



1970

GT 1

GT 2

SWO*JET
DIVISION GLASTRON BOAT COMPANY

1970

GT 1

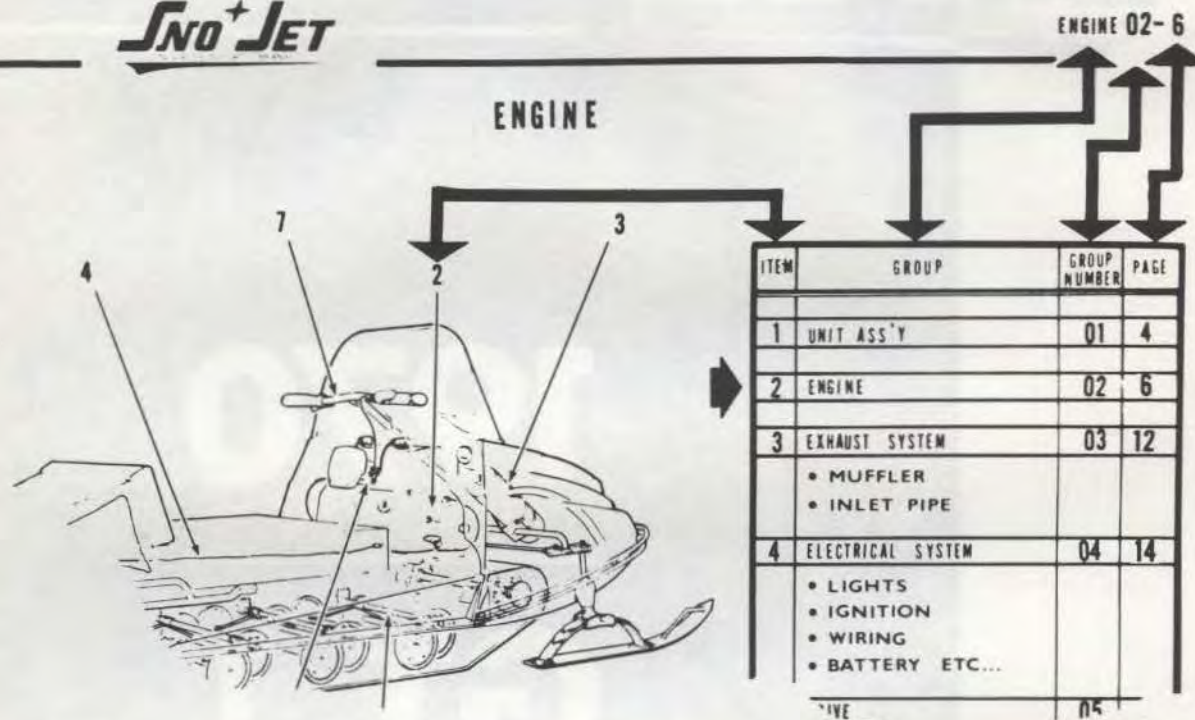
GT 2

Léon Brassard
Chef Illustrateur

INSTRUCTION

HOW TO USE THE BOOK

COMMENT UTILISER LE LIVRE



COMPONENT PARTS: Component parts of an ass'y are preceded by a dot (.)
 Component Parts of a sub-ass'y are preceded by two dot (..) as follow:

COMPOSANTS: Les composants d'un assemblage sont précédés par un point (.)
 Les composants d'un sous-assemblage sont précédés par deux points (..) comme suit:

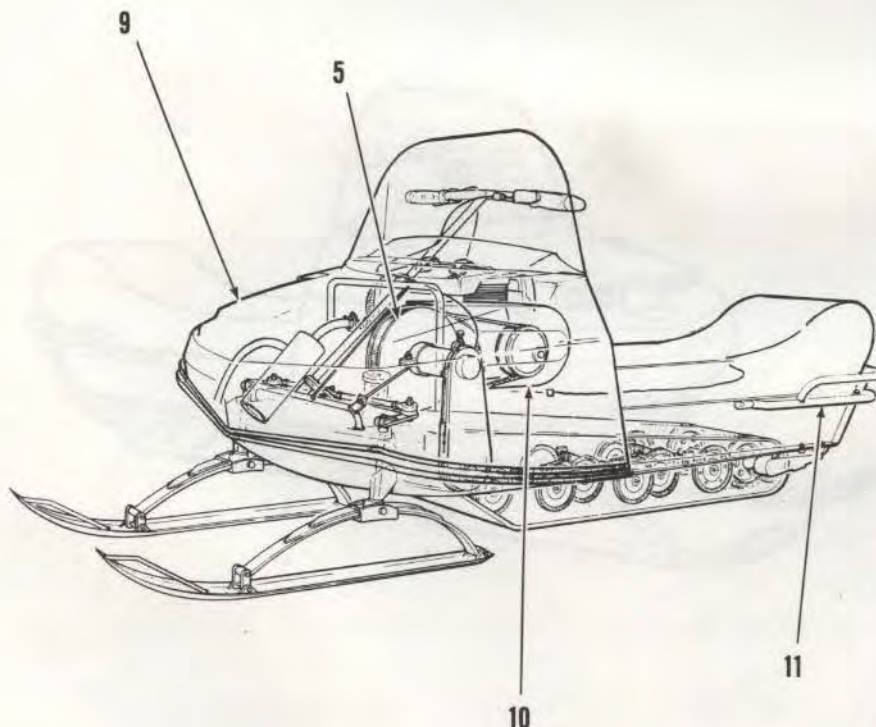
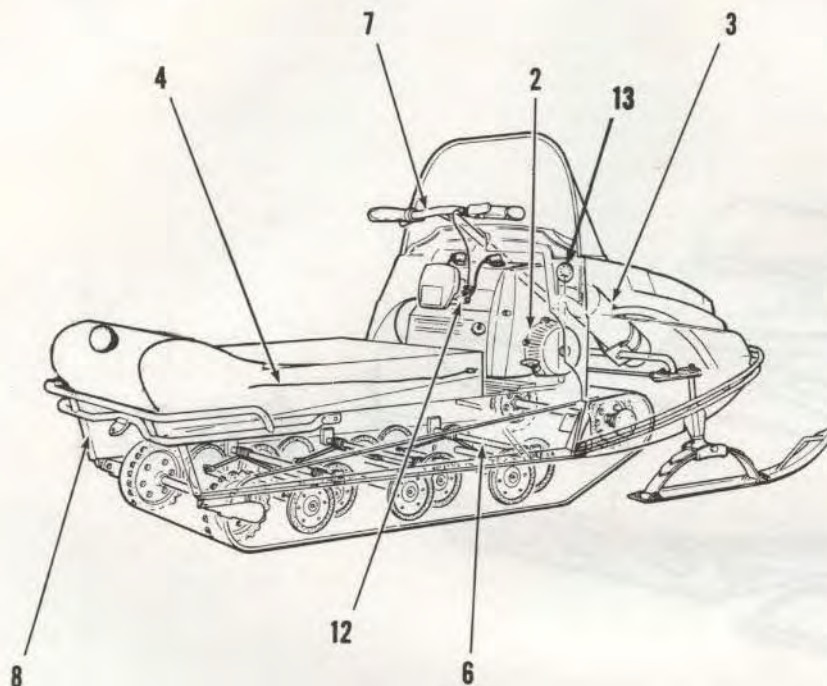
Driven Pulley Ass'y	→	ASS'Y - ASSEMBLAGE	
.Shaft-Converter			ASS'Y COMPONENTS COMPOSANTS D'UN ASSEMBLAGE
.Plate-Converter			
.Spring			SUB-ASS'Y SOUS-ASSEMBLAGE
.Drive Cam Ass'y	→		
..Drive Cam			SUB-ASS'Y COMPONENTS COMPOSANTS D'UN SOUS-ASSEMBLAGE
..Woodruff Key			

NOTE:

All ass'y components can be purchased separately unless mentioned on the illustration concerned.

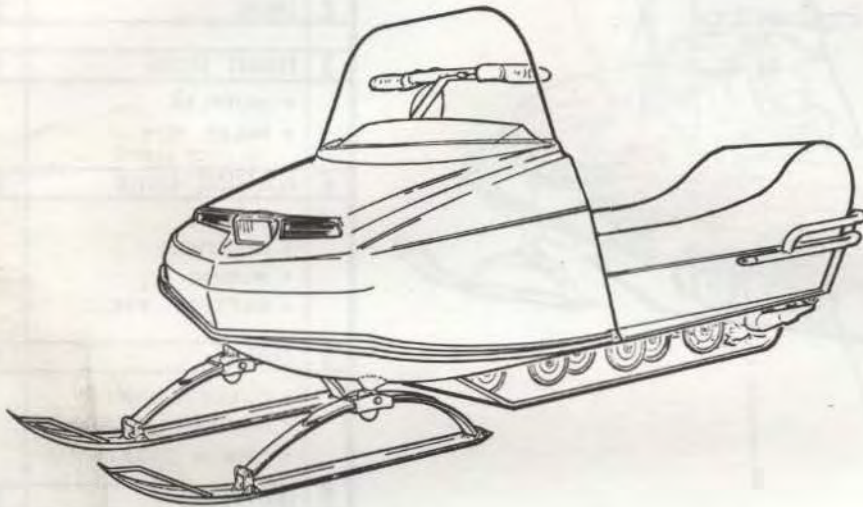
Tous les composants d'un assemblage peuvent être achetés séparément à moins d'être mentionnés sur l'illustration concernée.

GENERAL DESCRIPTION

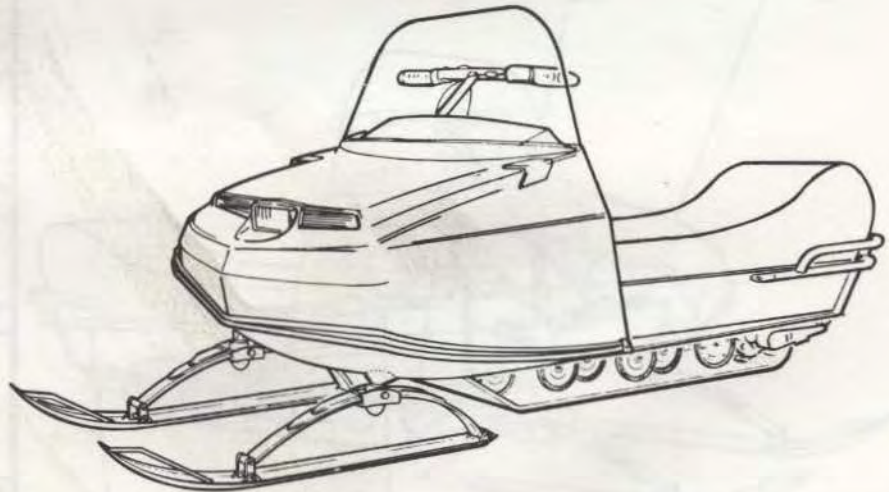


ITEM	GROUP	GROUP NUMBER	PAGE
1	UNIT ASS'Y	01	4
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3	EXHAUST SYSTEM	03	12
	• MUFFLER • INLET PIPE		
4	ELECTRICAL SYSTEM	04	14
	• LIGHTS • IGNITION • WIRING • BATTERY ETC...		
5	DRIVE	05	16
	• PULLEYS(DRIVER) • (DRIVEN) AND BRAKE • CHAIN CASE		
6	SUSPENSION	06	24
	• FRONT & REAR SHAFT • HOUSING - BEARING • SPROCKETS - DRIVE • SUSP-BOOGIE WHEEL • SUSPENSION - REAR • RUBBER TRACK		
7	STEERING	09	26
	• STEERING • SUPPORT-STEERING • SPRING & SKI-FRONT		
8	BODY	10	28
	• BODY • SEAT		
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10	GUARD	13	32
11	BUMPER	15	34
	• BUMPER - FRONT • BUMPER - REAR		
12	FUEL SYSTEM	79	36
	• CARBURATOR, FILTER, • THROTTLE, TANK, ETC...		
13	OPTIONAL ITEMS	16	42

