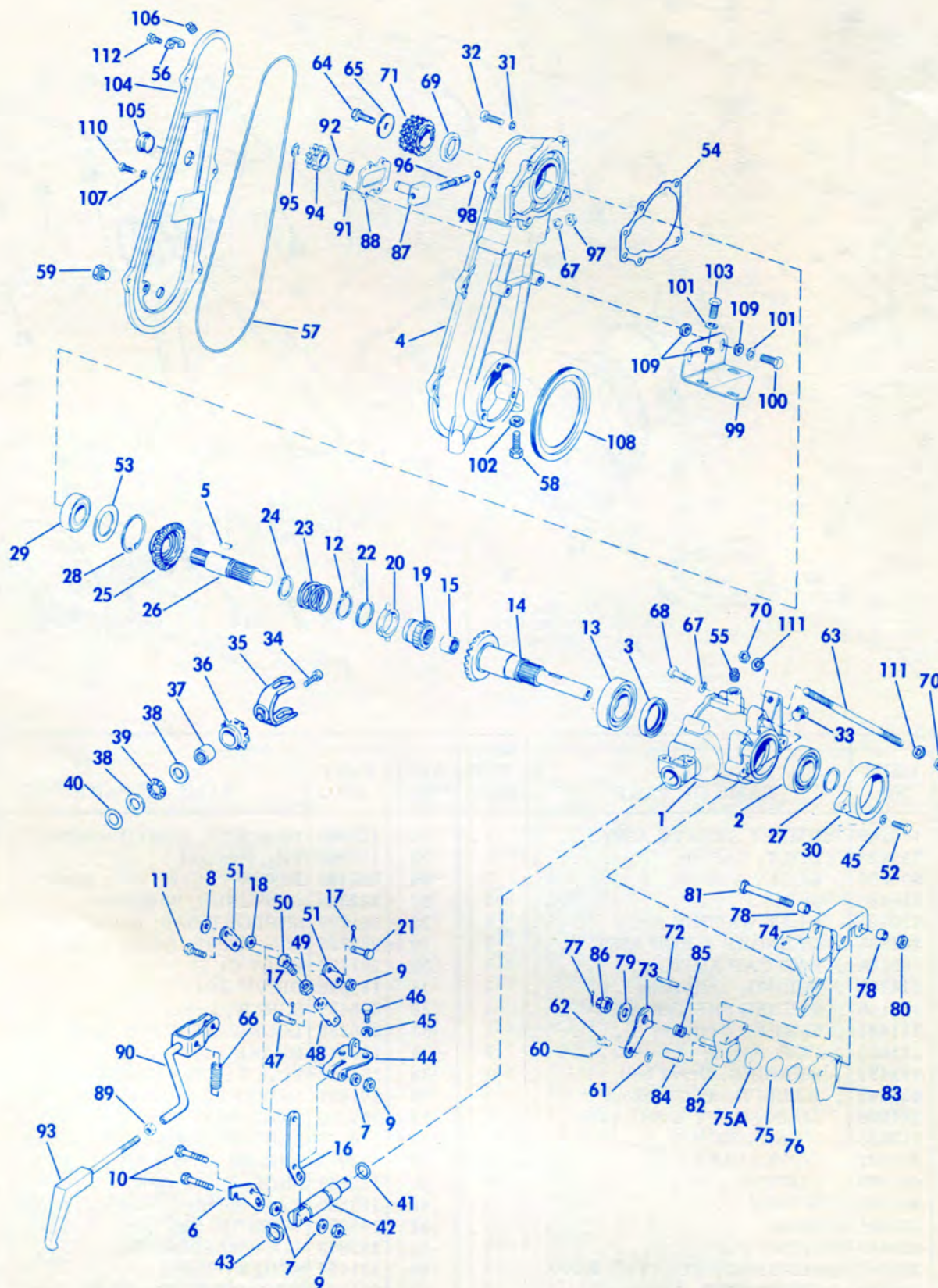
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	162189	PRIMARY SHEAVE ASSY	1	24	113893	BRACKET, Neutral lockout	1
1	113773	. BOLT, End cap	1	25	113048	PIN, Bracket	1
2	306396	. LOCKWASHER	2	26	262325	RECEPTACLE, Wing stud	2
3	310490	. SPRING	1	27	262324	RETAINER, Wing stud	2
4	120196	. FLAT WASHER	1	28	261779	SUPPORT BAR, Belt guard	1
5	161985	. PLUNGER & ROD ASSY	1	29	262323	WING STUD, Guard to frame	2
6	162124	. END CAP ASSY	1	30	261784	BELT GUARD	1
7	114103	. SPRING, Activating	1	31	113896	DRIVE BELT	1
8	162106	. SLIDING SHEAVE ASSY	1	32	306487	SCREW, Brake to sheave	4
9	111441	. SPRING, Primary	1	33	306396	LOCKWASHER, Brake to sheave	4
10	113885	. CUP, Spring	1	34	113879	BRAKE DISC	1
11	111439	. BEARING, Drive belt	1	35	161982	FIXED SHEAVE ASSY	1
12	111442	. BALL, Neutral lockout	2	36	161981	MOVABLE SHEAVE ASSY	1
13	161980	. MAIN SHAFT & SHEAVE	1	37	307980	WOODRUFF KEY	2
14	113908	. WEAR DISC	1	38	113872	SLEEVE, Sheave	1
15	405742	. LOCKPLATE	1	39	113912	SPRING, Sheave	1
16	550565	. COTTER PIN	1	40	112143	SHOE, Drive ramp	3
17	306860	. SCREW	2	41	113862	CAP, Spring	1
18	113891	SPRING	1	42	113868	WASHER, Cap	1
19	306463	COTTER PIN	1	43	113973	LOCKWASHER, Tab	1
20	378347	EMERGENCY STARTER ROPE	1	44	131794	SCREW, Sleeve	1
21	306396	LOCKWASHER, Actuator	2	45	261780	RETAINER, Wing stud	1
22	552062	SCREW, Actuator mounting	2	46	261781	RECEPTACLE, Wing stud	1
23	113892	ACTUATOR, Lockout	1	47	261782	WING STUD, Belt guard	1

