

**EVINRUDE &
JOHNSON**

74



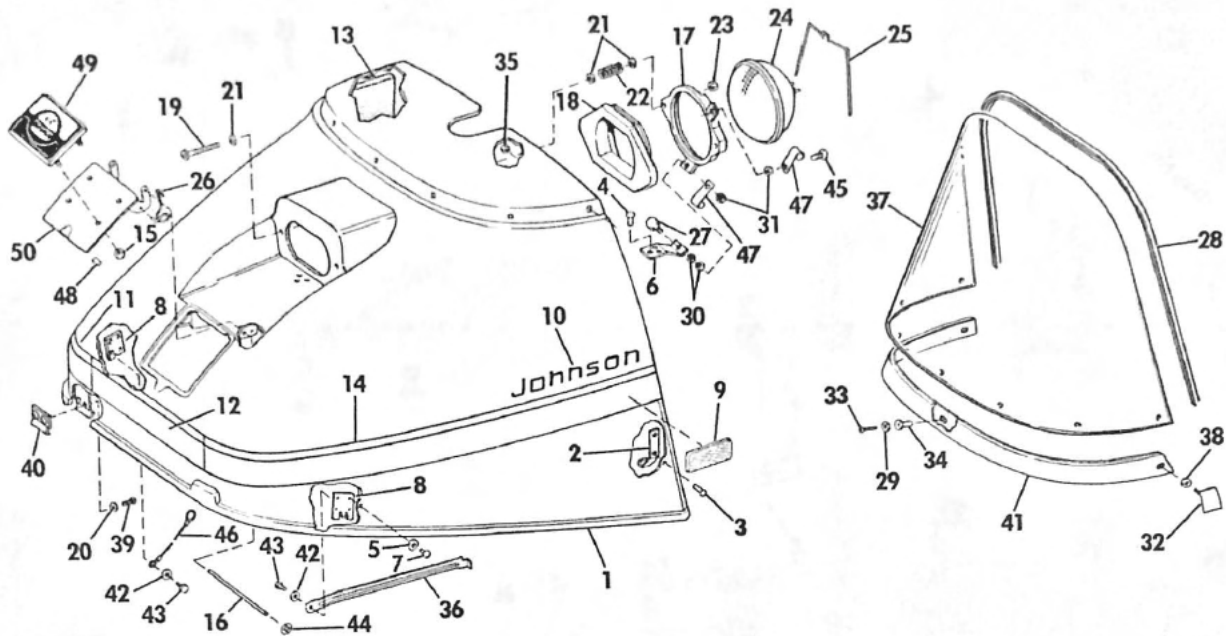
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parts catalog

**MODELS E254RC J254RC
E264RC J264RC
E264RC-A J264RC-A**

HOOD & WINDSHIELD GROUP

MODELS J254RC, J264RC



37001

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	291395	HOOD ASSY.	1	26	263023	SPRING, Door, RH	1
2	262678	STRIKE, Hood latch	2	27	316602	SCREW, Headlight mtg. brkt. .	1
3	262679	RIVET, Strike mounting	4	28	263004	TRIM, Windshield	1
4	261976	RIVET, Bracket to hood	3	29	311204	WASHER, Windshield	5
5	308507	WASHER, Restraint bracket..	6	30	111173	WASHER, Headlight mtg. brkt. .	2
6	262688	BRACKET, Headlight mounting	1	31	800053	NUT, Clamp	2
7	263544	RIVET, Restraint bracket ...	6	32	290955	CLIP, Windshield	2
8	290990	BRACKET ASSY., Restraint..	2	33	314053	SCREW, Windshield	5
9	262355	REFLECTOR, Amber	2	34	263499	RAWLNUT, Windshield	5
10	262435	DECAL, Hood	2	35	800053	LOCKNUT, Clip	2
11	263285	TRANSFER, Hood, RH	1	36	262696	RESTRAINT, Hood	1
12	263284	TRANSFER, Front	1	37	263003	WINDSHIELD	1
13	263024	LINER, Acoustic	1	38	510150	WASHER, Clip	2
14	263286	TRANSFER, Hood, LH	1	39	302468	BOLT, Hinge plate	4
15	204476	FASTENER, Applique	4	40	262554	PLATE, Hinge	2
16	262736	HINGE PIN	1	41	262622	TRIM, Windshield	1
17	291125	RETAINER ASSY., Headlight...	1	42	510150	WASHER, Hood restraint	2
18	262902	BEZEL, Headlight	1	43	261569	SCREW, Hood restraint	2
19	316781	SCREW, Headlight adjusting ...	2	44	261869	PUSHNUT, Hinge pin	2
20	306396	LOCKWASHER, Hinge plate ...	4	45	302812	SCREW, Clamp	1
21	306561	WASHER, Screw	6	46	262882	RESTRAINT, Wire	1
22	262929	SPRING, Headlight	2	47	310493	CLAMP, Harness	2
23	308824	NUT, Screw	2	48	261585	BUMPER, Door	2
24	†	HEADLIGHT #4002	1	49	262759	APPLIQUE, Door	1
25	262689	CLIP, Headlight retainer	1	50	262761	DOOR, Gas tank	1
26	261867	SPRING, Door, LH	1				

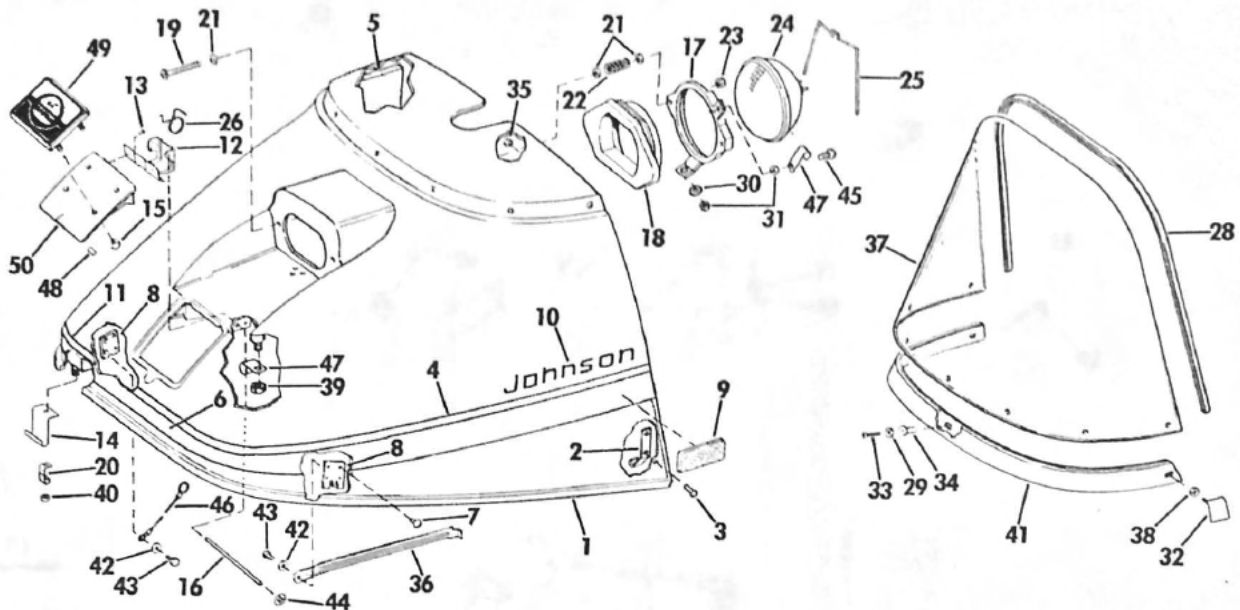
† Obtain Locally

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

HOOD & WINDSHIELD GROUP

MODEL J264RC-A



47051

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	291476	HOOD ASSY.	1	26	263495	SPRING, Door	1
2	262678	. STRIKE, Hood latch	2	27	316602	SCREW, Headlight mtg. brkt. ..	1
3	262679	. RIVET, Strike mounting	4	28	263004	TRIM, Windshield	1
4	263286	. TRANSFER, Hood, LH	1	29	311204	WASHER, Windshield	5
5	263024	. LINER, Acoustic	1	30	111173	WASHER, Headlight mtg. brkt. .	2
6	263284	. TRANSFER, Front	1	31	800053	NUT, Clamp	2
7	112643	. RIVET, Restraint bracket ...	4	32	290955	CLIP, Windshield	2
8	291245	. BRACKET ASSY., Restraint .	2	33	314053	SCREW, Windshield	5
9	262355	. REFLECTOR, Amber	2	34	263499	RAWLNUT, Windshield	5
10	262435	. DECAL, Hood	2	35	800053	LOCKNUT, Clip	2
11	263285	. TRANSFER, Hood, RH	1	36	262696	RESTRAINT, Hood	1
12	263492	HINGE, Door	1	37	263003	WINDSHIELD	1
13	261976	RIVET, Hinge to door	2	38	510150	WASHER, Clip	2
14	263496	HINGE, Plate	2	39	800053	LOCKNUT, Clamp	1
15	204476	FASTENER, Applique	4	40	800059	LOCKNUT, Hinge plate	2
16	263494	HINGE PIN	1	41	262622	TRIM, Windshield	1
17	291362	RETAINER ASSY., Headlight ..	1	42	510150	WASHER, Hood restraint	2
18	262902	BEZEL, Headlight	1	43	261749	SCREW, Hood restraint	2
19	316781	SCREW, Headlight adjusting ...	2	44	261869	PUSHNUT, Hinge pin	2
20	263525	CLAMP, Headlight wire	1	45	302812	SCREW, Clamp	1
21	306561	WASHER, Screw	6	46	262882	RESTRAINT, Wire	1
22	262929	SPRING, Headlight	2	47	310493	CLAMP, Harness	2
23	308824	NUT, Screw	2	48	261585	BUMPER, Door	2
24	†	HEADLIGHT #4002	1	49	262759	APPLIQUE, Door	1
25	262689	CLIP, Headlight retainer	1	50	262761	DOOR, Gas tank	1