UNIT ASSEMBLY



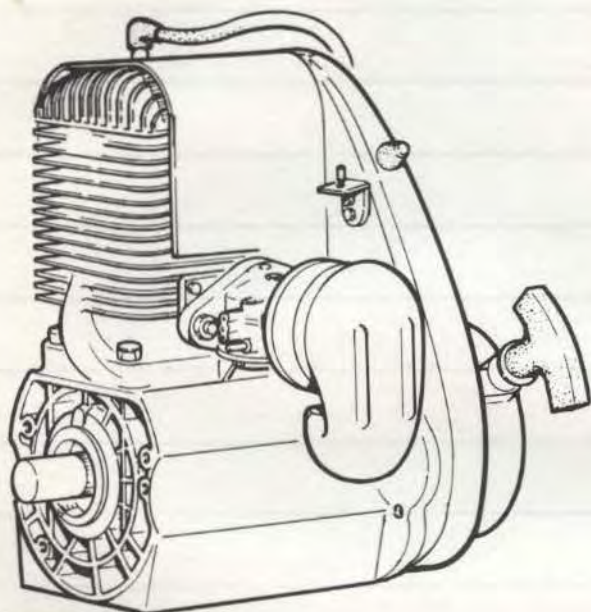
◀ **GT-1**



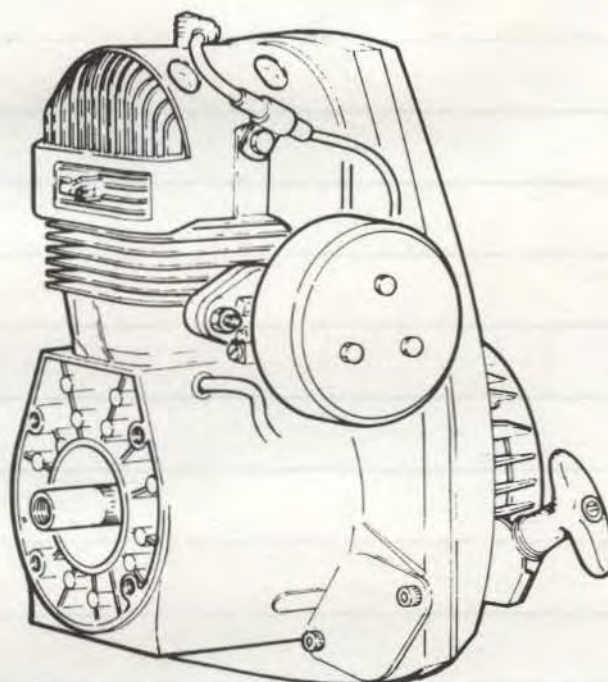
GT-2 ▶

MEMO

ENGINE



◀ **SACHS**

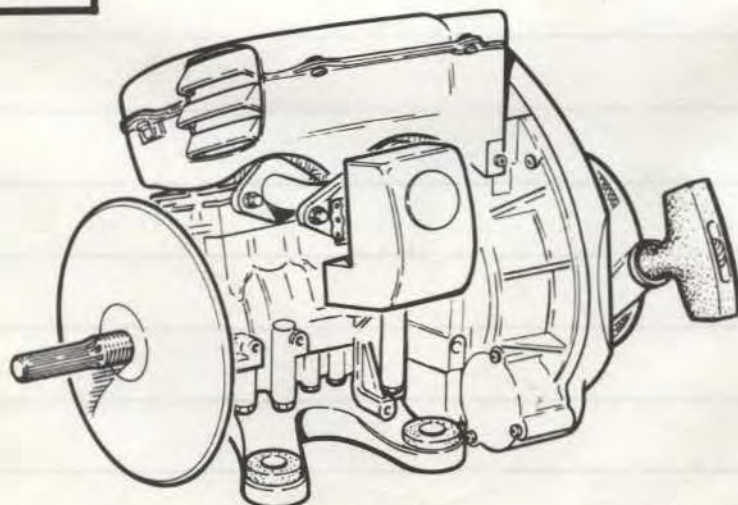


HIRTH ▶

*for detail
see groups*

**HIRTH-80
YAMAHA-81
SACHS-82**

*on
separate
booklets*

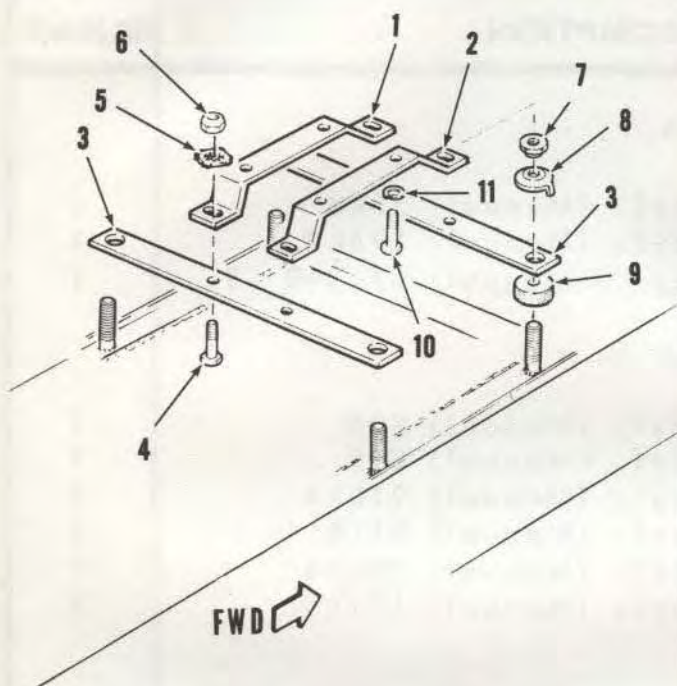


◀ **YAMAHA**

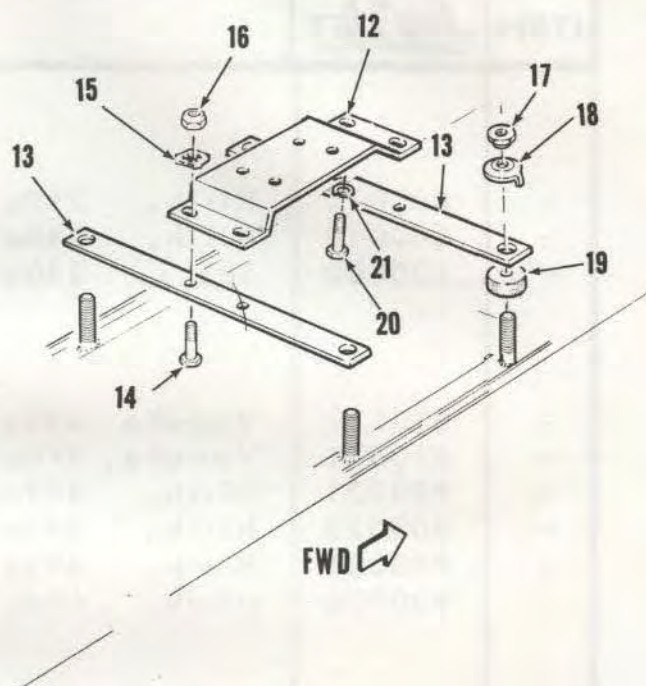
ENGINE
(G.T.-1 G.T.-2)

ITEM	SNO+JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
		G.T. - 1	
-	800016	Hirth, 292c.c.1cyl. (Manual) 56R3	1
-	800019	Hirth, 338c.c.1cyl. (Manual) 194R2	1
-	820000	Sachs, 340c.c.1cyl. (Manual) SA 340 SS	1
		G.T. - 2	
-	810530	Yamaha, 338c.c.2cyl. (Manual) 808	1
-	810531	Yamaha, 396c.c.2cyl. (Manual) 809	1
-	800021	Hirth, 399c.c.2cyl. (Manual) 210R4	1
-	800023	Hirth, 440c.c.2cyl. (Manual) 211R	1
-	800024	Hirth, 493c.c.2cyl. (Manual) 220R4	1
-	800026	Hirth, 634c.c.2cyl. (Manual) 171R4	1

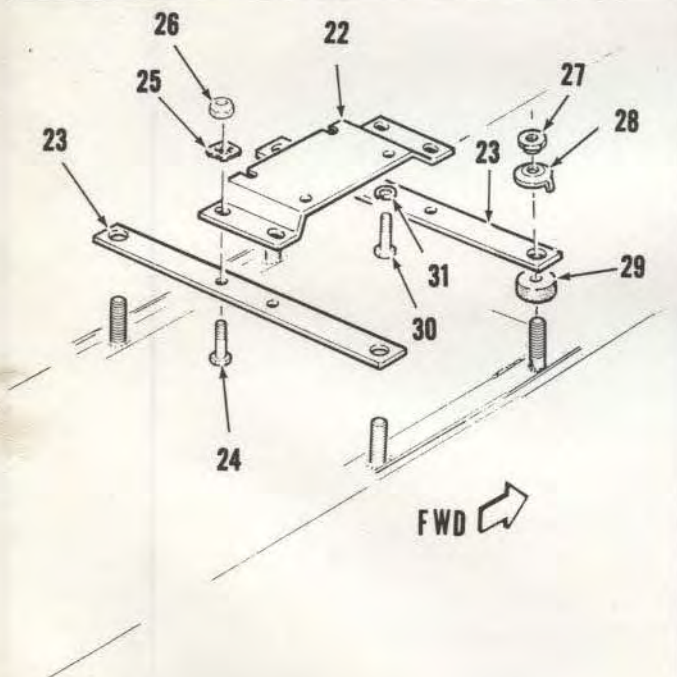
ENGINE MOUNT
(G.T.-1 G.T.-2)



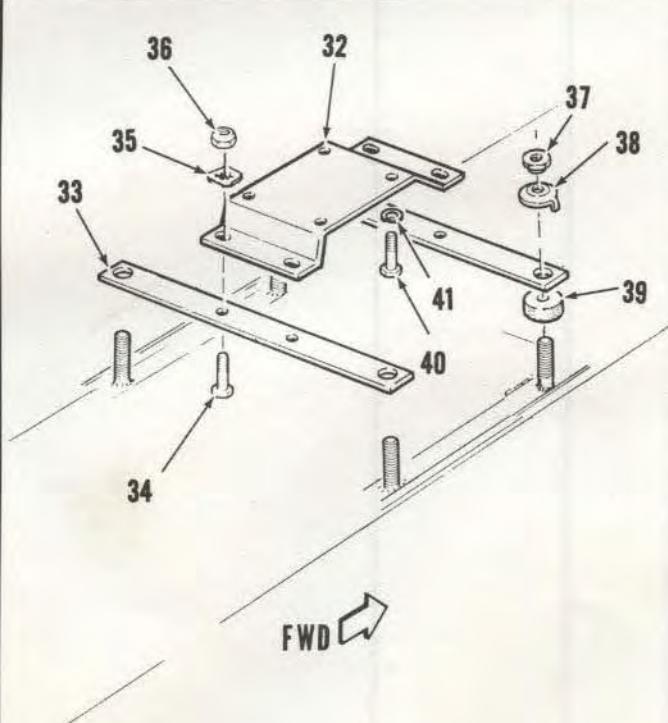
24-26-28-35 HP. HIRTH



15 HP. HIRTH



19-27 HP. HIRTH

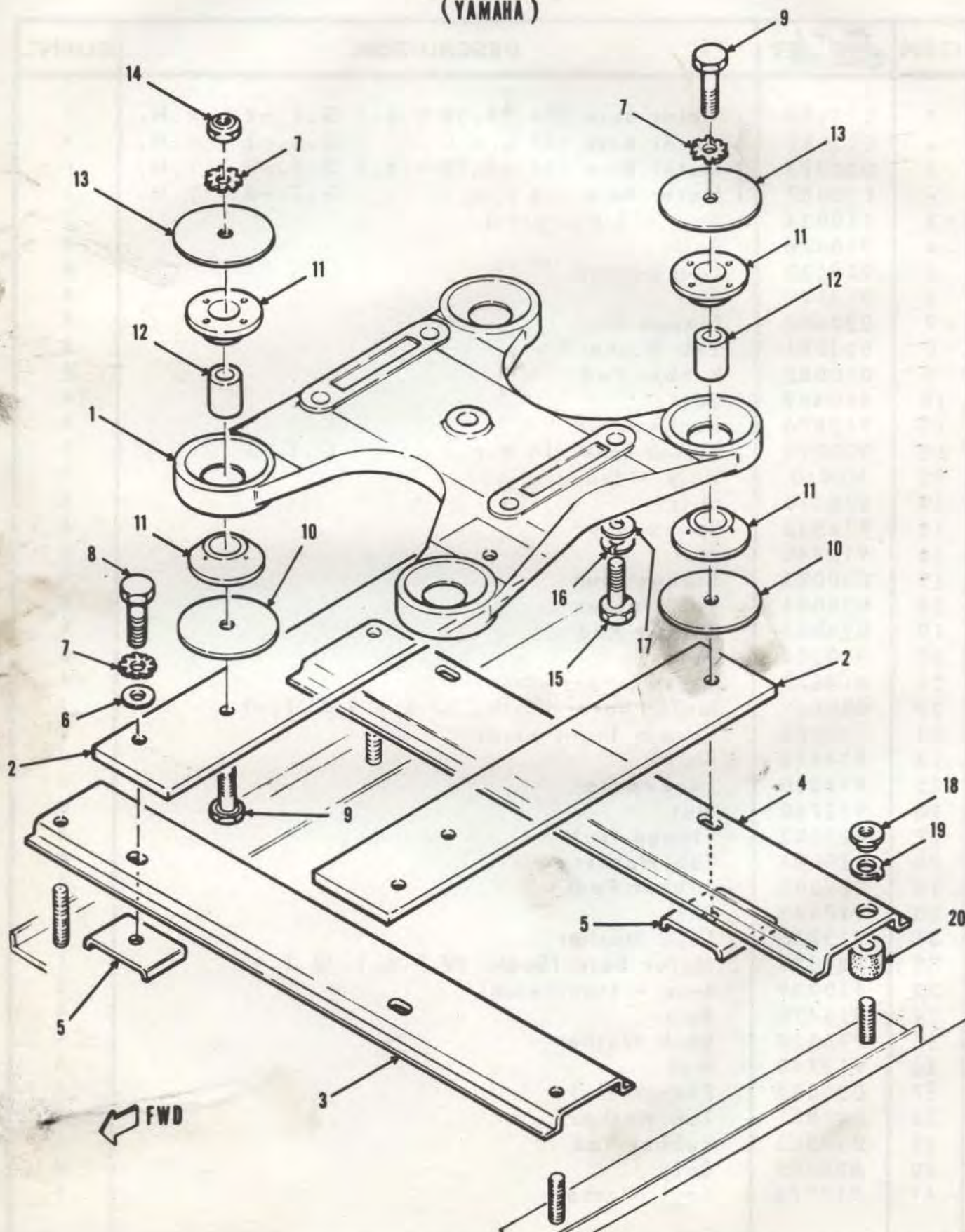


27 HP. SACHS

ENGINE MOUNT

(G.T.-1 G.T.-2)

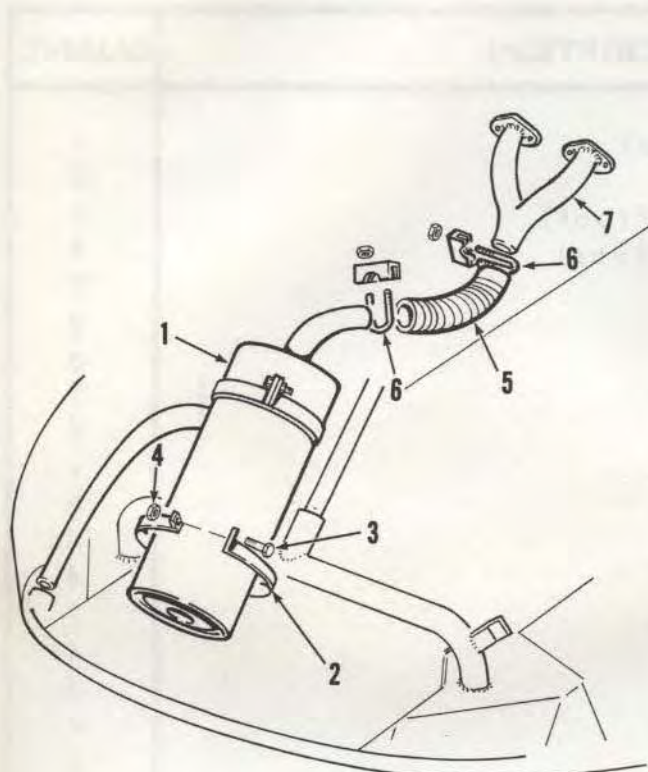
ITEM	SNO JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
1	020083	Motor Base (24,26,28 h.p.) G.T.-2 R.H.	1
-	020088	Motor Base (35 h.p.) G.T.-2 R.H.	1
2	020091	Motor Base (24,26,28 h.p.) G.T.-2 L.H.	1
-	020087	Motor Base (35 h.p.) G.T.-2 L.H.	1
3	110034	Base - Transversal	2
4	916476	Bolt	4
5	916530	Lockwasher	4
6	912740	Nut	4
7	020082	Flange Nut	4
8	020081	Tab Washer	4
9	020085	Rubber Pad	4
10	910449	Bolt	4
11	912876	Lockwasher	4
12	020092	Motor Base (15 h.p.) G.T.-1	1
13	110010	Base - Transversal	2
14	916476	Bolt	4
15	916530	Lockwasher	4
16	912740	Nut	4
17	020082	Flange Nut	4
18	020081	Tab Washer	4
19	020085	Rubber Pad	4
20	910204	Bolt	4
21	912876	Lockwasher	4
22	020048	Motor Base (Hirth, 27 h.p.) G.T.-1	1
23	110009	Base - Transversal	2
24	916476	Bolt	4
25	916530	Lockwasher	4
26	912740	Nut	4
27	020082	Flange Nut	4
28	020081	Tab Washer	4
29	020085	Rubber Pad	4
30	910449	Bolt	4
31	912876	Lock Washer	4
32	020089	Motor Base (Sachs 27 h.p.) G.T.-1	1
33	110009	Base - Transversal	2
34	916476	Bolt	4
35	916530	Lock Washer	4
36	912740	Nut	4
37	020082	Flange Nut	4
38	020081	Tab Washer	4
39	020085	Rubber Pad	4
40	820005	Bolt	4
41	912876	Lock Washer	4