*Not Shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

TRANSMISSION GROUP **MODEL E2020A, E2020B, E2025A, E2025B**



17523

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

TRANSMISSION GROUP

MODEL E2020A, E2020B, E2025A, E2025B

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
• *	161974	TRANSMISSION & CASE ASSY	1	55	262191	. PLUG, Breather	1
■ *	162115	TRANSMISSION & CASE ASSY	1	56	114106	CLAMP, C/case cover	1
1	114089	. HOUSING, Transmission	1	57	404931	SEAL, Cover to c/case	1
2	113753	. BEARING, Inner	1	58	262305	SCREW, C/case to frame	2
3	113897	. SEAL, Housing to shaft	1	59	112875	PIPE PLUG, Chain case	1
• 4	162116	. CHAIN CASE ASSY	1	60	316927	COTTER PIN, Pivot pin	1
■ 4	162114	. CHAIN CASE ASSY	1	61	300269	WASHER, Pivot pin	1
5	112836	. KEY, Output gear	1	62	261601	PIVOT PIN, Brake control	1
6	113403	. BRACKET, Spring retainer	1	63	113901	SUPPORT ROD	1
7	306407	. WASHER, Link	3	64	111472	SCREW, Sprocket to shaft	1
8	510412	. WAVE WASHER	1	65	112142	WASHER, Sprocket to shaft	1
9	800059	. NUT, Link	3	66	113793	SPRING, Linkage	1
10	303459	. SCREW, Link	2	67	306325	L/WASHER, Brake to pedestal	3
11	306418	. SCREW, Lockplate	1	68	306435	SCREW, Brake to housing	2
12	813283	. RETAINING RING	1	69	113673	WASHER, Sprocket	1
13	112830	. BEARING, Outer	1	70	800292	NUT, Rod to trans	2
14	162033	. GEAR AND SHAFT, Input	1	71	113759	SPROCKET, 16 tooth, std	1
15	112834	. NEEDLE BRG, Shaft, outer	1	*	290494	CALIPER BRAKE ASSY	1
16	113047	. LINK, Shift lever	1	72	112482	. PIN, Cam limit	1
17	306463	. COTTER PIN	2	73	112921	. CAM, Caliper brake	1
18	552499	. WASHER, Link	1	74	261627	. BRACKET, Caliper brake	1
19	113767	. SHIFTER DOG	1	75	114141	. PUCK, Brake .307"	1
20	113837	. CRADLE, Shifter dog	1	75A	114142	. PUCK, Brake .495"	1
21	113905	. PIN, Link	1	76	261166	. WASHER, Puck back-up	1
22	112868	. WASHER, Shifter dog	1	†77	113481	. COTTER PIN, Cam to body	1
23	112849	. SPRING, Shifter dog	1	78	113482	. SPACER, Caliper brake brkt	4
24	308805	. RETAINING RING, Output shaft	1	79	113486	. THRUST WASHER	1
25	112844	. GEAR, Output	1	80	113487	. LOCKNUT	2
26	113766	. SHAFT, Output	1	81	315148	. SCREW, Hex head cap	2
27	112829	. RETAINING RING, Input shaft	1	†82	114063	. BODY, Cam side	1
28	113775	. RETAINING RING	1	††82	114131	. BODY, Cam side	1
29	113752	. BALL BRG, Output shaft	1	83	261170	. BODY, Carrier side	1
30	161978	. END CAP ASSY	1	84	112424	. PIN, Caliper brake	2
• 31	306325	. LOCKWASHER	6	85	112425	. SPRING, Brake cam	1
■ 31	306325	. LOCKWASHER	9	†86	112428	. NUT, Castellated	1
• 32	306416	. SCREW	6	††86	114130	. NUT, Vibresist	1
■ 32	306416	. SCREW	9	87	113864	. BASE & SHAFT, Idler	1
33	112875	. PIPE PLUG, Fill and drain	2	88	113863	. PLATE, Chain idler	1
34	113831	. SCREW, Clevis	1	89	309602	. NUT, Handle to rod	1
35	113779	. SHIFTER CLEVIS	1	90	290436	. SHIFT ROD ASSY	1
36	112848	. PINION, Reverse idler	1	91	302104	. SCREW, Plate to c/case	4
37	112838	. BEARING, Reverse idler	1	92	113825	. BEARING, Idler sprocket	1
38	112839	. THRUST WASHER, Rev idler	2	93	290706	. SHIFT HANDLE ASSY	1
39	112840	. THRUST WASHER, Rev idler	1	94	113826	. SPROCKET, Idler	1
40	112869	. SHIM, .002"	AR	95	510487	. RETAINING RING	1
40	112870	. SHIM, .003"	AR	96	113865	. SCREW, Idler adjustment	1
40	112871	. SHIM, .004"	AR	97	302103	. NUT, Idler adjustment	1
41	112873	. O-RING, Shaft to housing	1	98	113900	. O-RING, Idler screw	1
42	113792	. SHAFT, Pinion gear	1	99	261572	. SUPPORT BRACKET	1
43	112837	. RETAINING RING, Shaft	1	100	306414	. SCREW, Support bracket	2
44	161741	. PIVOT PLATE	1	101	120177	. LOCKWASHER	5
45	306396	. LOCKWASHER, Plate to hsg	4	102	121025	. WASHER, C/case to frame	2
46	300646	. SCREW, Plate to housing	2	103	306834	. SCREW, C/case to frame	3
47	113906	. PIN, Clevis to plate	1	104	162128	. COVER, Chain case	1
48	113336	. CLEVIS, Reverse lock	1	105	114151	. PLUG	1
49	133175	. NUT, Eye bolt	1	106	262191	. PLUG, Breather	1
50	113338	. EYE BOLT	1	107	306396	. LOCKWASHER, Cover to c/case	7
51	113335	. LOCKPLATE	2	108	261418	. SEAL, C/case to frame	1
52	306409	. SCREW	2	109	403695	. WASHER, Support bracket	7
53	114092	. SPACER, Output gear	1	110	300646	. SCREW, Cover to c/case	7
• 54	114091	. GASKET, C/case to housing	1	111	311096	. WASHER, Tie rod	2
■ 54	114086	. GASKET, C/case to housing	1	112	114107	. SCREW, Clamp	1