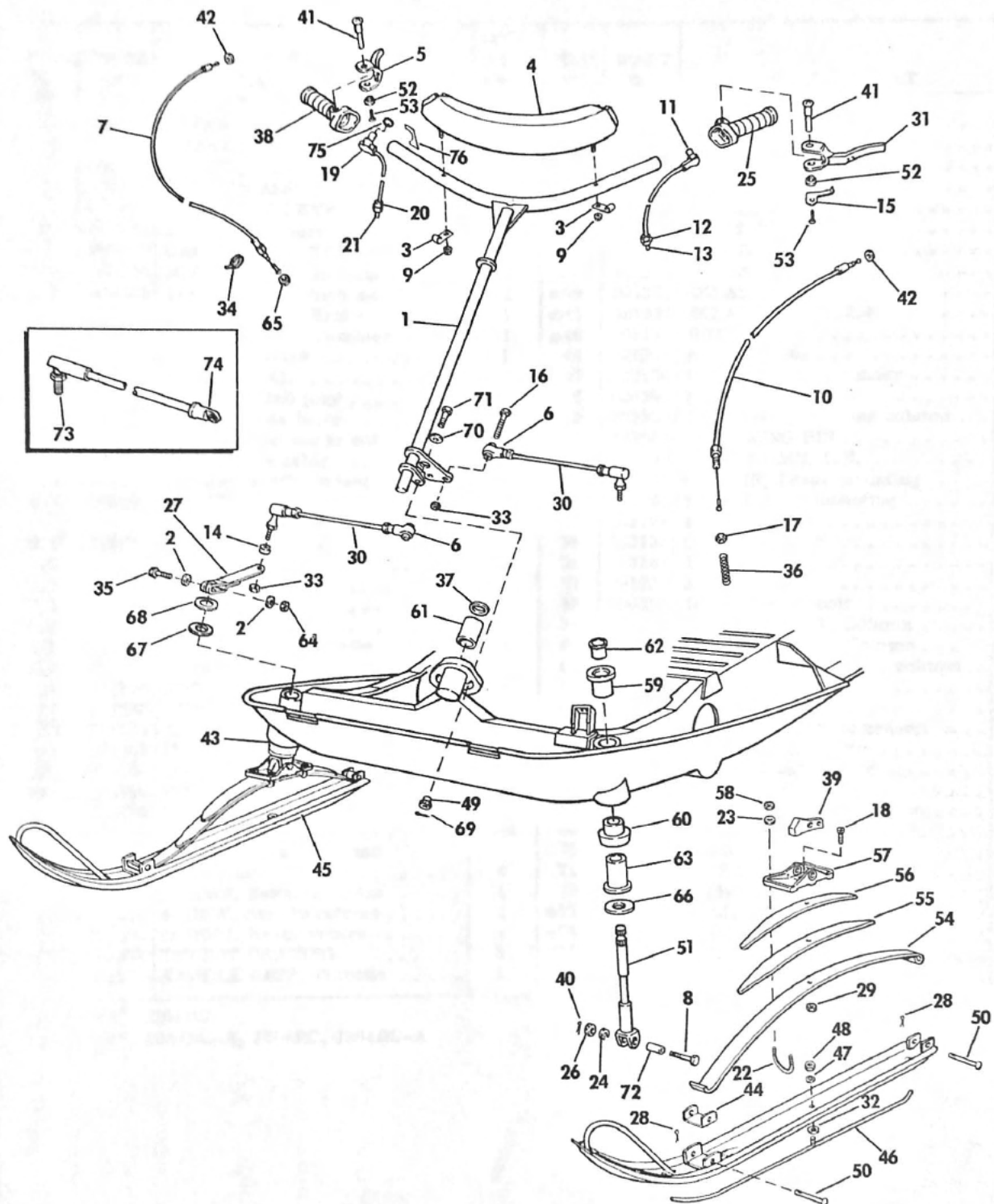
† Obtain Locally

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

SKI & STEERING GROUP

MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A



INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

37002

SKI & STEERING GROUP

MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	290964	STEERING COLUMN ASSY. . . .	1	39	263328	SKI STOP	2
2	809168	WASHER, Steering arm	4	40	302804	COTTER PIN, Nut	2
3	405461	CLAMP, Cable to column	2	41	261564	PIN, Grip mounting	2
4	290979	CUSHION ASSY., Handlebar . . .	1	42	202139	RETAINING RING, Cable	2
5	290978	THROTTLE LEVER ASSY.	1	43	261393	SKI COLUMN, R.H.	1
6	262685	ROD END, Steering	2	44	263055	WEAR PLATE	2
7	290970	CABLE ASSY., Throttle	1	45	291316	SKI ASSEMBLY, R.H.	1
8	263036	SCREW, Saddle to column	2	45	291317	SKI ASSEMBLY, L.H.	1
9	800059	LOCKNUT, Cushion mounting . . .	2	45	291385	SKI ASSEMBLY, R.H.	1
10	290484	CABLE ASSY., Brake	1	45	291386	SKI ASSEMBLY, L.H.	1
11	290999	SWITCH ASSY., Dimmer	1	46	291192	RUNNER, Ski	2
12	510684	. CONNECTOR	1	46	291378	RUNNER, Ski	2
13	310523	. TERMINAL	2	47	120196	WASHER, Ski to runner	2-4
14	262618	SPACER, Ball joint	2	48	800290	NUT, Ski to runner	2
15	261563	LOCK, Brake lever	1	49	262306	RETAINER, Steering column . .	1
16	306866	SCREW, Rod end to column	2	50	263053	RETAINING PIN	4
17	306390	NUT, Brake cable	1	51	261394	SKI COLUMN, L.H.	1
18	263131	SCREW, Saddle to leaf	2	52	261741	SPACER, Lever mounting	2
19	290998	SWITCH ASSY., Engine kill	1	53	261569	SCREW, Grip mounting	2
20	162358	SWITCH ASSY., Kill	1	54	263184	MAIN LEAF	2
21	262681	. CONNECTOR	1	55	263183	CENTER LEAF	2
22	310523	. TERMINAL	2	56	263182	TOP LEAF	2
23	263104	U-BOLT, Saddle	4	57	291230	SADDLE ASSY.	2
24	306371	WASHER, U-bolt	8	58	800290	LOCKNUT, U-bolt	8-12
25	120177	LOCKWASHER, Saddle	2	59	290434	UPPER MOUNT, Column	2
26	262676	HANDLE GRIP, Brake	1	60	261396	LOWER MOUNT, Column	2
27	262314	NUT, Saddle to column	2	61	290423	BUSHING ASSY., Strg. column .	1
28	263333	ARM, Steering, R.H.	1	62	261397	BUSHING, Upper	2
29	263334	ARM, Steering, L.H.	1	63	261466	BUSHING, Lower	2
30	306956	COTTER PIN	4	64	112615	LOCKNUT, Arm to column	2
31	800290	LOCKNUT, Saddle to leaf	2	65	302103	NUT, Throttle cable	1
32	291306	ROD ASSY., Column to arm	2	66	261399	WASHER, Ski column	2
33	290474	BRAKE LEVER ASSY.	1	67	404443	WASHER, Ski column	2
34	103809	WASHER, Runner	2-4	68	261879	SPRING WASHER, Column	2
35	263545	LOCKNUT, Rod end and ball joint	4	69	306498	COTTER PIN, Retainer	1
36	262081	CLAMP, Switch harness	1	70	306325	LOCKWASHER, Retainer	1
37	306868	SCREW, Arm to column	2	71	262307	SCREW, Retainer	1
38	261380	SPRING, Brake return	1	72	261433	BUSHING, Spring mounting	2
39	408955	THRUST BEARING	1	73	263356	BALL JOINT	2
40	262675	HANDLE GRIP, Throttle	1	74	291318	ROD & ROD END ASSY.	2
				75	263551	O-RING, Kill switch	1
				76	263491	DECAL, Kill switch	1

• E254RC, J254RC

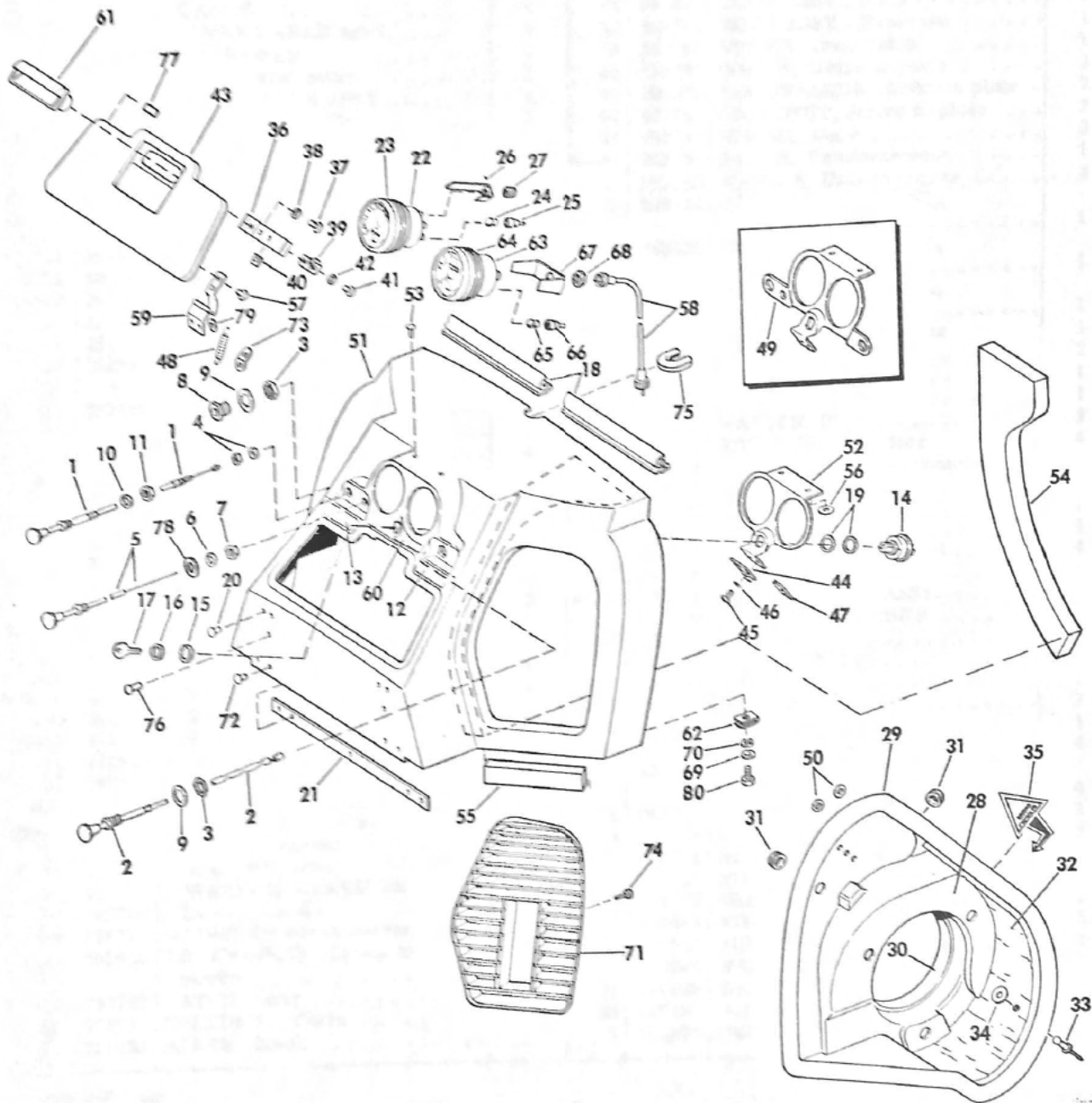
■ E264RC, E264RC-A, J264RC, J264RC-A

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

INSTRUMENT PANEL GROUP

MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A



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 SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

37003

INSTRUMENT PANEL GROUP

MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	291177	NEUTRAL LOCKOUT CABLE	1	42	306990	LOCKWASHER, Catch	2
2	291178	PRIMER CABLE ASSY.	1	43	291025	DOOR ASSY., Johnson	1
3	263041	NUT, Bushing	1	43	290972	DOOR ASSY., Evinrude	1
4	302103	NUT, Neutral cable	2	44	262790	STRIKE, Door catch	1
5	290969	CHOKE CABLE ASSY.	1	45	315426	SCREW, Strike to plate	2
6	306993	LOCKWASHER, Choke	1	46	306990	LOCKWASHER, Strike to plate	2
7	306388	NUT, Choke	1	47	262792	SPEEDNUT, Strike to plate	2
8	263040	BUSHING, Shift rod	1	48	262789	SPRING, Door	2
9	316955	LOCKWASHER, Bushing	1	49	263500	PLATE, Reinforcement	1
10	308270	LOCKWASHER, Neutral cable	2	50	262560	WASHER, Duct to engine	2
11	262519	NUT, Neutral cable	2	51	262826	INSTRUMENT PANEL, Johnson	1
12	262785	DECAL, Primer	1	51	262555	INSTRUMENT PANEL, Evinrude	1
13	262784	DECAL, Choke and neutral	1	51	263363	INSTRUMENT PANEL, Johnson & Evinrude	1
14	290791	IGNITION SWITCH ASSY.	1	52	291170	PLATE, Reinforcement	1
15	261521	LOCKWASHER	1	53	262791	RIVET, Plate	2
16	262333	NUT	1	54	263242	SEAL, Upper	1
17	*	KEY	1	55	263243	SEAL, Lower	1
18	263145	SEAL, Panel to hood	2	56	302471	WASHER, Plate	2
19	262788	WASHER, Switch mounting	2	57	262661	RIVET, Hinge to door	4
20	404838	RIVET, Door	4	58	291043	CABLE ASSY., Speedometer	1
21	290958	STRIP ASSY.	1	59	290973	HINGE ASSY., Door	2
22	291033	TACHOMETER ASSY.	1	60	262786	DECAL, Ignition	1
23	291276	TACHOMETER ASSY.	1	61	262767	HANDLE, Door	1
24	263389	SHOCK ABSORBER	1	62	262764	NUT RETAINER, Panel	4
25	262779	BULB	1	63	291034	SPEEDOMETER ASSY.	1
26	263388	SOCKET	1	63	291275	SPEEDOMETER ASSY.	1
27	263455	CLAMP	2	64	263389	SHOCK ABSORBER	1
28	263458	CLAMP	1	65	262779	BULB	1
29	263459	NUT	2	66	263388	SOCKET	1
30	290925	AIR DUCT ASSY.	1	67	263456	CLAMP	1
31	291339	AIR DUCT ASSY.	1	67	263457	CLAMP	1
32	262557	SEAL, Outer	1	68	263473	NUT	1
33	263401	SEAL, Outer	1	69	302407	WASHER, Panel to frame	4
34	262558	SEAL, Inner	1	70	306396	LOCKWASHER, Panel to frame	4
35	262109	GROMMET, Fuel line	2	71	263002	LOUVER, Fan	1
36	263038	ACOUSTIC LINER	1	72	261976	RIVET, Strip	2
37	263407	ACOUSTIC LINER	1	73	263014	RETAINER, Spring	2
38	262057	RIVET, Washer	3	74	263097	RIVET, Louver	6
39	262933	WASHER, Liner	3	75	263117	SEAL, Panel to bracket	1
40	263134	WARNING TRANSFER	1	76	112643	RIVET, Spring retainer	2
41	262766	CLAMP, Handle	1	77	261585	BUMPER, Door	4
42	262794	SCREW, Clamp to handle	2	78	303884	WASHER, Choke cable	1
43	303916	LOCKWASHER, Clamp to handle	2	79	310925	WASHER, Hinge	4
44	262793	CATCH, Door	1	80	306487	SCREW, Panel to frame	4
45	262792	SPEEDNUT, Catch	2	†	262821	DECAL, Trans. warning	1
46	315426	SCREW, Catch	2				

*Not Shown

*See service bulletin for prices and ordering information.