**ENGINE MOUNT
(YAMAHA)**

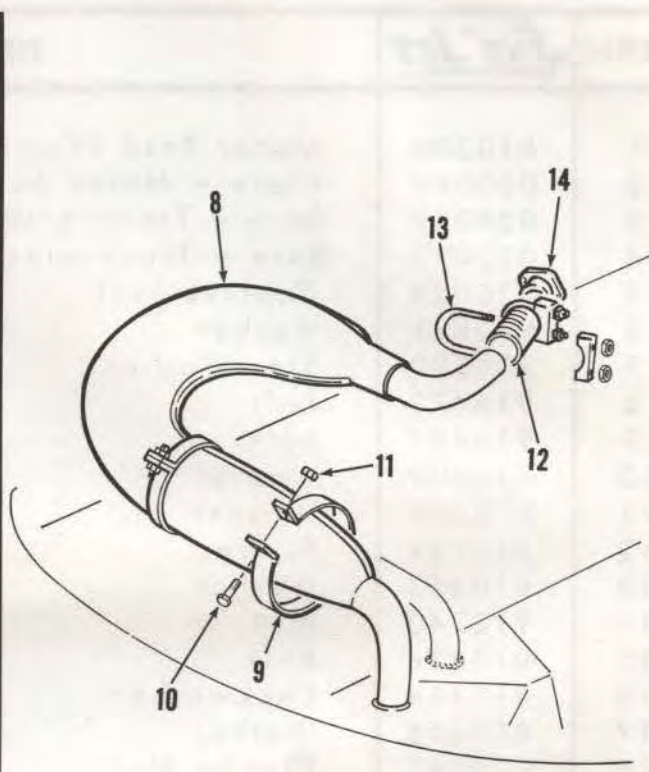
ENGINE MOUNT
YAMAHA

ITEM	SNO⁺JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
1	810306	Motor Base (Yamaha)	1
2	020084	Plate - Motor Base	2
3	020049	Base - Transversal (Front)	1
4	020073	Base - Transversal (Rear)	1
5	020025	Captive Nut	2
6	912831	Washer	2
7	916590	Star Washer	6
8	916473	Bolt	2
9	916481	Bolt	4
10	810309	Washer	4
11	810250	Damper	8
12	810251	Spacer	4
13	810253	Washer	4
14	912740	Nut	2
15	810436	Bolt	4
16	810464	Lockwasher	4
17	810465	Washer	4
18	020082	Flange Nut	4
19	020081	Tab Washer	4
20	020085	Pad	4

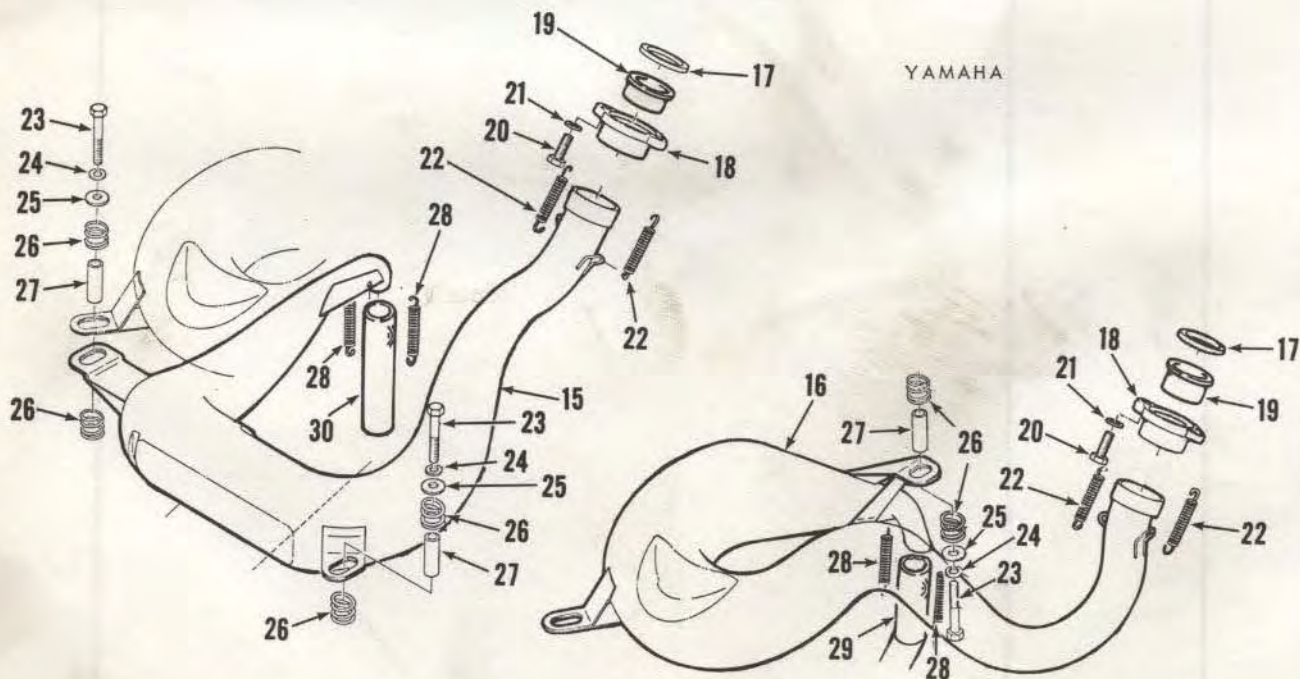
MUFFLER
(G.T.-1 G.T.-2)



HIRTH



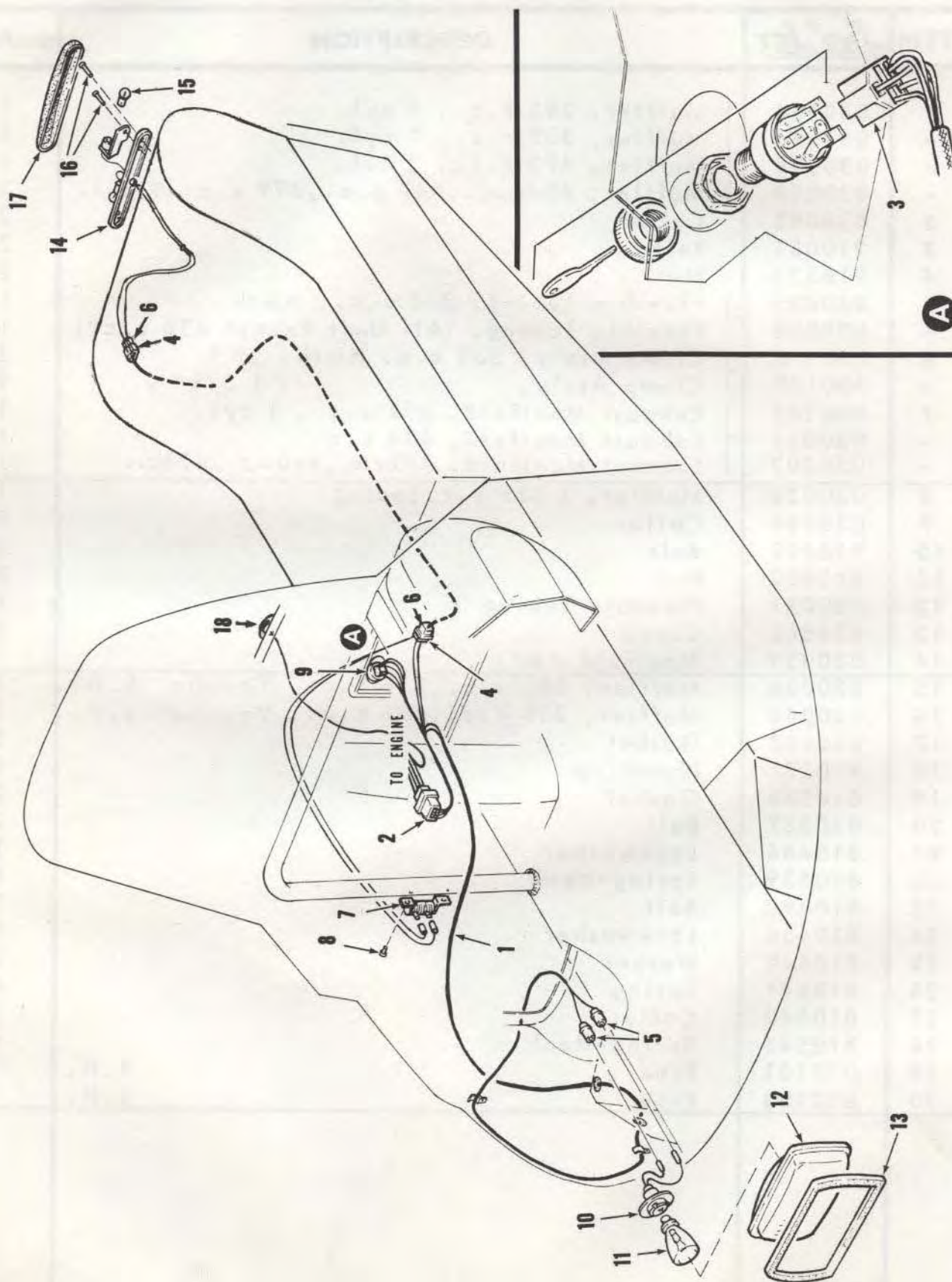
SACHS



MUFFLER
 (G.T.-1 G.T.-2)

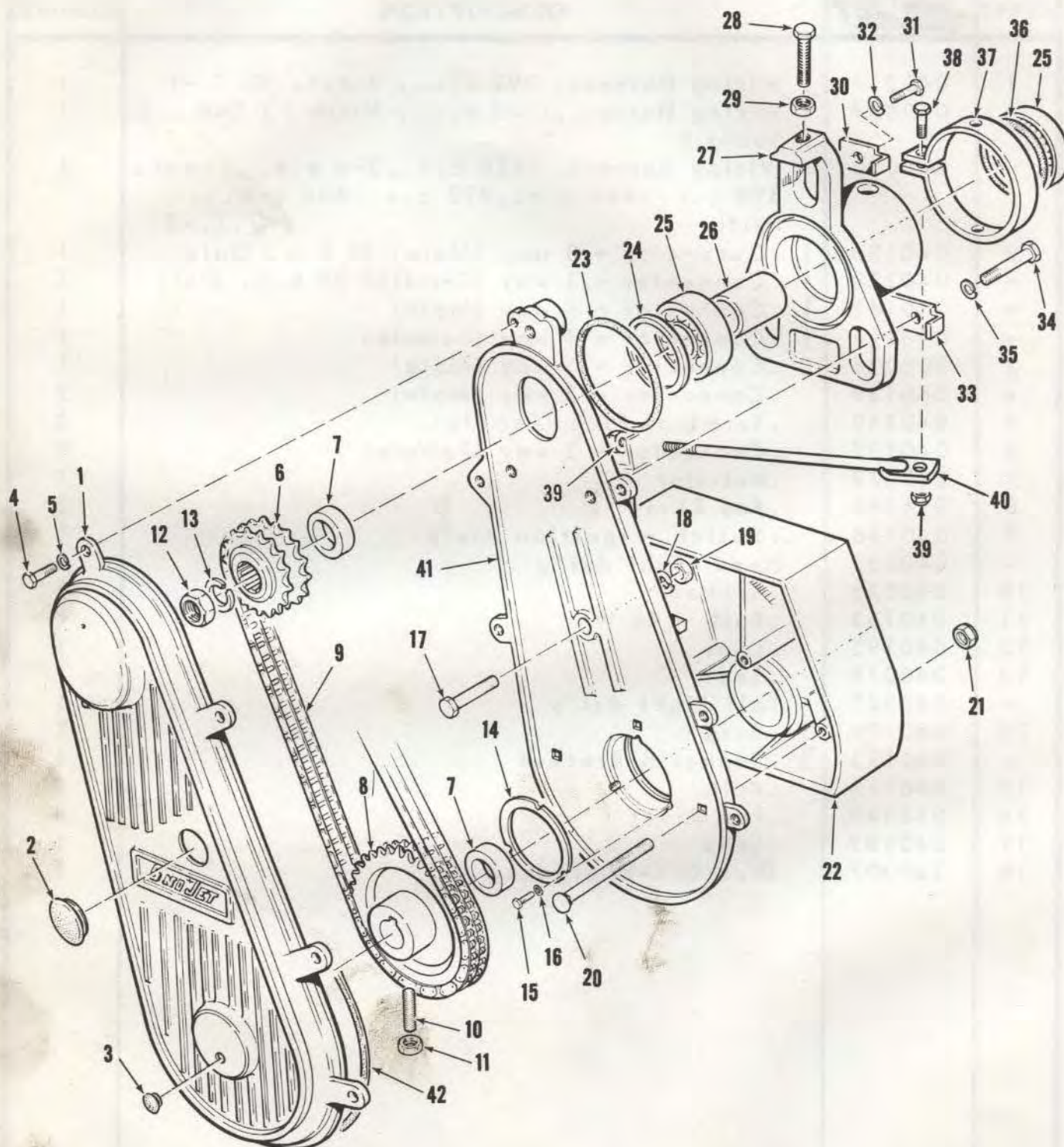
ITEM	SNO ⁺ JET	DESCRIPTION	QUANT.
1	030106	Muffler, 292 c.c., 1 cyl.	1
-	030034	Muffler, 338 c.c., 1 cyl.	1
-	030098	Muffler, 493 c.c., 2 cyl.	1
-	030099	Muffler, 634c.c., 440 c.c., 399 c.c., 2 cyl.	1
2	030005	Collar	2
3	910051	Bolt	2
4	916521	Nut	2
5	030095	Flexible Tubing, 338 c.c., Hirth	1
-	030006	Flexible Tubing, (All Unit Except 338 c.c.)	1
6	030116	Clamp Ass'y, 338 c.c. Hirth (2")	2
-	030109	Clamp Ass'y, (1 5/8")	2
7	030105	Exhaust Manifold, 292 c.c., 1 cyl.	1
-	030014	Exhaust Manifold, 634 c.c.	1
-	030007	Exhaust Manifold, 399c.c., 440c.c., 493c.c.	1
8	030038	Muffler, (339 c.c. Sachs)	1
9	030024	Collar	2
10	910051	Bolt	2
11	912600	Nut	2
12	030021	Flexible Tubing	1
13	916560	Clamp	2
14	030039	Manifold Ass'y	1
15	030036	Muffler, 338 c.c., 396 c.c., Yamaha R.H.	1
16	030040	Muffler, 338 c.c., 396 c.c., Yamaha L.H.	1
17	810282	Gasket	2
18	810281	Nut-Ring	2
19	810538	Gasket	2
20	810537	Bolt	2
21	810456	Lockwasher	2
22	810539	Spring-Hook	4
23	810490	Bolt	3
24	810456	Lockwasher	3
25	810540	Washer	3
26	810541	Spring	6
27	810542	Collar	3
28	810543	Spring-Hook	4
29	030101	Pipe R.H.	1
30	030103	Pipe L.H.	1

ELECTRICAL WIRING
(G.T.-1 G.T.-2)



ELECTRICAL WIRING
 (G.T.-1 G.T.-2)

ITEM	SNO ⁺ JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
1	040217	Wiring Harness, 292 c.c., 1 cyl. G.T.-1	1
-	040089	Wiring Harness, (338 c.c., Hirth) (340 c.c. Sachs)	1
-	040050	Wiring Harness, (338 c.c., 396 c.c., Yamaha 396 c.c., 440 c.c., 493 c.c., 634 c.c., Hirth G.T.-2	1
2	040136	.Connector - 3 way (Male) 27 h.p. Only	1
-	040138	.Connector - 3 way (Female) 27 h.p. Only	1
-	040142	.Connector - 4 way (Male)	1
-	040124	.Connector - 4 way (Female)	1
3	800028	.Connector - 5 way (Male)	1
4	040139	.Connector - 2 way (Male)	2
5	040140	.Terminal Plug (Female)	2
6	040137	.Connector - 2 way (Female)	2
7	040077	.Resistor	1
8	916549	.Pop Rivet	2
9	040186	.Switch - Ignition Ass'y	1
-	040187	Head Light Ass'y	1
10	040075	.Socket	1
11	040153	.Bulb - 45 W	1
12	040195	.Lens	1
13	040218	.Seal	1
-	040221	Tail Light Ass'y	1
14	040190	.Base	1
-	040193	.Socket & Bracket	1
15	040113	.Bulb	2
16	916549	.Pop Rivet	4
17	040189	.Lens	1
18	160007	Shut-Off-Emergency	1

CHAIN CASE
(G.T.-1 G.T.-2)