* Not Shown

• "A" Models

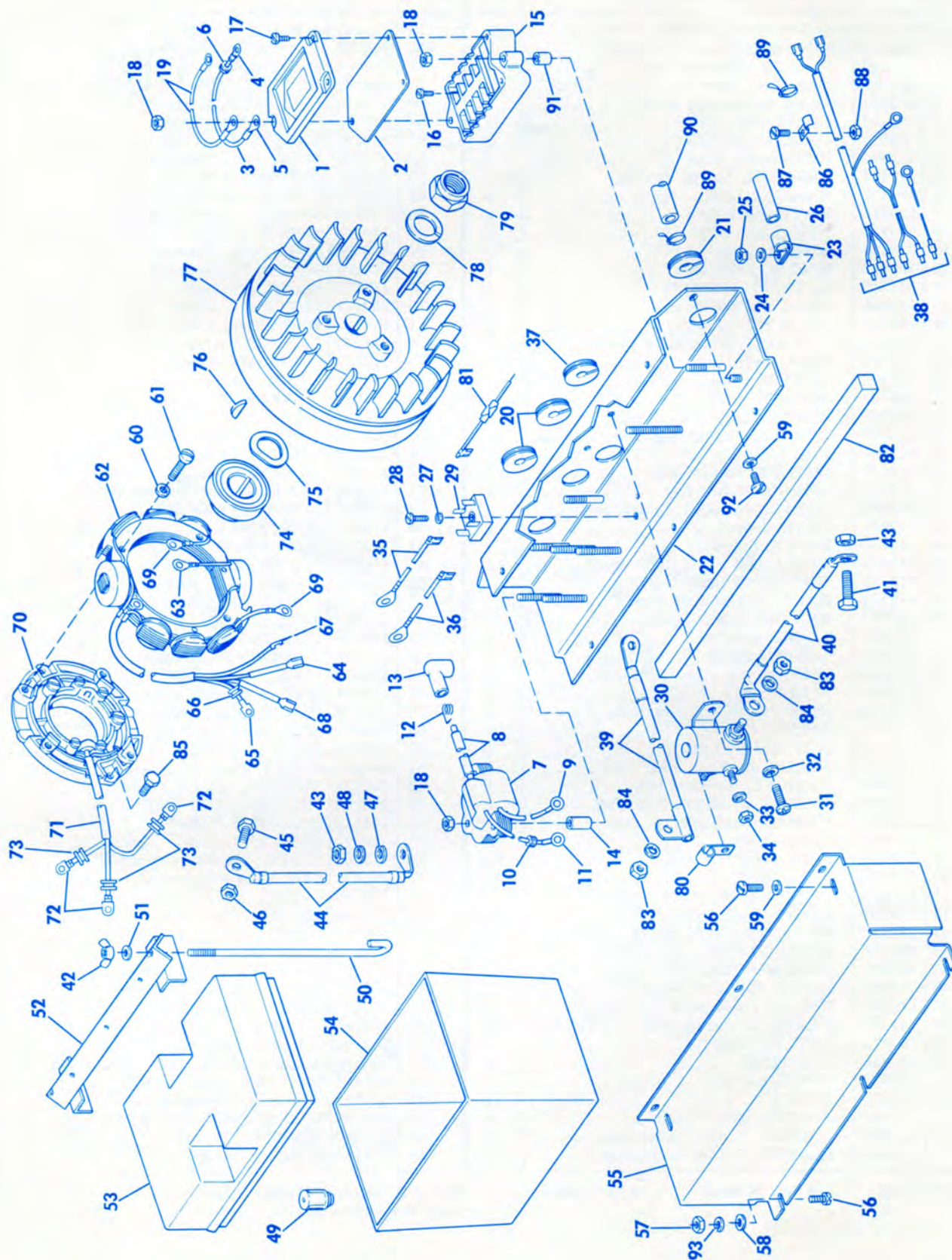
■ "B" Models

†Early Production Models Only

††Late Production Models Only

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

IGNITION SYSTEM MODEL E2020A, E2020B, E2025A, E2025B



INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

17508

IGNITION SYSTEM

MODEL E2020A, E2020B, E2025A, E2025B

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	162025	COVER & DECAL	1	*46	301472	NUT, Cable	1
2	316560	GASKET	1	*47	306325	LOCKWASHER, Ground stud . . .	1
3	580895	LEAD ASSY, Ground	1	*48	306799	LOCKWASHER, Ground stud . . .	1
4	510904	. TERMINAL	1	*49	112329	CAP, Battery	6
5	510818	. TERMINAL	1	*50	262311	HOOK, Hold down	2
6	510905	. GROMMET	1	*51	203622	WASHER, Hold down	2
7	580981	COIL ASSY, Long	1	*52	290724	HOLD DOWN, Battery	1
7	580977	COIL ASSY, Short	1	*53	262195	COVER, Battery box	1
8	510987	. TUBING, Long	1	*54	262196	BATTERY BOX	1
8	510772	. TUBING, Short	1	55	262151	COVER, Elect components	1
9	510767	. RING, Terminal	1	56	309857	SCREW, Cover mounting	5
10	510905	. GROMMET	1	57	262287	NUT, Cover to frame	3
11	510904	. TERMINAL	1	58	306413	WASHER, Cover to frame	3
12	511005	. SPRING, Terminal	1	59	510150	WASHER, Cover & panel	4
13	511006	. BOOT, Spring, terminal	1	60	306396	LOCKWASHER, Stator	4
14	262158	SPACER, Coil mounting	6	61	308751	SCREW, Stator	4
15	580927	POWER PACK ASSY	1	*62	580925	STATOR ASSY, Battery	1
16	311516	. SCREW, Terminal	8	**62	580991	STATOR ASSY, Lighting	1
17	307194	SCREW, Cover	2	63	510818	. TERMINAL	1
18	313022	NUT, Coil & pack mounting	8	64	309433	. TERMINAL	1
19	162119	LEAD ASSY, Ground	1	65	510904	. TERMINAL	1
20	260520	GROMMET	2	66	510905	. GROMMET	1
21	114132	GROMMET	1	*67	310680	. TERMINAL	1
22	290694	PANEL ASSY	1	*68	204034	. TERMINAL	1
23	405461	CLAMP, Battery cable	1	**68	309433	. TERMINAL	1
24	306547	WASHER, Clamp	1	**69	510818	. TERMINAL	2
25	260385	NUT, Clamp	1	70	580994	MOUNTING PLATE & SENSOR . . .	1
26	262299	SLEEVE, Battery cable	1	71	309143	. SLEEVE	1
*27	306310	LOCKWASHER, Rectifier	1	72	510904	. TERMINAL	3
*28	427248	SCREW, Rectifier	1	73	510905	. GROMMET	3
*29	162084	RECTIFIER ASSY	1	74	580926	ROTOR & MAGNET	1
*30	114109	SOLENOID ASSY	1	75	314126	WAVE WASHER, Rotor	1
*31	800019	SCREW, Solenoid	2	76	112494	KEY, Rotor to flywheel	1
*32	306407	WASHER, Solenoid	2	77	580923	FLYWHEEL ASSY	1
*33	120052	LOCKWASHER, Stud	1	78	310856	LOCKWASHER, Flywheel	1
*34	309485	NUT, Stud	1	79	304104	NUT, Flywheel	1
*35	262154	LEAD, Ground, rectifier	1	80	310493	CLAMP, Solenoid	1
*36	262156	LEAD, Rectifier to solenoid . . .	1	81	310572	CONNECTOR	2
*37	112002	PLUG	1	82	262152	GASKET, Panel	1
*37	260520	GROMMET	1	*83	306422	NUT, Terminal	2
*38	290692	WIRING HARNESS	1	*84	306986	LOCKWASHER, Terminal	2
*38	290691	WIRING HARNESS	1	85	309744	SCREW, Plate mounting	2
*39	290469	CABLE ASSY, Sol to starter . . .	1	86	309846	CLAMP, Wire harness	1
*40	290729	CABLE ASSY, Sol to battery . . .	1	87	315806	SCREW, Clamp	1
*41	113218	BOLT, Positive terminal	1	88	260385	LOCKNUT, Clamp	1
*42	405644	NUT, Hold down	2	89	262081	CLAMP, Wire harness & sleeve . .	7
*43	302861	NUT, Cable & stud	2	90	114096	SLEEVE, Leads	1
*44	290728	BATTERY CABLE, Negative	1	91	262157	SPACER, P/pack mounting	2
*45	113219	BOLT, Negative terminal	1	92	315806	SCREW, Panel mtg	2
				93	303916	LOCKWASHER, Panel	3