■ E254RC, J254RC

■ E264RC, J264RC

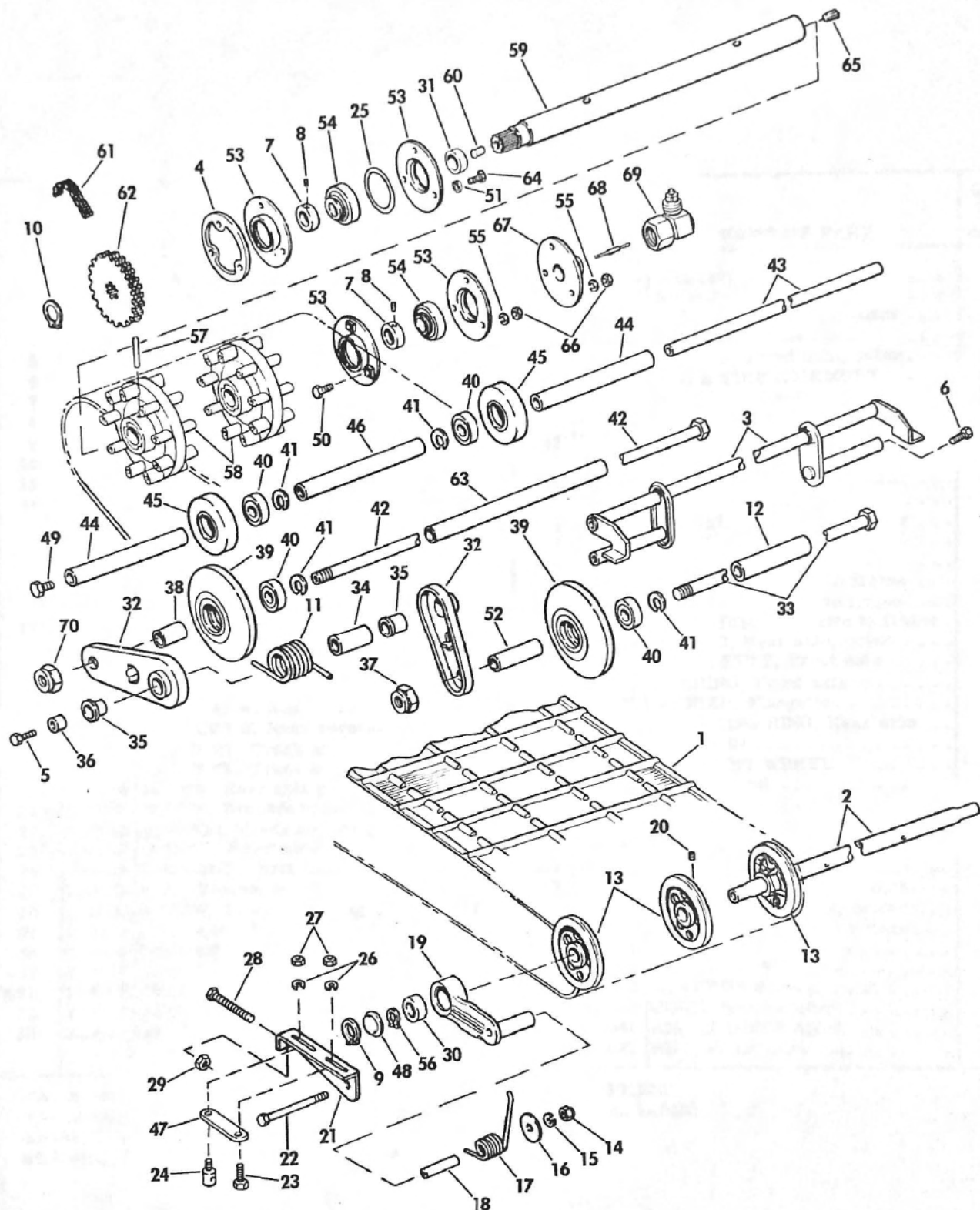
▲ E264RC-A, J264RC-A

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TRACK GROUP

MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A



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TRACK GROUP

MODEL S E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	261451	TRACK, Molded	1	34	260009	SPACER, Pivot axle	6
2	261621	AXLE, Rear	1	35	260010	BUSHING, Short	12
3	290431	CROSS SHAFT ASSEMBLY	3	36	260008	SPACER, Pivot axle, outer	6
4	113861	GASKET, C/case to flange	1	37	262212	NUT, Truck axle	3
5	262385	SCREW, Truck to frame	6	38	260013	SPACER, Front axle, outer	6
6	262386	SCREW, Truck to frame	6	39	487240	HUB & TIRE ASSEMBLY	15
7	291035	COLLAR, Axle bearing	2	40	112859	BEARING, Wheel	18
8	800103	. SET SCREW, Collar	1	41	403807	RETAINING RING, Wheel	18
9	405351	RETAINING RING	2	42	290642	AXLE, Truck, front	3
10	261353	RETAINING RING, Front axle	1	43	261363	AXLE, Track idler	1
11	261286	SPRING, Pivot axle, L.H.	3	44	261351	SPACER, Idler wheel, outer	2
11	261285	SPRING, Pivot axle, R.H.	3	45	161654	IDLER WHEEL	3
12	260259	SPACER, Rear axle, center	3	46	261046	SPACER, Idler wheel, inner	2
13	290036	SPROCKET WHEEL, Rear	3	47	113621	PLATE WASHER, Bracket	2
14	263545	NUT, Rear axle pivot	2	48	261616	BEARING RETAINER	2
15	120177	LOCKWASHER, Rear axle pivot	2	49	262385	SCREW, Idler axle to frame	2
16	112361	WASHER, Rear axle pivot	2	50	310896	SCREW, Flange to frame	3
17	261357	SPRING, Rear axle, L.H.	1	51	120177	L' WASHER, Flange to frame	3
17	261356	SPRING, Rear axle, R.H.	1	52	260016	SPACER, Rear axle, outer	6
18	261618	BUSHING, Rear axle pivot	2	53	261369	FLANGETTE, Front axle	4
19	290492	PIVOT ARM, L.H.	1	54	261391	BEARING, Front axle	2
19	290491	PIVOT ARM, R.H.	1	55	121025	WASHER, Flange	6
20	112610	SET SCREW, Rear sprocket	3	56	261619	RETAINING RING, Rear axle	2
21	112762	BRACKET, Track adj, L.H.	1	57	318268	ROLL PIN	2
21	112761	BRACKET, Track adj, R.H.	1	58	291006	SPROCKET WHEEL	2
22	314176	SCREW, Rear axle pivot	2	59	261589	AXLE, Front	1
23	306862	SCREW, Bracket to frame	2	60	261587	PLUG, Axle	1
24	113620	ANCHOR, Track adjusting	2	61	114285	CHAIN, 94 pitch	1
25	261352	O-RING, Front axle	1	61	162383	CHAIN ASSY., 92 pitch	1
26	306325	L' WASHER, Brkt to frame	4	62	161603	DRIVE SPROCKET, 42 tooth	1
27	306422	NUT, Bracket to frame	4	62	114518	DRIVE SPROCKET, 39 tooth	1
28	112945	SCREW, Track adjusting	2	63	260257	SPACER, Front axle, center	6
29	306390	NUT, Adjusting screw	2	64	306539	SCREW, Flange to c/case	3
30	404832	BEARING, Rear axle	2	65	261764	PLUG, Axle	1
31	261354	SPACER, Front axle	1	66	800292	LOCKNUT, Flange	6
31	114517	SPACER, Front axle	1	67	291042	ADAPTER PLATE	1
32	260011	ARM, Truck pivot	12	68	262807	CORE, Speedometer	1
33	290643	AXLE, Truck, rear	3	69	291041	ANGLE DRIVE ASSY.	1
				70	260027	NUT, Front truck axle	3

*An accessory 92 pitch chain is also available. Order part no. 162234.

†An accessory 38 tooth sprocket is also available. Order part no. 162235.

●E254RC, J254RC

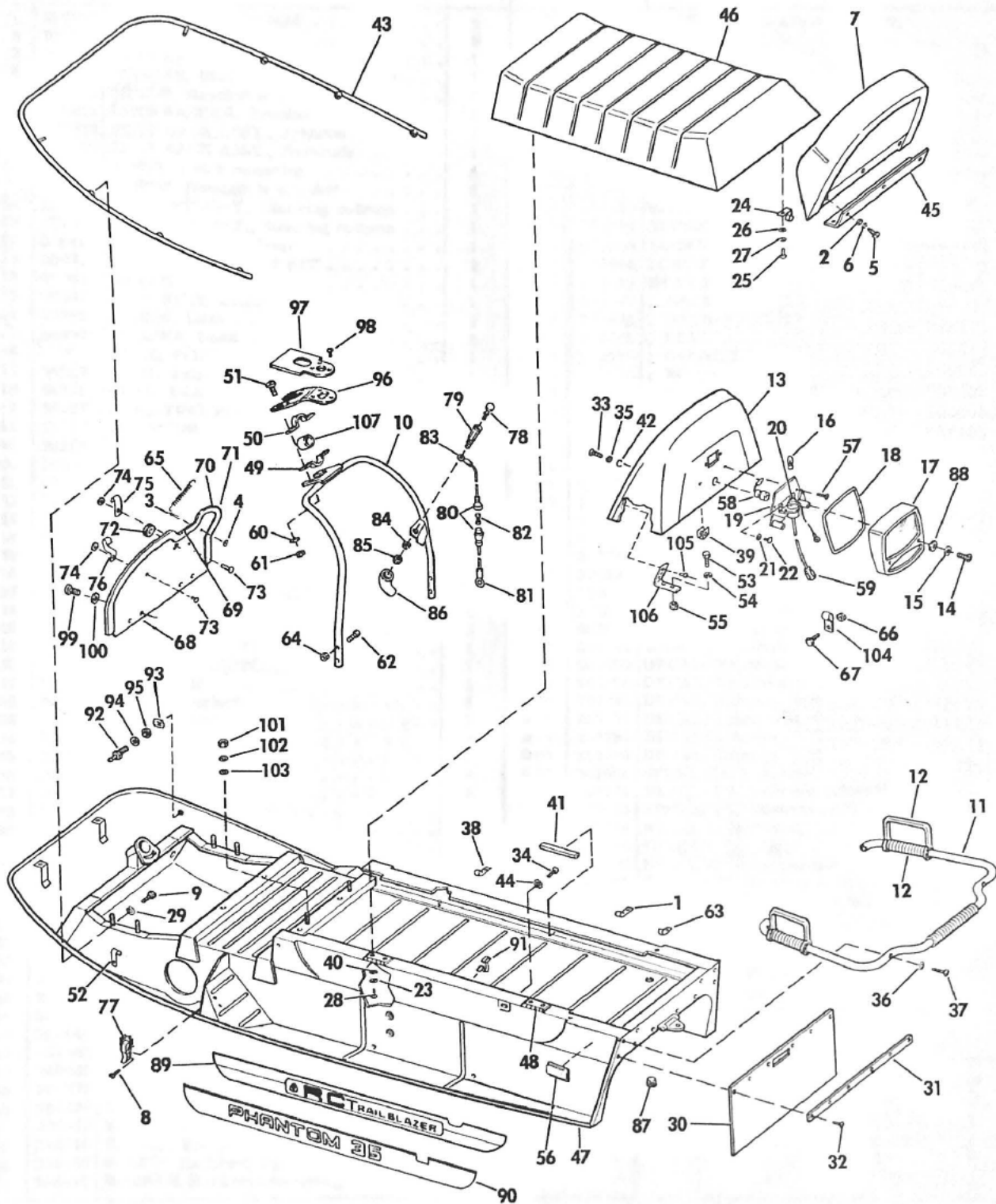
■E264RC, E264RC-A, J264RC, J264RC-A

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TRIM GROUP

MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A



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SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

37005

TRIM GROUP

MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A

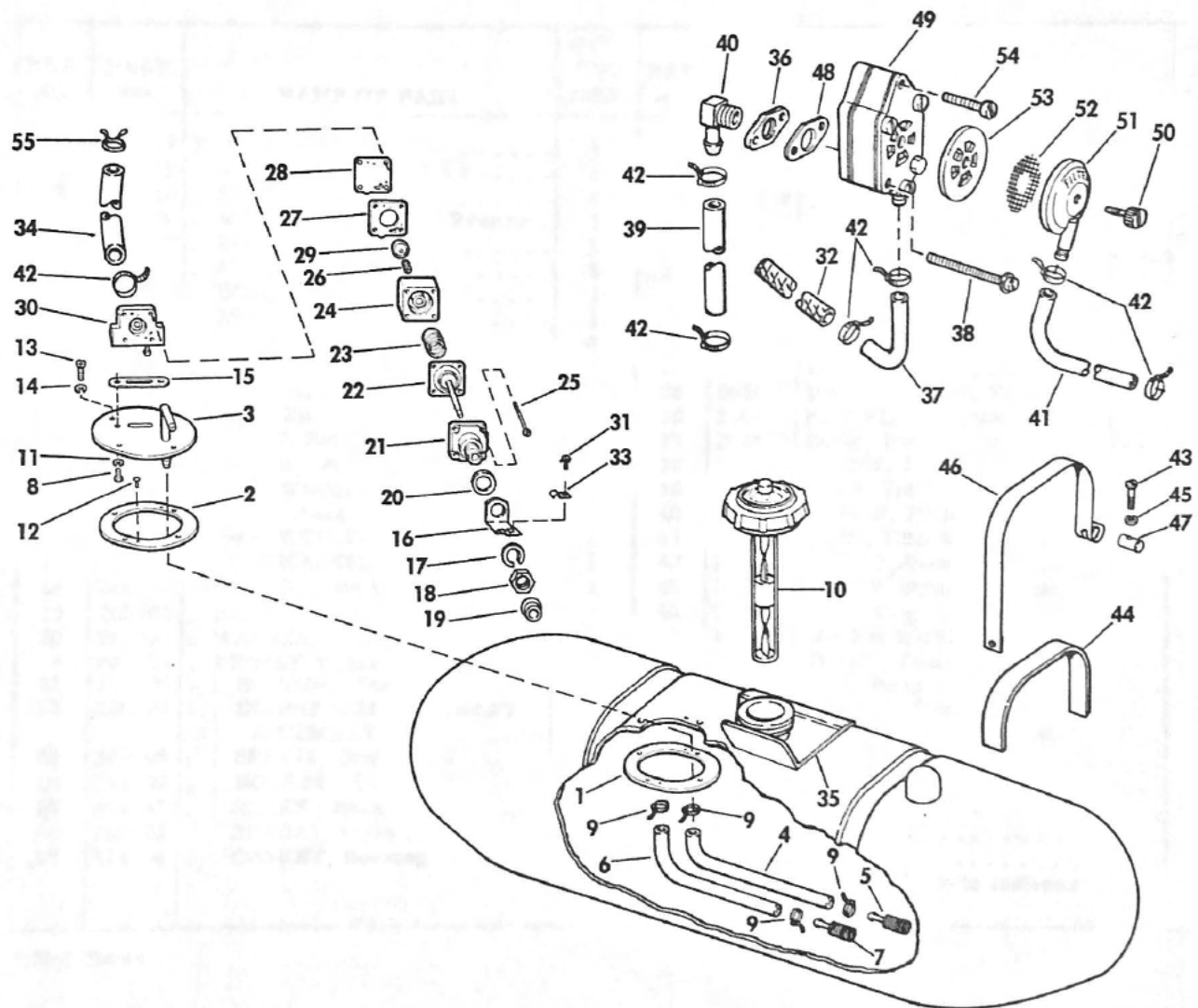
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART
1	262243	CLAMP, Taillight lead	2	55	800059	LOCKNUT, Backrest mounting
2	260070	WASHER, Bracket	6	56	262354	REFLECTOR, Red
3	316927	COTTER PIN, Restraint spring	1	57	112643	RIVET, Plate
4	260386	WASHER, Restraint spring	1	58	262668	BUSHING, Backrest
5	306401	SCREW, Bracket to cushion	6	59	510684	HOUSING, Connector
6	120052	LOCKWASHER, Bracket	6	60	306453	WASHER, Yoke
7	290666	SEAT BACK ASSY., Johnson	1	61	800290	LOCKNUT, Yoke
7	290665	SEAT BACK ASSY., Evinrude	1	62	306778	SCREW, Support to frame
8	261976	RIVET, Latch mounting	4	62	552062	SCREW, Support to frame
9	261709	SCREW, Bumper to bracket	5	63	309846	CLAMP, Light and marker
10	290991	SUPPORT ASSY., Steering column	1	64	800059	LOCKNUT, Support to frame
10	291292	SUPPORT ASSY., Steering column	1	65	262883	SPRING, Restraint wire
11	290467	BUMPER ASSY., Rear	1	66	800053	LOCKNUT, Clasp
12	290751	STRAP AND GRIP KIT	2	67	315806	SCREW, Clasp
13	262672	BACKREST, Johnson	1	68	291010	HEAT SHIELD ASSY
13	262671	BACKREST, Evinrude	1	69	262897	BACK-UP STOP
14	307506	SCREW, Lens	2	70	262896	BACK-UP STOP
15	306990	WASHER, Lens	2	71	262895	SEAL
16	*	BULB, #1157	1	72	113077	GROMMET
17	262670	LENS, Taillight	1	73	404838	RIVET, Clasp
18	262669	SEAL, Lens	1	74	306413	WASHER, Power
19	290975	MOUNTING PLATE ASSY.	1	75	405293	CLAMP, Vent hose
19	291376	MOUNTING PLATE ASSY.	1	76	311339	CLAMP
20	262666	SOCKET, Light	1	77	262283	HOOD LATCH
20	263509	SOCKET, Light	1	78	290721	LIGHTER ASSY.
21	308507	WASHER, Rivet	2	79	261507	LIGHTER SOCKET
22	112643	RIVET, Socket	2	80	290696	LEAD ASSY., Lighter
23	120052	LOCKWASHER, Seat mounting	4	81	204053	TERMINAL
24	290118	ROLLER LATCH ASSY.	2	82	510884	FUSE, 20 AMP
25	300646	SCREW, Latch	2	83	510780	TERMINAL
26	302471	WASHER, Latch	2	84	306991	LOCKWASHER, Lead
27	306396	LOCKWASHER, Latch	2	85	133079	NUT, Lead
28	113948	SCREW, Seat to hinge	4	86	262352	BOOT, Lighter
29	306325	LOCKWASHER, Bumper	5	87	262915	BUSHING, Vent hose
30	261361	SNOW DEFLECTOR, Johnson	1	88	314174	WASHER, Taillight screw
30	261360	SNOW DEFLECTOR, Evinrude	1	89	263299	DECAL, Evinrude, R.H.
31	112884	RETAINER	1	89	263300	DECAL, Evinrude, L.H.
32	800270	SCREW, Deflector	6	90	263291	DECAL, Johnson, R.H.
33	131265	SCREW, Backrest	3	90	263292	DECAL, Johnson, L.H.
34	261708	LOCKSCREW, Bumper	2	90	263295	DECAL, Johnson, R.H.
35	303952	WASHER, Backrest	3	90	263296	DECAL, Johnson, L.H.
36	203622	WASHER, Bumper	2	91	263508	SPEED CLIP, Wire
37	261423	BOLT, Rear bumper	2	92	263074	FASTENER, Vent and backrest
38	261883	CLIP, Taillight wire	3	93	263076	SPEEDNUT, Fastener
39	403818	SPEEDNUT, Backrest	3	94	120196	WASHER, Restraint
40	260070	WASHER, Seat to hinge	4	95	262900	SPACER, Restraint
41	262244	TRIM STRIP	3	96	291227	BRACKET, Restraint mounting
42	303916	LOCKWASHER, Backrest	3	97	263128	GROMMET, Restraint mounting
43	290424	BUMPER ASSY.	1	98	309857	SCREW, Grounded to chassis
44	306396	LOCKWASHER, Bumper	2	99	551706	SCREW, Seat mount
45	261638	BRACKET, Seat cushion	1	100	302471	WASHER, Seat mount
46	290668	SEAT ASSEMBLY, Johnson	1	101	800059	LOCKNUT, Engine frame
46	290667	SEAT ASSEMBLY, Evinrude	1	102	306396	LOCKWASHER, Engine
46	291359	SEAT ASSY., Johnson	1	103	302471	WASHER, Frame
46	291358	SEAT ASSY., Evinrude	1	104	405293	CLAMP, Light wire to chassis
47	291240	MAIN FRAME ASSEMBLY	1	105	262320	RIVET, Support
47	291462	MAIN FRAME ASSEMBLY	1	106	262321	SUPPORT, R.H.
48	260065	HINGE, Seat	2	106	262322	SUPPORT, L.H.
49	261878	YOKE, Bushing, lower	1	107	403932	BUSHING, Steering column
50	261877	YOKE, Bushing, upper	1			
51	306322	SCREW, Yoke to support	2			
52	310620	CLAMP, Bumper	2			
53	306487	SCREW, Backrest mounting	4			
54	306407	WASHER, Backrest mounting	4			