CHAIN CASE
 (G.T.-1 G.T.-2)

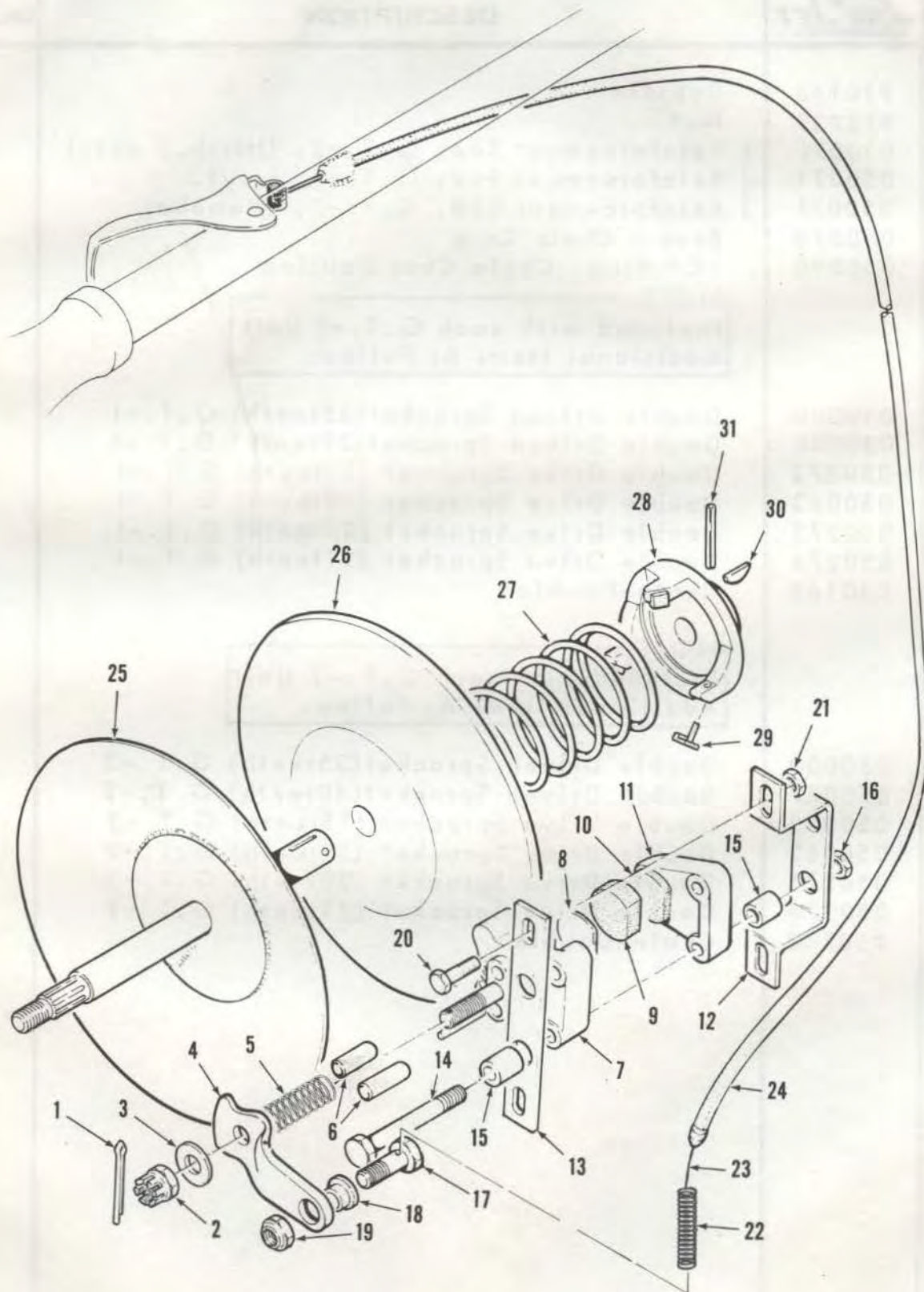
ITEM	SNO*JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
1	050073	Housing - Chain Case	1
2	916561	Plug	1
3	916589	Plug	1
4	910003	Capscrew	7
5	916533	Lockwasher	7
6	050039	Double Drive Sprocket (17 teeth) G.T.-1 & G.T.-2	1
7	050094	Spacer - Double Drive Sprocket	1
-	050093	Spacer - Double Driven Sprocket	1
8	050088	Double Driven Sprocket (37 Teeth) G.T.-2 Hirth-Yamaha, (2 cyl.)	1
-	050087	Double Driven Sprocket (40 Teeth) G.T.-1	1
9	050210	Chain - Double - Hirth	1
-	050162	Chain - Double - Yamaha	1
10	916494	Screw	1
11	916517	Jam Nut	1
12	912605	Nut	1
13	912877	Lockwasher	1
14	050089	Retaining Ring	1
15	910043	Capscrew, 1 cyl.	3
16	916533	Lockwasher	3
17	910316	Bolt	1
18	916528	Lockwasher	1
19	912630	Nut	1
20	916587	Bolt (Without Extention)	1
-	916588	Bolt (With Extention) (G.T.-2, 2 cyl.)	1
21	912822	Nut	1
22	050070	Extention Box (G.T.-2, 2 cyl.)	1
23	916551	"O" Ring	1
24	050095	Spacer	1
25	770002	Bearing	2
26	050096	Spacer - Converter Bearing	1
27	050074	Sleeve - Converter Bearing	1
28	916480	Bolt	1
29	916515	Jam Nut	1
30	050080	Holder - Bearing Sleeve	1
31	910206	Bolt	1
32	912874	Lockwasher	1
33	050077	Holder Bottom - Bearing Sleeve	1
34	910204	Bolt	1
35	912874	Lockwasher	1
36	916578	"O" Ring	1
37	070014	Ring	1

CHAIN CASE
 (G.T.-1 G.T.-2)

ITEM	SNO+JET	DESCRIPTION	QUANT.
38	910143	Capscrew	1
39	912739	Nut	2
40	050071	Reinforcement Rod, G.T.-2, (Hirth, 2 cyl.)	1
-	050071	Reinforcement Rod, G.T.-1, 1 cyl.	1
-	050071	Reinforcement Rod, G.T.-2, (Yamaha)	1
41	050072	Base - Chain Case	1
42	050090	"O" Ring, Chain Case Housing	1
NOTE: Included with each G.T.-1 Unit Additional Items As Follow:			
8	050000	Double Driven Sprocket(35teeth) G.T.-1	1
-	050088	Double Driven Sprocket(37teeth) G.T.-1	1
6	050272	Double Drive Sprocket (15teeth) G.T.-1	1
-	050063	Double Drive Sprocket (19teeth) G.T.-1	1
-	050273	Double Drive Sprocket (20teeth) G.T.-1	1
-	050274	Double Drive Sprocket (21teeth) G.T.-1	1
9	050162	Chain-Double	1
NOTE: Included with each G.T.-2 Unit Additional Items As Follow:			
8	050000	Double Driven Sprocket(35teeth) G.T.-2	1
-	050087	Double Driven Sprocket(40teeth) G.T.-2	1
6	050272	Double Drive Sprocket (15teeth) G.T.-2	1
-	050063	Double Drive Sprocket (19teeth) G.T.-2	1
-	050273	Double Drive Sprocket (20teeth) G.T.-2	1
-	050274	Double Drive Sprocket (21teeth) G.T.-2	1
9	050162	Chain-Double	1

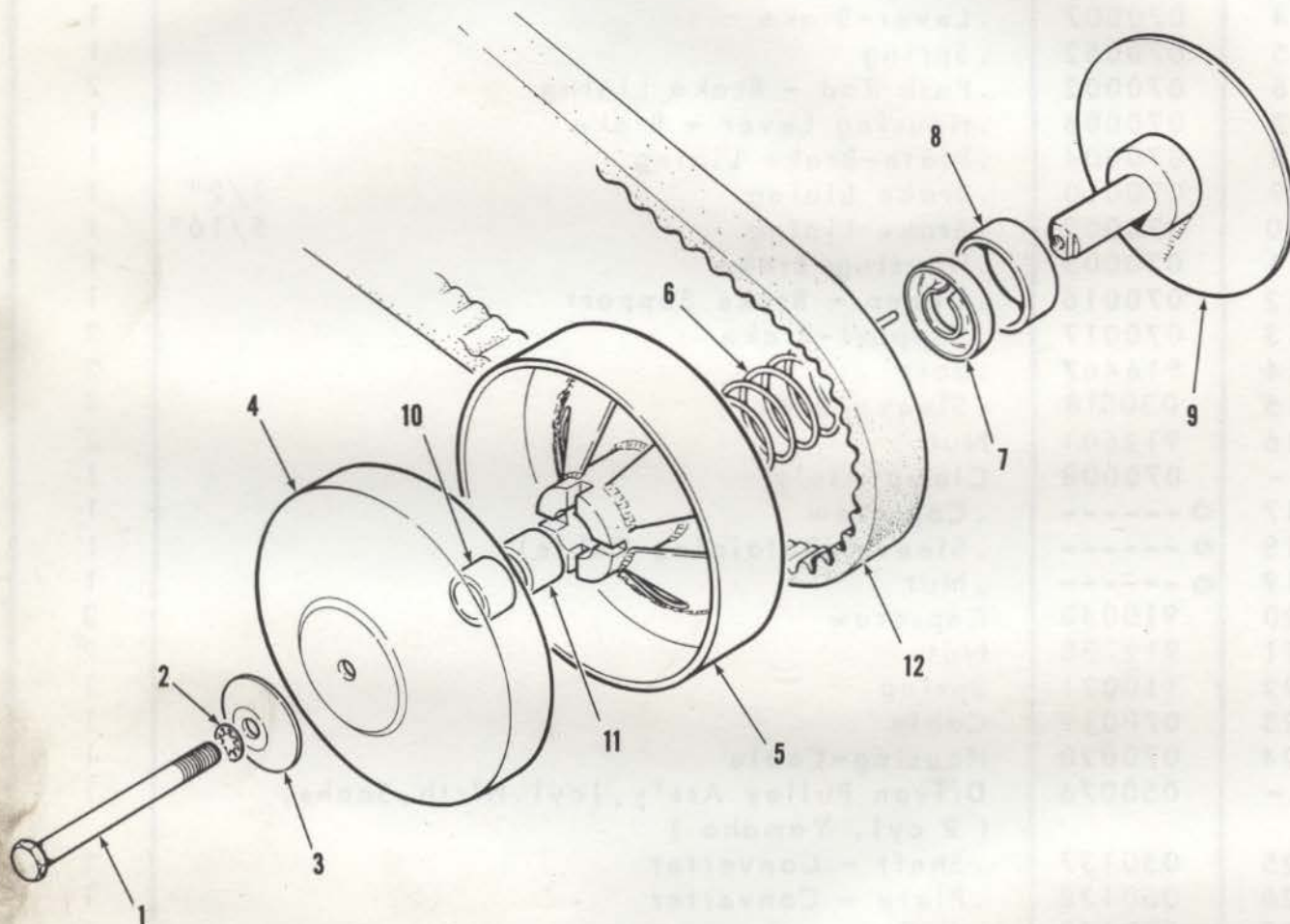
DRIVEN PULLEY

(G.T.-1 G.T.-2)



DRIVEN PULLEY

ITEM	SNO ⁺ JET	DESCRIPTION	QUANT.
-	070000	Brake Ass'y	1
1	912866	.Cotter Pin	1
2	912615	.Nut	1
3	912830	.Washer	1
4	070007	.Lever-Brake	1
5	070052	.Spring	1
6	070002	.Push Rod - Brake Lining	2
7	070006	.Housing Lever - Brake	1
8	070004	.Plate-Brake Lining	1
9	070010	.Brake Lining	1
10	070009	.Brake Lining	1
11	070005	.Housing-Brake	1
12	070016	.Clamp - Brake Support	1
13	070017	.Support-Brake	2
14	916467	.Bolt	2
15	050318	.Sleeve-Brake	4
16	912601	Nut	2
-	070008	Clamp Ass'y	1
17	*-----	.Capscrew	1
18	*-----	.Sleeve (Retaining Cable)	1
19	*-----	.Nut	1
20	910043	Capscrew	2
21	912738	Nut	2
22	110021	Spring	1
23	070019	Cable	1
24	070020	Housing-Cable	1
-	050076	Driven Pulley Ass'y, 1 cyl. Hirth, Sachs, (2 cyl. Yamaha)	1
25	050137	.Shaft - Converter	1
26	050138	.Plate - Converter	1
27	050142	.Spring	1
28	050226	.Drive Cam Ass'y	1
28	050133	..Drive Cam	1
29	050144	..Cam Lining	3
30	913125	..Woodruff Key	1
31	916552	Rolled Pin	1
-	050084	Driven Pulley Ass'y, 2 cyl. (Hirth)	1
25	050024	.Shaft - Converter	1
26	050023	.Plate - Converter	1
27	050142	.Spring	1
-	050226	.Drive Cam Ass'y	1
NOTE:			
* Cannot be purchased separately.			

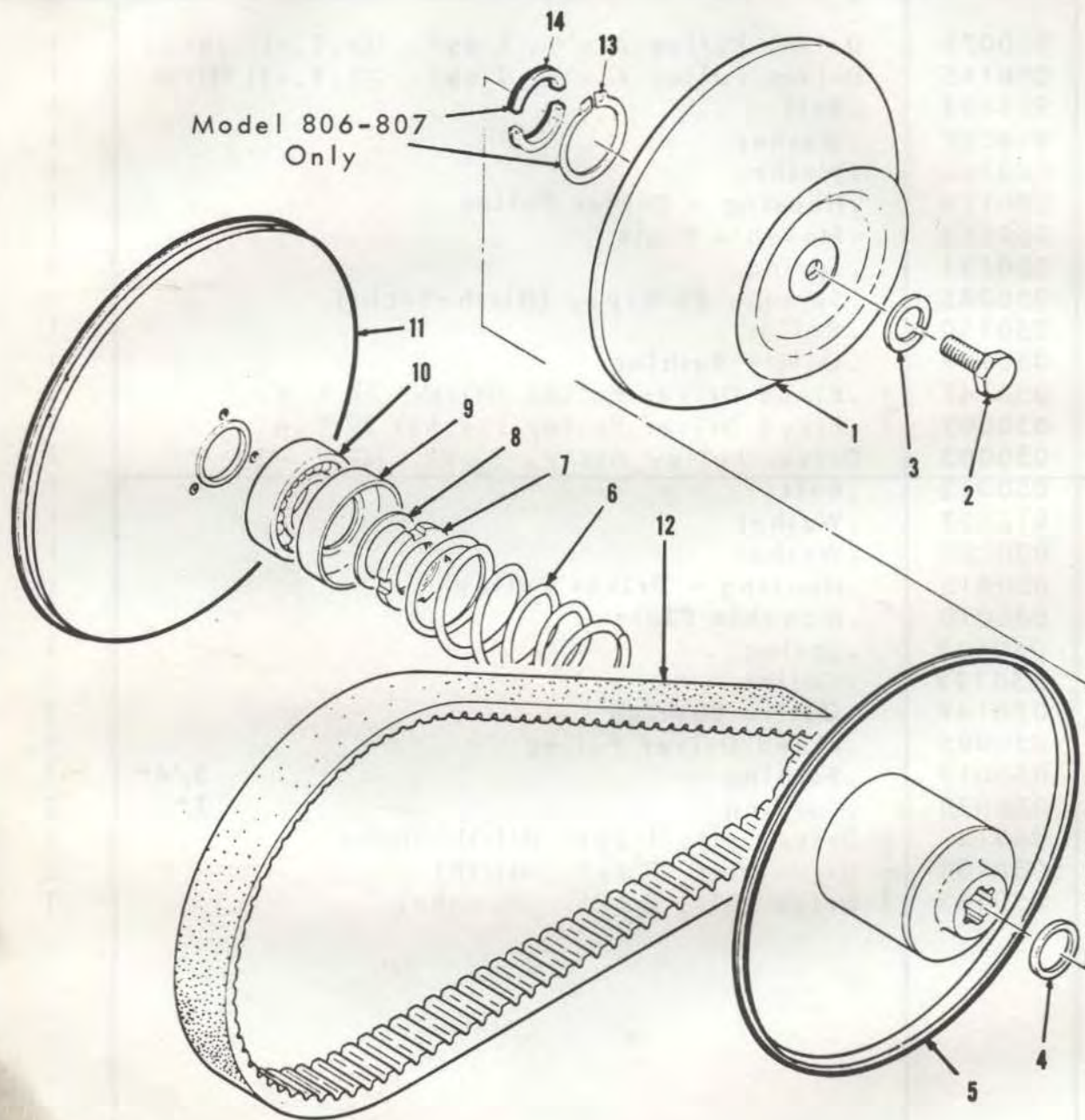
DRIVER PULLEY
(G.T.-1 G.T.-2)