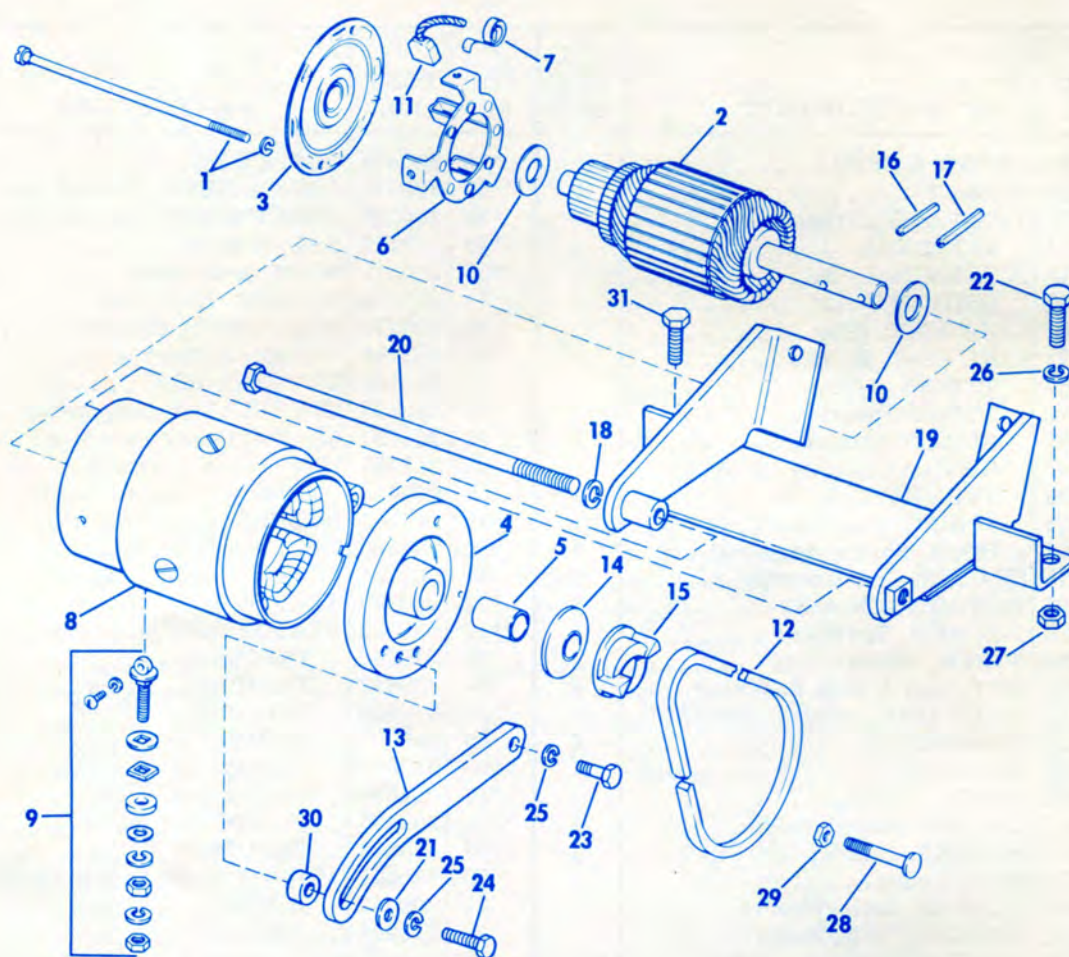
*Electric models only

**Manual models only

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

ELECTRIC STARTER GROUP MODEL E2025A, E2025B



27243

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	162036	STARTER MOTOR ASSY	1	15	112259	PULLEY, Movable, elec starter	1
1	112440	. THRU BOLT PACKAGE	1	16	112263	SPIROL PIN, Pulley to starter .	1
2	112441	. ARMATURE	1	17	112264	SPIROL PIN, Pulley to starter .	1
3	112442	. HEAD, Commutator end	1	18	120177	LOCKWASHER	1
4	113972	. HEAD, Drive end	1	19	161983	BRACKET ASSY, Starter mtg . .	1
5	112444	. BEARING, Drive end	1	20	113928	SCREW, Starter to brkt	1
6	112445	. BRUSH PLATE	1	21	305486	WASHER, Adj brkt to starter . .	1
7	112446	. SPRING SET, Brush	1	22	306450	SCREW, Bracket mtg	1
8	113329	. FIELD COIL ASSY	1	23	306322	SCREW, Adj brkt to rear fanhsg .	1
9	112448	. TERMINAL STUD PKG	1	24	306501	SCREW, Adj brkt to starter . . .	1
10	112449	. THRUST WASHER PKG	1	25	306325	LOCKWASHER, Adj brkt	2
11	112450	. BRUSH SET	1	26	306986	LOCKWASHER, Brkt mtg	2
12	113874	BELT, Starter drive	1	27	306927	NUT, Bracket mtg	2
13	113878	ADJ BRKT, Elec starter	1	28	112271	STUD, Belt guide	1
14	112258	PULLEY, Fixed, elec starter . .	1	29	306932	NUT, Belt guide stud	1
				30	113927	SPACER, Bracket	1
				31	306322	SCREW, Bracket mtg	1