*Obtain Locally †Not Shown
 ● Models E254RC, J254RC
 ■ Models E264RC, J264RC, E264RC-A, J264RC-A

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

FUEL SYSTEM

MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A



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INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

FUEL SYSTEM

MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A

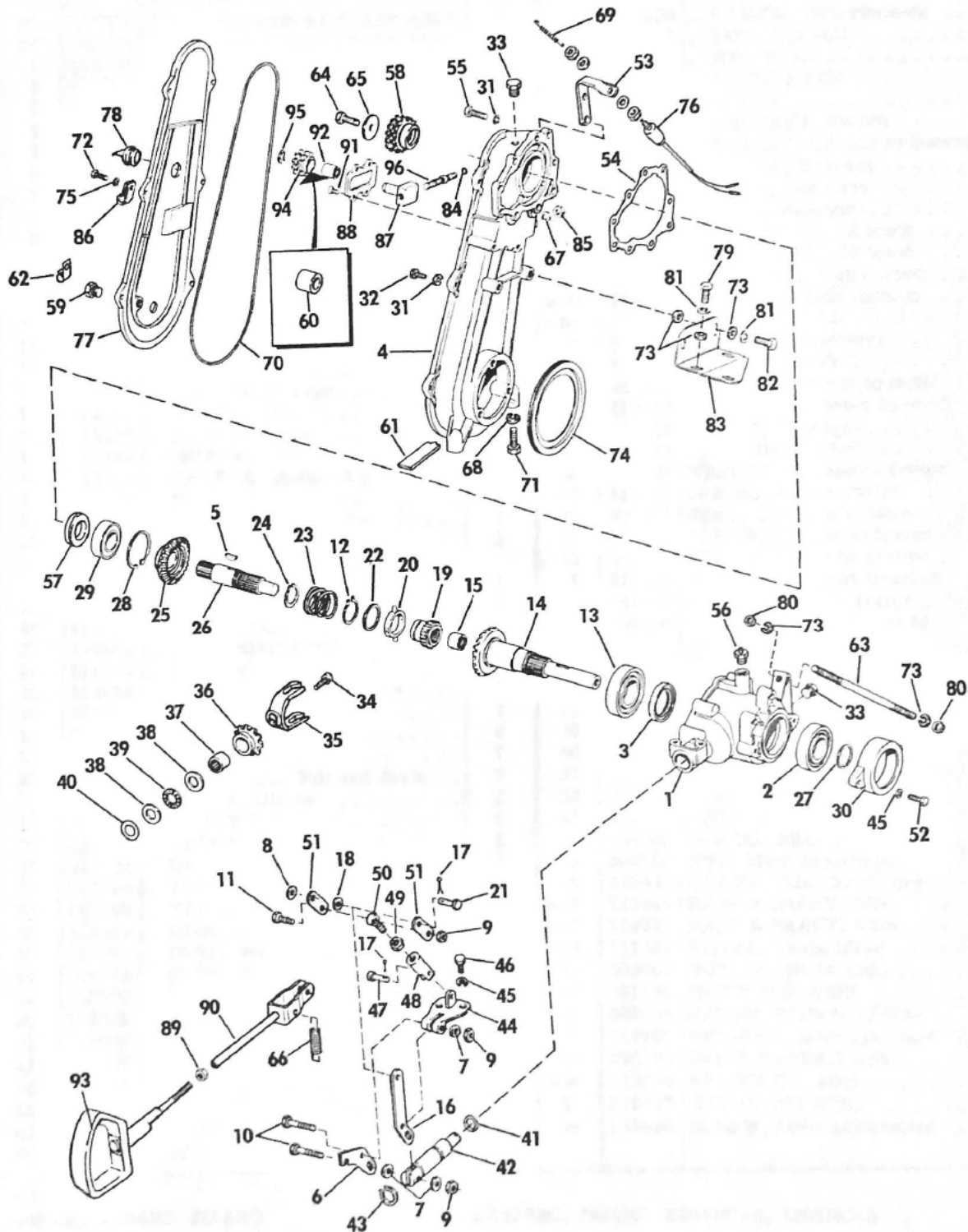
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	290937	FUEL TANK ASSY.	1	28	318105	. . DIAPHRAGM, Valve	1
1	263011	. RETAINER PLATE	1	29	318109	. . SUPPORT, Diaphragm	1
2	263012	. SEAL, Plate to tank	1	30	385638	. . BASE NIPPLE AND VALVE ASSY.	1
3	291176	. MOUNTING PLATE, Primer	1	31	307019	SCREW, Primer cable clamp . .	1
4	262017	. HOSE, Pickup	1	32	262881	TUBING, Insulation, carb. hose	2
5	290446	. FUEL PICKUP	1	33	111898	CLAMP, Cable to bracket	1
6	262913	. HOSE, Primer pick-up	1	34	263075	VENT HOSE, Tank	1
7	263146	. PRIMER PICK-UP	1	35	263119	INSTR. PLATE, Johnson	1
8	260777	. SCREW, Pump mtg.	2	35	262597	INSTR. PLATE, Evinrude	1
9	262081	. CLAMP	5	36	260465	NUT PLATE, Pump mtg.	1
10	291220	. CAP AND GAUGE ASSY.	1	37	262575	HOSE, Pump to carb.	1
11	263413	. WASHER, Pump mtg.	2	38	307878	SCREW, Fuel pump mtg.	2
12	112643	. RIVET, Retainer plate	2	39	262576	HOSE, Pulse line	1
13	306431	. SCREW, Mtg. plate to tank . . .	4	40	113853	ELBOW, Pulse line	1
14	305863	. LOCKWASHER, Plate to tank . . .	4	41	262574	HOSE, Tank to pump	1
15	263010	. SEAL, Pump to plate	1	42	262081	CLAMP, Hose	8
16	263013	. BRACKET, Pump	1	43	130618	SCREW, Strap to frame	2
17	306995	. LOCKWASHER, Brkt. to pump . . .	1	44	261613	PAD, Strap	2
18	260755	. NUT, Bracket to pump	1	45	306396	LOCKWASHER, Strap	2
19	263009	. BOOT, Primer	1	46	261615	STRAP, Fuel tank	2
20	262788	. WASHER, Bracket	1	47	261614	BAR, Strap	2
*	385637	. PRIMER PUMP ASSY.	1	48	303615	GASKET, Pump	2
21	318104	. . HOUSING, Shaft	1	49	385634	FUEL PUMP ASSEMBLY	1
22	385636	. . DIAPHRAGM AND SHAFT ASSEMBLY	1	50	312677	. SCREW	1
23	318646	. . SPRING, Diaphragm	1	51	312678	. CAP	1
24	318102	. . HOUSING, Diaphragm	1	52	312675	. SCREEN	1
25	318647	. . SCREW, Housing	4	53	312679	. GASKET	1
26	303662	. . SPRING, Valve	1	54	310302	. SCREW	4
27	318106	. . GASKET, Housing	1	55	308782	CLAMP, Hose to fastener	1

* Not Shown

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TRANSMISSION GROUP

MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A



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SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

TRANSMISSION GROUP

MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
●*	162266	TRANSMISSION & C/CASE ASSY.	1	48	113336	CLEVIS, Reverse lock	1
■*	162384	TRANSMISSION & C/CASE ASSY.	1	49	133175	NUT, Eye bolt	1
1	114089	HOUSING, Transmission	1	50	113338	EYE BOLT	1
2	113753	BEARING, Inner	1	51	113335	LOCKPLATE	2
3	113897	SEAL, Housing to shaft	1	52	306409	SCREW	2
4	162262	CHAIN CASE ASSY.	1	53	114168	BRACKET, Switch	1
5	112836	KEY, Output gear	1	54	114086	GASKET, C/case to housing	1
6	114165	BRACKET, Spring retainer	1	55	302479	SCREW, Bracket	2
7	306407	WASHER, Link	3	56	122855	PLUG, Breather	2
8	510412	WAVE WASHER	1	57	113951	SEAL, Bearing	1
9	800059	NUT, Link	3	●58	114284	SPROCKET, 16 tooth	1
10	303459	SCREW, Link	2	■58	114519	SPROCKET, 19 tooth	1
11	306418	SCREW, Lockplate	1	59	112875	PIPE PLUG, Chain case	2
12	813283	RETAINING RING	1	■60	114520	ROLLER, Chain tension	1
13	112830	BEARING, Outer	1	61	114457	ISOLATOR PAD	1
14	162033	GEAR AND SHAFT, Input	1	62	310493	CLAMP, Brake wire	1
15	112834	NEEDLE BRG, Shaft, outer	1	63	113901	SUPPORT ROD	1
16	113047	LINK, Shift lever	1	64	111472	SCREW, Sprocket to shaft	1
17	306463	COTTER PIN	2	65	112142	WASHER, Sprocket to shaft	1
18	552499	WASHER, Link	1	66	113793	SPRING, Linkage	1
19	113767	SHIFTER DOG	1	67	306325	L/WASHER, Idler	1
20	113837	CRADLE, Shifter dog	1	68	121025	WASHER, C/case to frame	2
21	113905	PIN, Link	1	69	114167	SPRING, Brake switch	1
22	112868	WASHER, Shifter dog	1	70	404931	SEAL, Cover to c/case	1
23	112849	SPRING, Shifter dog	1	71	262305	SCREW, C/case to frame	2
24	308805	RETAINING RING, Output shaft	1	72	300646	SCREW, Cover to c/case	7
25	112844	GEAR, Output	1	73	311096	WASHER, Support bracket	9
26	113766	SHAFT, Output	1	74	261418	SEAL, C/case to frame	1
27	112829	RETAINING RING, Input shaft	1	75	306396	LOCKWASHER, Cover to crankcase	7
28	113775	RETAINING RING	1	76	290987	SWITCH ASSY., Brake	1
29	114282	BALL BRG, Output shaft	1	77	162128	COVER, Chain case	1
30	161978	END CAP ASSY.	1	78	114286	PLUG	1
31	306325	LOCKWASHER	9	79	306834	SCREW, C/case to frame	3
32	306416	SCREW	7	80	800292	LOCKNUT, Rod	2
33	112875	PIPE PLUG, Fill and drain	3	81	120177	LOCKWASHER	5
34	113831	SCREW, Clevis	1	82	306414	SCREW, Support bracket	2
35	113779	SHIFTER CLEVIS	1	83	261572	SUPPORT BRACKET	1
36	112848	PINION, Reverse idler	1	84	113900	O-RING, Idler screw	1
37	112838	BEARING, Reverse idler	1	85	302103	NUT, Idler adjustment	1
38	112839	THRUST WASHER, Rev idler	2	86	310441	CLAMP, Wire to c/case	2
39	112840	THRUST WASHER, Rev idler	1	●87	113864	BASE & SHAFT, Idler	1
40	112869	SHIM, .002"	AR	■87	114521	BASE & SHAFT, Idler	1
40	112870	SHIM, .003"	AR	88	113863	PLATE, Chain idler	1
40	112871	SHIM, .004"	AR	89	309602	NUT, Handle to rod	1
40	112872	SHIM, .005"	AR	90	291194	SHIFT ROD ASSY.	1
41	112873	O-RING, Shaft to housing	1	91	302104	SCREW, Plate to c/case	4
42	113792	SHAFT, Pinion gear	1	92	113825	BEARING, Idler sprocket	1
43	112837	RETAINING RING, Shaft	1	93	291193	SHIFT HANDLE ASSY.	1
44	161741	PIVOT PLATE	1	●94	113826	SPROCKET, Idler	1
45	306396	LOCKWASHER, Plate to hsg.	4	95	510487	RETAINING RING	1
46	300646	SCREW, Plate to housing	2	96	113865	SCREW, Idler adjustment	1
47	113906	PIN, Clevis to plate	1				