DRIVER PULLEY
 (G.T.-1 G.T.-2)

ITEM	SNO*JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
-	050079	Driver Pulley Ass'y, 1 cyl., (G.T.-1) Sachs	1
-	050145	Driver Pulley Ass'y, 1 cyl., (G.T.-1) Hirth	1
1	916488	.Bolt	1
2	916527	.Washer	1
3	050158	.Washer	1
4	050179	.Housing - Driver Pulley	1
5	050153	.Movable Plate	1
6	050151	.Spring	1
-	050085	.Spring, 27 h.p., (Hirth-Sachs)	1
7	050150	.Collar	1
8	050149	.Oilite Bushing	1
9	050147	.Fixed Driver Pulley (Hirth) 27 h.p.	1
-	050002	.Fixed Driver Pulley (Sachs) 27 h.p.	1
-	050083	Driver Pulley Ass'y, 2 cyl. (G.T.-2)	1
1	050012	.Bolt	1
2	916527	.Washer	1
3	050158	.Washer	1
4	050013	.Housing - Driver Pulley	1
5	050010	.Movable Plate	1
6	050123	.Spring	1
7	050122	.Collar	1
8	050149	.Oilite Bushing	1
9	050005	.Fixed Driver Pulley	1
10	050019	.Bushing	1
11	050020	.Bushing	1
12	050181	Drive Belt, 1 cyl. (Hirth-Sachs)	1
-	050180	Drive Belt, 2 cyl. (Hirth)	1
-	050183	Drive Belt, 2 cyl. (Yamaha)	1

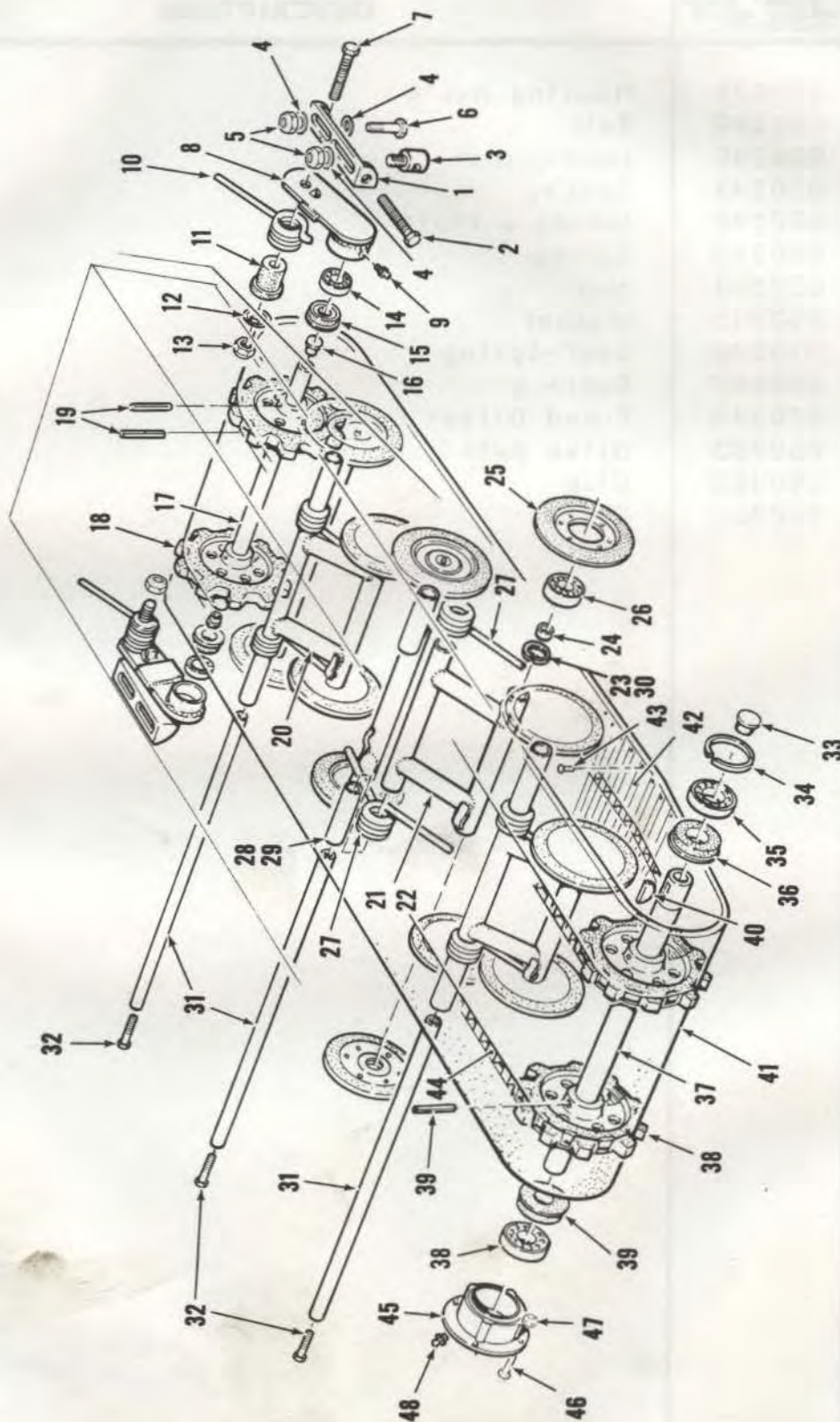
 3/4"
 1"

**DRIVER PULLEY
(YAMAHA)**



DRIVER PULLEY
(YAMAHA)
(G.T.-1 G.T.-2)

ITEM	SNO JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
1	050238	Housing Ass'y	1
2	050239	Bolt	1
3	050240	Lockwasher	1
4	050241	Spacer	1
5	050242	Movable Plate	1
6	050243	Spring	1
7	050244	Nut	1
8	050245	Washer	1
9	050246	Seat-Spring	1
10	050247	Bearing	1
11	050248	Fixed Driver Pulley	1
12	050183	Drive Belt	1
13	050483	Clip	1
14	050352	Collar	1

SUSPENSION
(G.T.-1 G.T.-2)

SUSPENSION
 (G.T.-1 G.T.-2)

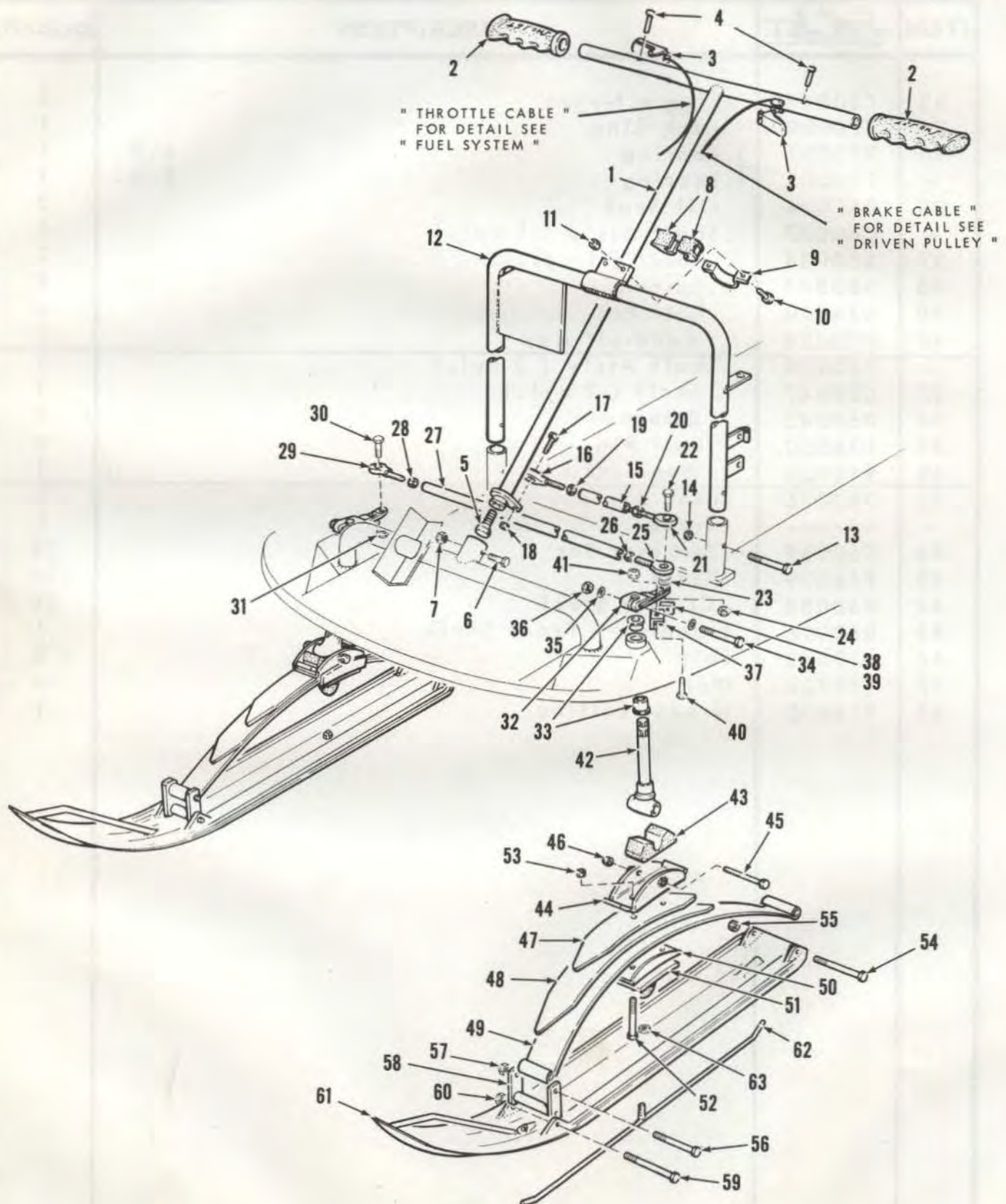
ITEM	SNO*JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
-	060001	Rear Suspension Ass'y	1
-	080042	.Adjustor Ass'y L.H.	1
-	080041	.Adjustor Ass'y R.H.	1
1	060034	..Bracket - Adjustor	2
2	916468	..Bolt	2
3	060051	..Eye Bolt - Adjustor	2
4	912830	..Washer	6
5	912601	..Nut	4
6	910141	..Bolt	2
7	910257	..Bolt	2
8	080052	..Link Plate - Adjustor	2
9	080053	..Grease Fitting	2
10	110015	..Spring - Tensionner L.H.	1
-	110016	..Spring - Tensionner R.H.	1
11	060050	..Rubber Bushing	2
12	020086	..Washer	2
13	912740	..Nut	2
-	080043	.Rear Shaft Ass'y	1
14	770003	..Bearing	2
15	060024	..Oil Seal	2
16	060044	..Plug - Nylon	2
-	060235	..Rear Shaft Sub - Ass'y	1
17	060047	...Shaft - Rear	1
18	060043	...Sprocket	2
19	916550	...Roll Pin	4
20	060002	Boggy Suspension Ass'y (Aluminum Shaft)	1
21	060006	.Small Boggy Ass'y	1
22	060053	..Frame - Boggy Small	2
23	916596	..Snap Ring	2
24	060030	..Grease Cup	2
25	060099	..Wheel	2
26	770002	..Bearing	2
27	110017	..Spring R.H.	1
-	110018	..Spring L.H.	1
28	060005	.Large Boggy Ass'y	1
29	060054	..Frame - Large Boggy	1
30	916596	..Snap Ring	2
24	060030	..Grease Cup	2
25	060099	..Wheel	2
26	770002	..Bearing	2
31	060062	.Shaft - Main (Aluminum)	1
32	916475	.Capscrew	6
-	060236	Front Shaft Ass'y (1 cyl.)	1
-	060238	Front Shaft Ass'y (2 cyl.)	1

SUSPENSION
 (G.T.-1 G.T.-2)

ITEM	SNO⁺JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
33	060044	.Plug - Nylon	1
34	770000	.Lock Ring	1
35	770001	.Bearing L.H.	1
-	770003	.Bearing R.H.	1
36	060024	.Oil Seal	2
-	060237	.Shaft Ass'y (1 cyl.)	1
37	050034	..Shaft (1 cyl.)	1
38	060043	..Sprocket	2
39	916550	..Roll Pin	4
40	913034	..Woodruff Key	1
-	060239	.Shaft Ass'y (2 cyl.)	1
37	050047	..Shaft (2 cyl.)	1
38	060043	..Sprocket	2
39	916550	..Roll Pin	4
40	913034	..Woodruff Key	1
41	060036	Track Ass'y	1
-	-----	.Track	1
42	060039	.Strainer Bar	58
43	916539	.Rivet	116
44	060038	.Clips - Steel	58
45	060026	Trunnion - Front Shaft	1
46	910043	Bolt	4
47	912738	Nut	4
48	916402	Grease Fitting	1

STEERING & SKI

(G.T.-1 G.T.-2)