*Not Shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

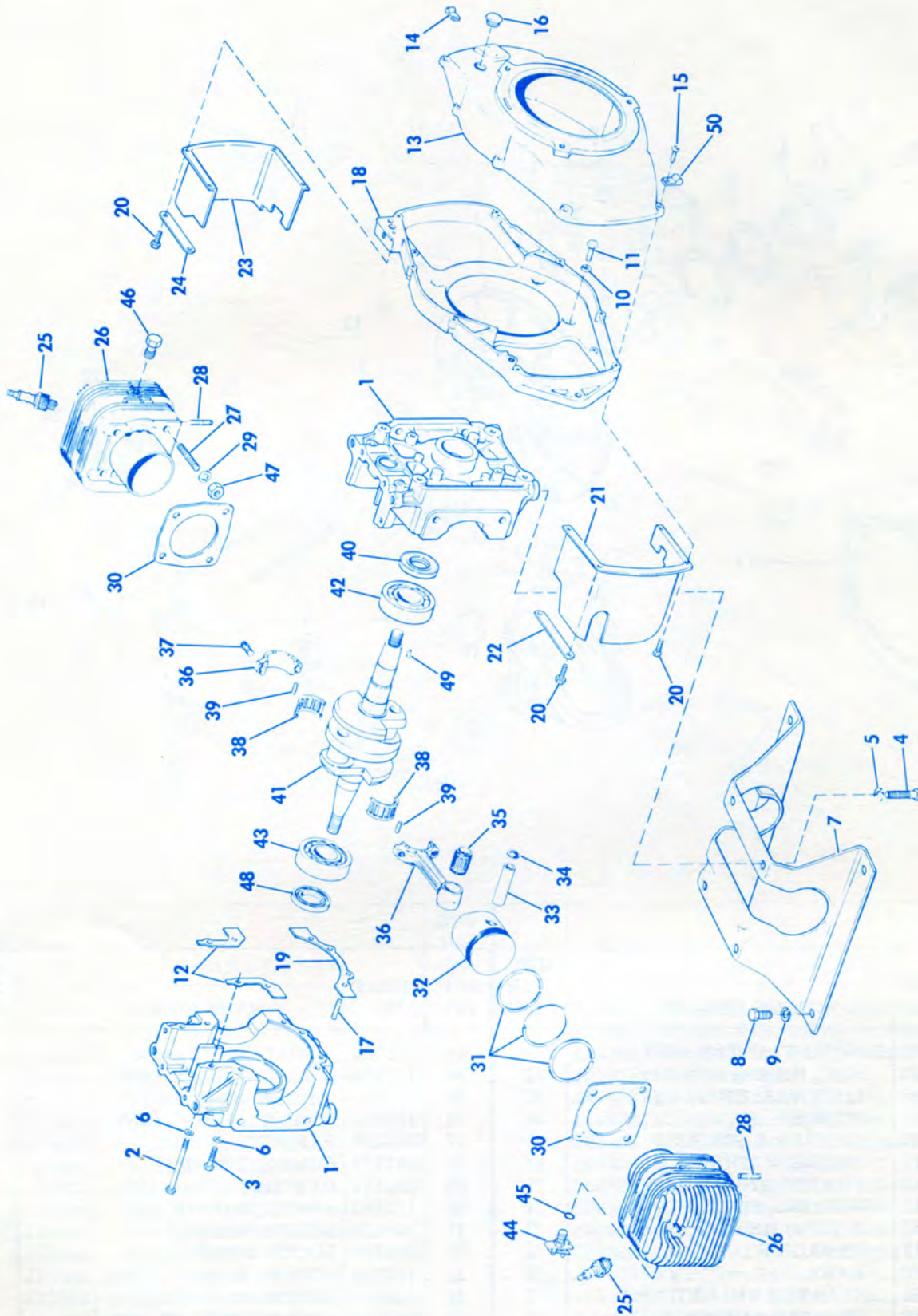
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

This exploded view diagram illustrates the components of a motorcycle headlight assembly. The parts are numbered as follows:

- 1**: Small screw for the headlight housing.
- 2**: Small washer or spacer.
- 3**: Small washer or spacer.
- 4**: Headlight housing (main body).
- 5**: Lens or cover plate.
- 6**: Lens or cover plate.
- 7**: Lens or cover plate.
- 8**: Small screw for the lens.
- 9**: Small screw for the lens.
- 10**: Small screw for the lens.
- 11**: Headlight housing (main body).
- 12**: Headlight housing (main body).
- 13**: Lens or cover plate.
- 14**: Small screw for the lens.
- 15**: Lens or cover plate.
- 16**: Headlight housing (main body).
- 17**: Headlight housing (main body).
- 18**: Small screw for the lens.
- 19**: Lens or cover plate.
- 20**: Headlight housing (main body).
- 21**: Small screw for the lens.
- 22**: Small screw for the lens.
- 23**: Small screw for the lens.
- 24**: Small screw for the lens.
- 25**: Small screw for the lens.

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ENGINE GROUP MODEL E2020A, E2020B, E2025A, E2025B



INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

ENGINE GROUP
MODEL E2020A, E2020B, E2025A, E2025B

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	162022	CRANKCASE ASSY	1	26	162018	CYLINDER & STUD	2
2	308751	. SCREW, C/case	6	27	113530	. STUD	4
3	314610	. SCREW, C/case	2	28	113531	. STUD, Exhaust manifold	2
4	306835	SCREW, Engine mounting	4	29	120177	LOCKWASHER, Cylinder	8
5	120177	LOCKWASHER, Engine mounting	4	30	113545	GASKET, Cylinder	2
6	306396	LOCKWASHER, C/case halves .	8	31	161810	RING SET, Piston	2
7	290771	FRAME, Engine mounting	1	32	161999	PISTON & PIN ASSY	2
8	306539	SCREW, Frame mounting	4	33	113835	WRIST PIN	2
9	120177	WASHER, Frame mounting	4	34	302577	RETAINING RING, Pin	4
10	306396	LOCKWASHER, Housing screw .	4	35	378251	NEEDLE BRG ASSY, Wrist pin .	2
11	300646	SCREW, Housing to c/case	4	36	378275	CONNECTING ROD ASSY	2
12	113904	GASKET, Crankcase	2	37	308186	. SCREW	2
*13	113945	FAN HOUSING, Outer	1	38	378528	RETAINER ASSY, Rod bearing .	2
*13	113944	FAN HOUSING, Outer	1	39	378515	BEARING ASSY, Connecting rod	2
14	112191	CLIP, Magneto lead	1	40	113517	SEAL, Crankshaft	1
15	302948	SCREW, Front to rear housing .	8	41	162017	CRANKSHAFT, Brg & shim . . .	1
16	112002	PLUG, Fan housing	1	42	111413	. BEARING, Crankshaft	1
17	314469	ROLL PIN	2	43	113950	. BEARING, Crankshaft	1
18	113943	FAN HOUSING, Inner	1	44	161886	VALVE, Compression relief . . .	1
19	113503	GASKET, Bottom	1	45	113078	. O-RING	1
20	307019	SCREW, Shroud	8	46	113675	PLUG, Compression	1
21	162103	SHROUD & PLATE, Rear	1	47	114232	NUT, Cylinder	8
22	113941	. PLATE, Reinforcement	2	48	113951	SEAL, Crankshaft	1
23	162104	SHROUD & PLATE, Front	1	49	112494	KEY, Cam & flywheel	1
24	113941	. PLATE, Reinforcement	2	50	309040	CLAMP, Fuel gage cable	1
25	114066	SPARK PLUG, Champion UJ-2J .	2	+	162035	GASKET SET	1