*Not Shown

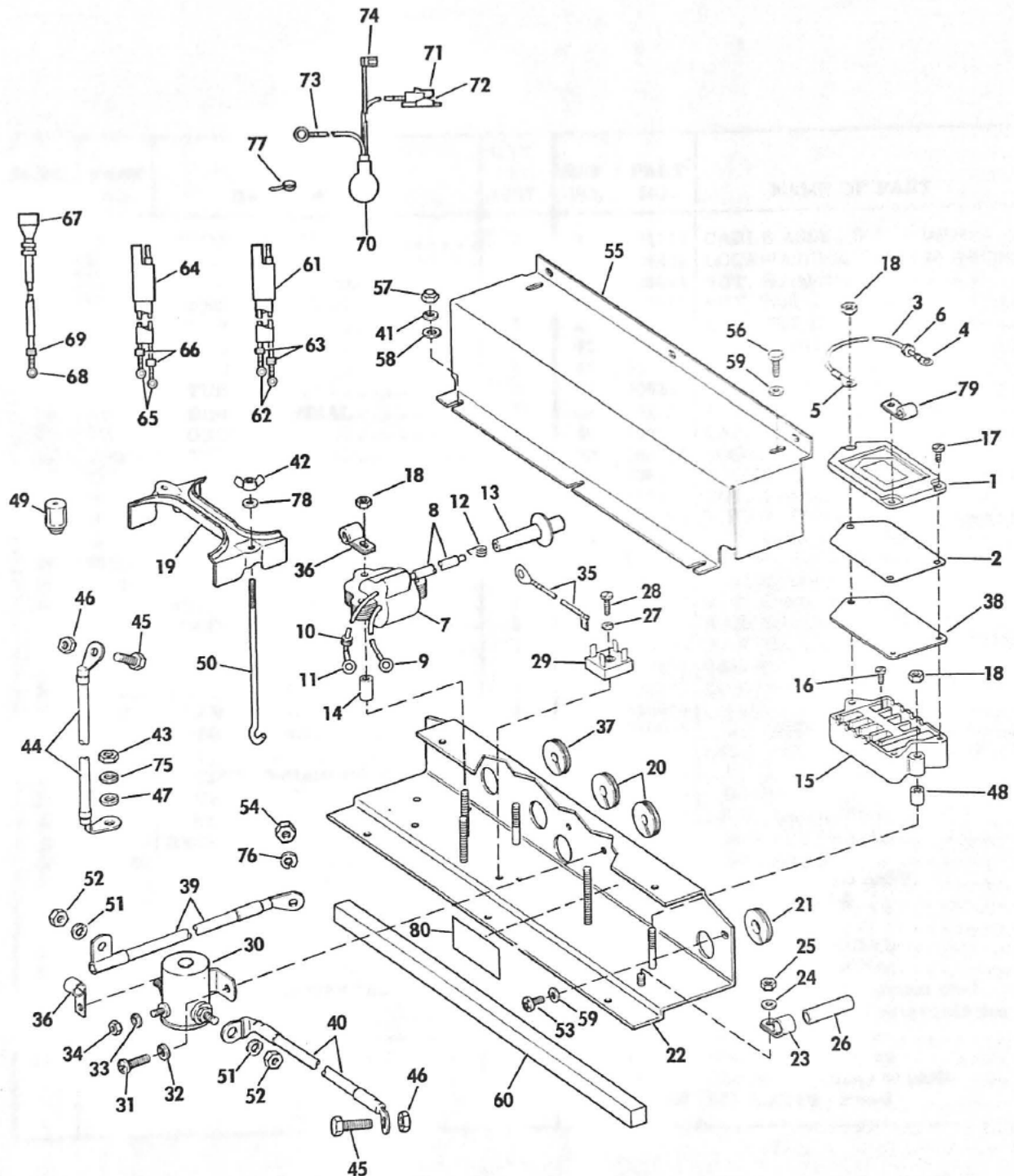
●Models E254RC, J254RC

■Models E264RC, J264RC, E264RC-A, J264RC-A

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

ELECTRICAL GROUP **MODELS E254RC, J254RC**



INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

37009

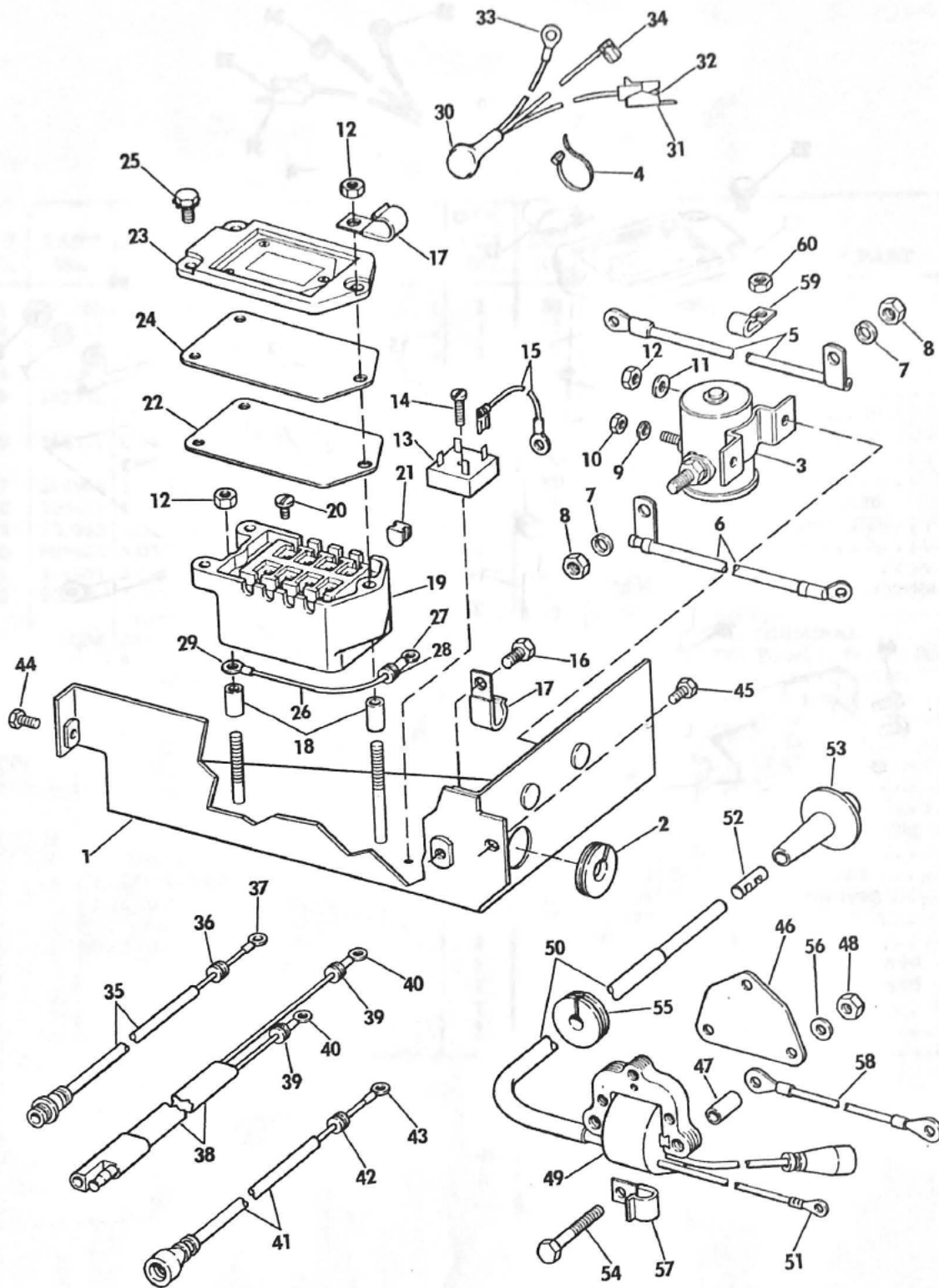
ELECTRICAL GROUP

MODEL S E254RC, J254RC

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	385622	COVER & DECAL	1	40	291117	CABLE ASSY., Sol. to battery . .	1
2	318538	. INSULATOR	1	41	306488	LOCKWASHER, Cover to frame .	3
3	581036	LEAD ASSY., Ground	1	42	405644	NUT, Holddown	2
4	510904	. TERMINAL	1	43	302861	NUT, Stud	1
5	510767	. TERMINAL	1	44	290728	BATTERY CABLE, Negative . . .	1
6	510905	. GROMMET	1	45	113219	BOLT, Battery terminal	2
7	581024	COIL ASSY.	1	46	301472	NUT, Cable	2
8	511018	. TUBING	1	47	306325	LOCKWASHER, Ground stud . .	1
9	510767	. RING TERMINAL	1	48	262157	SPACER, Pulse pack mounting .	2
10	510905	. GROMMET	1	49	262717	CAP, Battery	6
11	510904	. TERMINAL	1	50	262704	HOOK, Holddown	2
12	511019	. TERMINAL	1	51	306986	LOCKWASHER, Terminal	2
13	511020	. BOOT, Terminal	1	52	306422	NUT, Terminal	2
14	262158	SPACER, Coil mounting	3	53	315806	SCREW, Panel	2
15	581326	POWER PACK ASSY.	1	54	301472	NUT, Cable to starter	1
16	315003	SCREW, Terminal	8	55	262151	COVER, Elect. components . . .	1
17	315260	SCREW, Cover	2	56	309857	SCREW, Cover	4
18	313022	NUT, Coil & pack mounting	5	57	262087	NUT, Cover to frame	3
19	262705	HOLDDOWN, Battery	1	58	302471	WASHER, Cover to frame	3
20	260520	GROMMET, Panel	2	59	510150	WASHER, Cover & panel	4
21	114132	GROMMET, Panel	1	60	262152	GASKET, Panel	1
22	290929	PANEL ASSY.	1	61	162175	LEAD ASSY., Overspeed sensor	1
23	317000	CLAMP, Battery cable	1	62	510904	. RING TERMINAL	2
24	302471	WASHER, Clamp	1	63	510905	. GROMMET	2
25	313022	NUT, Clamp	1	64	162176	LEAD ASSY., Ignition sensor . .	1
26	262299	SLEEVE, Battery cable	1	65	510904	. RING TERMINAL	2
27	306310	LOCKWASHER, Rectifier	1	66	510905	. GROMMET	2
28	427248	SCREW, Rectifier	1	67	162217	LEAD ASSY., Stator to pack . .	1
29	162084	RECTIFIER ASSY.	1	68	510904	. RING TERMINAL	1
30	114109	SOLENOID ASSY.	1	69	510905	. GROMMET	1
31	306419	SCREW, Solenoid	2	70	162180	DIODE & LEAD ASSY.	1
32	306407	WASHER, Solenoid	2	71	114190	. CONNECTOR	1
33	120052	LOCKWASHER, Stud	1	72	114200	. TERMINAL	1
34	309485	NUT, Stud	1	73	114202	. RING TERMINAL	1
35	262154	GROUND LEAD, Rectifier	1	74	114220	. FLAG TERMINAL	1
36	310493	CLAMP, Solenoid + coil	2	75	306799	LOCKWASHER, Ground stud . .	1
37	112002	PLUG, Panel	1	76	306488	LOCKWASHER, Cable to starter .	1
38	319852	GASKET, Cover	1	77	262081	TIE STRAP, Diode	1
39	290949	CABLE ASSY., Sol. to starter . .	1	78	302471	WASHER, Holddown	2
				79	405293	CLAMP, Harness to pack	1
				80	262823	INSULATOR, Panel	1

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

ELECTRICAL GROUP **MODELS E264RC, E264RC-A, J264RC, J264RC-A**



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SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

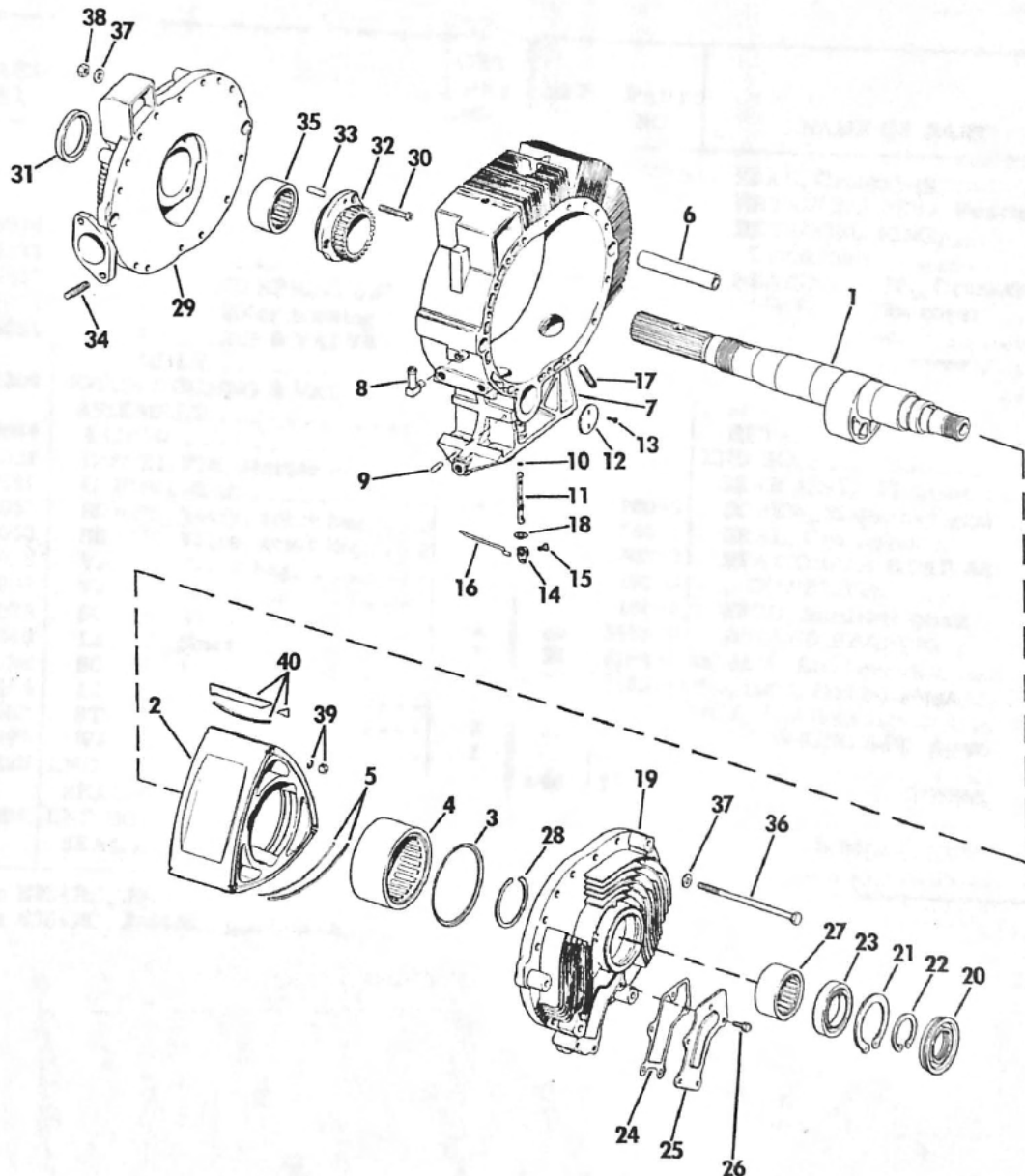
ELECTRICAL GROUP
MODEL 5 E264RC, E264RC-A, J264RC, J264RC-A

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	291360	MOUNTING PANEL ASSY.	1	30	162180	DIODE & LEAD ASSY.	1
2	261414	GROMMET, Cable	1	31	114190	. CONNECTOR	1
3	114109	SOLENOID	1	32	114200	. TERMINAL	1
4	262081	TY CLAMP	4	33	114202	. RING TERMINAL	1
5	162378	CABLE ASSY., Solenoid to starter	1	34	114220	. FLAG TERMINAL	1
6	162377	CABLE ASSY., Solenoid to battery	1	35	162380	LEAD ASSY., Pack to ignition coil	1
7	306986	LOCKWASHER, Terminal	2	36	510905	. GROMMET	1
8	306422	NUT, Terminal	2	37	510904	. RING TERMINAL	1
9	120052	LOCKWASHER, Terminal	1	38	162350	LEAD ASSY., Pack to ignition sensor	1
10	309485	NUT, Terminal	1	39	510905	. GROMMET	2
11	306407	FLAT WASHER, Solenoid	2	40	510904	. RING TERMINAL	2
12	313022	LOCKNUT, Solenoid & power pack	4	41	162364	LEAD ASSY., Pack to coils ...	1
13	162084	RECTIFIER ASSY.	1	42	510905	. GROMMET	1
14	427099	SCREW, Rectifier	1	43	510904	. RING TERMINAL	1
15	262154	LEAD ASSY., Rectifier to ground	1	44	260602	SCREW, Panel to frame, 3/8" ..	1
16	305284	SCREW, Ground	1	45	309857	SCREW, Panel to frame, 1/2" ..	1
17	310493	J-CLAMP, Leads	2	46	263406	PLATE, R.F.I. shield	1
18	262157	SPACER, Power pack mtg.	2	47	262158	SPACER, Coil mtg.	3
19	581378	POWER PACK ASSY.	1	48	313022	LOCKNUT, Coil to duct	3
20	315003	SCREW, Power pack terminals .	8	49	581281	COIL & LEAD ASSY.	1
21	510906	GROMMET, Power pack	2	50	511218	. TUBING	1
22	319852	GASKET, Cover	1	51	510767	. RING TERMINAL	1
23	581379	COVER & TRANSFER, Power pack	1	52	511019	. TERMINAL, Spark plug	1
24	318538	. INSULATOR	1	53	511020	. BOOT	1
25	315260	SCREW, Cover to pack	2	54	304913	SCREW, Coil to duct	3
26	581036	LEAD ASSY., Ground	1	55	263405	GROMMET, Coil lead	1
27	510904	. TERMINAL	1	56	203622	WASHER, Coil to duct	3
28	510905	. GROMMET	1	57	263504	CLAMP, Leads	1
29	510767	. TERMINAL	1	58	162355	LEAD ASSY., Coil ground	1
				59	310947	CLAMP, Starter/solenoid cable	1
				60	800290	LOCKNUT, Clamp	1