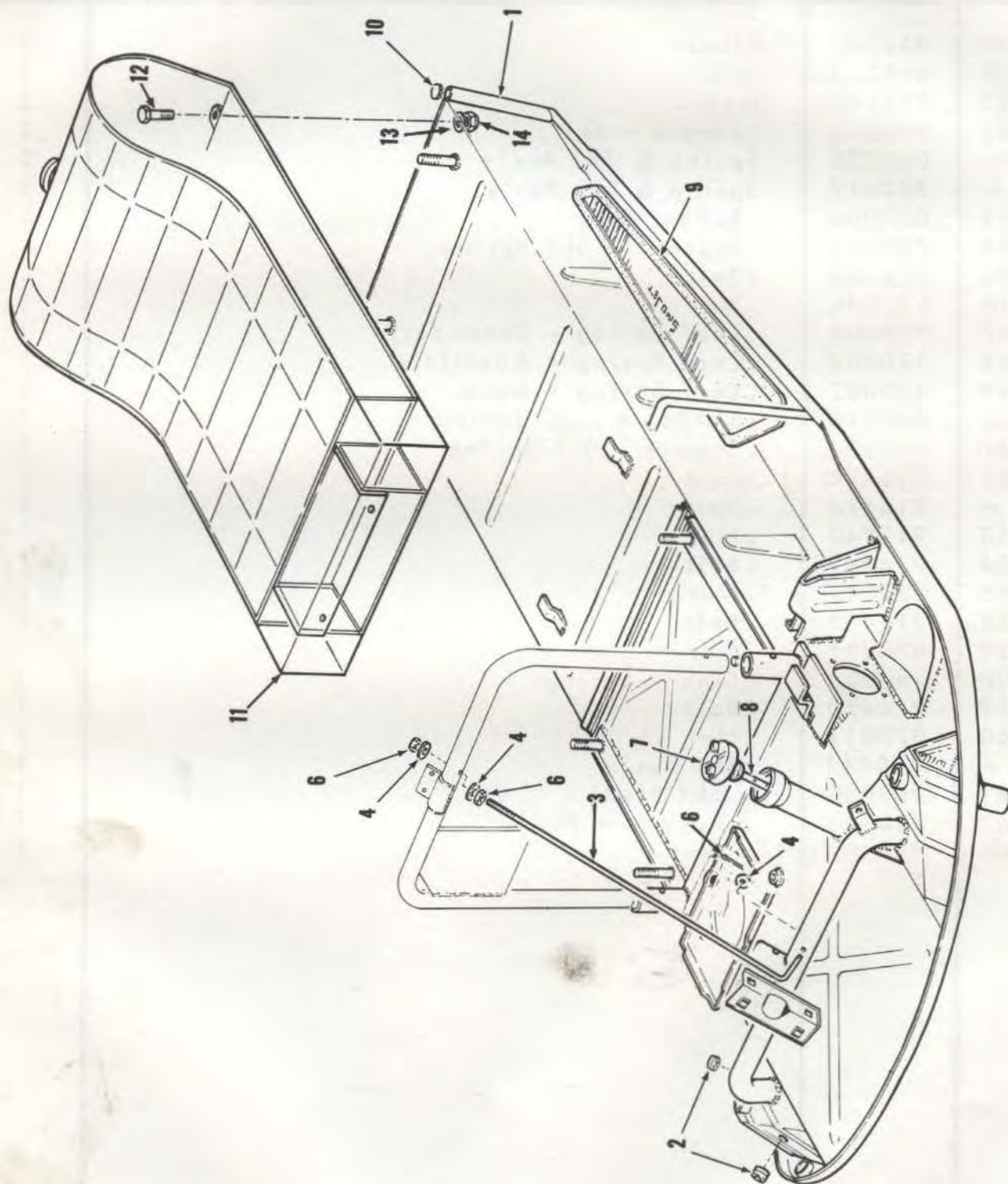
STEERING & SKI
(G.T.-1 G.T.-2)

ITEM		DESCRIPTION	QUANT.
-	090105	Steering Ass'y	1
1	090011	.Bar-Steering	1
2	090047	.Handle-Grip	2
3	090046	.Handle-Throttle	2
4	916540	.Rivet	2
5	090042	Swivel - Steering	1
6	910049	Bolt	1
7	912738	Nut	1
8	090044	Guide-Bushing	2
9	090043	Holder	1
10	910043	Capscrew	2
11	912738	Nut	2
12	090025	Support-Steering, 1 cyl., (Hirth)	G.T.-1 1
-	090024	Support-Steering, 2 cyl., (Hirth)	G.T.-2 1
-	090023	Support-Steering, 2 cyl., (Yamaha)	G.T.-2 1
-	090006	Support-Steering, 1 cyl., (Sachs)	G.T.-1 1
13	910007	Bolt	2
14	912822	Nut	2
15	090036	Rod - Short	1
16	916404	Tie Rod End	1
17	916478	Bolt	1
18	912740	Nut	1
19	912602	Nut	1
20	916514	Nut	1
21	916403	Tie Rod End	L.H. 1
22	916481	Bolt	1
23	912831	Washer	2
24	912740	Nut	1
25	916403	Tie Rod End	L.H. 1
26	916514	Nut	1
27	090035	Rod - Long	1
28	912602	Nut	1
29	916404	Tie Rod End	R.H. 1
30	916478	Capscrew	1
31	916514	Nut	1
32	090054	Arm - Steering	2
33	090053	Oilite Bushing	4
34	916481	Bolt	2
35	912831	Washer	4
36	912740	Nut	2
37	090050	End Stop	2
38	090049	Rubber - End Stop	2

STEERING & SKI
 (G.T.-1 G.T.-2)

ITEM	SNO*JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
39	916545	Rivet	2
40	910243	Bolt	2
41	912740	Nut	2
42	090052	Spindle - Ski	2
-	080020	Spring & Ski Ass'y	2
-	080019	Spring & Ski Ass'y	2
43	080006	.Rubber Stop	2
44	080022	.Bracket - Ski Spring	1
45	916485	.Bolt	1
46	912740	.Nut	1
47	110006	.Leaf Spring - Secondary	1
48	110008	.Leaf Spring - Auxiliary	1
49	110007	.Leaf Spring - Main	1
50	080016	.Holder - Leaf Spring	1
51	080024	.Bumper - Ski Spring	1
52	916476	.Bolt	1
-	916478	.Bolt	1
53	912740	.Nut	1
54	916469	.Bolt	1
55	070011	.Nut	1
56	916469	.Bolt	1
57	070011	.Nut	1
58	080005	.Link - Spring	1
59	916470	.Bolt	1
60	070011	.Nut	1
-	080061	.Ski Ass'y	1
61	080000	..Ski Blade	1
62	080014	..Runner - Ski	1
63	916507	..Nut	1

BODY & SEAT
(G.T.-1 G.T.-2)

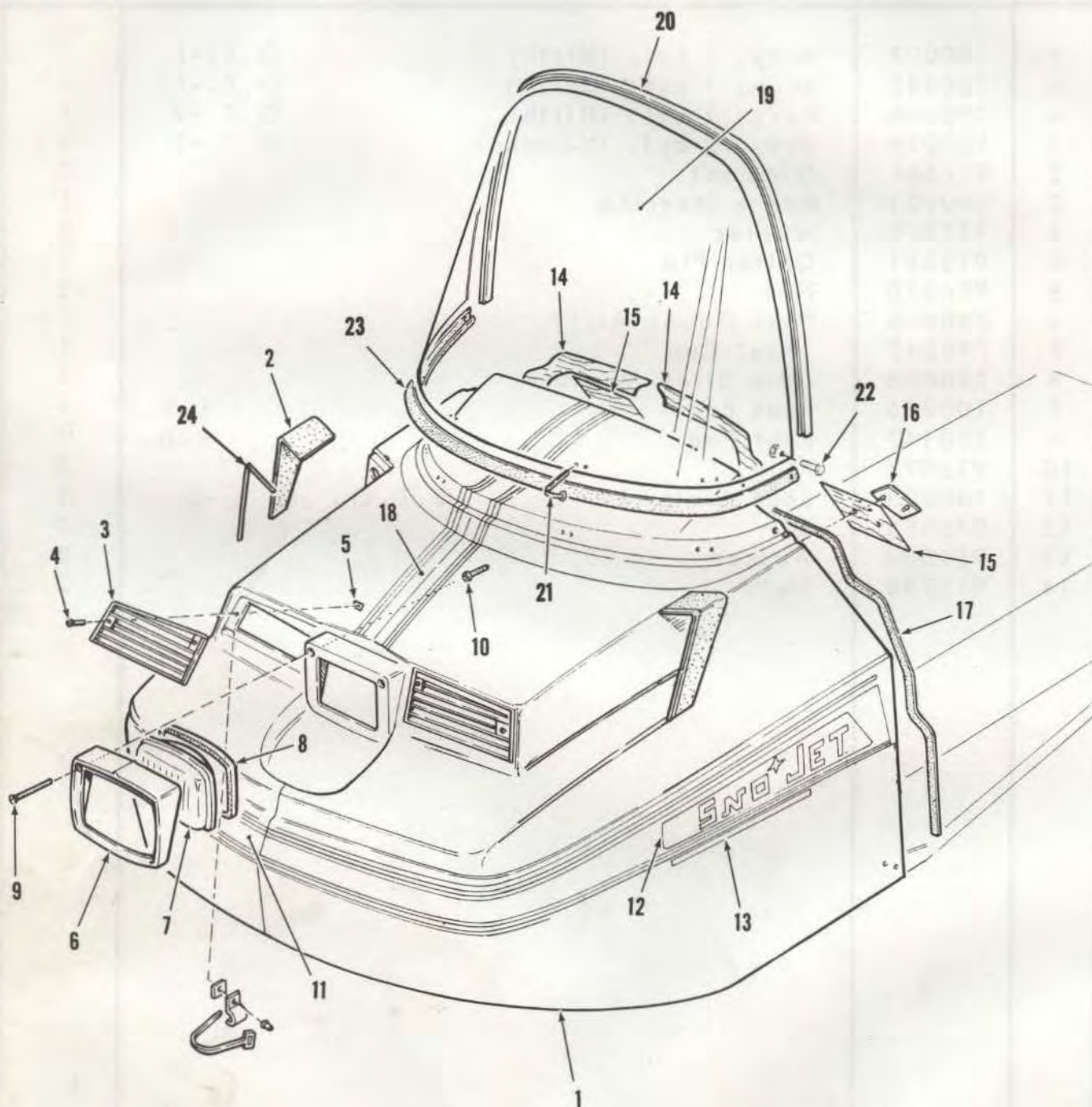


BODY
(G.T.-1 G.T.-2)

ITEM	SNO ⁺ JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
1	100007	Body, 1 cyl. (Hirth) G.T.-1	1
-	100042	Body, 1 cyl. (Sachs) G.T.-1	1
-	100008	Body, 2 cyl. (Hirth) G.T.-2	1
-	100014	Body, 2 cyl. (Yamaha) G.T.-2	1
2	916561	Grommet	2
3	090031	Rod - Steering	1
4	912828	Washer	3
5	912891	Cotter Pin	1
6	916518	Nut	2
-	790048	Fuel Gauge Ass'y	1
7	790047	.Fuel Cap	1
8	790038	.Dip Stick Measure	1
9	100086	Foot Pad L.H.	1
-	100147	Foot Pad R.H.	1
10	916577	Plug	2
11	140000	Seat Ass'y G.T.-1 G.T.-2	1
12	910053	Bolt	2
13	912828	Washer	2
14	912738	Nut	2

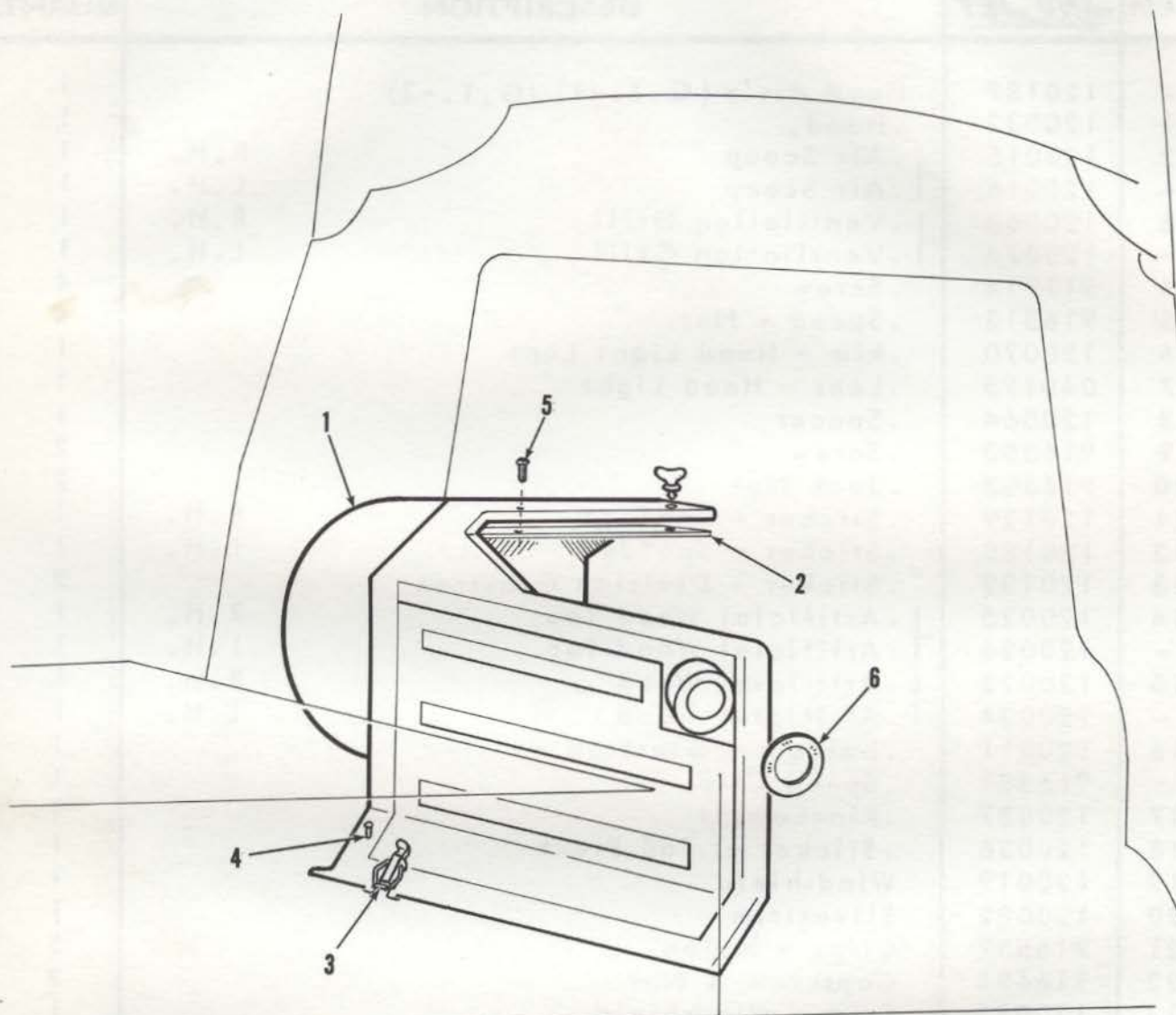
HOOD

(G.T.-1 G.T.-2)



HOOD
(G.T.-1 G.T.-2)

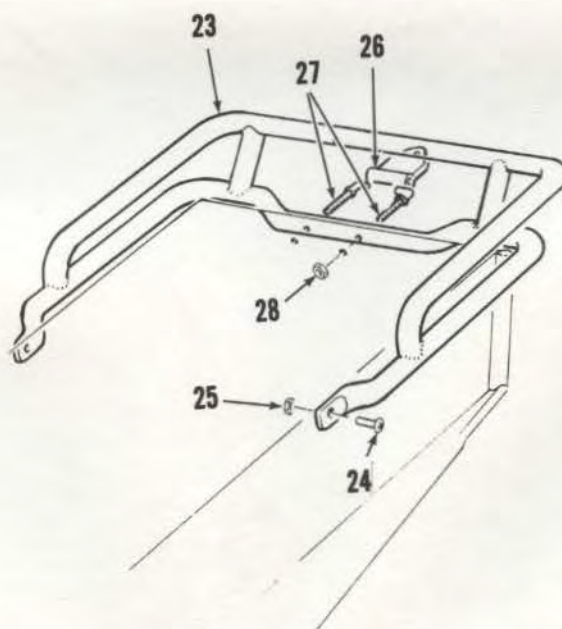
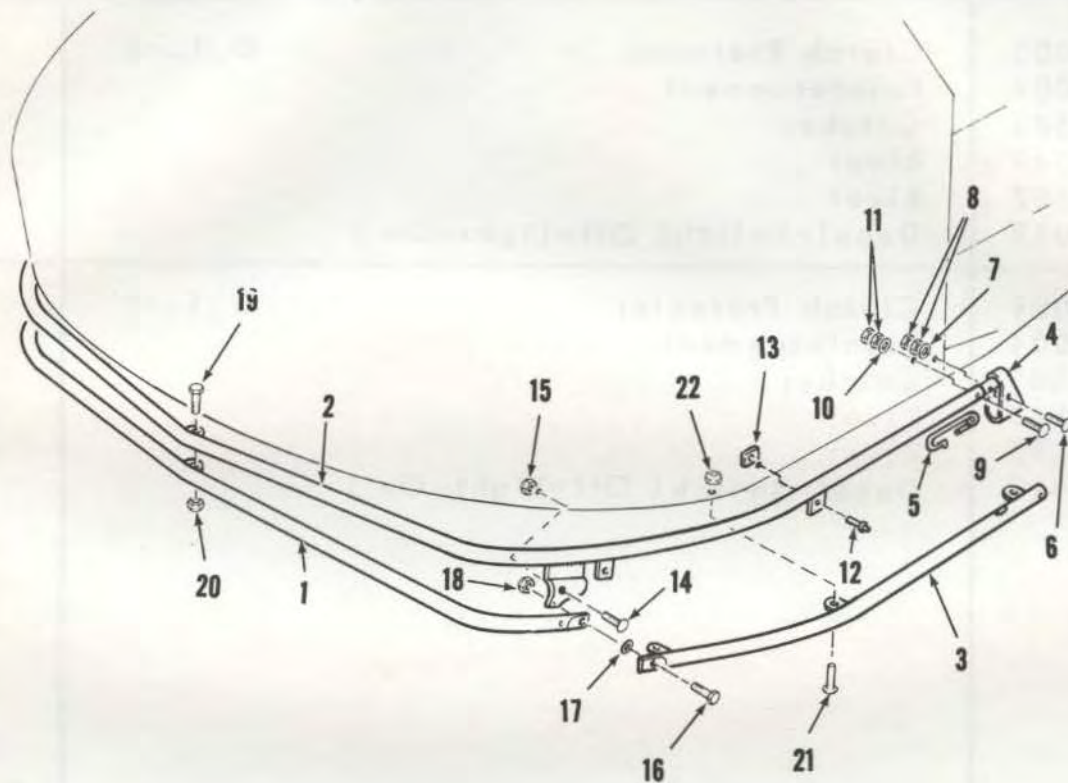
ITEM	SNO*JET DIVISION GLASTRON BOAT COMPANY	DESCRIPTION	QUANT.
-	120189	Hood Ass'y (G.T.-1) (G.T.-2)	1
1	120032	.Hood,	1
2	120015	.Air Scoop R.H.	1
-	120016	.Air Scoop L.H.	1
3	120063	.Ventilation Grill R.H.	1
-	120074	.Ventilation Grill L.H.	1
4	911714	.Screw	4
5	916513	.Speed - Nut	4
6	120070	.Rim - Head Light Lens	1
7	040195	.Lens - Head Light	1
8	120064	.Spacer	1
9	916580	.Screw	2
10	916503	.Jack Nut	2
11	120129	.Sticker - Sno*Jet R.H.	1
12	120130	.Sticker - Sno*Jet L.H.	1
13	120132	.Sticker - Division Glastron	2
14	120025	.Artificial Wood Top R.H.	1
-	120026	.Artificial Wood Top L.H.	1
15	120023	.Artificial Wood R.H.	1
-	120024	.Artificial Wood L.H.	1
16	120011	.Emblem - Glastron	1
-	916581	.Speed Clip	1
17	120037	.Pinchewelt	1
18	120036	.Sticker - Top Front	1
19	120019	Windshield	1
20	120082	Silvertrim	1
21	916557	Clips - Nylon	5
22	916491	Capscrew & Nut	2
23	120084	Trim - Windshield	1
24	120044	Silvertrim - Air Scoop	2

GUARD
(G.T.-1 G.T.-2)

GUARD
(G.T.-1 G.T.-2)

ITEM	SNO⁺JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
1	130005	Clutch Protector G.T.-2	1
2	130004	Reinforcement	1
3	916585	Catches	1
4	916549	Rivet	2
5	916597	Rivet	8
6	130019	Decal-Switch(Off-Light-On)	1
1	130001	Clutch Protector G.T.-1	1
2	130004	Reinforcement	1
3	916585	Catches	1
4	916549	Rivet	2
5	916597	Rivet	8
6	130019	Decal-Switch(Off-Light-On)	1

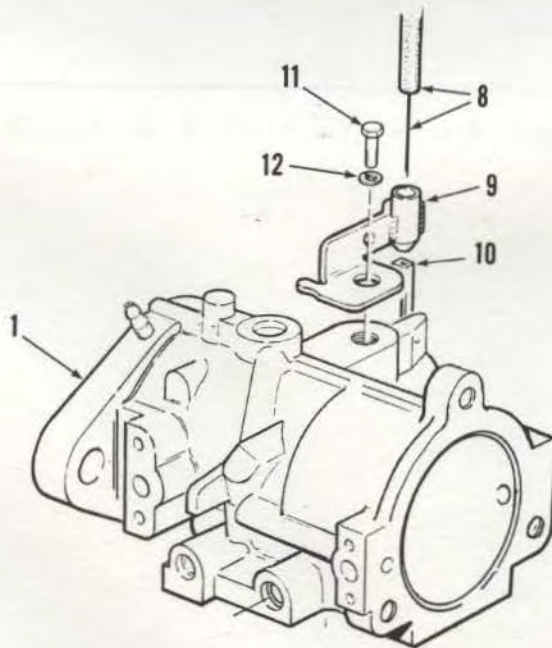
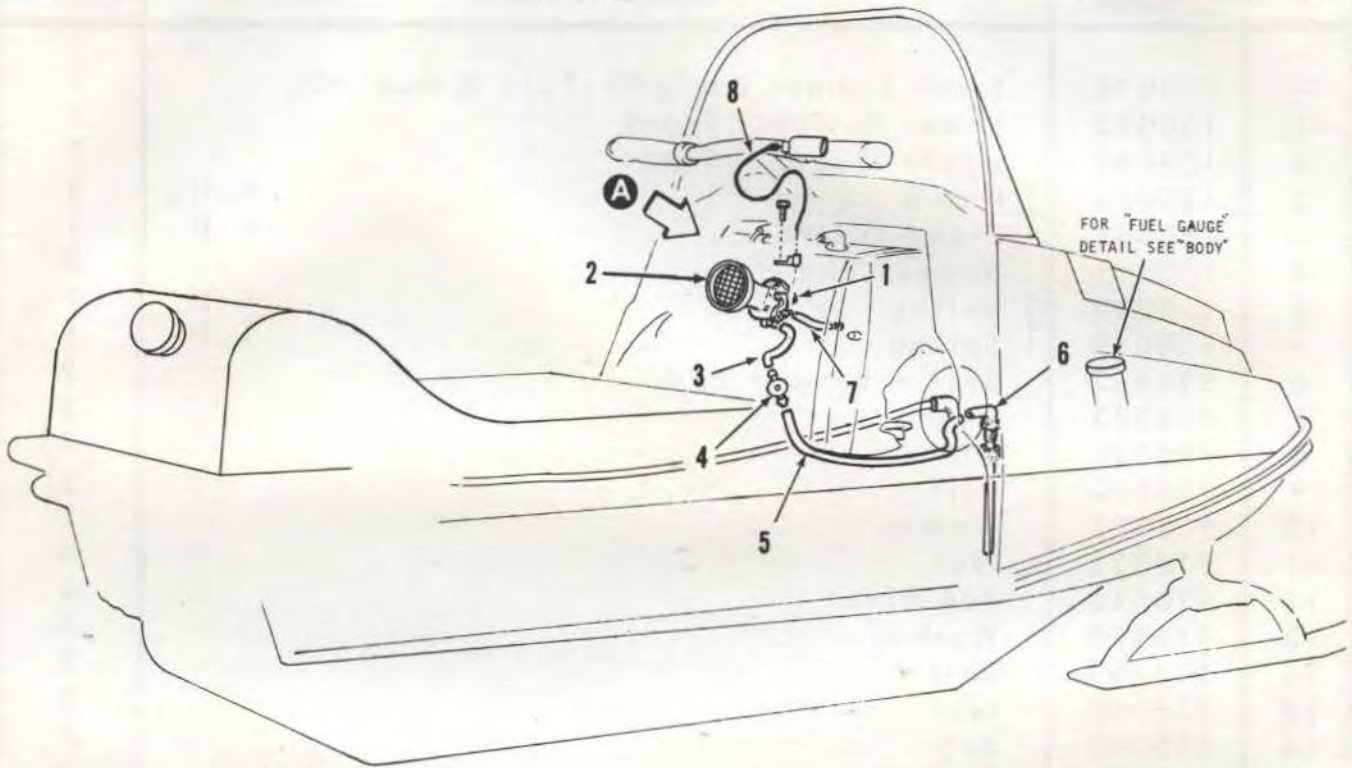
BUMPER
(G.T.-1 G.T.-2)



BUMPER
 (G.T.-1 G.T.-2)

ITEM	SNO ⁺ JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
-	150018	Front Bumper Ass'y (G.T.1- & G.T.-2)	1
1	150013	Lower Guard - Front	1
2	150040	Upper Guard - Front	1
3	150035	Fixed Guard R.H.	1
-	150037	Fixed Guard L.H.	1
4	150051	Bumper End	2
5	110012	Spring R.H.	1
-	110019	Spring L.H.	1
6	916462	Bolt - Bumper End	2
7	916533	Washer	2
8	916520	Nut	4
9	915503	Bolt	2
10	912827	Washer	2
11	916521	Nut	4
12	916546	Pop Rivet	4
13	916525	Washer	4
14	916458	Bolt	2
15	916520	Nut	2
16	910043	Bolt	2
17	916534	Washer - Nylon	2
18	912738	Nut	2
19	910043	Bolt	1
20	912738	Nut	1
21	910043	Bolt	6
22	912738	Nut	6
-	150071	Rear Bumper Ass'y (G.T.-1 & G.T.-2)	1
23	150045	Bumper	1
24	916458	Bolt	2
25	916520	Nut	2
26	150033	Hitch	1
27	150044	Stud	2
28	916576	Nut	2

FUEL SYSTEM
(G.T.-1 G.T.-2)

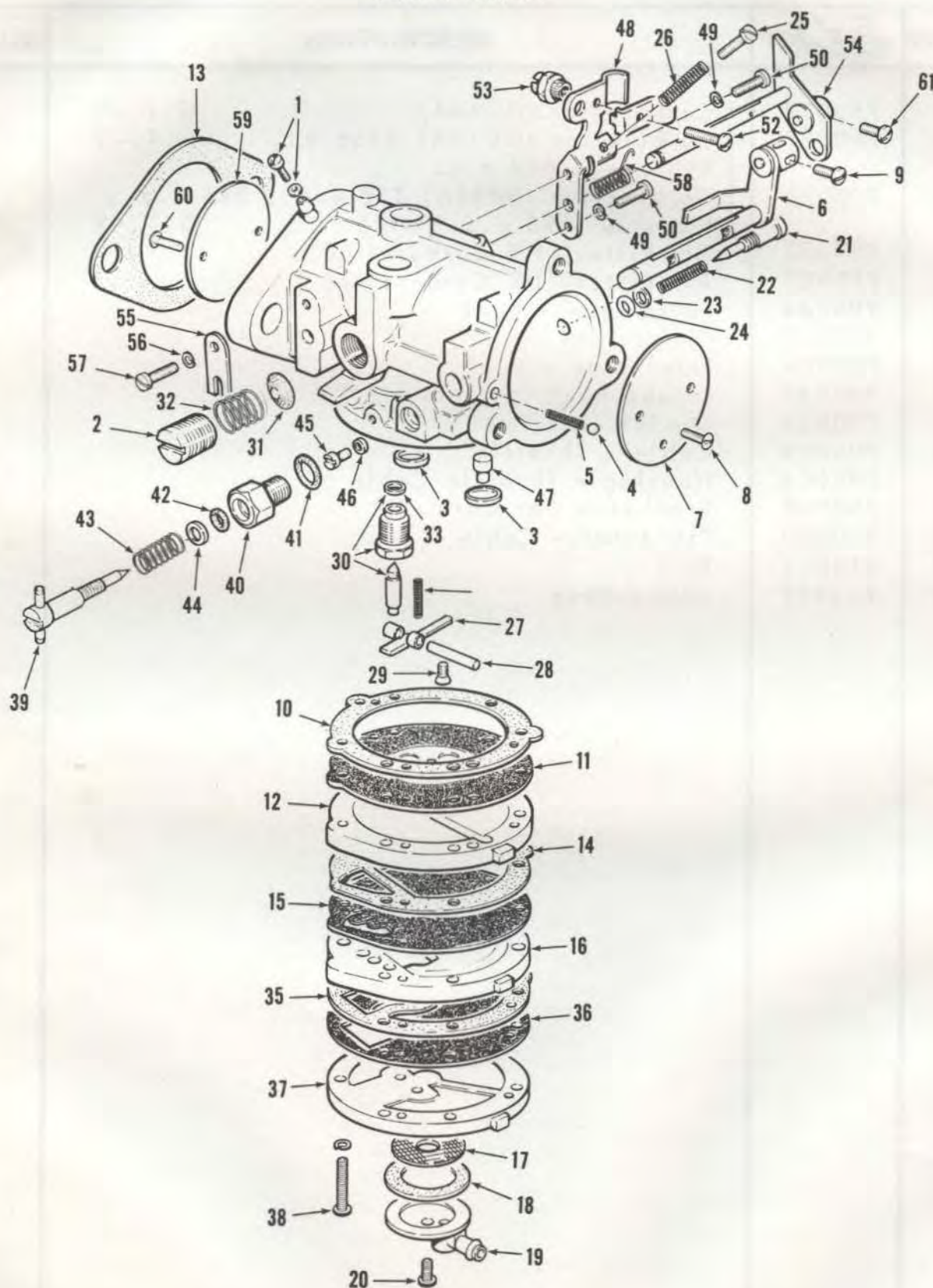


A

FUEL SYSTEM
 (G.T.-1 G.T.-2)

ITEM	SNO⁺JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
1	790077	Carburettor (HD14A) G.T.-1	1
-	790077	Carburettor (HD14A) 396c.c., G.T.-2	1
		440 c.c., 634 c.c.	
-	790076	Carburettor (HR35A) 338 c.c., 396 c.c., Yamaha, (493 c.c.Hirth) G.T.-2	1
2	790377	Air Filter, HD Carburettor	1
-	790023	Air Filter, HR Carburettor	1
3	790064	Pulse Line - Fuel	1
4	790070	Filter Fuel	1
5	790026	Inlet Line - Fuel	1
6	790031	Intake Fuel	1
7	790029	Outlet Line Fuel	1
8	790003	Cable - Throttle	1
-	790004	Housing - Throttle Cable	1
9	790008	Bracket - For Carb. HR	1
10	790000	Protector - Cable	1
11	910001	Bolt	1
12	912848	Lockwasher	1

CARBURETTOR
(HD 14A)
(G.T.-1 G.T.-2)



CARBURETTOR
 (HD14A)
 (G.T. - 1 - G.T. - 2)

ITEM	SNO-JET	TILLOTSON	DESCRIPTION	QUANT.
1	790343	014988	Body Channel Plug Screw	1
2	790231	0244	Body Channel Plug Screw	1
3	* 790238	04326	Body Channel Welch Plug	2
4	790239	04784	Choke Friction Ball	1
5	790245	08805	Choke Friction Spring	1
6	790345	014991	Choke Shaft & Lever	1
7	790356	015010	Choke Shutter	1
8	790246	08942	Choke Shutter Screw	2
9	* 790229	055	Choke Wire Ret. Screw	1
10	* 790284	014120	Diaphragm Gasket	1
11	* 790295	014248	Diaphragm	1
12	790333	014705	Diaphragm Cover	1
13	* 790334	014834	Flange Gasket	1
14	* 790323	014643	Fuel Pump Gasket	1
15	* 790324	014644	Fuel Pump Diaphragm	1
16	790325	014645	Fuel Pump Body	1
17	* 790262	011516	Fuel Strainer Screen	1
18	* 790255	010529	Fuel Strainer Cover Gasket	1
19	790342	014937	Fuel Strainer Cover	1
20	* 790257	010571	Fuel Strainer Cover Ret. Screw	1
21	* 790292	014239	Idle Mixture Screw	1
22	* 790258	011103	Idle Mixture Screw Spring	1
23	* 790237	03114	Idle Mixture Screw Washer	1
24	* 790252	010511	Idle Mixture Screw Packing	1
25	* 790240	05095	Idle Speed Screw	1
26	* 790233	0788	Idle Speed Screw Spring	1
27	* 790253	010513	Inlet Control Lever	1
28	* 790272	013406	Inlet Control Lever Pin	1
29	* 790270	013269	Inlet Control Lever Pin Ret. Screw	1
30	* 790331	014683	Inlet Needle, Seat & Gasket	1
31	* 790361	015218	Inlet Screen	1
32	* 790362	015219	Inlet Screen Ret. Spring	1
33	790278	013744	Inlet Seat Gasket	1
34	* 790261	011503	Inlet Tension Spring	1
35	* 790326	014646	Inlet Valve Gasket	1
36	* 790327	014647	Inlet Valve Diaphragm	1
37	790328	014648	Inlet Valve Body	1
38	790332	014687	Screw & Lockwasher	6
39	* 790294	014247	High Speed Mixture Screw	1
40	790282	013853	High Speed Mixture Screw Gland	1
41	* 790232	0676	High Speed Mixture Screw Gland Gasket	1

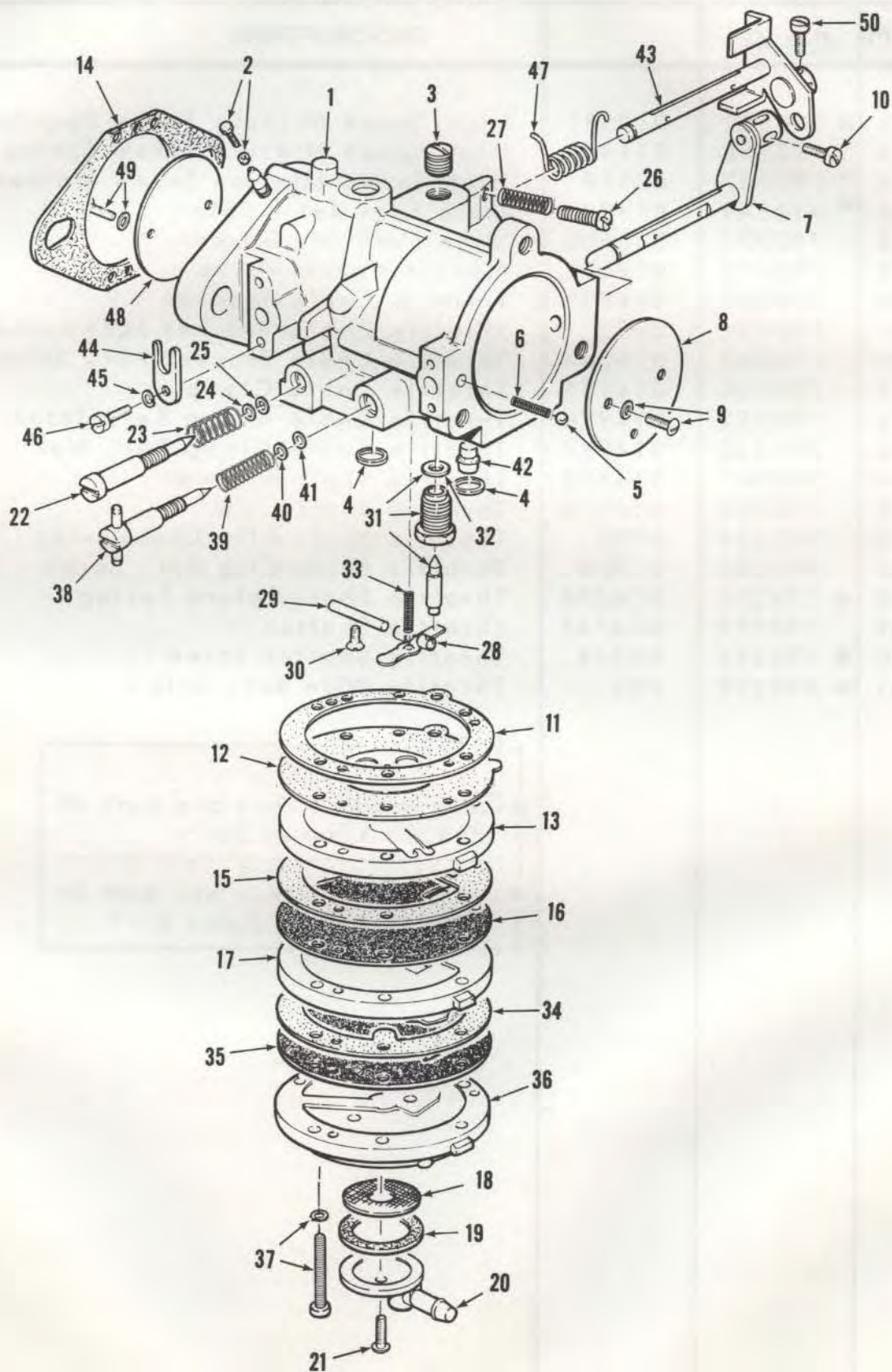
CARBURETTOR
 (HD14A)
 (G.T. - 1 - G.T. - 2)

ITEM	SNO-JET		DESCRIPTION	QUANT.
* 42	* 790252	010511	High Speed Mixture Screw Packing	1
43	* 790258	011103	High Speed Mixture Screw Spring	1
* 44	* 790237	03114	High Speed Mixture Screw Washer	1
45	* 790349	014993	Main Fuel Jet (.089)	1
46	790275	013683	Main Fuel Jet Gasket	1
47	790317	014578	Nozzle Check Valve	1
48	790354	014999	Throttle Cable Bracket	1
49	790234	0992	Throttle Cable Bracket Lockwasher	2
50	790363	015384	Throttle Cable Bracket Ret. Screw	2
51	790350	014995	Throttle Cable Clamp	1
52	790352	014998	Throttle Cable Clamp Ret. Screw	1
53	790348	014997	Throttle Cable Clamp Ret. Nut	1
54	790347	014992	Throttle Shaft & Lever	1
55	790283	014118	Throttle Shaft Clip	1
56	790234	0992	Throttle Shaft Clip Lockwasher	1
57	790235	01974	Throttle Shaft Clip Ret. Screw	1
58	* 790306	014348	Throttle Shaft Return Spring	1
59	790279	013745	Throttle Shutter	1
60	* 790246	08942	Throttle Shutter Screw	2
61	* 790229	055	Throttle Wire Ret. Screw	1

NOTES:

* Items marked thus are part of
 "790205 Gasket Set"

* Items marked thus are part of
 "790226 Repair Parts Kit"

CARBURETTOR
(HR 35A)
(G.T.-1 G.T.-2)

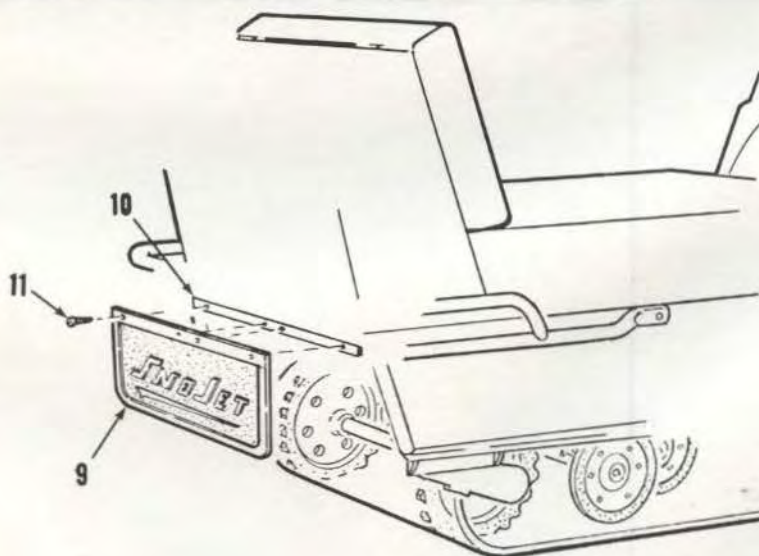
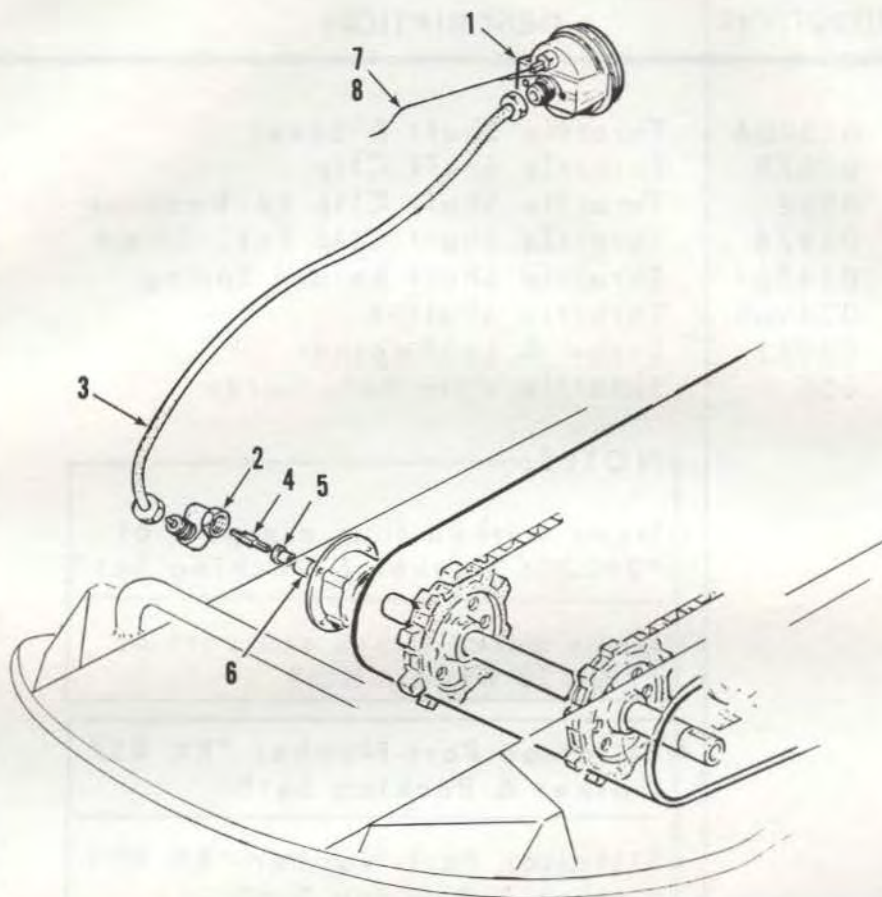
CARBURETTOR
(HR35A)
(G.T. 1 - G.T. - 2)

ITEM		TILLOTSON	DESCRIPTION	QUANT.
1	790360	015204	Body (Service)	1
2	790343	014988	Body Channel Plug Screw	1
3	790359	015100	Body Channel Plug Screw	1
4	* 790236	02531	Body Channel Welch Plug	2
5	790239	04784	Choke Friction Ball	1
6	790245	08805	Choke Friction Spring	1
7	790351	015003	Choke Shaft & Lever	1
8	790346	014962	Choke Shutter	1
9	790246	08942	Screw & Lockwasher	2
10	* 790229	055	Choke Wire Ret. Screw	1
*11	* 790265	012473	Diaphragm Gasket	1
12	* 790266	012475	Diaphragm	1
13	790358	015080	Diaphragm Cover	1
14	790298	014319	Flange Gasket	1
*15	* 790338	014881	Fuel Pump Gasket	1
16	* 790337	014880	Fuel Pump Diaphragm	1
17	790335	014878	Fuel Pump Body	1
18	* 790262	011516	Fuel Strainer Screen	1
*19	* 790255	010529	Fuel Strainer Cover Gasket	1
20	790342	014937	Fuel Strainer Cover	1
21	* 790257	010571	Fuel Strainer Cover Ret. Screw	1
22	* 790357	015036	Idle Mixture Screw	1
23	* 790244	08793	Idle Mixture Screw Spring	1
*24	* 790260	011428	Idle Mixture Screw Washer	1
*25	* 790259	011401	Idle Mixture Screw Packing	1
26	* 790303	014326	Idle Speed Screw	1
27	* 790233	0788	Idle Speed Screw Spring	1
28	* 790253	010513	Inlet Control Lever	1
29	* 790272	013406	Inlet Control Lever Fulcrum Pin	1
30	* 790270	013269	Fulcrum Pin Ret. Screw	1
31	* 790318	014602	Inlet Needle, Seat & Gasket	1
32	790249	010165	Inlet Seat Gasket	1
33	* 790261	011503	Inlet Tension Spring	1
*34	* 790341	014884	Inlet Valve Gasket	1
35	* 790340	014883	Inlet Valve Diaphragm	1
36	790336	014879	Inlet Valve Body	1
37	790339	014882	Inlet Valve Body Ret. Screw	6
38	* 790315	014499	High Speed Mixture Screw	1
39	* 790258	011103	High Speed Mixture Screw Spring	1
*40	* 790237	03114	High Speed Mixture Screw Washer	1
*41	* 790252	010511	High Speed Mixture Screw Packing	1
42	* 790304	014334	Nozzle Check Valve	1

CARBURETTOR
(HR35A)
(G.T. - 1 - G.T. - 2)

ITEM	SNO⁺JET DIVISION GASTRON BOAT COMPANY	TILLOTSON	DESCRIPTION	QUANT.
43	790353	015004	Throttle Shaft & Lever	1
44	790247	09678	Throttle Shaft Clip	1
45	790234	0992	Throttle Shaft Clip Lockwasher	1
46	790235	01974	Throttle Shaft Clip Ret. Screw	1
47	* 790302	014324	Throttle Shaft Return Spring	1
48	790344	014961	Throttle Shutter	1
49	* 790246	08942	Screw & Lockwasher	2
50	* 790229	055	Throttle Wire Ret. Screw	1
NOTES: *Items marked thus are part of "790226 Gasket & Packing Set" *Items marked thus are part of "790228 Repair Kit" *Tillotson Part Number "RK 857 Gasket & Packing Set" *Tillotson Part Number "RK 898 Gasket & Packing Set"				

SPEEDOMETER & MUD FLAP
(G.T.-1 G.T.-2)



SPEEDO & FLAP
(G.T.-1 G.T.-2)

ITEM	SNO JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
-	160001	Speedometer Kit, 2 cyl.	1
1	160002	.Head Ass'y - Speedometer	1
2	160003	.Adaptor Joint Ass'y	1
-	160004	.Flexible Shaft G.T.-2	1
3	160012	.Flexible Shaft G.T.-1	1
4	160005	.Flexible Square Shaft, 2 cyl.	1
5	160006	.Adaptor Shaft	1
6	160019	.Bushing	1
7	160010	.Wiring Harness Extention	1
8	040125	.Butt Connectors	2
9	160015	Mud Flap	1
10	160016	Bracket	1
11	916576	Screw	2

SNO-JET USA
P.O. BOX 9968
AUSTIN
TEXAS 78757

SNO-JET, CANADA
P.O. BOX 246,
THETFORD MINES
P.QUEBEC, CANADA