*Electric Start

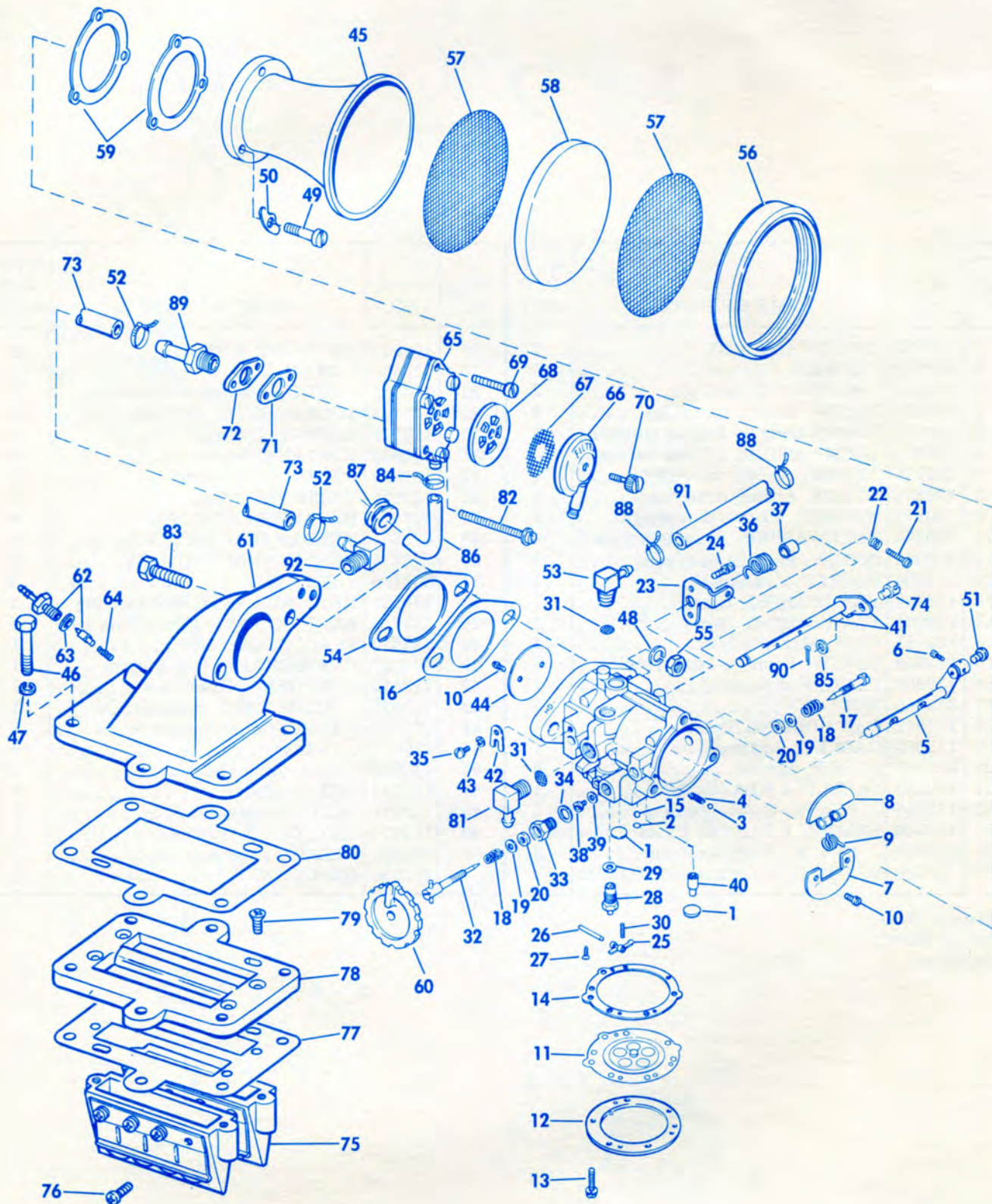
**Manual Start

+Not Shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

CARBURETOR ASSEMBLY GROUP **MODEL E2020A, E2020B, E2025A, E2025B**



INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

17513

CARBURETOR ASSEMBLY GROUP **MODEL E2020A, E2020B, E2025A, E2025B**

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	113525	CARBURETOR ASSY, Complete	1	47	306396	LOCKWASHER, Intake manifold.	6
†1	260677	WELCH PLUG	2	48	306025	LOCKWASHER, Carb. to manif	2
†2	260715	WELCH PLUG	1	49	405335	SCREW, Housing to carb	3
3	260655	BALL, Choke friction	1	50	405265	WASHER, Housing mounting	3
4	260656	SPRING, Choke friction	1	51	306552	SCREW, Cable to carburetor	1
5	261022	LEVER & CHOKE SHAFT	1	52	262081	HOSE CLAMP	2
6	314474	SCREW, Choke wire rtnr	1	53	113791	ELBOW, Hose to tank	1
†7	261023	SHUTTER, Choke	1	54	113526	GASKET, Carburetor	1
8	261024	VALVE, Choke	1	55	306388	NUT, Carburetor	2
9	261025	SPRING, Choke valve	1	56	405331	CAP, Air cleaner	2
10	260675	SCREW, Throt & choke shutter	4	57	405328	SCREEN, Air cleaner	2
†11	261026	DIAPHRAGM	1	58	405329	FILTER, Air cleaner	1
12	261027	COVER, Diaphragm	1	59	113935	GASKET, Air cleaner	2
13	260694	SCREW, Diaphragm cover	6	60	261463	KNOB, Carburetor adjusting	1
14	260681	GASKET, Diaphragm	1	61	113818	MANIFOLD, Intake	1
15	260722	CHECK BALL	1	62	162034	CHECK VALVE ASSEMBLY	1
16	260684	FLANGE GASKET	1	63	301996	WASHER, Check valve	1
†17	260688	SCREW, Idle mixture	1	64	261464	SPRING, Check valve	1
†18	260670	SPRING, Screw, idle mixture	2	65	382354	FUEL PUMP ASSEMBLY	1
19	260690	WASHER, Scr, idle mixture	2	66	312678	CAP	1
20	260691	PACKING, Mixture screw	2	67	312675	SCREEN	1
†21	261028	SCREW, Idle speed	1	68	312679	GASKET	1
†22	260666	SPRING, Screw, idle speed	1	69	310302	SCREW	4
23	261029	BRACKET, Scr, idle speed	1	70	312677	SCREW	1
24	261030	SCREW, Idle speed brkt	2	71	303615	GASKET, Fuel pump	2
†25	260667	LEVER, Inlet control	1	72	260465	NUT PLATE, Fuel pump mtg	1
†26	260668	LEVER PIN, Inlet control	1	73	405299	HOSE, Pulse line	1
†27	260669	SCREW, Inlet control lever	1	74	113821	PIVOT PIN, Lever	1
†28	261032	SEAT & GSKT, Inlet needle	1	*	161815	LEAF PL & BASE ASSY	1
29	260696	SEAT GASKET, Inlet	1	75	161814	LEAF PLATE ASSEMBLY	2
†30	260736	SPRING, Inlet tension	1	76	307129	SCREW, Leaf stop	8
†31	261031	SCREEN, Inlet	2	77	113542	GASKET, Leaf plate to base	1
†32	260702	SCREW, High speed mixture	1	78	113543	BASE, Leaf plate	1
33	260703	GLAND SCREW	1	79	307609	SCREW, Base to leaf plate	4
34	260704	GASKET, Gland screw	1	80	113544	GASKET, Intake manifold	1
35	260674	SCREW, Throt shaft clip rtnr	1	81	261610	ELBOW, Fuel hose	1
†36	113844	SPRING, Throt shaft return	1	82	307878	SCREW, Fuel pump mounting	2
37	261036	SLEEVE, Throttle shaft	1	83	312855	SCREW, Carburetor mounting	2
†38	261033	MAIN FUEL JET (.096)	1	84	262081	HOSE CLAMP, Fuel pump	2
39	260706	GASKET, Main fuel jet	1	85	551953	WASHER, Pin	1
40	260707	NOZZLE, Check valve	1	86	262015	HOSE, Pump to carburetor	1
41	261034	SHAFT & LEVER, Throttle	1	87	262109	GROMMET	2
42	260709	CLIP, Throttle shaft	1	88	262081	CLAMP, Fuel return hose	2
43	260673	LOCKWASHER, Clip	1	89	112979	ELBOW, Pulse line	1
44	260711	THROTTLE VALVE	1	90	303049	COTTER PIN, Lever	1
45	405330	HOUSING, Air cleaner	1	91	262014	HOSE, Carburetor to tank	1
46	302030	SCREW, Intake manifold	6	92	111560	ELBOW, Pulse line	1