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ENGINE GROUP

MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A



37338

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

ENGINE GROUP

MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
●1	385611	CRANKSHAFT ASSY.	1	20	318009	SEAL, Crankshaft	1
■1	386489	CRANKSHAFT ASSY.	1	21	318092	RETAINING RING, Bearing ..	1
2	386472	ROTOR & BEARING ASSY.	1	22	308213	RETAINING RING, Crankshaft	1
3	319636	RETAINING RING	1	23	385626	BEARING ASSY., Crankshaft ..	1
4	386471	BEARING ASSY.	1	●24	318046	GASKET, Intake cover	1
5	385617	SIDE SEAL AND SPRING SET ..	2	●25	319481	COVER, Intake	1
6	318012	DOWEL PIN, Rotor housing ...	2	●26	315287	SCREW, Intake cover	5
●7	386204	ROTOR HOUSING & VALVE ASSEMBLY	1	●27	385620	BEARING ASSY.	1
■7	386205	ROTOR HOUSING & VALVE ASSEMBLY	1	●28	318083	SNAP RING, Bearing	1
8	308554	ELBOW	1	■28	319669	RETAINING RING, Bearing ..	1
9	318038	DOWEL PIN, Starter motor ..	1	29	386426	END HOUSING BEARING & GEAR ASSY., Flywheel end ..	1
10	318059	O-RING, Shaft	1	30	318070	SCREW, Stationary gear	3
●11	318058	SHAFT, Valve, rotor hsg.	1	31	318011	SEAL, Crankshaft	1
■11	319093	SHAFT, Valve, rotor hsg.	1	32	386532	STATIONARY GEAR ASSY.	1
●12	318056	VALVE, Rotor hsg.	1	33	318026	DOWEL PIN	1
■12	319801	VALVE, Rotor hsg.	1	34	318069	STUD, Insulator block	2
13	313075	SCREW, Valve	2	35	385620	ROLLER BEARING	1
14	318049	LEVER, Shaft	1	36	319480	SCREW, End housings	10
15	309798	SCREW, Lever to shaft	1	37	318028	WASHER, End housings	20
16	318054	LINK, Throttle	1	38	318027	NUT, End housings	10
17	319902	STUD, Exhaust pipe	2	39	385618	PIN & SPRING SET, Apex seal	2
18	552499	WASHER, Shaft	1	●40	385609	APEX SEAL AND SPRING SET	1
●19	386425	END HOUSING BEARING & SEAL ASSY., Fan end	1	■40	386704	APEX SEAL AND SPRING SET	1
■19	386206	END HOUSING BEARING & SEAL ASSY., Fan end	1				

● Models E254RC, J254RC

■ Models E264RC, J264RC, E264RC-A, J264RC-A

20 NGK 318009

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A

MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A



INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

FAN AND IGNITION GROUP

MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	385608	FLYWHEEL & RING GEAR ASSY.	1	31	385633	INSULATION BLOCK	1
2	318037	NUT, Flywheel	1	32	300269	WASHER, Stud, block	2
3	553541	WASHER, Sensor screw	2-4	33	318855	NUT, Stud, block	2
4	318100	STUD, Side cover	1	34	318098	SCREW, Block to carburetor ..	2
5	311734	WASHER, Stud	1	35	318013	COVER, Flywheel end hsg. ...	1
5	310928	CLAMP, Wire harness	1	36	302468	SCREW, Cover mounting	1
7	316659	NUT, Stud	1	37	581026	STATOR & COIL ASSY.	1
8	307382	SHOULDER SCREW, Bellcrank ..	1	38	510818	. TERMINAL	1
9	318057	BELLCRANK	1	39	511079	. CONNECTOR, Terminals ...	1
10	318028	WASHER, Cover end housing ..	1	40	510726	. TERMINAL	3
11	318039	KEY, Crankshaft	2	41	317000	CLAMP, Stator leads	1
12	318044	COUNTERWEIGHT	1	42	318041	SCREW, Clamp, rotor housing ..	1
13	385612	FAN & PIN ASSY., Inner	1	43	318091	CLAMP, Stator lead	1
14	318033	FAN, Outer	1	44	306396	LOCKWASHER, Stator mtg. ...	3
15	385614	SENSOR & SHIELD ASSY., Ign. .	1	45	318041	SCREW, Cover to rotor hsg. ...	2
16	318071	SPRING, Bellcrank	1	46	385629	COVER ASSY., Rotor housing ..	1
17	313329	RETAINER	2	47	318097	. PLUG, Cover	3
18	386010	SENSOR & LEAD ASSY., Overspeed	1	48	318093	. TRANSFER, Spark plug	1
19	318075	WASHER, Bellcrank	1	49	385792	SPARK PLUG, Champion UP-77V	1
20	313396	WASHER, Bellcrank	1-2	50	290926	FRAME ASSY., Engine mtg. ...	1
21	385619	DRIVETUBE & RATCHET ASSY.	1	51	262559	BOLT, Engine mounting	4
22	318068	NUT, Ratchet to crankshaft ...	1	52	120177	LOCKWASHER, Engine mtg. ...	4
23	317129	SCREW, Sensor mounting	2-4	53	306539	SCREW, Frame mounting	4
24	318060	SCREW, Sensor & shield mtg. ...	2	54	120177	LOCKWASHER, Frame mtg. ...	4
25	318034	FAN HOUSING, Inner	1	55	262562	NUT, Engine mounting	4
26	318035	FAN HOUSING, Outer	1	56	306404	SCREW, Stator mounting	3
27	318015	SCREW, Fan hsg. to end hsg. ...	7	57	302812	SCREW, Clamps, end hsg.	2
28	318028	WASHER, Fan hsg. to end hsg. ...	14	58	316245	CLAMP, Sensor leads	1
29	318027	NUT, Fan hsg. to end hsg.	7	59	317755	CLAMP, Stator leads	1
30	306409	SCREW, Outer to inner fan housing	5	60	314477	GASKET, Block	1
				61	386634	INSULATOR BLOCK & O-RING .	1
				62	319822	. O-RING, Block	1
				*	318822	FLAT WASHER, Dowel pin screw	3

*Not Shown

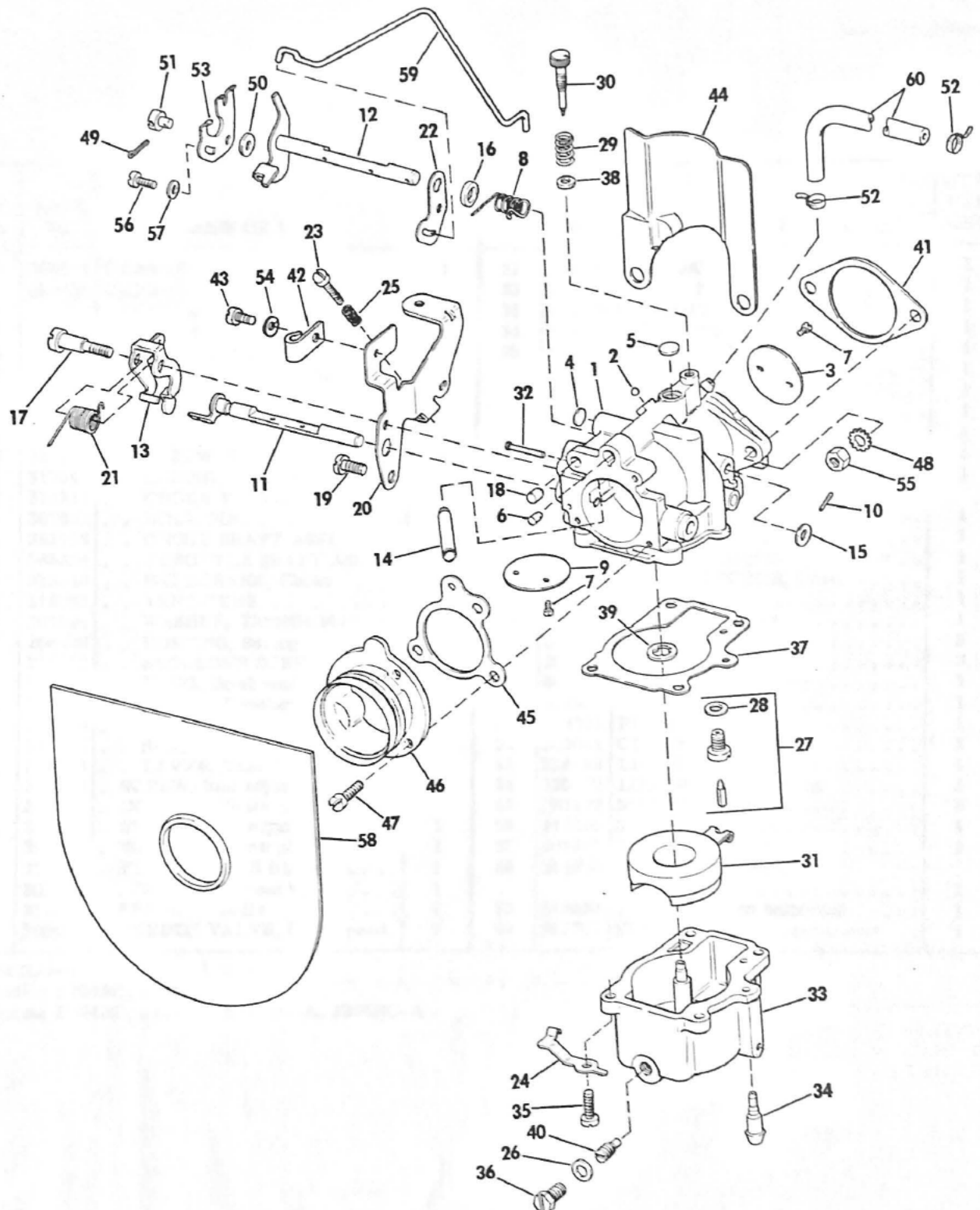
●Models E254RC, J254RC

■Models E264RC, J264RC, E264RC-A, J264RC-A

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

CARBURETOR ASSEMBLY GROUP MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A



INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

CARBURETOR ASSEMBLY GROUP

MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
●*	386614	CARBURETOR ASSY.	1	31	382363	FLOAT ASSEMBLY	1
■*	386435	CARBURETOR ASSY.	1	32	302601	PIN, Float hinge	1
●1	386617	BODY ASSY.	1	33	385025	FLOAT CHAMBER ASSY.	1
■1	386436	BODY ASSY.	1	34	312379	NIPPLE, Fuel inlet	1
2	304201	LEAD SHOT	1	35	307175	SCREW, Float bowl	4
3	319758	THROTTLE VALVE	1	36	307832	SCREW PLUG	1
4	307542	CORE PLUG	1	37	316331	GASKET, Float bowl	1
5	306442	CORE PLUG	1	38	300154	WASHER, Needle valve	1
6	309781	PLUG, Fuel passage	1	39	316332	GASKET, Needle	1
7	312852	SCREW, Valves	4	●40	319831	ORIFICE PLUG	1
8	317048	SPRING, Throttle	1	■40	319534	ORIFICE PLUG	1
9	313359	CHOKE VALVE	1	41	304477	GASKET, Carburetor to block	1
10	307901	ROLL PIN	1	42	111898	CLAMP	1
11	383718	CHOKE SHAFT ASSY.	1	43	306461	SCREW, Clamp to carburetor ..	1
12	385624	THROTTLE SHAFT ASSY. ..	1	44	318088	AIR DEFLECTOR, Carb.	1
13	318048	BELLCRANK, Choke	1	45	262616	GASKET, Neck	1
14	318066	VENT TUBE	1	46	319056	NECK, Air intake	1
15	307596	WASHER, Throttle shaft ..	1	47	303737	SCREW, Neck	3
16	204409	BUSHING, Spring	1	48	200158	WASHER, Carb.	2
17	312831	SHOULDER SCREW	1	49	303049	DOTTER PIN, Lower	1
18	550461	PLUG, Bowl vent	1	50	551953	WASHER, Pin	1
19	307019	SCREW, Bracket	1	51	113820	PIVOT PIN, Lower	1
20	318050	BRACKET, Throttle cable ..	1	52	262082	CLAMP, Hose	2
21	318063	SPRING, Choke	1	53	318089	LEVER, Throttle cable	1
22	318065	LEVER, Throttle	1	54	120082	LOCKWASHER, Clamp	1
23	319133	SCREW, Idle adjust	1	55	306422	NUT, Carburetor	2
24	318067	DETENT, Choke	1	56	318090	SCREW, Lever	1
25	309473	SPRING, Idle adjust	1	57	303497	WASHER, Lever	1
26	303630	WASHER, Screw plug	1	58	262626	GASKET, Carburetor to filter	1
27	378895	FLOAT VALVE & SEAT ASSY.	1	59	318053	LINK, Lower to bellcrank	1
28	301996	WASHER, Float valve	1	60	262757	HOSE, Primer to carburetor ..	1
29	317057	SPRING, Needle	1				
30	386655	NEEDLE VALVE, Slow speed.	1				