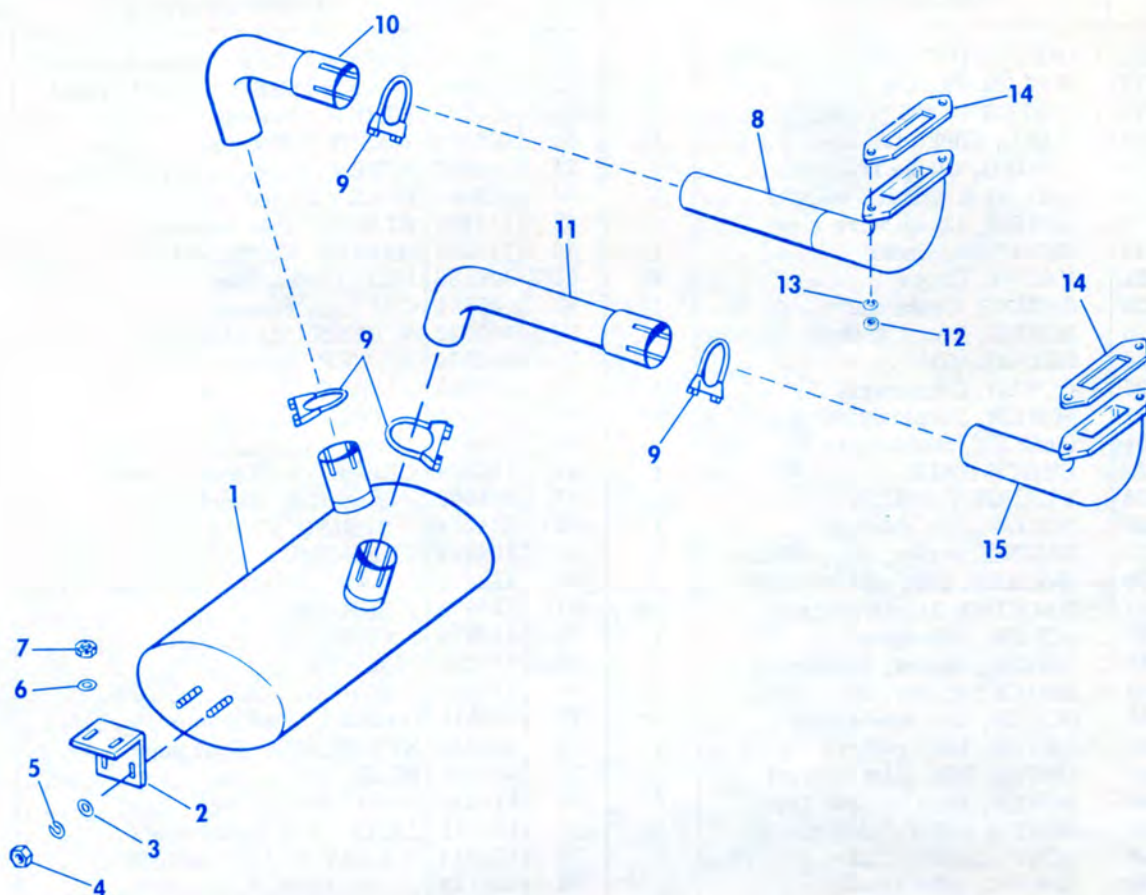
*Not Shown

†Also available in Carburetor Repair Kit 290295

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

EXHAUST SYSTEM MODEL E2020A, E2020B, E2025A, E2025B



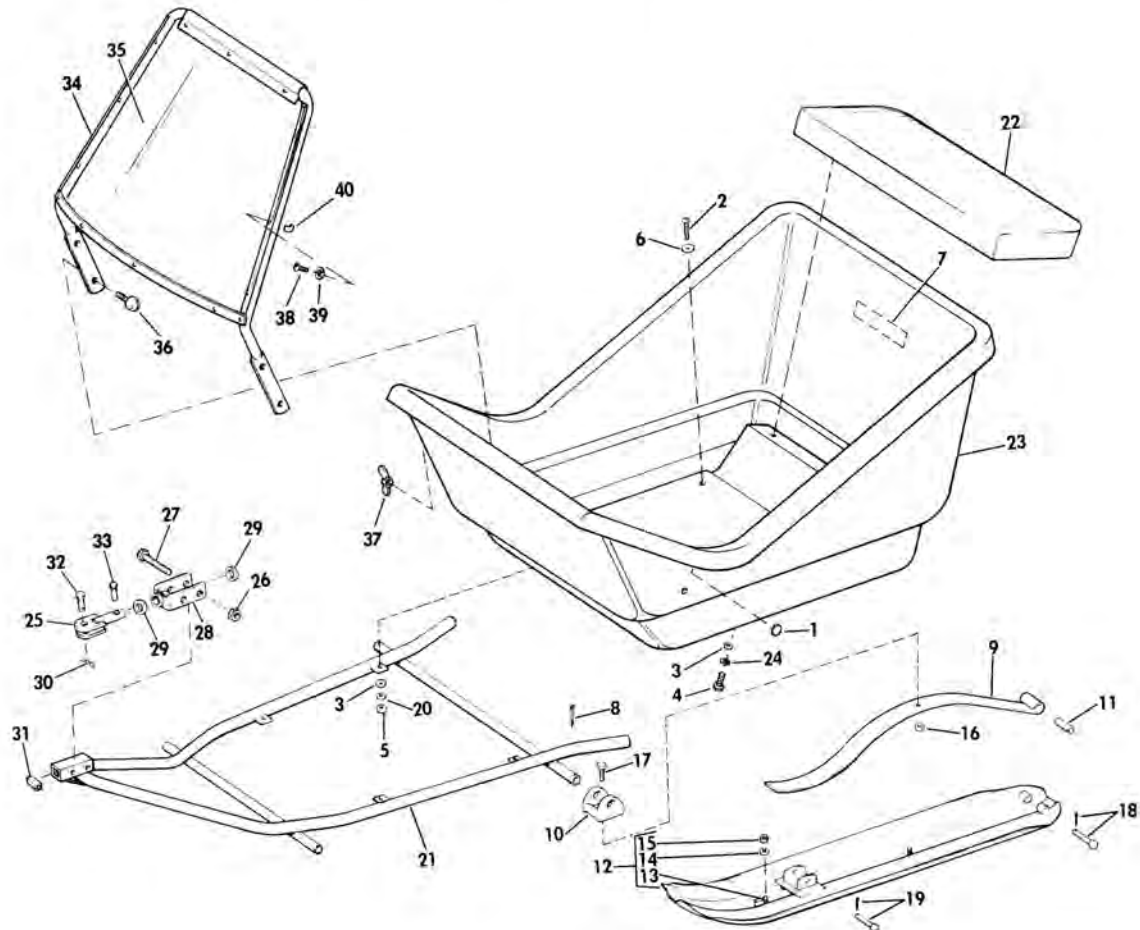
27078

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	162002	MUFFLER ASSY.	1	9	113925	CLAMP, Exhaust pipe	4
2	113918	BRACKET, Muffler	2	10	113917	EXHAUST PIPE, Front	1
3	404892	WASHER, Muffler bracket	4	11	113919	EXHAUST PIPE, Rear	1
4	302861	NUT, Muffler bracket	4	12	306422	NUT, Manifold	4
5	306325	LOCKWASHER, Muffler brkt. . . .	4	13	306325	LOCKWASHER, Manifold	4
6	262279	WASHER, Bracket to frame	4	14	114100	GASKET, Exhaust manifold. . . .	2
7	800059	LOCKNUT, Bracket to frame	4	15	162000	EXHAUST MANIFOLD, Rear. . . .	1
8	162001	EXHAUST MANIFOLD, Front	1				

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

ACCESSORY SLEIGH GROUP MODEL E2020A, E2020B, E2025A, E2025B



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	290611	SLEIGH ASSY, Complete	1	20	306396	LOCKWASHER, Body to frame .	4
1	902001	PLUG BUTTON, Windshield frame	6	21	161637	FRAME ASSY	1
2	313042	SCREW, Body to frame	4	22	112948	SEAT ASSY	1
3	306407	WASHER, Body to frame	7	23	161660	BODY ASSY	1
4	300646	SCREW, Seat to body	3	24	306396	LOCKWASHER, Seat to body .	3
5	306397	NUT, Body to frame	4	*	290531	HITCH KIT	1
6	302407	WASHER, Body to frame	4	25	290532	CLEVIS ASSY	1
7	112662	TRANSFER, Sleigh-mate	1	26	800292	NUT, Bracket	2
8	120310	COTTER PIN, Ski to frame	2	27	317222	SCREW, Bracket	2
9	112693	SPRING, Ski	2	28	290533	BRACKET ASSY	1
10	112694	SADDLE, Spring	2	29	309488	WASHER, Clevis	2
11	112671	BUSHING, Ski spring	2	30	112656	HAIR PIN, Clevis pin	1
12	161577	SKI & RUNNER ASSY	2	31	261715	SPACER, Hitch	2
13	161591	RUNNER	1	32	261716	CLEVIS PIN	1
14	120196	WASHER, Runner to ski	2	33	307982	ROLL PIN, Clevis	1
15	800290	NUT, Runner to ski	2	34	161764	WINDSHIELD ACCESSORY KIT .	1
16	903186	NUT, Saddle to spring	2	35	113459	WINDSHIELD	1
17	306416	SCREW, Saddle to spring	2	36	113463	THUMB SCREW	4
18	161561	RETAINING PIN ASSY	2	37	800315	WING NUT	4
19	161562	RETAINING PIN ASSY	2	38	314479	SCREW, Windshield to frame .	8
				39	306561	WASHER	8
				40	113471	WELL NUT	8

*Not Shown

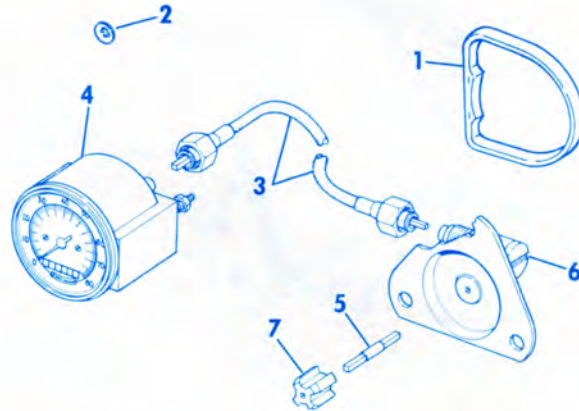
INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

ACCESSORIES
MODEL E2020A, E2020B, E2025A, E2025B

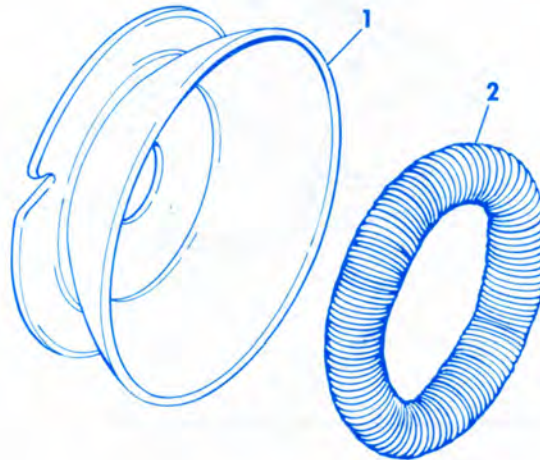
SPEEDOMETER KIT -290782

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	262289	SPACER, Applique	1
2	261635	NUT, Applique	2
3	261757	DRIVE CABLE	1
4	261760	SPEEDOMETER	1
5	261761	CORE, Speedometer	1
6	261765	ANGLE DRIVE JOINT	1
7	261764	PLUG, Axle coupling	1



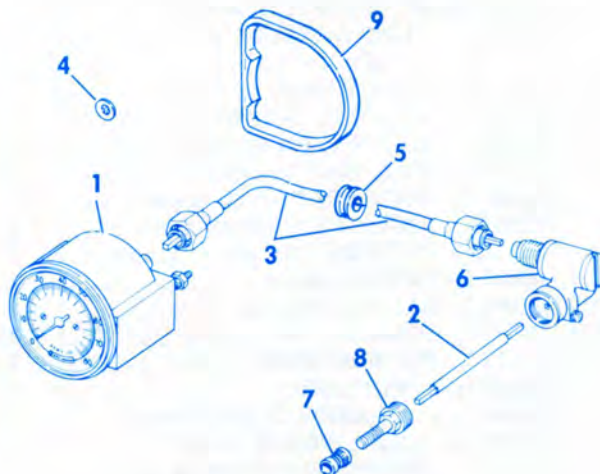
HIGH ALTITUDE DRIVE KIT -162127

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	162107	END CAP & PULLEY ASSY . . .	1
2	405305	SPRING, Actuating	1



TACHOMETER KIT -290783

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	261752	TACHOMETER	1
2	261755	CORE, Tachometer	1
3	261757	DRIVE CABLE	1
4	261635	NUT, Applique	2
5	262211	GROMMET, Air duct	1
6	261753	ANGLE DRIVE JOINT	1
7	261754	CLUTCH BUSHING	1
8	290637	DRIVE MOUNT	1
9	262289	SPACER, Applique	1



27079

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

EVINRUDE



TRAILBLAZER PARTS CATALOG

EVINRUDE MOTORS MILWAUKEE, WISCONSIN 53216