*Not Shown

●Models E254RC, J254RC

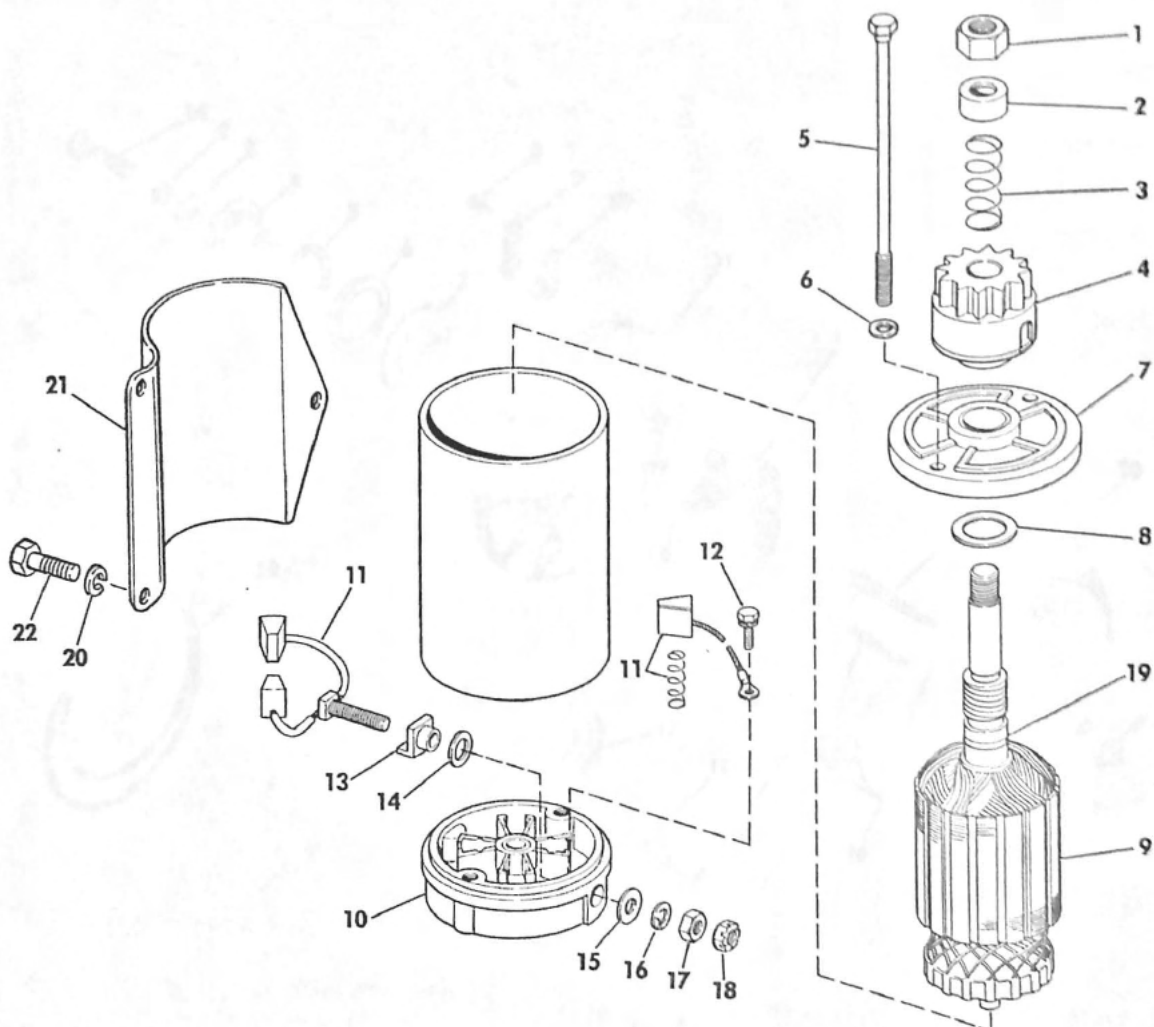
■Models E264RC, J264RC, E264RC-A, J264RC-A

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

ELECTRIC STARTER

MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A



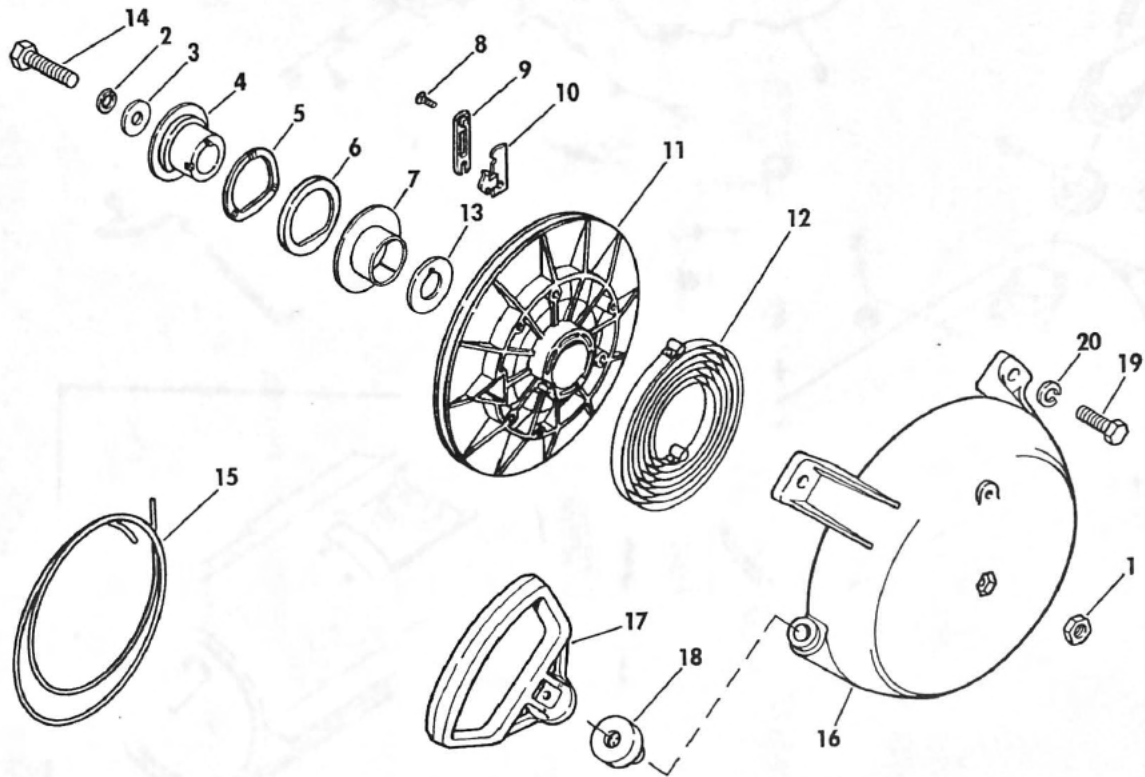
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	385615	STARTER MOTOR ASSY.	1	12	316746	. . BOLT & LOCKWASHER ...	2
1	316740	. NUT, Gear spacer stop	1	13	316743	. . BUSHING, Insulation	1
2	316741	. SPACER, Stop gear	1	14	316748	. . WASHER, Insulation	1
3	318500	. SPRING, Anti drift	1	15	316749	. . WASHER, Plain	1
4	385846	. DRIVE ASSEMBLY.....	1	16	316744	. . LOCKWASHER	1
5	316747	. THRU BOLT	2	17	304753	. . NUT, Input stud	1
6	318499	. LOCKWASHER	2	18	311129	. . LOCKNUT, Input stud ...	1
7	384780	. CAP ASSEMBLY	1	19	318498	. SNAP RING	1
8	316750	. WASHER, Thrust armature ..	1	20	308419	. WASHER, Bracket	3
9	385845	. ARMATURE ASSY.	1	21	318036	. BRACKET, Starter mounting..	1
10	385844	. CAP ASSY., Commutator....	1	22	306450	. SCREW, Bracket.....	3
11	385952	. . BRUSH & SPRING SET ...	1				

* Not Shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

REWIND STARTER

MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	161970	REWIND STARTER ASSY.	1	11	160464	STARTER PULLEY ASSY.	1
1	306422	NUT, Housing to pulley	1	12	375836	STARTER SPRING ASSY.	1
2	306325	LOCKWASHER	1	13	113783	SPACER	1
3	306283	WASHER	1	14	133128	SCREW, Hsg. to pulley	1
4	379067	SPINDLE & PIN ASSY.	1	15	†	ROPE, Starter	1
5	309515	SPRING WASHER	1	16	161969	STARTER HSG. ASSY.	1
6	309516	FRICTION RING	1	17	262308	HANDLE	1
7	309513	BUSHING, Spindle	1	18	261772	BUMPER, Handle	1
8	307163	SCREW, Retainer to pulley ..	3	19	302288	SCREW, Starter housing	3
9	202317	RETAINER	3	20	306396	LOCKWASHER	3
10	202470	PAWL	3				

* Not Shown

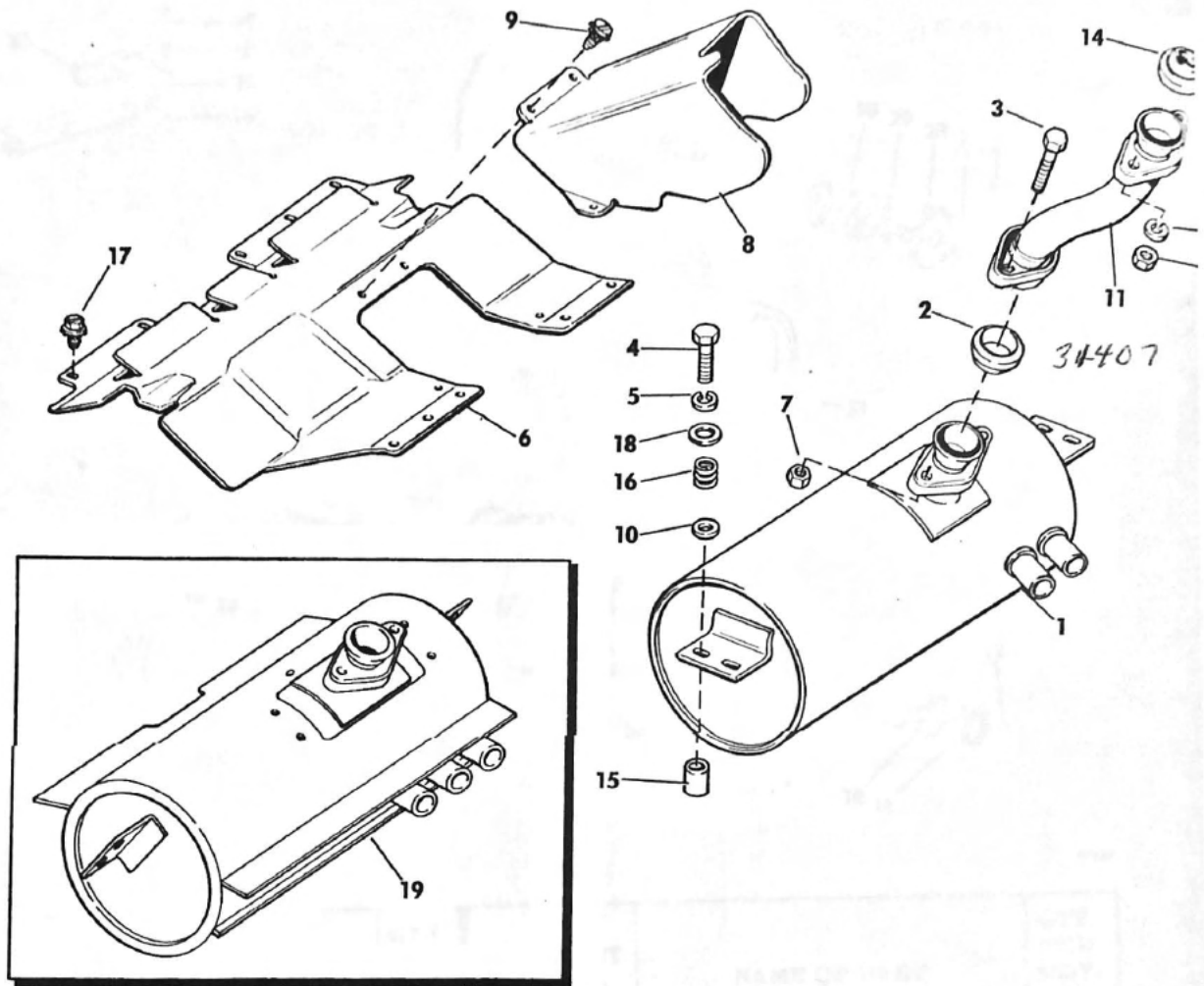
† Cut from 100' roll 316705, cutting length 73-3/4"

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

EXHAUST SYSTEM

MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
●1	290940	MUFFLER ASSY.	1	10	311096	WASHER, Muffler mounting ...	4
2	291112	GASKET, Exhaust pipe	1	11	385628	EXHAUST PIPE	1
3	304055	SCREW, Clamp	2	12	310755	NUT, Exhaust pipe	2
4	306418	SCREW, Muffler mounting	4	13	306325	LOCKWASHER, Exhaust pipe	2
5	302471	WASHER, Muffler mounting ...	4	14	385627	GASKET, Exhaust pipe	1
●6	291187	SHIELD, Muffler	1	15	262157	SPACER, Muffler mounting ...	4
●7	800290	LOCKNUT, Clamp	2	16	263027	SPRING, Muffler mounting	4
●8	262714	SHIELD, Exhaust manifold	1	●17	262687	SCREW, Shield mounting	10
■8	263479	SHIELD, Exhaust manifold	1	18	302471	WASHER, Muffler mounting ...	4
●9	315900	SCREW, Shield to shield	4	■19	291352	MUFFLER ASSY.	1
■9	317753	SCREW, Shield to muffler	6				

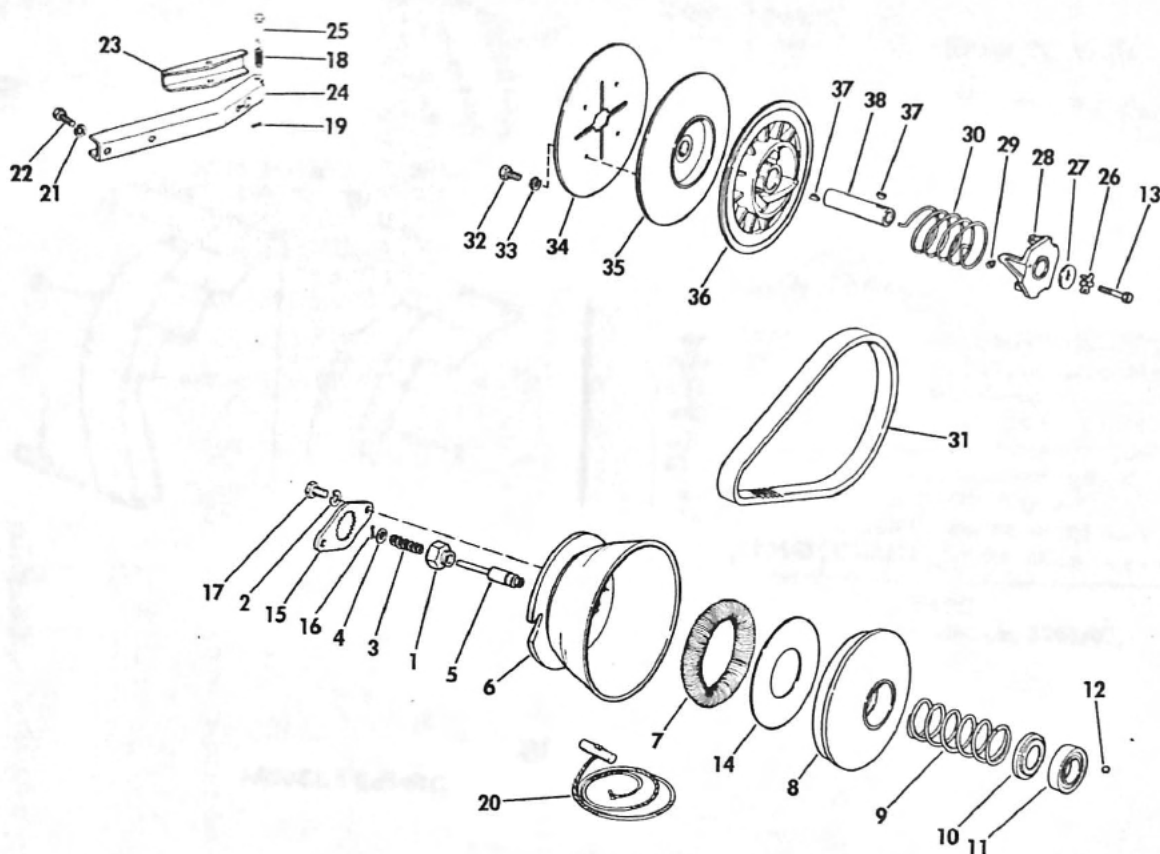
●Models E254RC, J254RC

■Models E264RC, J264RC, E264RC-A, J264RC-A

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

SHEAVE GROUP

MODELS E254RC, J254RC, E264RC, J264RC, E264RC-A, J264RC-A



37007

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	113773	BOLT, End cap	1	20	378347	EMERGENCY STARTER ROPE	1
2	306396	LOCKWASHER	2	21	306396	LOCKWASHER, Actuator	2
3	310490	SPRING	1	22	552062	SCREW, Actuator mounting	2
4	120196	FLAT WASHER	1	23	113892	ACTUATOR, Lockout	1
5	161985	PLUNGER & ROD ASSY.	1	24	114158	BRACKET, Neutral lockout	1
6	162225	END CAP ASSY.	1	25	113048	PIN, Bracket	1
7	112639	SPRING, Activating	1	26	113973	LOCKWASHER, Tab	1
8	162228	SLIDING SHEAVE ASSY.	1	27	114265	WASHER, Cap	1
9	162413	SLIDING SHEAVE ASSY.	1	28	113862	CAP, Spring	1
10	111441	SPRING, Primary	1	29	114267	SHOE, Drive ramp	3
11	113885	CUP, Spring	1	30	113912	SPRING, Sheave	1
12	111439	BEARING, Drive belt	1	31	114272	DRIVE BELT	1
13	111442	BALL, Neutral lockout	2	32	306487	SCREW, Brake to sheave	4
14	131794	SCREW, Sleeve	1	33	306396	LOCKWASHER, Brake to sheave	4
15	113908	WEAR DISC	1	34	113879	BRAKE DISC	1
16	405742	LOCKPLATE	1	35	161982	FIXED SHEAVE ASSY.	1
17	550565	COTTER PIN	1	36	162224	MOVABLE SHEAVE ASSY.	1
18	306860	SCREW, Lockplate	2	37	307980	WOODRUFF KEY	2
19	113891	SPRING, Actuator	1	38	113872	SLEEVE, Sheave	1
	306463	COTTER PIN	1				

●Models E254RC, J254RC

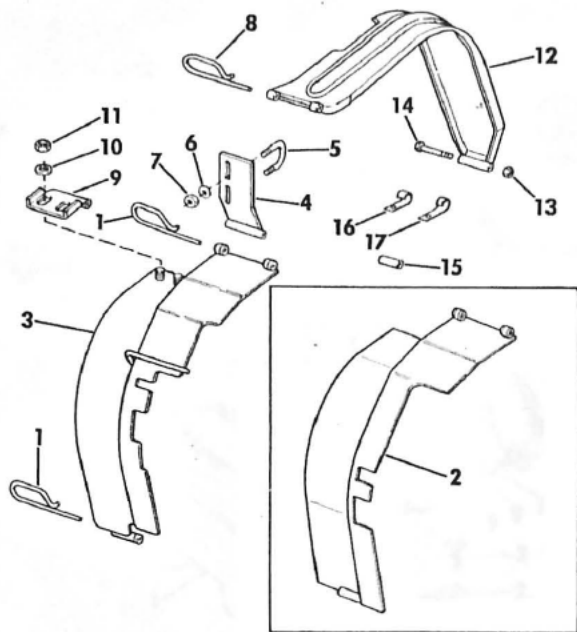
■Models E264RC, J264RC, E264RC-A, J264RC-A

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

BELT GUARD GROUP

MODELS E254RC, J254RC, E264RC, E264RC-A, J264RC, J264RC-A



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	262730	RETAINING PIN, Belt guard . . .	2
2	291195	BELT GUARD ASSY.	1
3	291390	BELT GUARD ASSY.	1
4	291032	SUPPORT PLATE ASSY.	1
5	262780	U-BOLT, Support plate	1
6	316676	WASHER, U-bolt	2
7	800059	LOCKNUT, U-bolt	2
8	262730	RETAINING PIN, Secondary guard	1
9	263539	BRACKET, Guard mounting . . .	1
10	404892	WASHER, Bracket mounting . . .	2
11	800290	LOCKNUT, Bracket mounting . .	2
12	291389	SECONDARY BELT GUARD . . .	1
13	800059	LOCKNUT, Secondary guard . . .	1
14	316907	SCREW, Secondary guard	1
15	263490	EDGE TRIM, Support	1
16	309041	CLAMP, Switch wires	1
17	310493	CLAMP, Brake cable	1

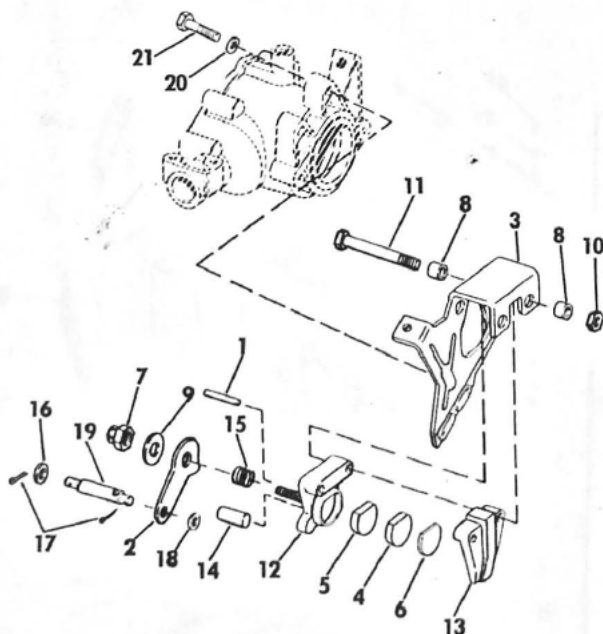
● Models E254RC, J254RC

■ Models E264RC, E264RC-A, J264RC, J264RC-A

47001

BRAKE GROUP

MODELS E254RC, J254RC, E264RC, E264RC-A, J264RC, J264RC-A



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	162143	CALIPER BRAKE ASSY.	1
1	112482	PIN, Cam limit	1
2	112921	CAM, Caliper brake	1
3	261627	BRACKET, Caliper brake . . .	1
4	114141	PUCK, Brake, 5/16"	1
5	114142	PUCK, Brake, 1/2"	1
6	261166	WASHER, Puck back-up	1
7	114130	NUT, Cam to body	1
8	113482	SPACER, Brake bracket	4
9	113486	THRUST WASHER	1
10	113487	LOCKNUT	2
11	315148	SCREW, Body mounting	2
12	114131	BODY, Cam side	1
13	261170	BODY, Carrier side	1
14	112424	PIN, Brake	2
15	112425	SPRING, Brake cam	1
16	306453	WASHER, Brake spring	1
17	316927	COTTER PIN, Pivot pin	2
18	300269	WASHER, Pivot pin	1
19	114172	PIVOT PIN, Brake control . . .	1
20	306325	LOCKWASHER, Brake mtg. . . .	2
21	306435	SCREW, Brake mounting	2

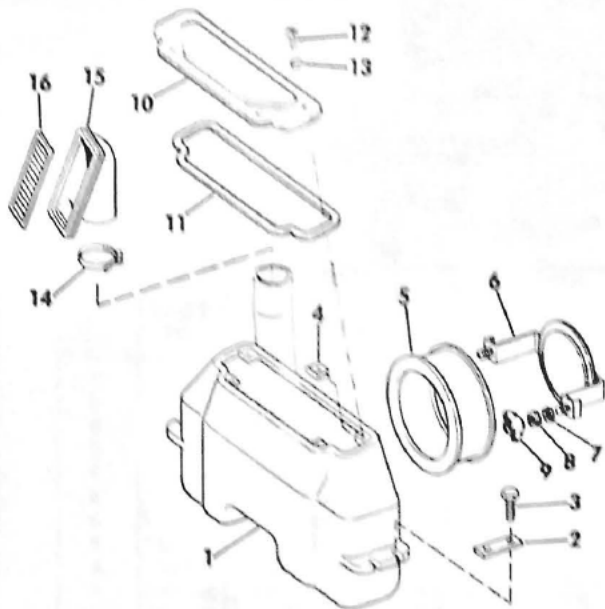
*Not Shown

47002

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

AIR SILENCER GROUP

MODELS E254RC, J254RC

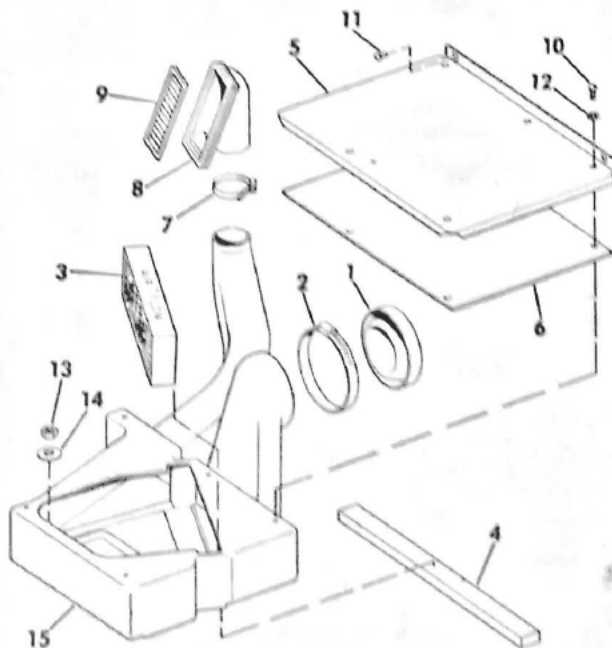


REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	262627	AIR SILENCER	1
2	262625	PLATE, Silencer mounting ...	2
3	300646	SCREW, Silencer mounting ...	4
4	800210	SPEEDNUT, Cover to silencer .	4
5	262561	AIR FILTER, Carb.	1
6	290956	FILTER HOLDER ASSY.	1
7	262624	RUBBER WASHER, Holder	2
8	302407	WASHER, Holder	2
9	405644	WING NUT, Holder	2
10	290957	COVER ASSY., Air silencer ...	1
11	262630	GASKET, Cover	1
12	404012	SCREW, Cover to silencer	4
13	303916	LOCKWASHER, Cover to silencer	4
14	311076	CLAMP, Grommet to silencer .	1
15	262655	GROMMET, Air intake	1
16	263443	LOUVER, Air intake	1

47003

AIR SILENCER GROUP

MODELS E264RC, E264RC-A, J264RC, J264RC-A



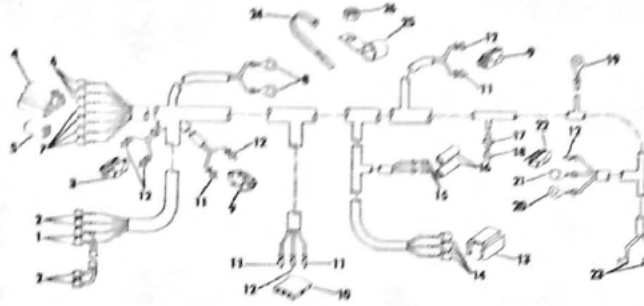
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	263420	GROMMET, Silencer to carb. ..	1
2	263463	WORM CLAMP, Grommet	1
3	263483	AIR FILTER	1
4	263484	GASKET, Air silencer	1
5	291356	COVER ASSY., Air silencer ...	1
6	263486	GASKET, Cover	1
7	311076	WORM CLAMP, Grommet	1
8	262655	GROMMET, Air intake	1
9	263443	LOUVER, Air intake	1
10	260602	SCREW, Cover to air silencer .	5
11	309857	SCREW, Cover to frame	2
12	306561	WASHER, Cover to silencer ...	5
13	800290	LOCKNUT, Silencer to frame ..	1
14	120196	WASHER, Silencer to frame ...	1
15	291361	AIR SILENCER ASSY.	1

47004

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

WIRING GROUP **MODEL S E254RC, J254RC**

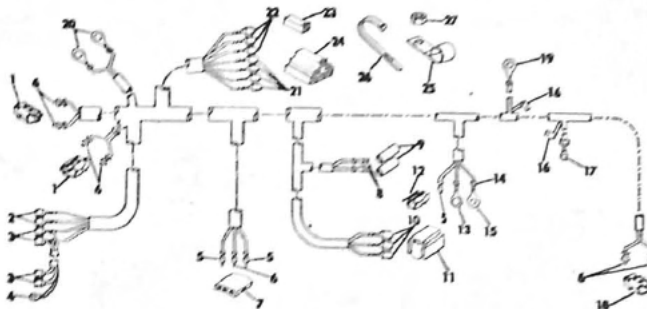


37335

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	162218	MAIN WIRE HARNESS	1	14	114199	SPADE TERMINAL	3
1	114214	SPADE TERMINAL	2	15	114216	TERMINAL	2
2	114213	SPADE TERMINAL	4	16	114195	SLEEVE, Brake switch	2
3	114189	CONNECTOR, Kill switch	1	17	510905	GROMMET	1
4	114192	CONNECTOR, Ign. switch	1	18	510904	RING TERMINAL, Power pac.	1
5	114191	CONNECTOR	1	19	114204	RING TERMINAL, Power pac.	1
6	114176	SPADE TERMINAL	3	20	114208	RING TERMINAL, Solenoid	1
7	114198	SPADE TERMINAL	4	21	114203	RING TERMINAL, Solenoid	1
8	114207	RING TERMINAL	2	22	114190	CONNECTOR, Diode	1
9	510684	CONNECTOR, Dim switch	2	23	114217	FLAG TERMINAL, Rectifier	2
10	114173	CONNECTOR, Stator	1	24	262081	CLAMP, Harness to strg. col. support	3
11	114201	TERMINAL	4	25	309041	CLAMP, Harness to frame	1
12	114200	TERMINAL	6	25	311339	CLAMP, Harness to support	1
13	114193	CONNECTOR, Headlight	1	26	800059	LOCKNUT, Clamp to frame	1

*Not Shown

MODELS E264RC, E264RC-A, J264RC, J264RC-A



47905

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	162379	MAIN WIRING HARNESS	1	15	510904	RING TERMINAL, P/P term. #4	1
1	114189	CONNECTOR, Kill switch	2	16	114217	FLAG TERMINAL, Rectifier	2
2	114213	SPADE TERMINAL, Tachometer	2	17	114203	RING TERMINAL, Solenoid	1
3	114214	SPADE TERMINAL, Instr. lights	4	18	510684	CONNECTOR, Brake & taillight	2
4	114495	RING TERMINAL, Ground	1	19	114208	RING TERMINAL, Solenoid	1
5	114201	TERMINAL	3	20	114207	RING TERMINAL, Ground	2
6	114200	TERMINAL	7	21	114198	SPADE TERMINAL, Ign. switch	4
7	114173	CONNECTOR, Stator	1	22	114176	SPADE TERMINAL, Ign. switch	3
8	114216	TERMINAL	2	23	114191	CONNECTOR	1
9	114195	MOLDED SLEEVE, Brake switch	2	24	114192	CONNECTOR, Ignition switch	1
10	114199	SPADE TERMINAL	3	25	311339	CLAMP, Harness to support	1
11	114193	CONNECTOR, Headlight	1	25	309041	CLAMP, Harness to frame	1
12	114190	CONNECTOR, Diode	1	26	262081	CLAMP, Harness to strg. col. support	3
13	114204	RING TERMINAL, Power pack grd.	1	27	800059	LOCKNUT, Clamp to frame	1
14	510905	GROMMET	1				

*Not Shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS