



1970

**PARTS
BOOK**

**LIVRE
de
PIECES**

Léon Brassard
Chef Illustrateur



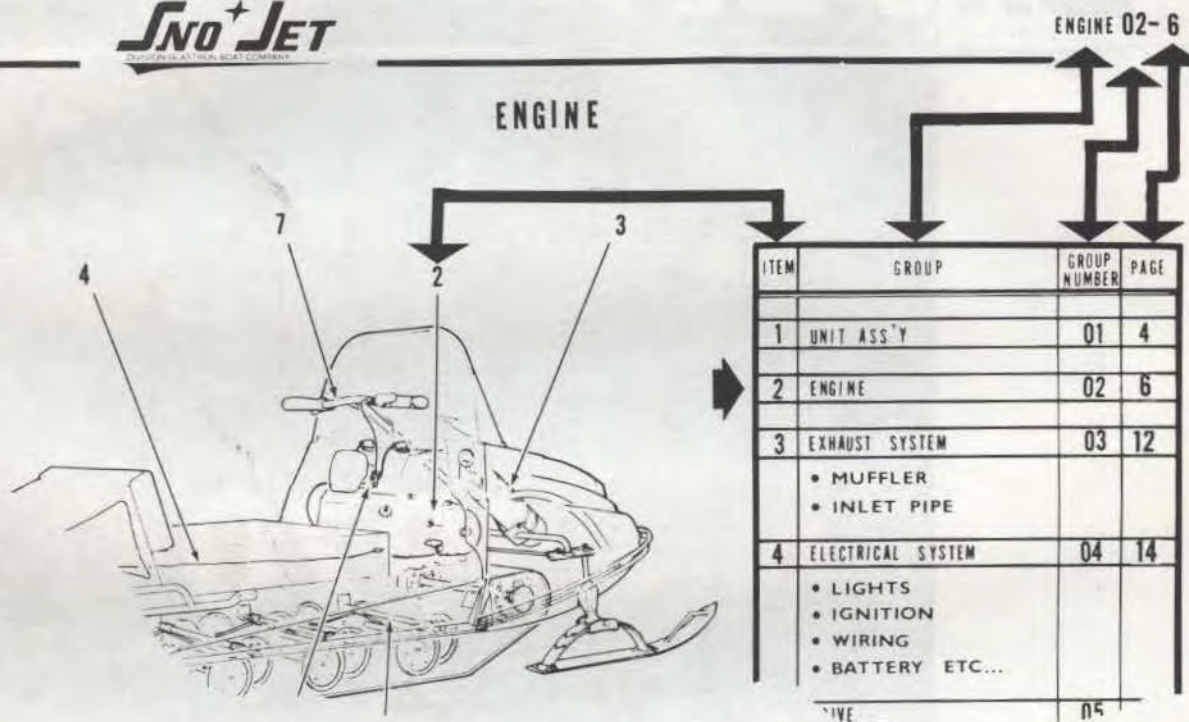
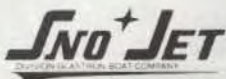
1970

JET FLITE
STAR JET
SUPER SPORT

INSTRUCTION

HOW TO USE THE BOOK

COMMENT UTILISER LE LIVRE



COMPONENT PARTS: Component parts of an ass'y are preceded by a dot (.)

Component Parts of a sub-ass'y are preceded by two dot (..) as follow:

COMPOSANTS: Les composants d'un assemblage sont précédés par un point (.)

Les composants d'un sous-assemblage sont précédés par deux points (..) comme suit:

Driven Pulley Ass'y → ASS'Y - ASSEMBLAGE

.Shaft-Converter

.Plate-Converter

.Spring

.Drive Cam Ass'y → SUB-ASS'Y

..Drive Cam

..Woodruff Key

SUB-ASS'Y

SOUS-ASSEMBLAGE

ASS'Y COMPONENTS

COMPOSANTS D'UN ASSEMBLAGE

SUB-ASS'Y COMPONENTS

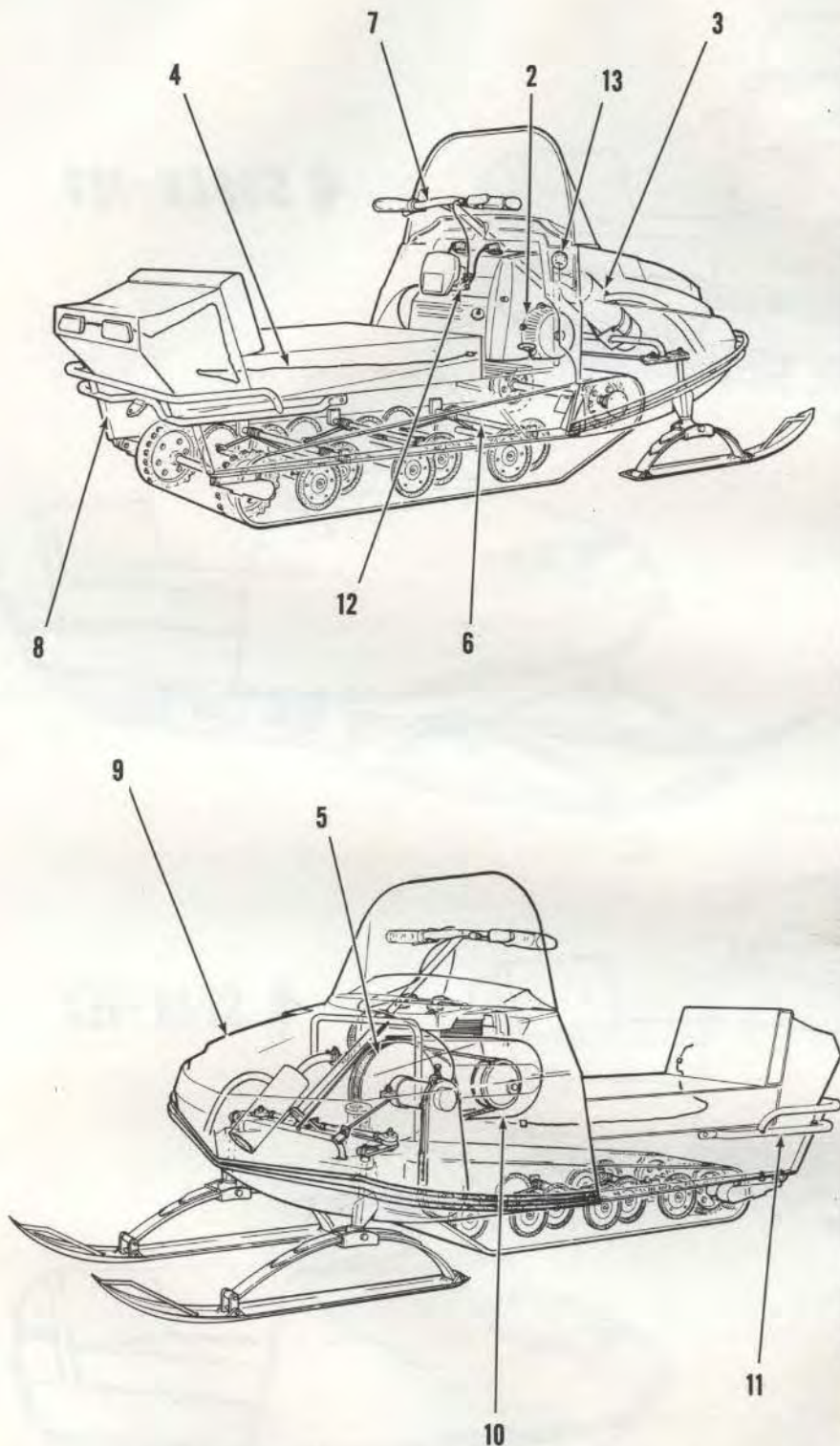
COMPOSANTS D'UN SOUS-ASSEMBLAGE

NOTE:

All ass'y components can be purchased separately unless mentioned on the illustration concerned.

Tous les composants d'un assemblage peuvent être achetés séparément à moins d'être mentionnés sur l'illustration concernée.

GENERAL DESCRIPTION



SUPER SPORT (SHOWN)

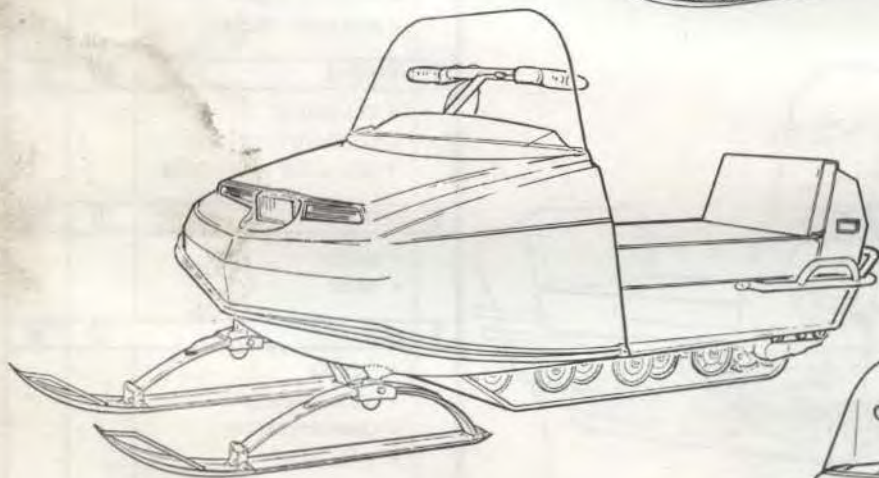
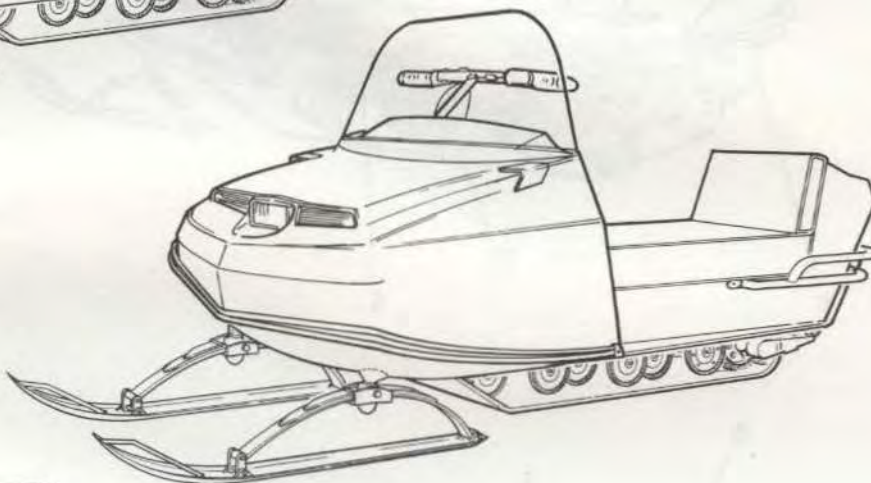
ITEM	GROUP	GROUP NUMBER	PAGE
1	UNIT ASS'Y	01	4
2	ENGINE	02	6
3	EXHAUST SYSTEM	03	12
	• MUFFLER • INLET PIPE		
4	ELECTRICAL SYSTEM	04	14
	• LIGHTS • IGNITION • WIRING • BATTERY ETC...		
5	DRIVE	05	22
	• PULLEYS(DRIVER) • (DRIVEN) AND BRAKE • CHAIN CASE		
6	SUSPENSION	06	32
	• FRONT & REAR SHAFT • HOUSING - BEARING • SPROCKETS-DRIVE • SUSP-BOOGIE WHEEL • SUSPENSION - REAR • RUBBER TRACK		
7	STEERING	09	34
	• STEERING • SUPPORT-STEERING • SPRING & SKI-FRONT		
8	BODY	10	36
	• BODY • SEAT		
9	HOOD	12	38
	• HOOD • WINDSHIED • ORNAMENTS • STICKERS		
10	GUARD	13	42
11	BUMPER	15	44
	• BUMPER - FRONT • BUMPER - REAR		
12	FUEL SYSTEM	79	46
	• CARBURATOR, FILTER, • THROTTLE, ETC...		
13	OPTIONAL ITEMS	16	56

UNIT ASSEMBLY



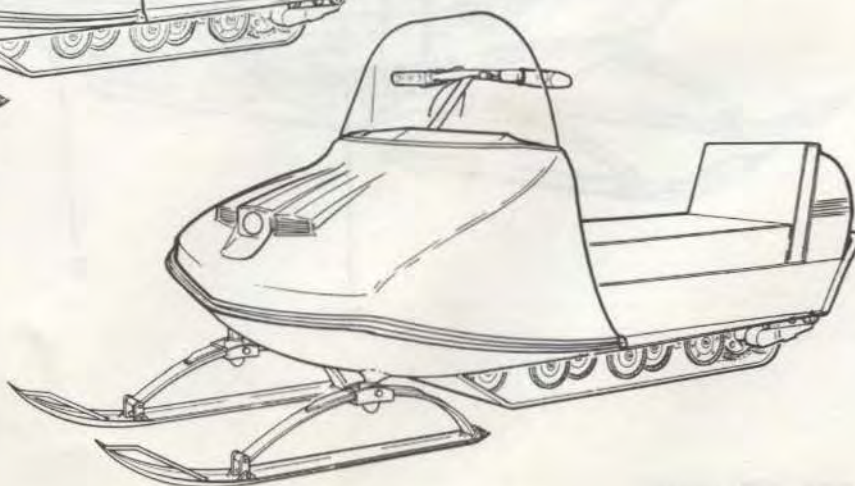
◀ **SUPER-JET**

SUPER SPORT ▶



◀ **STAR-JET**

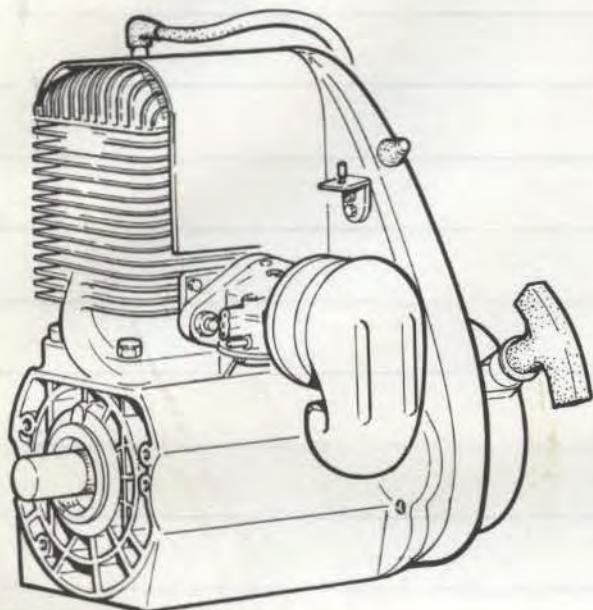
JET-FLITE ▶



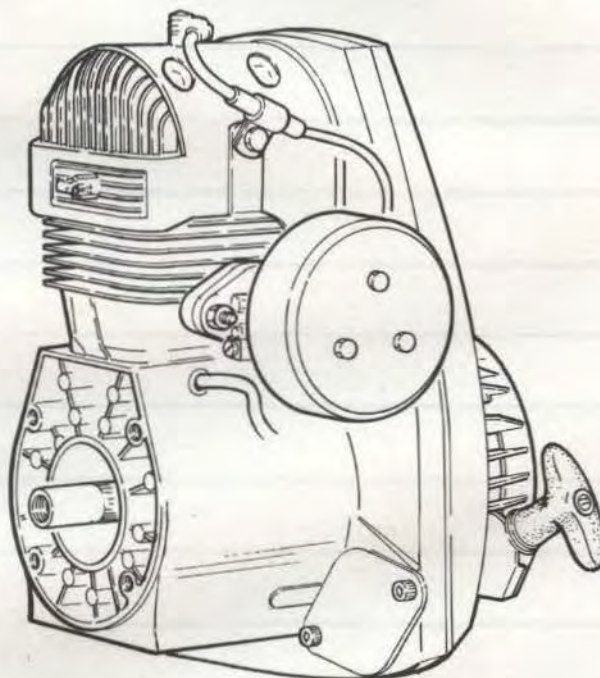
MEMO

5

ENGINE



◀ **SACHS**



HIRTH ▶

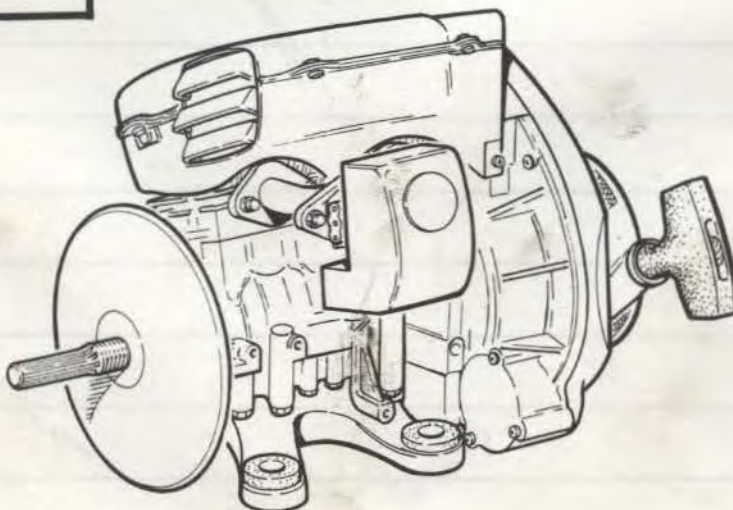
*for detail
see groups*

HIRTH-80

YAMAHA-81

SACHS-82

*on
separate
booklets*

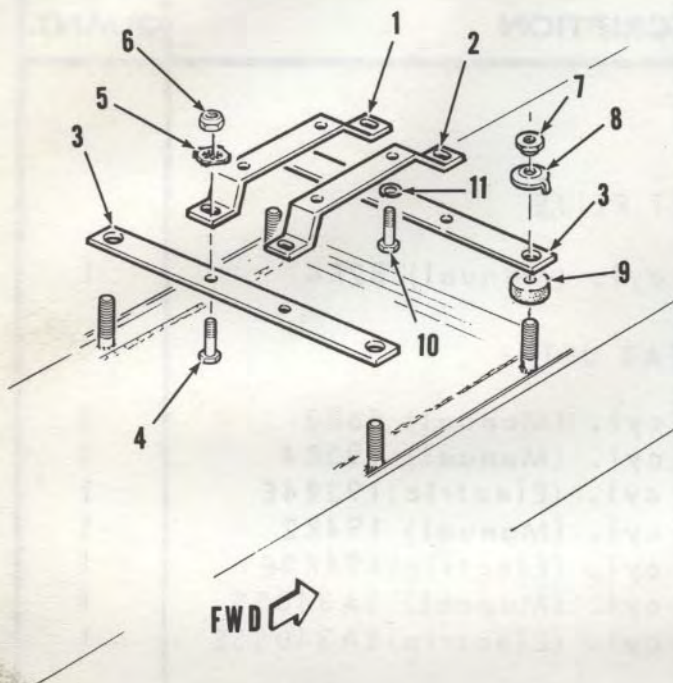


◀ **YAMAHA**

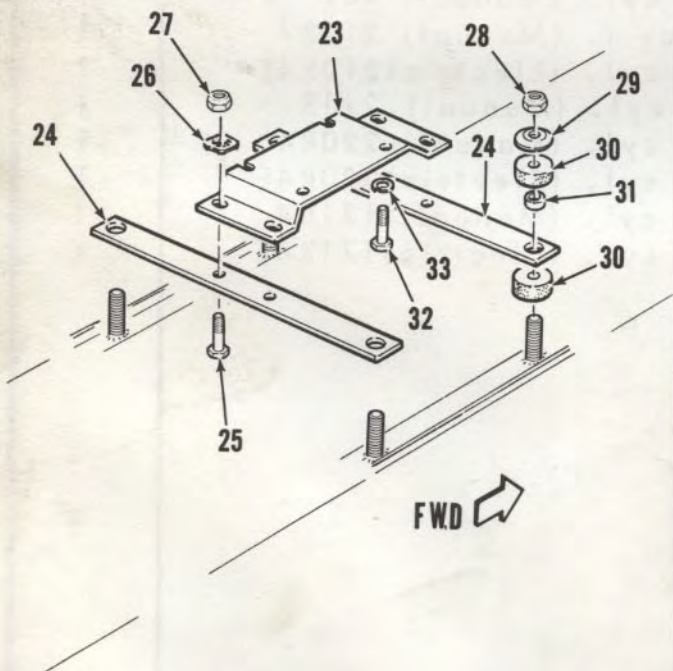
ENGINE
J.F. - S.J. - S.S. - 1970

ITEM		DESCRIPTION	QUANT.
		JET FLITE	
800015		Hirth, 248 c.c.1 cyl. (Manual) 82R4	1
		STAR JET	
800016		Hirth, 292 c.c.1 cyl. (Manual) 56R3	1
800017		Hirth, 292 c.c.1 cyl. (Manual) 193R4	1
800018		Hirth, 292 c.c.1 cyl. (Electric) 193R4E	1
800019		Hirth, 339 c.c.1 cyl. (Manual) 194R2	1
800020		Hirth, 339 c.c.1 cyl. (Electric) 194R2E	1
820000		Sachs, 339 c.c.1 cyl. (Manual) SA340SS	1
820001		Sachs, 339 c.c.1 cyl. (Electric) SA340SSE	1
		SUPER SPORT	
810014		Yamaha, 339 c.c.2 cyl. (Manual) 806	1
810015		Yamaha, 350 c.c.2 cyl. (Manual) 802	1
810016		Yamaha, 396 c.c.2 cyl. (Manual) 807	1
800021		Hirth, 399 c.c.2 cyl. (Manual) 210R4	1
800022		Hirth, 399 c.c.2 cyl. (Electric) 210R4E	1
800023		Hirth, 438 c.c.2 cyl. (Manual) 211R	1
800024		Hirth, 493 c.c.2 cyl. (Manual) 220R4	1
800025		Hirth, 493 c.c.2 cyl. (Electric) 220R4E	1
800026		Hirth, 634 c.c.2 cyl. (Manual) 171R4	1
800027		Hirth, 634 c.c.2 cyl. (Electric) 171R4E	1

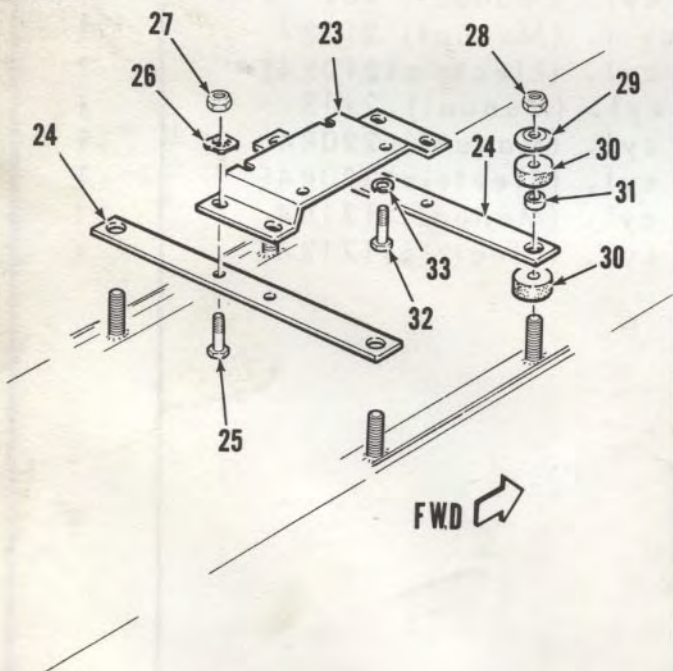
ENGINE MOUNT



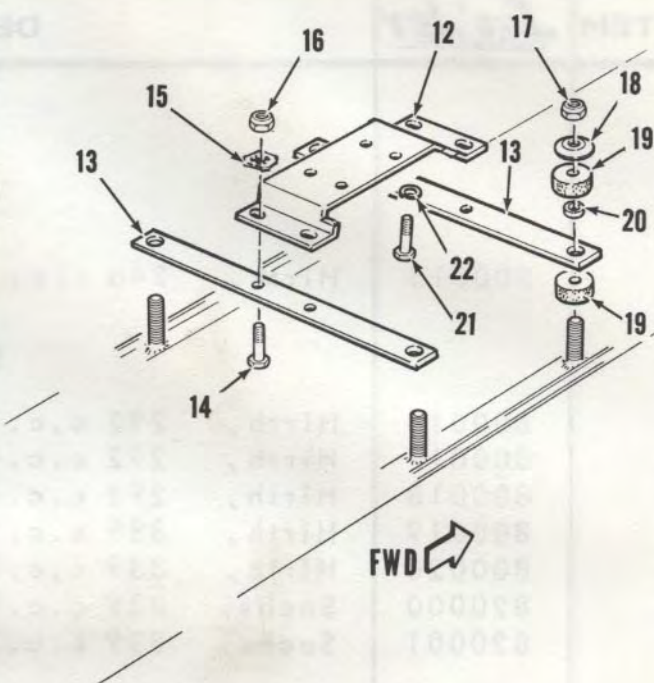
24-26-28-35 HP. HIRTH



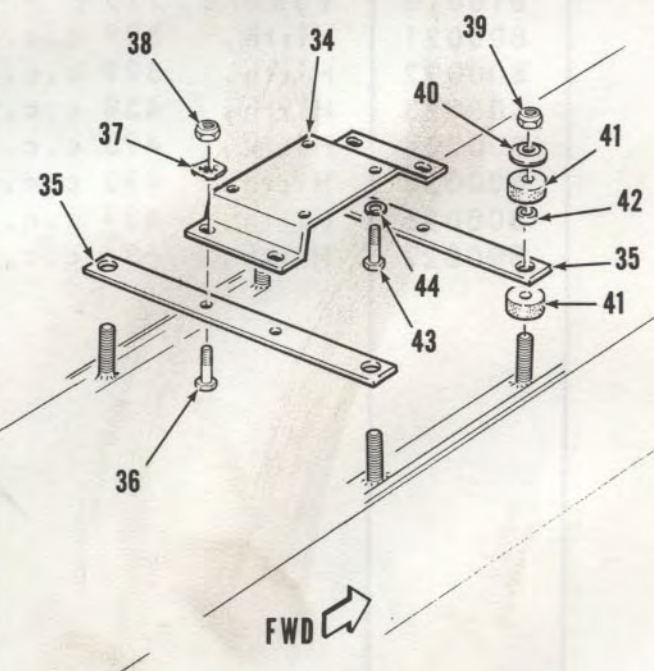
19-27 HP. HIRTH



12-15 HP. HIRTH



27 HP. SACHS



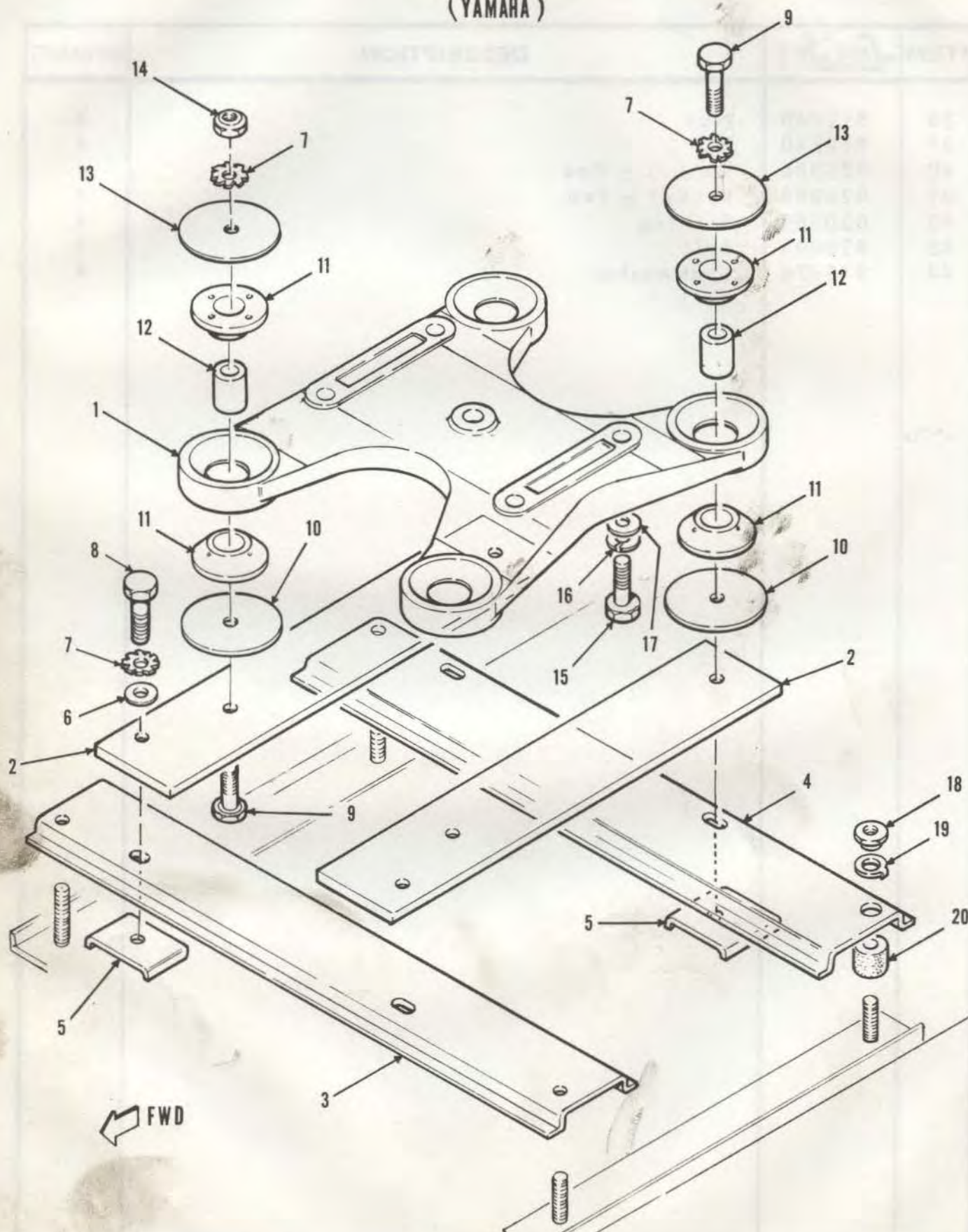
ENGINE MOUNT

J.F. - S.J. - S.S. - 1970

ITEM	SNO ⁺ JET DIVISION GLASTRON BOAT COMPANY	DESCRIPTION	QUANT.
1	020083	Motor Base (24,26,28 h.p.) R.H.	1
-	020088	Motor Base (35 h.p.) R.H.	1
2	020091	Motor Base (24,26,28 h.p.) L.H.	1
-	020087	Motor Base (35 h.p.) L.H.	1
3	110030	Base - Transversal	2
4	916476	Bolt	4
5	916530	Lockwasher	4
6	912740	Nut	4
7	020082	Flange Nut	4
8	020081	Tab Washer - Pad	4
9	020085	Rubber Pad	4
10	910449	Bolt	4
11	912876	Lockwasher	4
12	020090	Motor Base (12 h.p.)	1
-	020092	Motor Base (15 h.p.)	1
13	110010	Base - Transversal	2
14	916476	Bolt	4
15	916530	Lockwasher	4
16	912740	Nut	4
17	912740	Nut	4
18	020086	Washer - Pad	4
19	020085	Rubber - Pad	8
20	020080	Bushing	4
21	910104	Bolt (12 h.p.)	4
-	910204	Bolt (15 h.p.)	4
22	912876	Lockwasher (15 h.p.)	4
-	912874	Lockwasher (12 h.p.)	4
23	020048	Motor Base	1
24	110009	Base - Transversal	2
25	916476	Bolt	4
26	916530	Lockwasher	4
27	912740	Nut	4
28	912740	Nut	4
29	020086	Washer - Pad	4
30	020085	Rubber Pad	4
31	020080	Bushing	4
32	910449	Bolt	4
33	912876	Lockwasher	4
34	020089	Motor Base	1
35	110009	Base - Transversal	2
36	916476	Bolt	4
37	916530	Lockwasher	4

ENGINE MOUNT
J.F. - S.J. - S.S. - 1970

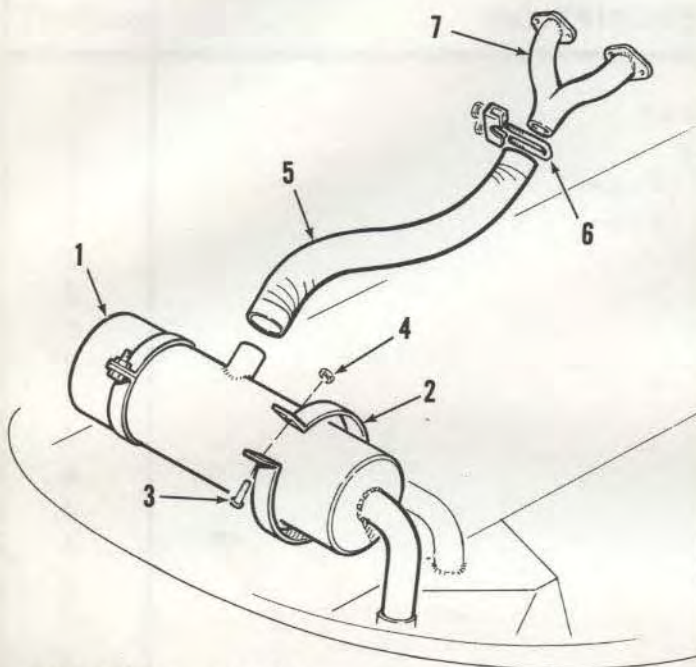
ITEM	SNO⁺JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
38	912740	Nut	4
39	912740	Nut	4
40	020086	Washer - Pad	4
41	020085	Rubber - Pad	4
42	020080	Bushing	4
43	820005	Bolt	4
44	912876	Lockwasher	4

**ENGINE MOUNT
(YAMAHA)**

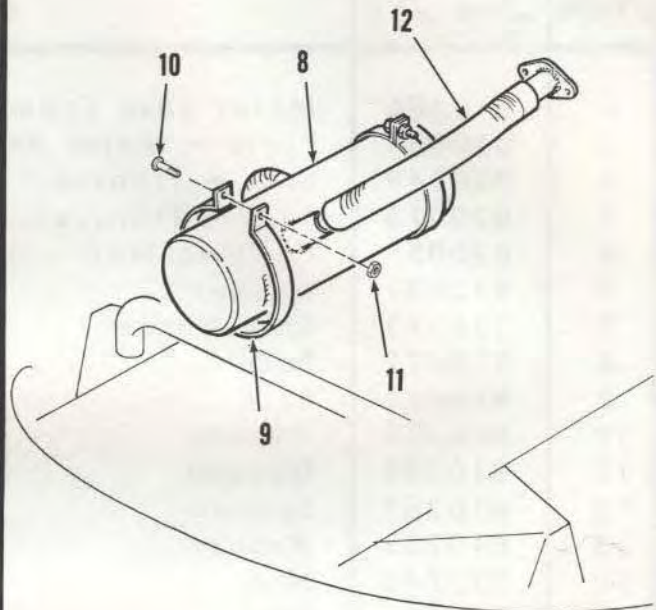
ENGINE MOUNT
YAMAHA
J.F. - S.J. - S.S. - 1970

ITEM	SNO*JET	DESCRIPTION	QUANT.
1	810306	Motor Base (Yamaha)	1
2	020084	Plate - Motor Base	2
3	020049	Base - Transversal (Front)	1
4	020073	Base - Transversal (Rear)	1
5	020025	Captive Nut	2
6	912831	Washer	2
7	916590	Star Washer	6
8	916473	Bolt	2
9	916481	Bolt	4
10	810309	Washer	4
11	810250	Damper	8
12	810251	Spacer	4
13	810253	Washer	4
14	912740	Nut	2
15	810436	Bolt	4
16	810464	Lockwasher	4
17	810465	Washer	4
18	020082	Flange Nut	4
19	020081	Tab Washer	4
20	020085	Pad	4

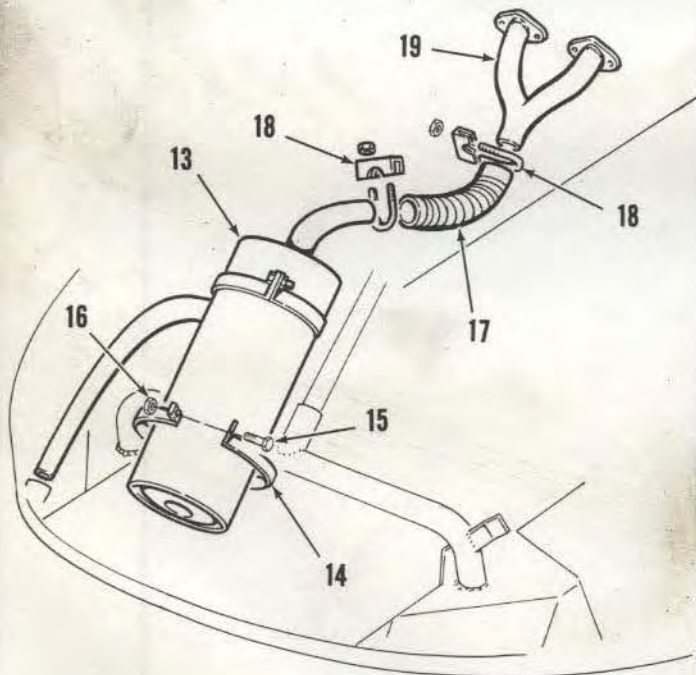
MUFFLER



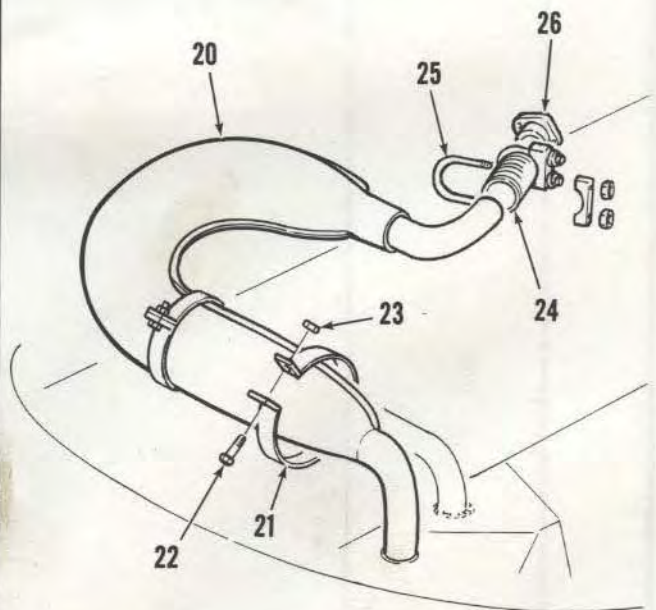
HORIZONTAL ARR'G'T



SIDE ARR'G'T



VERTICAL ARR'G'T

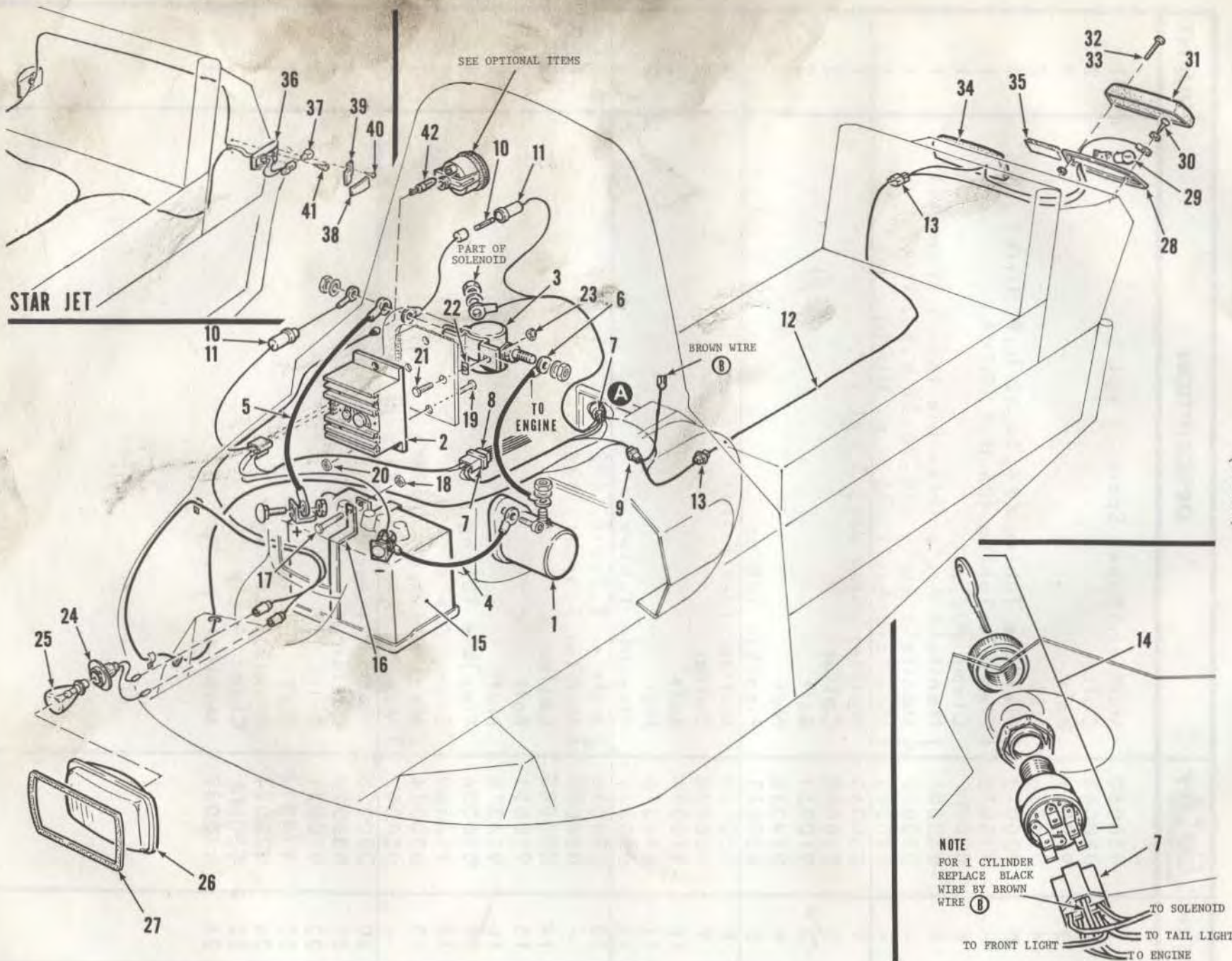


SACHS ENGINE

MUFFLER
J.F. - S.J. - S.S. - 1970

ITEM	SNO⁺JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
1	030060	Muffler (Super Sport, 2 cyl.)	1
2	030048	Collar	2
3	910051	Bolt	2
4	914316	Nut	2
5	030010	Flexible Tubing (24,26,28 H.P.Hirth)	1
-	030073	Flexible Tubing (35 H.P. Hirth)	1
6	030116	Clamp Ass'y	1
7	030001	Manifold Ass'y (Flexible Incl.) (Yamaha)	1
-	030007	Manifold Ass'y (24,26,28 h.p.Hirth)	1
-	030014	Manifold Ass'y (35 h.p. Hirth)	1
1	030060	Muffler (Star Jet, 1 cyl.)	1
2	030048	Collar	2
3	910051	Bolt	2
4	914316	Nut	2
5	030011	Flexible Tubing	1
8	030060	Muffler (Jet Flite)	1
9	030048	Collar	2
10	910051	Bolt	2
11	914316	Nut	2
12	030011	Flexible Tubing	1
13	030098	Muffler S.Sport, 493 c.c.	1
-	030099	Muffler S.Sport, 634 c.c.	1
14	030005	Collar	2
15	910051	Bolt	2
16	914316	Nut	2
17	030006	Flexible Tubing	1
18	916560	Clamp Ass'y	2
19	030014	Manifold Ass'y (634 c.c. Hirth)	1
-	030007	Manifold Ass'y (493 c.c. Hirth)	1
20	030038	Muffler (Star Jet) (Sachs engine)	1
21	030024	Collar	2
22	910051	Bolt	2
23	914316	Nut	2
24	030021	Flexible Tubing	1
25	030116	Clamp Ass'y	2
26	030039	Manifold Ass'y	1

ELECTRICAL WIRING (1 & 2 CYL.)



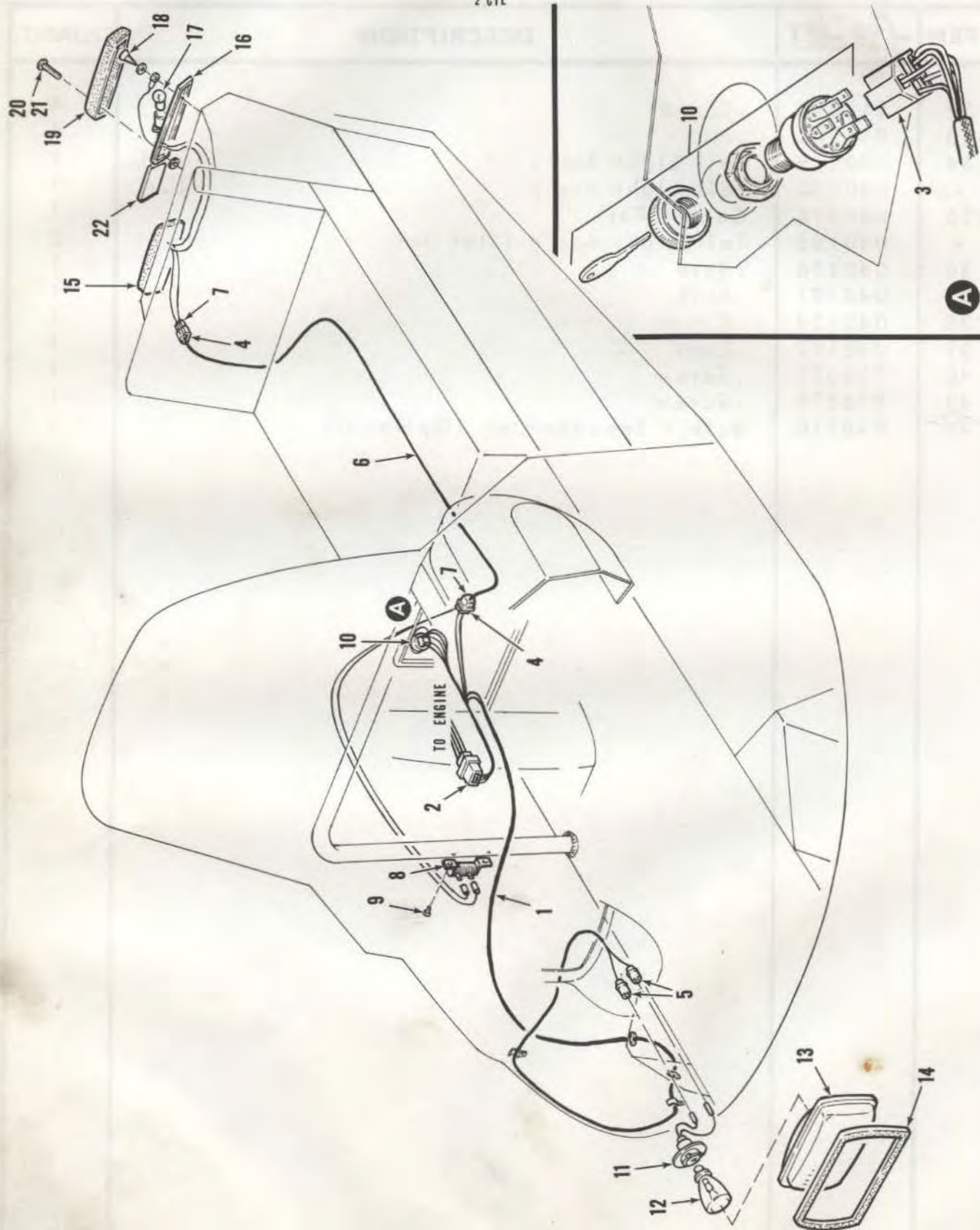
**ELECTRICAL WIRING
WITH STARTER
J.F. - S.J. - S.S. - 1970**

ITEM	SNO*JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
-	040225	Electrical Wiring Kit (S.Sport-Star Jet)	1
1	040170	. Starter (1 cyl.)	1
-	040169	. Starter (2 cyl.)	1
2	040183	. Voltage Regulator	1
3	040182	. Solenoid	1
4	040067	. Ground Cable - Battery (Short)	1
5	040009	. Cable - Battery To Solenoid 16"	1
6	040008	. Cable - Starter To Solenoid, 1 cyl. 28"	1
-	040009	. Cable - Starter To Solenoid, 2 cyl. 16"	1
-	040088	. Wiring Harness Ass'y (Front)	1
7	040145	.. Connector - 5 way (Male)	2
8	040212	.. Connector - 5 way (Female)	1
9	040134	.. Connector - 1 way (Male)	1
-	040135	.. Connector - 1 way (Female)	1
10	040201	.. Fuse - 10 AMP	2
11	040049	.. Cover - Fuse	2
12	040205	. Wiring Harness Ass'y (Rear)	1
13	040137	.. Connector - 2 way (Female)	2
-	040139	.. Connector - 2 way (Male)	2
14	040186	. Ignition Switch	1
15	040180	Battery, 12 volts, 32 amps	1
16	100093	Bracket - Support	2
17	910053	Bolt - Battery Support	2
18	912738	Nut - Battery Support	2
19	912139	Bolt - Regulator	2
20	912722	Nut - Regulator	2
21	912139	Bolt - Solenoid	2
22	916501	Speed Nut - Solenoid	2
23	912722	Nut - Solenoid	2
-	040187	Head Light Ass'y	1
24	040075	. Socket	1
25	040153	. Bulb - 45 watts	1
26	040195	. Lens	1
27	040218	. Seal	1
-	040091	Tail Light Ass'y (S.Sport) R.H. & L.H.	1
28	040092	. Base R.H.	1
-	040093	. Base L.H.	1
29	040113	. Bulb	2
30	916582	. Screw	4
31	040097	. Lens R.H.	1
-	040096	. Lens L.H.	1

ELECTRICAL WIRING
WITH STARTER
J.F. - S.J. - S.S. - 1970

ITEM	SNO⁺JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
32	912044	.Screw	4
33	916523	.Nut	4
34	040219	Tail Light Ass'y R.H.	1
-	040220	Tail Light Ass'y L.H.	1
35	040094	Center Part	1
-	040155	Tail Light Ass'y (Star Jet)	2
36	040156	.Base	1
37	040191	.Bulb	1
38	040154	.Cover	1
39	040157	.Lens	1
40	916571	.Screw	1
41	916570	.Screw	1
42	040110	Bulb - Speedometer (Optional)	1

ELECTRICAL WIRING
(SUPER SPORT)
2 CYL



ELECTRICAL WIRING
J.F. - S.J. - S.S. - 1970

ITEM	SNO ⁺ JET	DESCRIPTION	QUANT.
-	040222	Electrical Wiring Kit (S.Sport, 2 cyl. (Manual)	1
1	040104	.Wiring Harness Ass'y - Yamaha 2 cyl.	1
-	040050	.Wiring Harness Ass'y - Hirth 2 cyl.	1
2	040142	..Connector - 4 way (Male)	1
-	040124	..Connector - 4 way (Female)	1
3	040212	..Connector - 5 way (Male)	1
4	040139	..Connector - 2 way (Male)	2
5	040140	..Terminal Plug - (Female)	2
6	040205	.Wiring Harness Ass'y (Rear)	1
7	040137	..Connector - 2 way (Female)	2
8	040077	.Resistor	1
9	916549	.Pop Rivet	2
10	040186	.Switch - Ignition Ass'y	1
-	040187	Head Light Ass'y	1
11	040075	.Socket	1
12	040153	.Bulb - 45 watts	1
13	040195	.Lens	1
14	040218	.Seal	1
-	040091	Tail Light Ass'y	1
15	040097	.Tail Light Ass'y	1
-	040220	.Tail Light Ass'y	1
16	040092	..Base	1
-	040093	..Base	1
17	040191	..Bulb	1
18	916582	..Screw	4
19	040097	..Lens	1
-	040096	..Lens	1
20	912044	..Screw	2
21	916523	..Nut	2
22	040094	Center Part	1

R.H. & L.H.

R.H.

L.H.

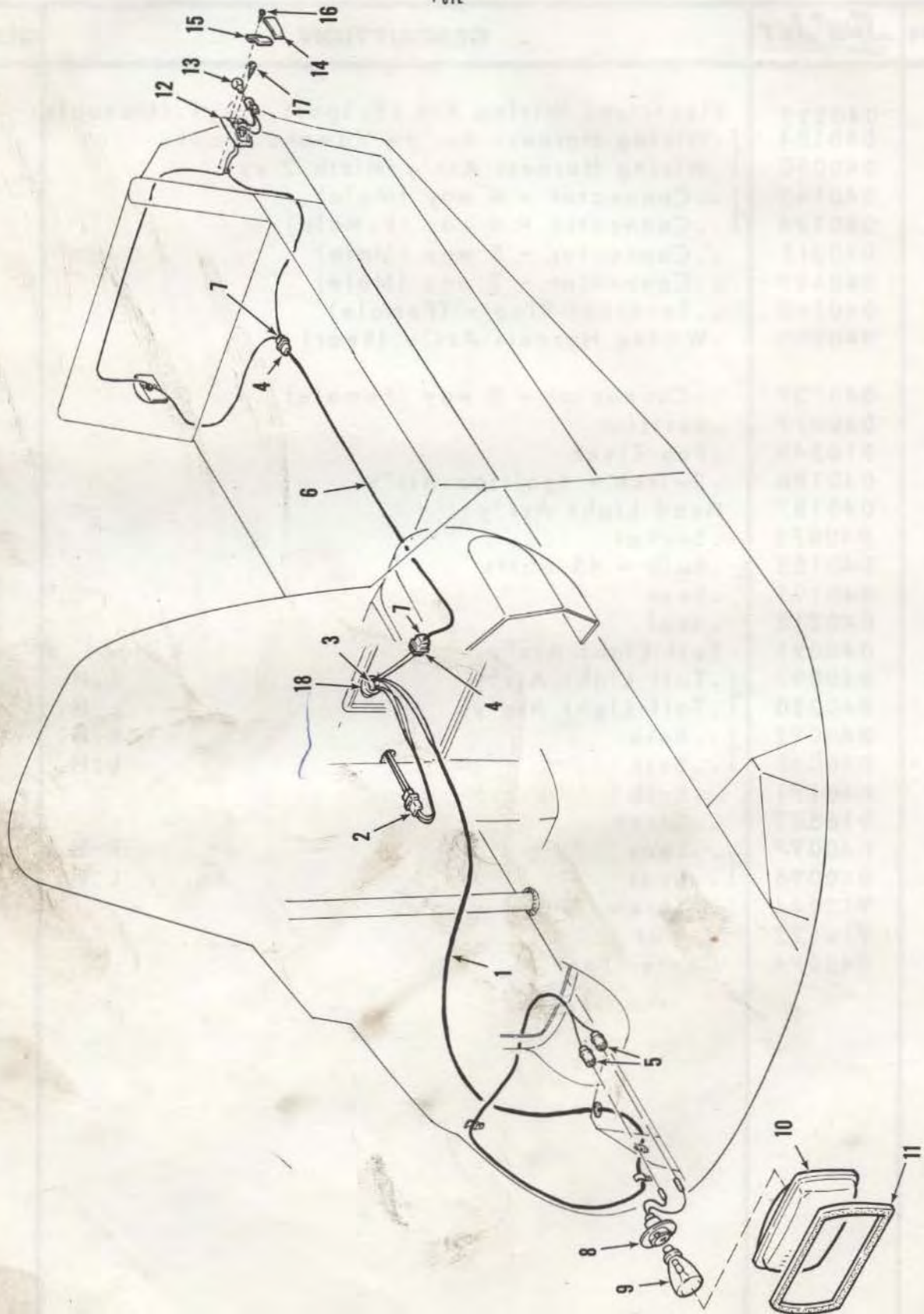
R.H.

L.H.

R.H.

L.H.

ELECTRICAL WIRING
(STAR JET)
1 CYL



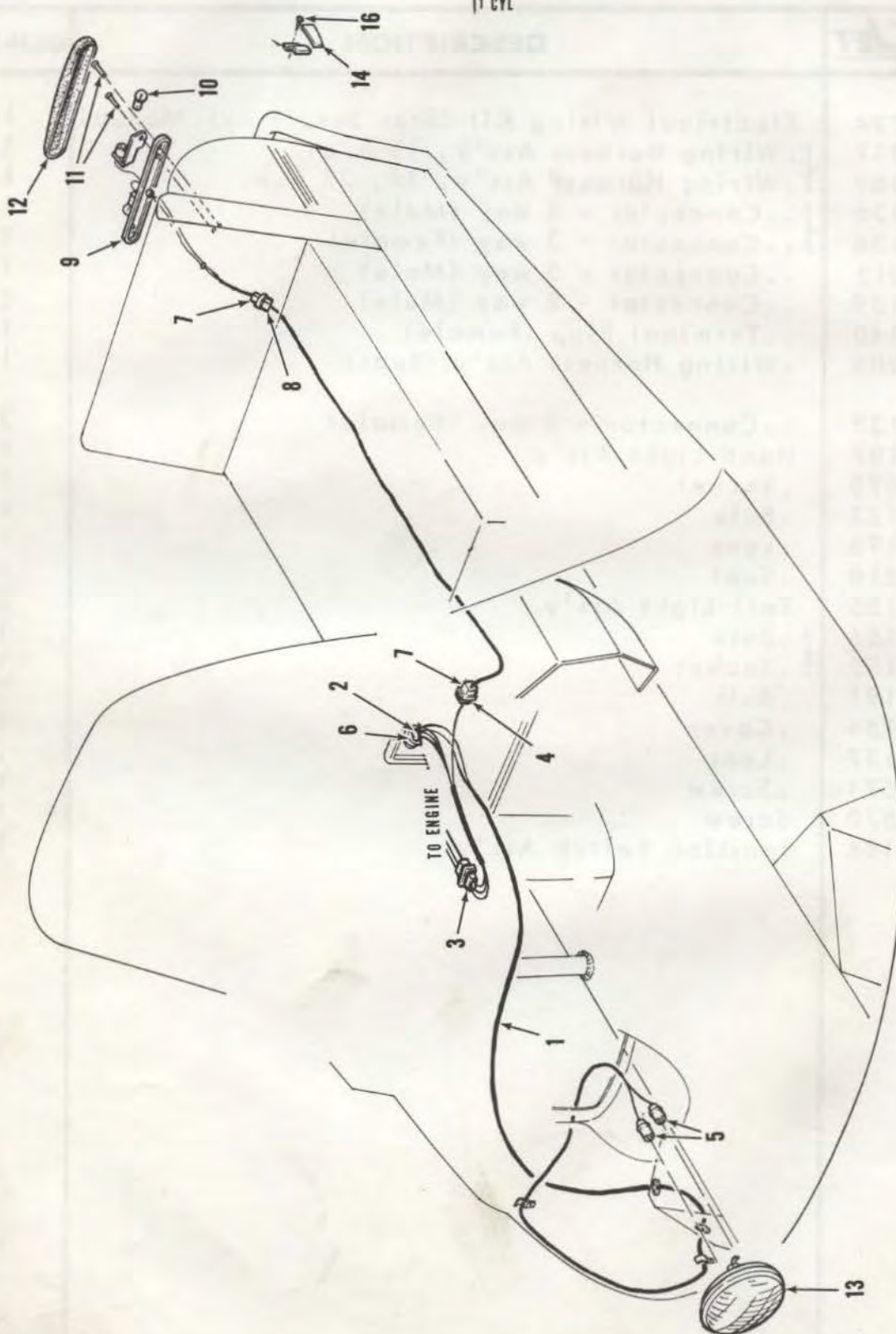
ELECTRICAL WIRING
J.F. - S.J. - S.S. - 1970

ITEM	SNO ⁺ JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
-	040224	Electrical Wiring Kit (Star Jet, 1 cyl. Manual)	1
1	040217	.Wiring Harness Ass'y, 15 h.p.	1
-	040089	.Wiring Harness Ass'y, 19, 27 h.p.	1
2	040136	..Connector - 3 way (Male)	1
-	040138	..Connector - 3 way (Female)	1
3	040212	..Connector - 5 way (Male)	1
4	040139	..Connector - 2 way (Male)	2
5	040140	..Terminal Plug (Female)	1
6	040205	.Wiring Harness Ass'y (Rear)	1
7	040137	..Connector - 2 way (Female)	2
-	040187	Head Light Ass'y	1
8	040075	.Socket	1
9	040153	.Bulb	1
10	040195	.Lens	1
11	040218	.Seal	1
-	040155	Tail Light Ass'y	2
12	040156	.Base	1
-	040192	.Socket	1
13	040191	.Bulb	1
14	040154	.Cover	1
15	040157	.Lens	1
16	916571	.Screw	1
17	916570	Screw	1
18	040186	Ignition Switch Ass'y	1

ELECTRICAL WIRING

(JET FLITE)

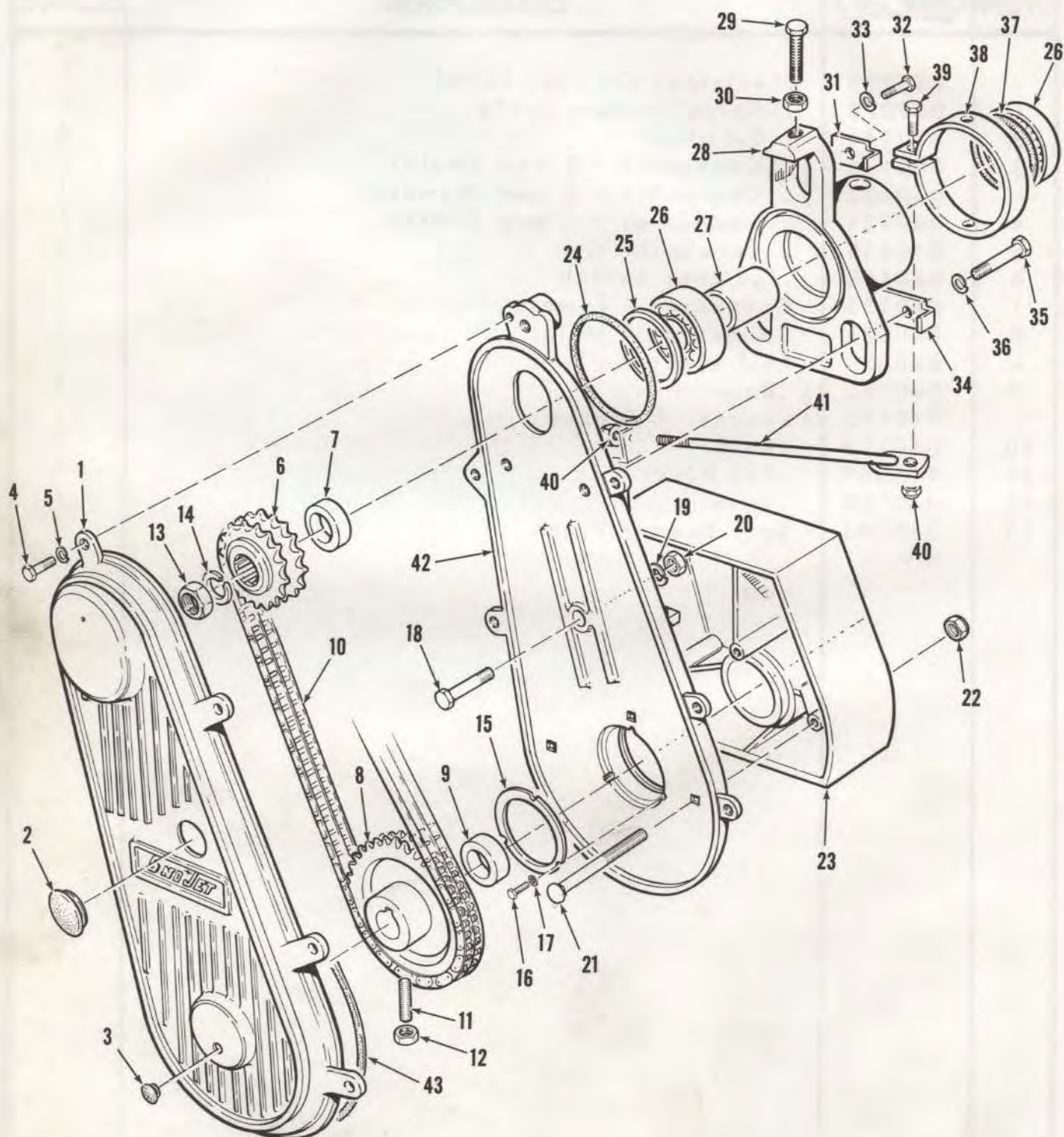
[1 CYL



ELECTRICAL WIRING
 J.F. - S.J. - S.S. - 1970

ITEM	SNO+JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
-	040223	Electrical Kit (Jet Flite)	1
1	040078	.Wiring Harness Ass'y	1
2	040141	..Terminal	4
3	040136	..Connector - 3 way (Male)	1
-	040138	..Connector - 3 way (Female)	1
4	040134	..Connector - 1 way (Male)	1
5	040130	..Terminal	2
6	040198	.Ignition Switch	1
7	040135	Connector - Female	1
8	040134	Connector - Male	2
-	040221	Tail Light Ass'y	1
9	040190	.Base	1
-	040193	.Socket & Bracket	1
10	040113	.Bulb	2
11	916549	.Pop Rivet	4
12	040189	.Lens	1
13	040194	Seal Beam - Front	1

CHAIN CASE



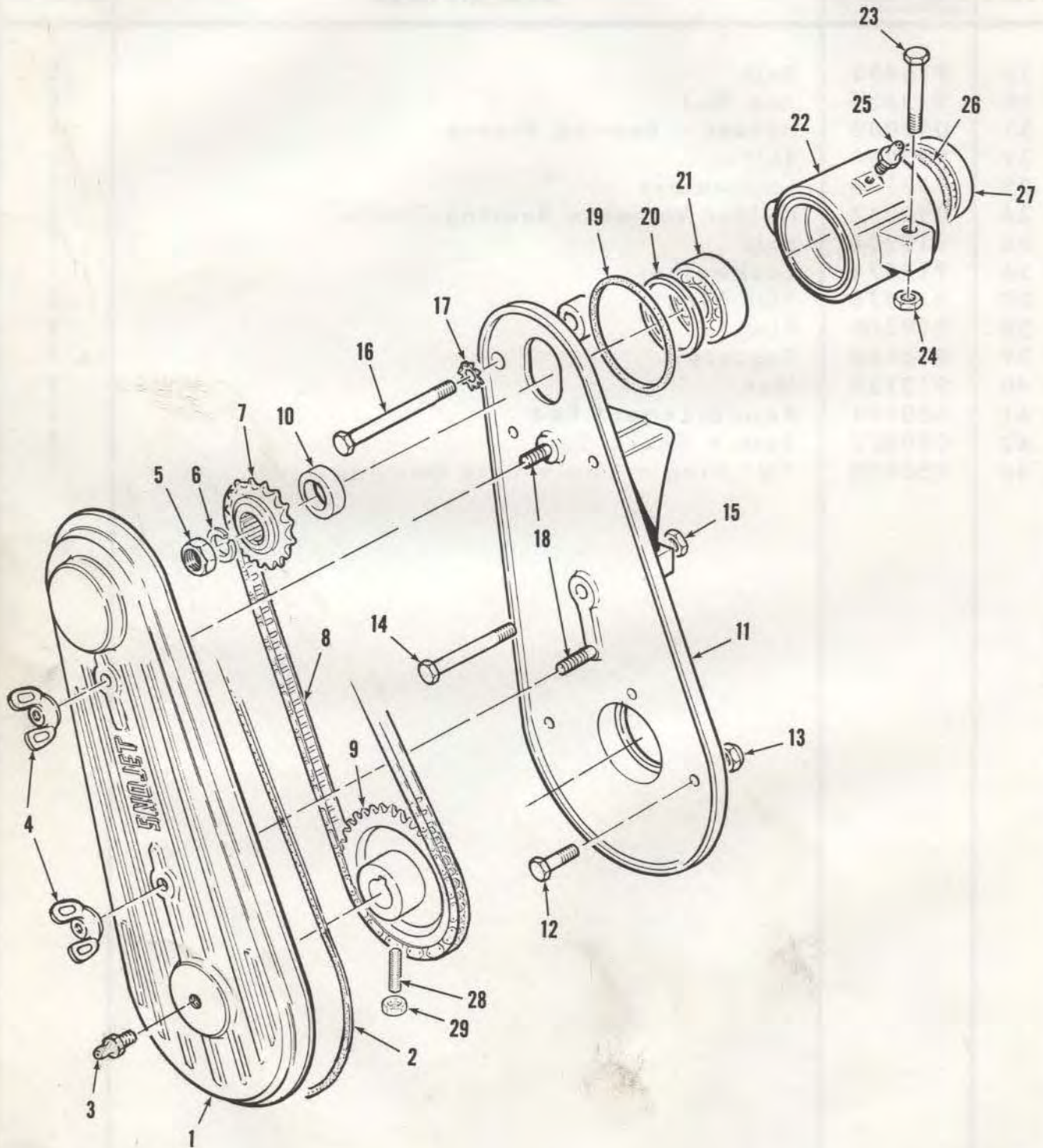
CHAIN CASE
 J.F. - S.J. - S.S. - 1970

ITEM	SNO*JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
1	050073	Housing - Chain Case	1
2	916561	Plug	1
3	916589	Plug	1
4	910003	Capscrew	7
5	916533	Lockwasher	7
6	050039	Double Drive Sprocket (S.Sport, Hirth & Sachs)	1
-	050193	Single Drive Sprocket - Jet Flite	1
-	050060	Single Drive Sprocket - Star Jet, 15 h.p.	1
-	050066	Single Drive Sprocket - Star Jet, 19 h.p.	1
-	050066	Single Drive Sprocket - S.Sport, 22 h.p. Yama- ha	1
7	050094	Spacer - Double Drive Sprocket	1
-	050092	Spacer - Single Drive Sprocket	1
8	050000	Double Driven Sprocket - S.Sport, 35 h.p.	1
-	050088	Double Driven Sprocket - S.Sport, 26, 28 h.p.	1
-	050087	Double Driven Sprocket - S.Sport, 20, 27 h.p.	1
-	050086	Single Driven Sprocket	1
9	050093	Spacer Driven Sprocket	1
10	050119	Chain - Double - S.Sport - 35 h.p.	1
-	050210	Chain - Double - S.Sport - 27 h.p.	1
-	050211	Chain - Double - S.Sport - 26, 28 h.p.	1
-	050111	Chain - Single - S.Sport - Star Jet, 1 cyl.	1
-	050111	Chain - Single - Jet Flite	1
11	916494	Screw	1
12	916517	Jam Nut	1
13	912605	Nut	1
14	912877	Lockwasher	1
15	050089	Retaining Ring	1
16	910043	Capscrew	3
17	916533	Lockwasher	3
18	910316	Bolt	1
19	916528	Lockwasher	1
20	912630	Nut	1
21	916587	Bolt (Without extention)	3
-	916588	Bolt (With extention)	3
22	912822	Nut	3
23	050070	Extention Box (S.Sport, 2 cyl. Only)	1
24	916551	"O" Ring	1
25	050095	Spacer	1
26	770002	Bearing	2
27	050096	Spacer - Converter Bearing	1
28	050074	Sleeve - Converter Bearing	1

CHAIN CASE
J.F. - S.J. - S.S. - 1970

ITEM	SNO⁺JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
29	916480	Bolt	1
30	912634	Jam Nut	1
31	050080	Holder - Bearing Sleeve	1
32	910206	Bolt	1
33	912874	Lockwasher	1
34	050077	Holder Bottom - Bearing Sleeve	1
35	910204	Bolt	1
36	912874	Lockwasher	1
37	916578	"O" Ring	1
38	050318	Ring	1
39	910143	Capscrew	1
40	912739	Nut	2
41	050071	Reinforcement Rod	1
42	050072	Base - Chain Case	1
43	050090	"O" Ring - Chain Case Housing	1

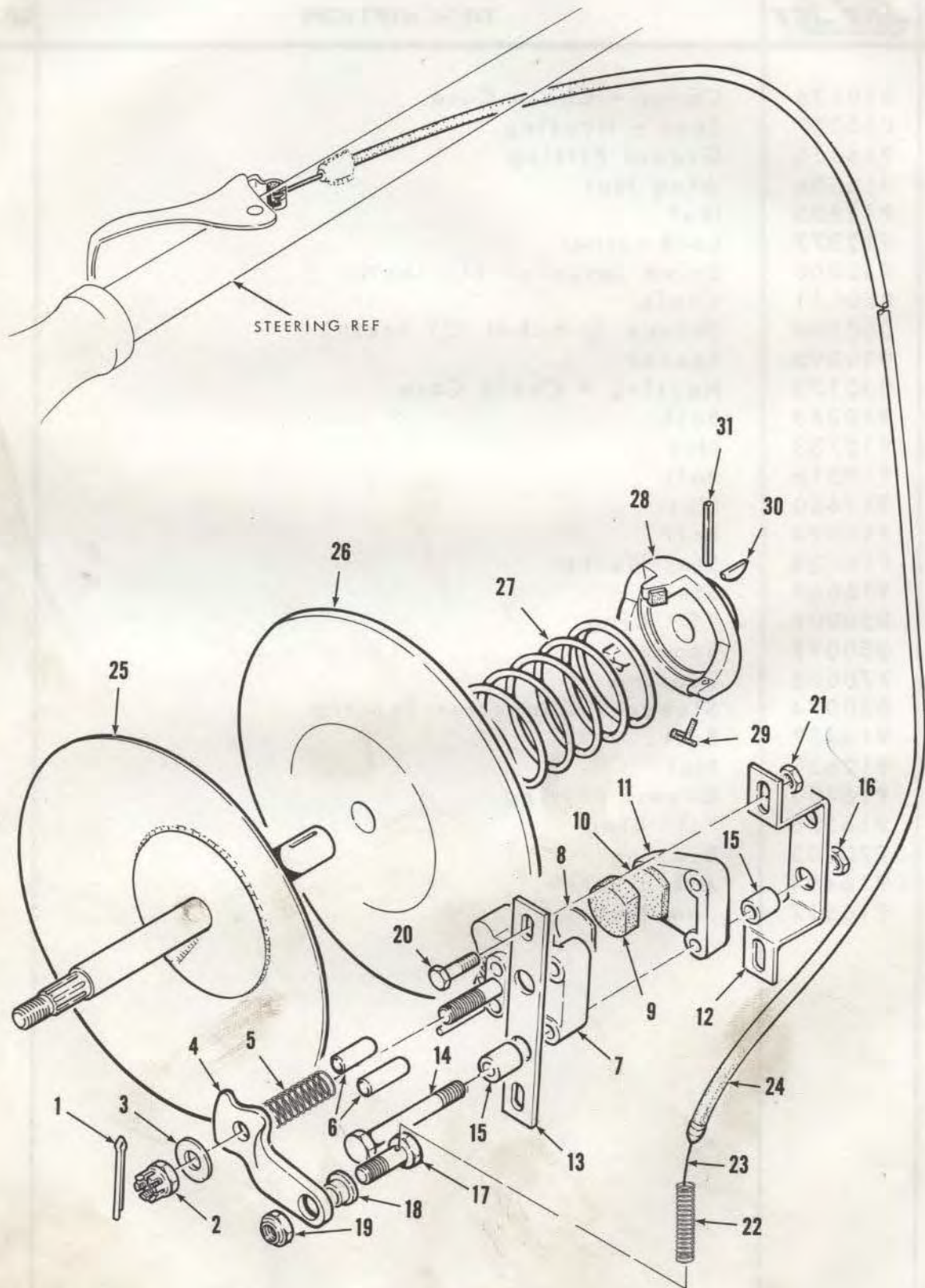
CHAIN CASE



CHAIN CASE
J.F. - 1970

ITEM	SNO+JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
1	050176	Cover - Chain Case	1
2	050127	Seal - Housing	1
3	916556	Grease Fitting	1
4	916506	Wing Nut	2
5	912605	Nut	1
6	912877	Lockwasher	1
7	050060	Drive Sprocket (10 teeth)	1
8	050111	Chain	1
9	050086	Driven Sprocket (27 teeth)	1
10	050092	Spacer	2
11	050175	Housing - Chain Case	3
12	910043	Bolt	3
13	912738	Nut	1
14	910316	Bolt	1
15	912630	Nut	1
16	910324	Bolt	1
17	916528	Star Washer	1
18	916567	Stud	2
19	050209	"O" Ring	1
20	050092	Spacer	1
21	770003	Bearing	1
22	050074	Sleeve - Converter Bearing	1
23	916487	Bolt	1
24	912630	Nut	1
25	916402	Grease Fitting	1
26	916578	"O" Ring	1
27	770003	Bearing	1
28	916494	Allen Screw	1
29	916517	Jam Nut	1

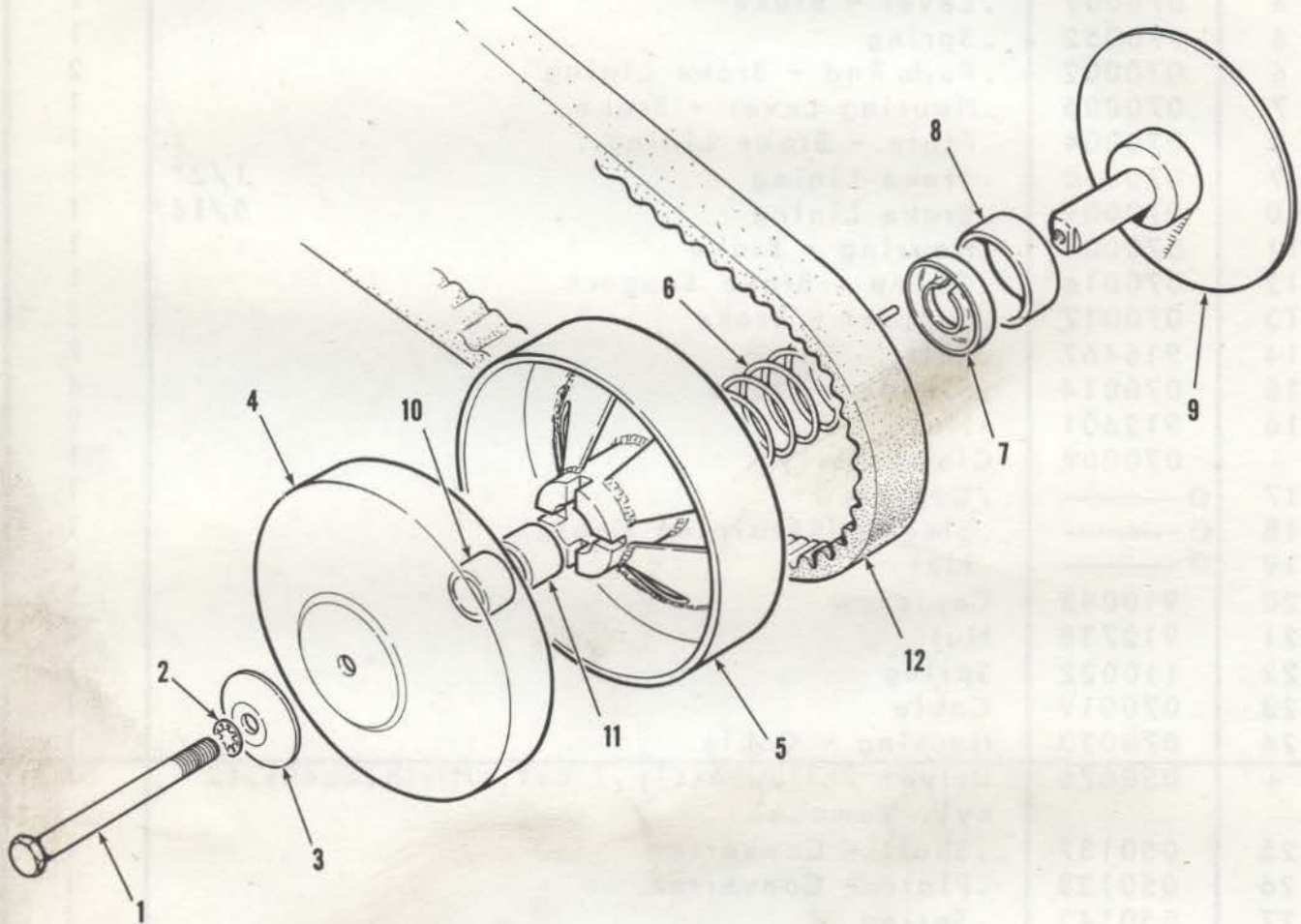
DRIVEN PULLEY



DRIVEN PULLEY
J.F. - S.J. - S.S. - 1970

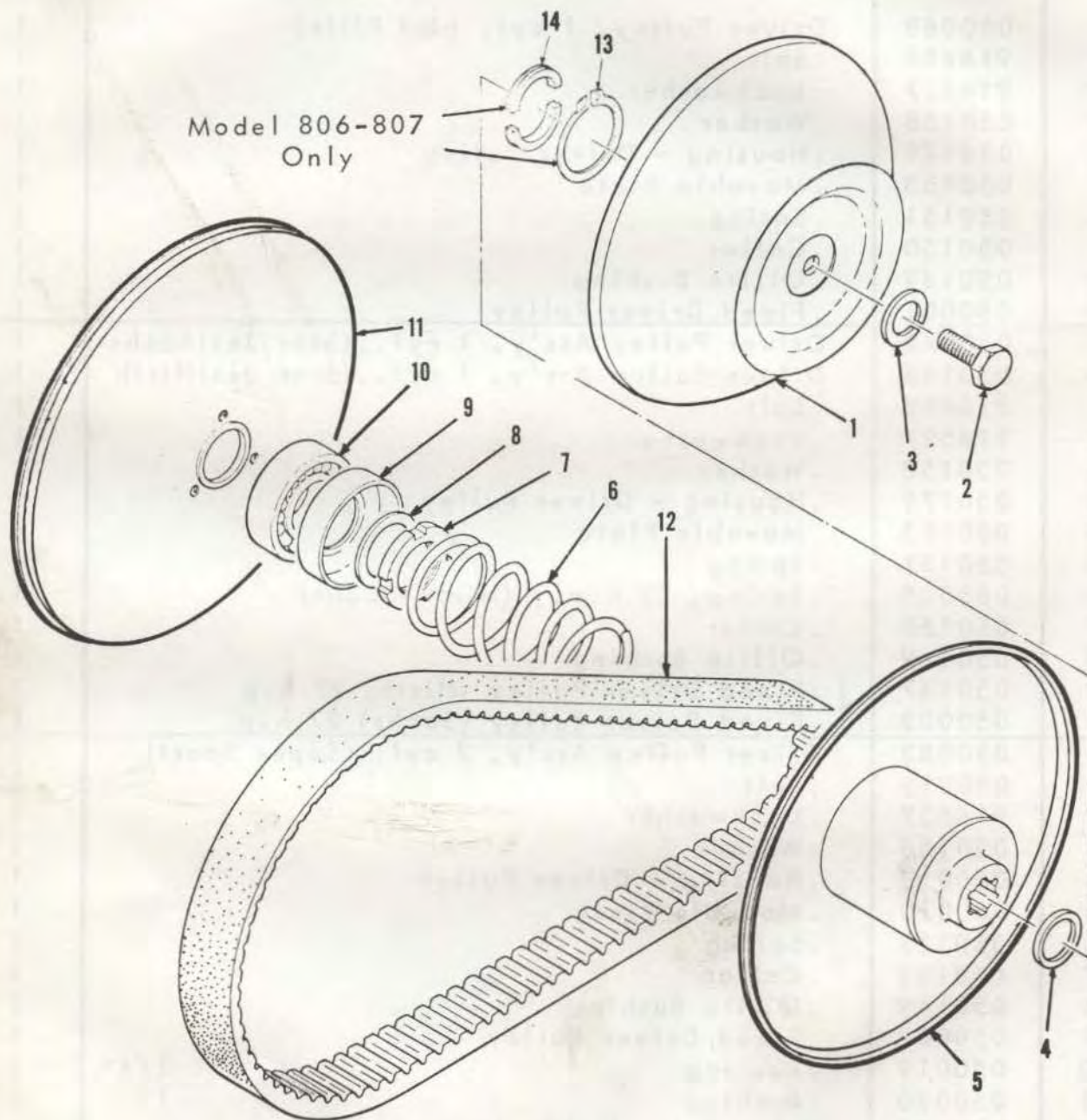
ITEM	SNO⁺JET	DESCRIPTION	QUANT.
-	070000	Brake Ass'y	1
1	912866	.Cotter Pin	1
2	912615	.Nut	1
3	912830	.Washer	1
4	070007	.Lever - Brake	1
5	070052	.Spring	1
6	070002	.Push Rod - Brake Lining	2
7	070006	.Housing Lever - Brake	1
8	070004	.Plate - Brake Lining	1
9	070010	.Brake Lining	1
10	070009	.Brake Lining	1
11	070005	.Housing - Brake	1
12	070016	.Clamp - Brake Support	1
13	070017	.Support - Brake	2
14	916467	.Bolt	2
15	070014	.Sleeve - Brake	4
16	912601	.Nut	2
-	070008	Clamp Ass'y	1
17	* ———	.Capscrew	1
18	* ———	.Sleeve (Retaining Cable)	1
19	* ———	.Nut	1
20	910043	Capscrew	2
21	912738	Nut	2
22	110022	Spring	1
23	070019	Cable	1
24	070020	Housing - Cable.	1
-	050076	Driven Pulley Ass'y, 1 cyl., Hirth, Sachs, (2 cyl. Yamaha)	1
25	050137	.Shaft - Converter	1
26	050138	.Plate - Converter	1
27	050142	.Spring	1
28	050226	Drive Cam Ass'y	1
29	050144	..Cam Lining	3
30	913125	..Woodruff Key	1
31	916552	..Roll Pin	1
-	050084	Driven Pulley Ass'y, 2 cyl. (Hirth)	1
25	050024	.Shaft - Converter	1
26	050023	.Plate - Converter	1
27	050142	.Spring	1
-	050226	.Drive Cam Ass'y	1
NOTE: ——— * Item marked thus cannot be purchased separately.			

DRIVER PULLEY



DRIVER PULLEY
 J.F. - S.J. - S.S. - 1970

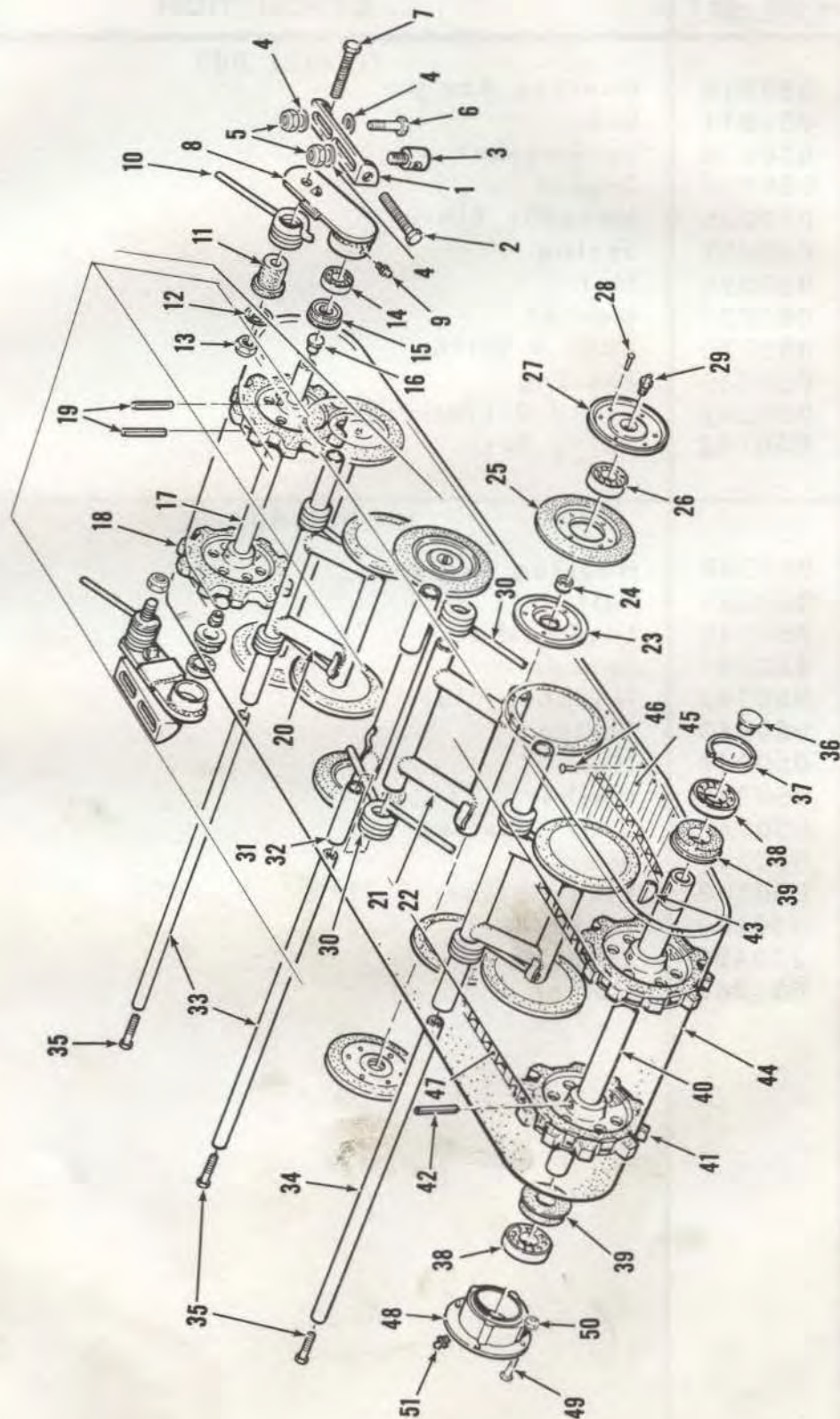
ITEM	SNO*JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
-	050069	Driver Pulley, 1 cyl. (Jet Flite)	1
1	916488	.Bolt	1
2	916527	.Lockwasher	1
3	050158	.Washer	1
4	050179	.Housing - Driver Pulley	1
5	050153	.Movable Plate	1
6	050151	.Spring	1
7	050150	.Collar	1
8	050149	.Oilite Bushing	1
9	050001	.Fixed Driver Pulley	1
-	050079	Driver Pulley Ass'y, 1 cyl., (Star Jet) Sachs	1
-	050145	Driver Pulley Ass'y, 1 cyl., (Star Jet) Hirth	1
1	916488	.Bolt	1
2	916527	.Lockwasher	1
3	050158	.Washer	1
4	050179	.Housing - Driver Pulley	1
5	050153	.Movable Plate	1
6	050151	.Spring	1
-	050085	.Spring, 27 h.p., (Hirth-Sachs)	1
7	050150	.Collar	1
8	050149	.Oilite Bushing	1
9	050147	.Fixed Driver Pulley (Hirth) 27 h.p.	1
-	050002	.Fixed Driver Pulley (Sachs) 27 h.p.	1
-	050083	Driver Pulley Ass'y, 2 cyl. (Super Sport)	1
1	050012	.Bolt	1
2	916527	.Lockwasher	1
3	050158	.Washer	1
4	050013	.Housing - Driver Pulley	1
5	050010	.Movable Plate	1
6	050123	.Spring	1
7	050122	.Collar	1
8	050149	.Oilite Bushing	1
9	050005	.Fixed Driver Pulley	1
10	050019	.Bushing 3/4"	1
11	050020	.Bushing 1"	1
12	050181	Drive Belt, 1 cyl. (Hirth-Sachs)	1
-	050180	Drive Belt, 2 cyl. (Hirth)	1
-	050183	Drive Belt, 2 cyl. (Yamaha)	1

**DRIVER PULLEY
(YAMAHA)**

**DRIVER PULLEY
(YAMAHA)
J.F. - S.J. - S.S. - 1970**

ITEM	SNO⁺JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
MODEL 802			
1	050016	Housing Ass'y	1
2	050014	Bolt	1
3	050015	Lockwasher	1
4	050114	Spacer	1
5	050026	Movable Plate	1
6	050027	Spring	1
7	050028	Nut	1
8	050029	Washer	1
9	050030	Seat - Spring	1
10	050031	Bearing	1
11	050032	Fixed Driver Pulley	1
12	050183	Drive Belt	1
MODEL 806-807			
1	050238	Housing Ass'y	1
2	050239	Bolt	1
3	050240	Lockwasher	1
4	050241	Spacer	1
5	050242	Movable Plate	1
6	050243	Spring	1
7	050244	Nut	1
8	050245	Washer	1
9	050246	Seat - Spring	1
10	050247	Bearing	1
11	050248	Fixed Driver Pulley	1
12	050183	Drive Belt	1
13	050483	Clip	1
14	050352	Collar	1

SUSPENSION



SUSPENSION
 J.F. - S.J. - S.S. - 1970

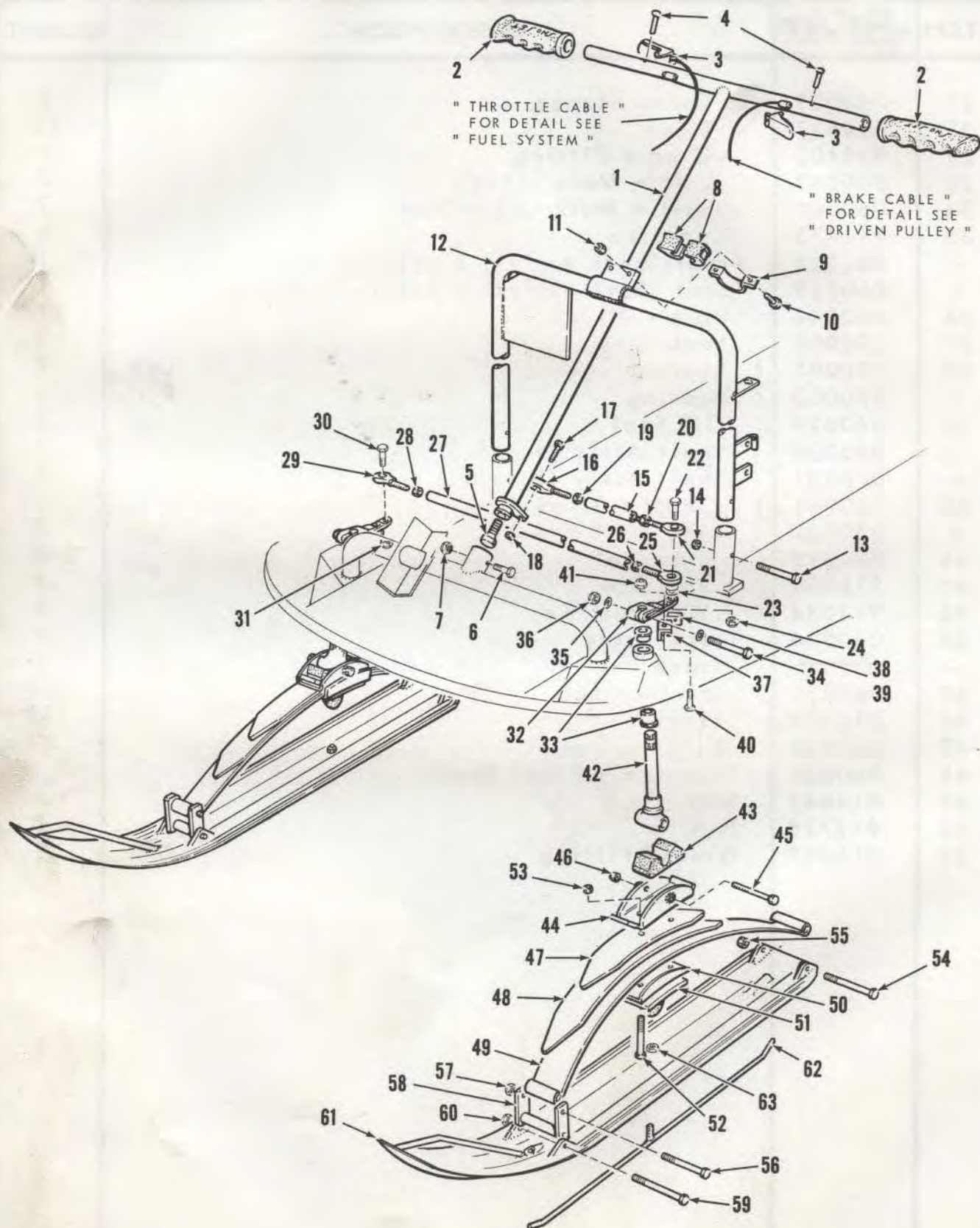
ITEM	SNO ⁺ JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
-	060101	Rear Suspension Ass'y	1
-	060148	.Adjustor Ass'y L.H.	1
-	060146	.Adjustor Ass'y R.H.	1
1	060034	..Bracket - Adjustor	2
2	916468	..Bolt	2
3	060051	..Eye Bolt - Adjustor	2
4	912830	..Washer	6
5	912601	..Nut	4
6	910141	..Bolt	2
7	910257	..Bolt	2
8	060031	..Link Plate - Adjustor	2
9	916402	..Grease Fitting	2
10	110004	..Spring - Tensionner L.H.	1
-	110005	..Spring - Tensionner R.H.	1
11	060050	..Rubber Bushing	2
12	020086	..Washer	2
13	912740	..Nut	2
-	060100	.Rear Shaft Ass'y	1
14	770003	..Bearing	2
15	060024	..Oil Seal	2
16	060044	..Plug - Nylon	2
-	060227	..Rear Shaft Sub-Ass'y	1
17	060047	...Shaft - Rear	1
18	060018	...Sprocket	2
19	916550	...Roll Pin	4
-	060071	Boggy Suspension Ass'y (Alum. Shaft)	1
20	060052	Boggy Suspension Ass'y (Steel Shaft)	2
21	060069	.Small Boggy Ass'y	1
22	060053	..Frame - Boggy Small	1
23	060028	..Inner Flange	2
24	060030	..Grease Cup	2
25	060045	..Wheel	2
26	770003	..Bearing	2
27	060029	..Outer Flange	2
28	916537	..Rivet	12
29	916402	..Grease Fitting	2
30	110003	.Spring R.H.	1
-	110002	.Spring L.H.	1
31	060070	.Large Boggy Ass'y	1
32	060054	..Frame - Large Boggy	1
23	060028	..Inner Flange	2
24	060030	..Grease Cup	2
25	060045	..Wheel	2
26	770003	..Bearing	2

SUSPENSION
 J.F. - S.J. - S.S. - 1970

ITEM	SNO*JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
27	060029	..Outer Flange	2
28	916537	..Rivet	12
29	916402	..Grease Fitting	1
33	060061	.Shaft - Main (Steel)	2
34	060062	.Shaft - Main (Aluminum)	1
35	916475	.Capscrew	6
-	060228	Front Shaft Ass'y (1 cyl.)	1
-	060229	Front Shaft Ass'y (2 cyl.)	1
36	060044	.Plug - Nylon	1
37	770000	.Lock Ring	1
38	770001	.Bearing	1
-	770003	.Bearing	1
39	060024	.Oil Seal	2
-	060230	.Shaft Ass'y (1 cyl.)	1
-	060231	.Shaft Ass'y (2 cyl.)	1
40	060041	..Shaft (1 cyl.)	1
-	050047	..Shaft (2 cyl.)	1
41	060018	..Sprocket	2
42	916550	..Roll Pin	4
43	913034	..Woodruff Key	1
44	060036	Track Ass'y	1
-		.Track	1
45	060039	.Strainer Bar	58
46	916539	.Rivet	116
47	060038	.Clips - Steel	58
48	060026	Trunnion - Front Shaft	1
49	910043	Bolt	4
50	912738	Nut	4
51	916402	Grease Fitting	1

 L.H.
 R.H.

STEERING & SKI



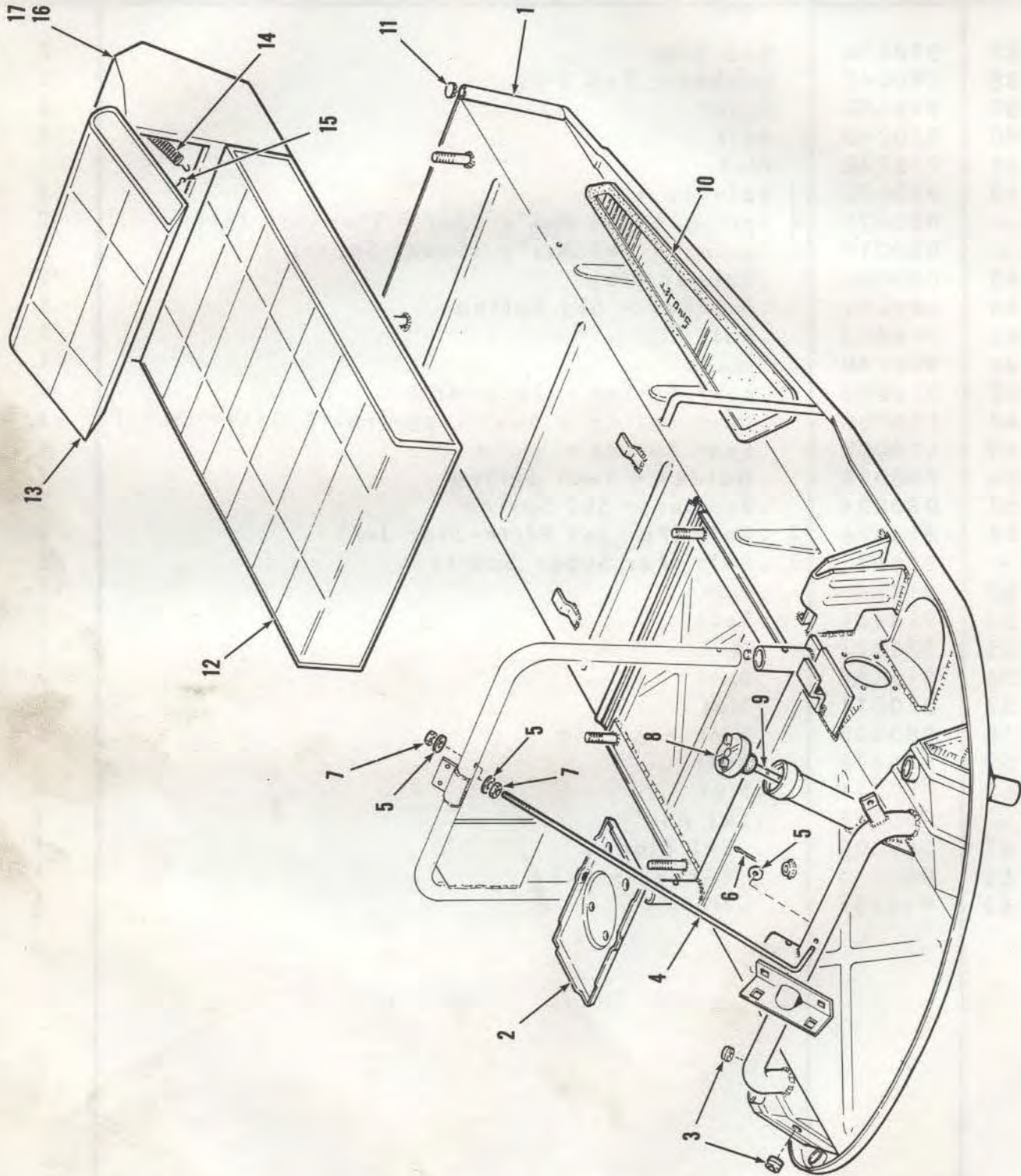
STEERING & SKI
J.F. - S.J. - S.S. - 1970

ITEM	SNO JET	DESCRIPTION	QUANT.
-	090105	Steering Ass'y	1
1	090038	.Bar-Steering	1
2	090047	.Handle-Grip	2
3	090046	.Handle-Throttle	2
4	916540	.Rivet	2
5	090042	Swivel-Steering	1
6	910049	Bolt	1
7	912738	Nut	1
8	090044	Guide-Bushing	2
9	090043	Holder	1
10	910043	Capscrew	2
11	912738	Nut	2
12	090025	Support - Steering- 1 cyl. (manual)	1
-	090020	Support - Steering- 1 cyl. (electric)	1
-	090023	Support - Steering- S.Sport, Yamaha	1
-	090001	Support - Steering- 2 cyl., (electric)	1
-	090024	Support - Steering- 2 cyl., (manual)	1
13	910007	Bolt	2
14	912822	Nut	2
15	090036	Rod - Short	1
16	916404	Tie Rod End	1
17	916478	Bolt	1
18	912740	Nut	1
19	912602	Nut	1
20	916514	Nut	1
21	916403	Tie Rod End L.H.	1
22	916481	Bolt	1
23	912831	Washer	2
24	912740	Nut	1
25	916403	Tie Rod End L.H.	1
26	916514	Nut	1
27	090035	Rod - Long	1
28	912602	Nut	1
29	916404	Tie Rod End R.H.	1
30	916478	Capscrew	1
31	916514	Nut	1
32	090054	Arm - Steering	2
33	090053	Oilite Bushing	4
34	916481	Bolt	2
35	912831	Washer	4
36	912740	Nut	2

STEERING & SKI
 J.F. - S.J. - S.S. - 1970

ITEM	SNO ⁺ JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
37	090050	End Stop	2
38	090049	Rubber - End Stop	2
39	916545	Rivet	2
40	910243	Bolt	2
41	912740	Nut	2
42	090052	Spindle - Ski	2
-	080020	Spring & Ski Ass'y (Jet Flite-Star Jet)	2
-	080019	Spring & Ski Ass'y (Super Sport)	2
43	080006	.Rubber Stop	2
44	080022	.Bracket - Ski Spring	1
45	916485	.Bolt	1
46	912740	.Nut	1
47	110006	.Leaf Spring - Secondary	1
48	110008	.Leaf Spring - Auxiliary-(For S.Sport Only)	1
49	110007	.Leaf Spring - Main	1
50	080016	.Holder - Leaf Spring	1
51	080024	.Bumper - Ski Spring	1
52	916476	.Bolt (For Jet Flite-Star Jet)	1
-	916478	.Bolt (For Super Sport)	1
53	912740	.Nut	1
54	916469	.Bolt	1
55	070011	.Nut	1
56	916469	.Bolt	1
57	070011	.Nut	1
58	080005	.Link - Spring	1
59	916470	.Bolt	1
60	070011	.Nut	1
-	080061	.Ski Ass'y	1
61	080000	..Ski Blade	1
62	080014	..Runner - Ski	1
63	916507	..Nut	1

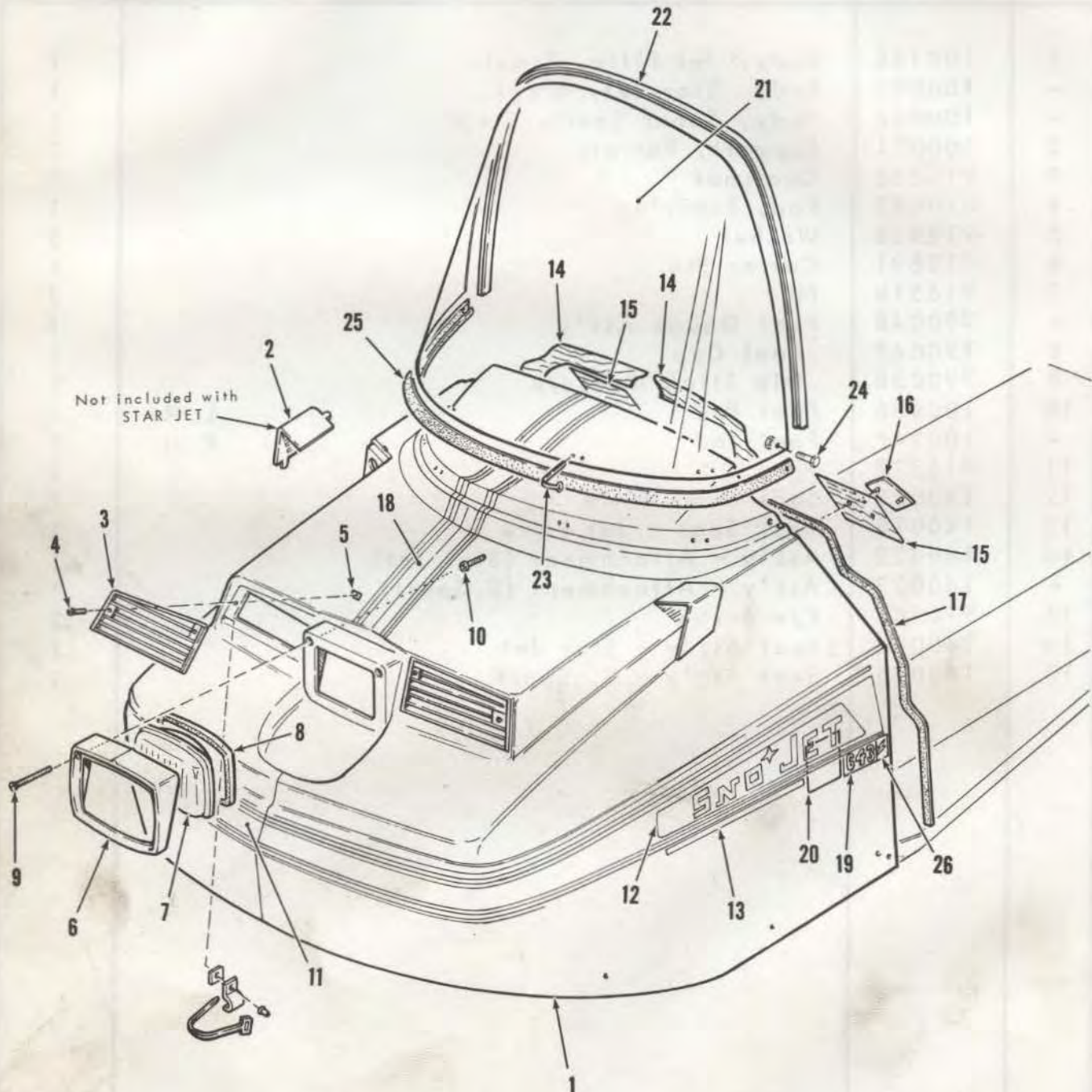
BODY & SEAT



BODY
 J.F. - S.J. - S.S. - 1970

ITEM	SNO*JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
1	100146	Body, Jet Flite, 1 cyl.	1
-	100002	Body, Star Jet, 1 cyl.	1
-	100006	Body, Super Sport, 2 cyl.	1
2	100091	Support, Battery	1
3	916555	Grommet	2
4	090031	Rod, Steering	1
5	912828	Washer	3
6	912891	Cotter Pin	1
7	916518	Nut	2
-	790048	Fuel Gauge Ass'y	1
8	790047	.Fuel Cap	1
9	790038	.Dip Stick Measure	1
10	100086	Foot Pad	1
-	100147	Foot Pad	1
11	916577	Plug	2
12	140003	Seat - Jet Flite	1
13	140018	Back Seat - Jet Flite	1
14	140022	Ass'y - Attachment (Star Jet)	1
-	140023	Ass'y - Attachment (S. Sport)	1
15	916569	Eye Screw	2
16	140004	Seat Ass'y - Star Jet	1
17	140005	Seat Ass'y - S. Sport	1

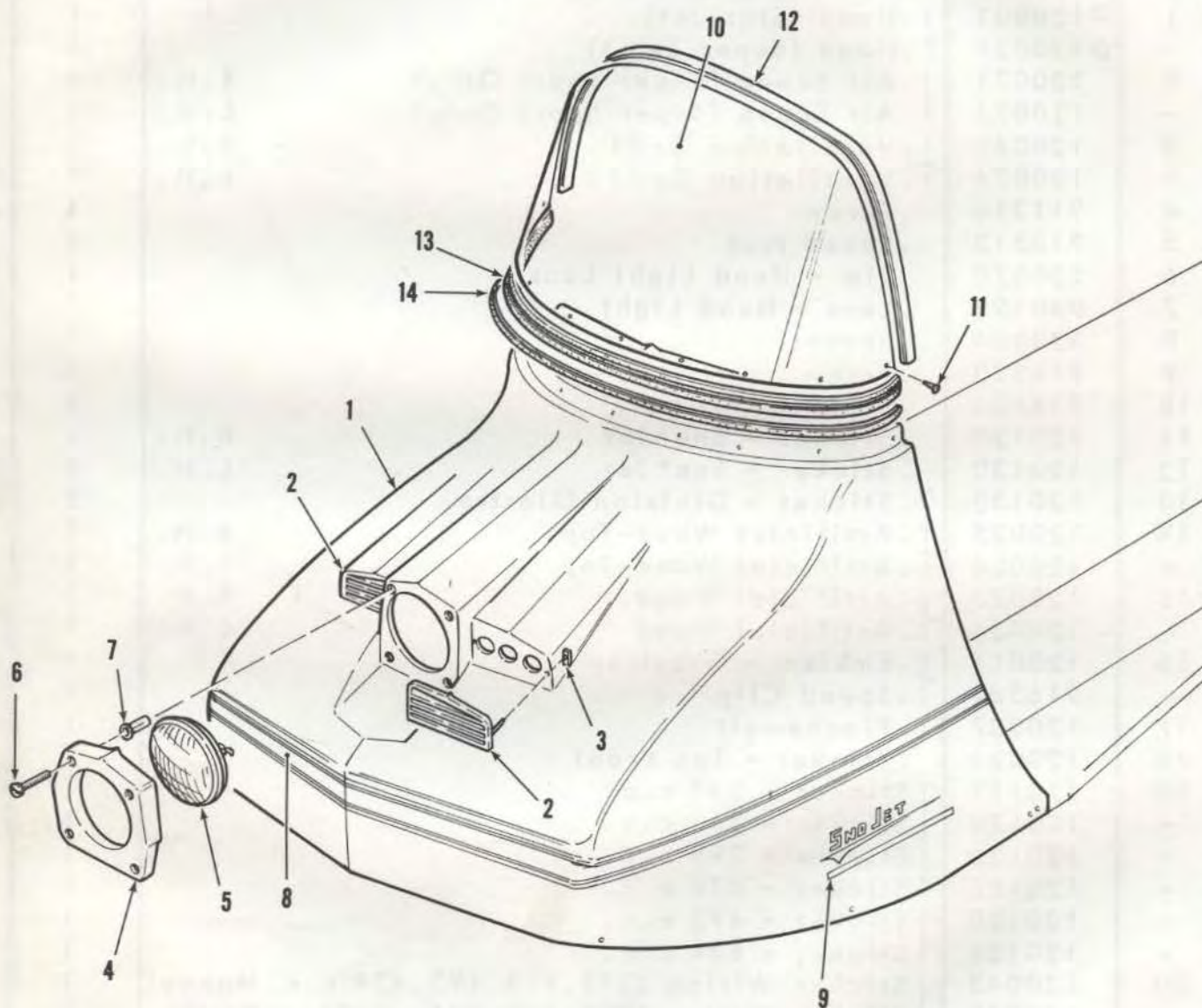
 L.H.
 R.H.

HOOD
STAR JET - SUPER SPORT

HOOD
- S.J. - S.S. - 1970

ITEM	SNO*JET DIVISION GLASTRON BOAT COMPANY	DESCRIPTION	QUANT.
-	120186	Hood Ass'y (Star Jet)	1
-	120187	Hood Ass'y (Super Sport)	1
1	*120001	.Hood (Star Jet)	1
-	*120029	.Hood (Super Sport)	1
2	120071	.Air Scoop (Super Sport Only) R.H.	1
-	120072	.Air Scoop (Super Sport Only) L.H.	1
3	120063	.Ventilation Grill R.H.	1
-	120074	.Ventilation Grill L.H.	1
4	911714	.Screw	4
5	916513	.Speed Nut	4
6	120070	.Rim - Head Light Lens	1
7	040195	.Lens - Head Light	1
8	120064	.Spacer	1
9	916580	.Screw	2
10	916503	.Jacknut	2
11	120129	.Sticker - Sno*Jet R.H.	1
12	120130	.Sticker - Sno*Jet L.H.	1
13	120132	.Sticker - Division Glastron	2
14	120025	.Artificial Wood-Top R.H.	1
-	120026	.Artificial Wood-Top L.H.	1
15	120023	.Artificial Wood R.H.	1
-	120024	.Artificial Wood L.H.	1
16	120011	.Emblem - Glastron	1
-	916581	.Speed Clip	1
17	120037	.Pinchewelt	1
18	120022	.Sticker - Top Front	1
19	120119	Sticker - 339 c.c.	1
-	120123	Sticker - 350 c.c.	1
-	120126	Sticker - 399 c.c.	1
-	120127	Sticker - 438 c.c.	1
-	120128	Sticker - 493 c.c.	1
-	120131	Sticker - 634 c.c.	1
20	120048	Sticker-Wiring (399,438,493,634 c.c. Manual)	1
-	120049	Sticker-Wiring (399,493,634c.c.Elec.Hirth)	1
-	120056	Sticker-Wiring (399,339, Manual) (Yamaha)	1
-	120053	Sticker-Wiring (350 c.c. Manual) (Yamaha)	1
21	120080	Windshield- Super Sport	1
-	120079	Windshield - Star Jet	1
22	120081	Silvertrim	1
23	916557	Clips - Nylon	5
24	916491	Capscrew & Nut	2
25	120084	Trim - Windshield	1
26	120116	Sticker - Electric Symbol	1

NOTE:
 * Item marked thus
 cannot be purchased
 separately.

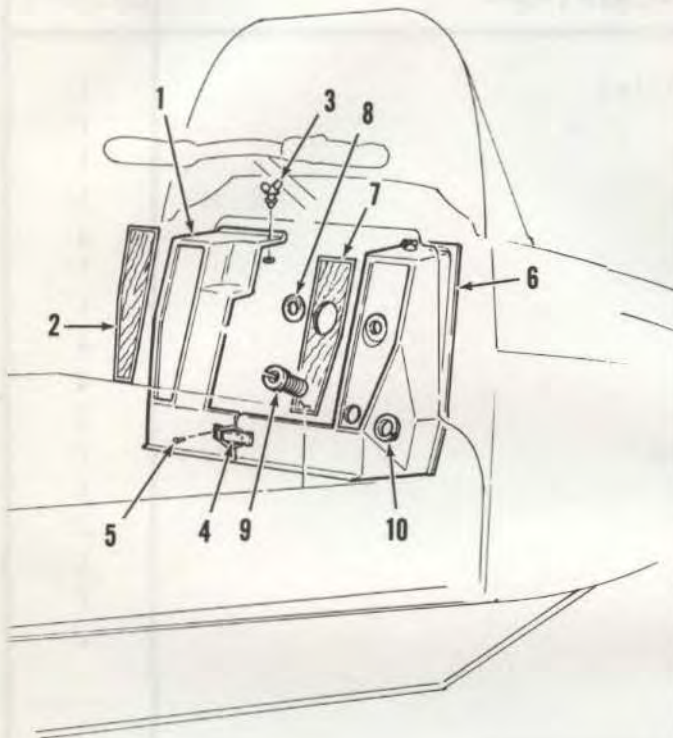
HOOD
JET FLITE

HOOD
J.F.-1970

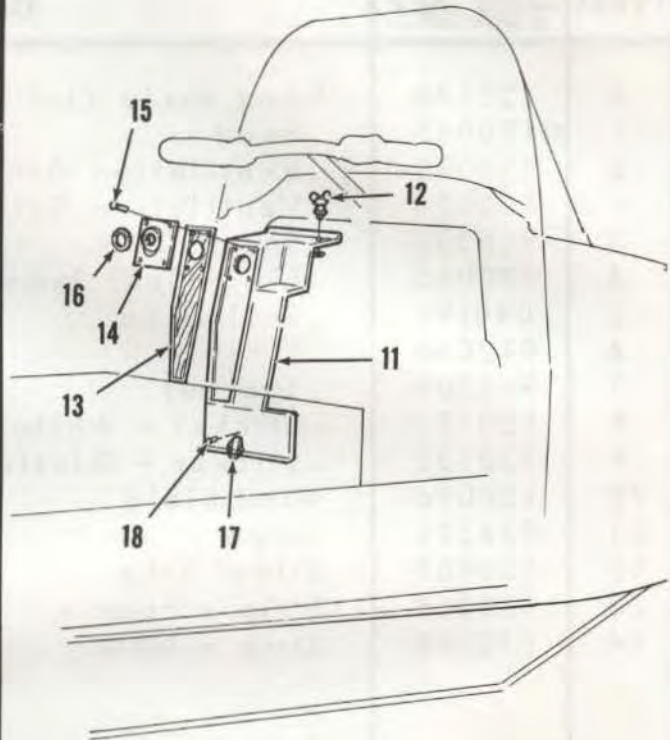
ITEM	SNO ⁺ JET DIVISION GLASTRON BOAT COMPANY	DESCRIPTION	QUANT.
-	120188	Hood Ass'y (Jet Flite)	1
1	*120085	.Hood	1
2	120073	.Ventilation Grill L.H.	1
-	120075	.Ventilation Grill R.H.	1
3	916502	.Speed Clips	4
4	120065	.Rim - Seal Beam	1
5	040194	.Seal Beam	1
6	912046	.Screw	4
7	916504	.Jacknut	4
8	120113	.Sticker - White	2
9	120132	.Sticker - Glastron	1
10	120086	Windshield	1
11	916571	Screw	7
12	120069	Silver Trim	1
13	120066	Strip - Female	1
14	120068	Strip - Male	1

NOTE:
 * Item marked thus cannot be purchased separately.

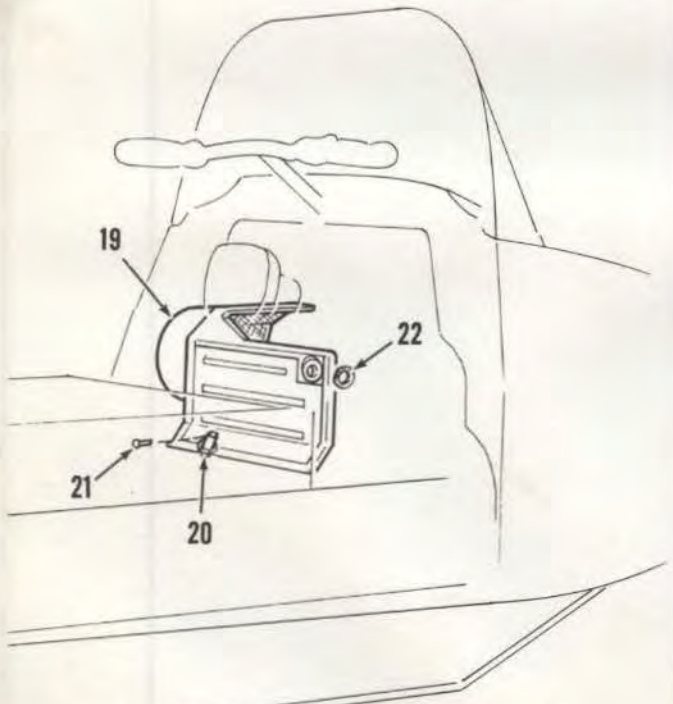
GUARD



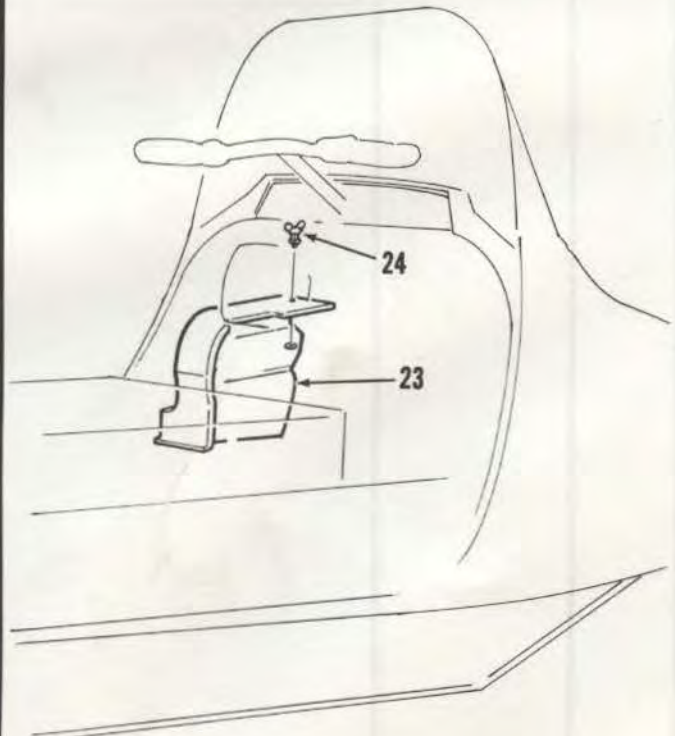
STAR JET -(HIRTH)



STAR JET -(SACHS)



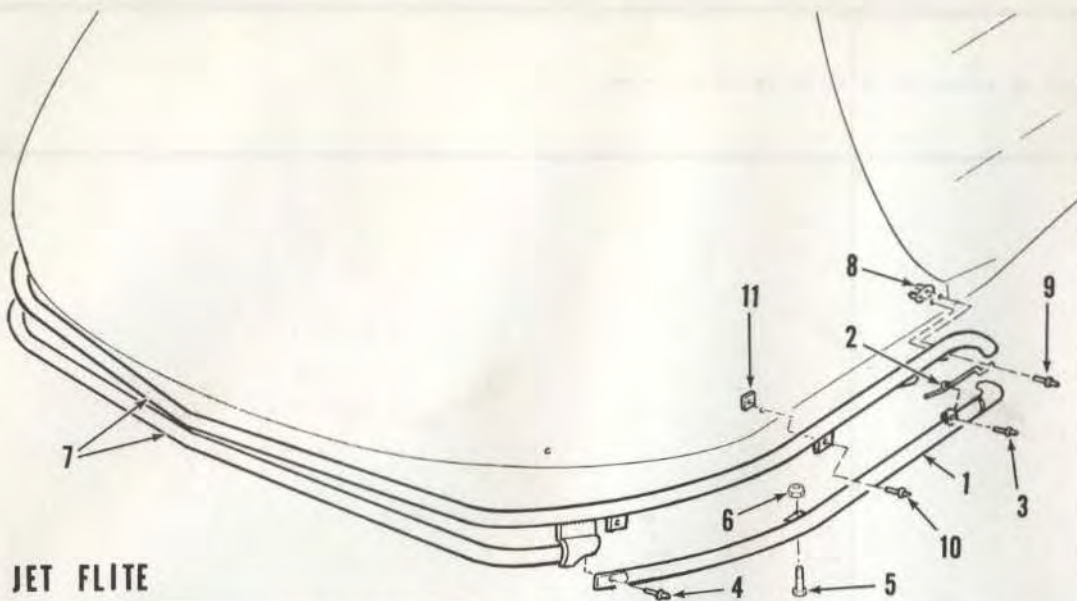
SUPER SPORT (YAMAHA)
(HIRTH)



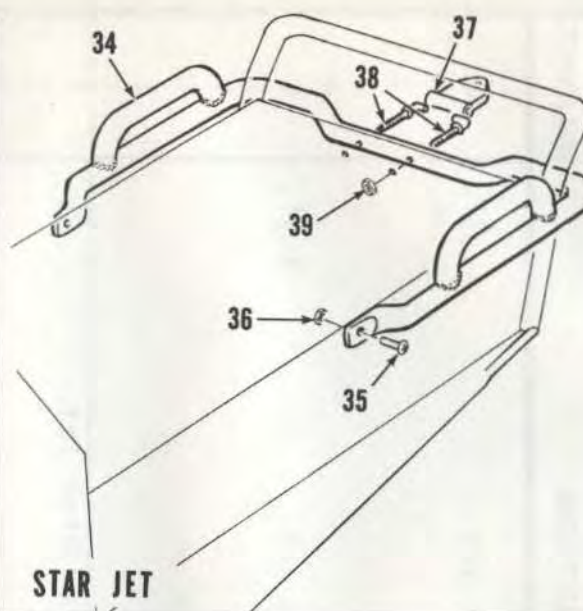
JET FLITE (HIRTH)

GUARD
 - S.J. - S.S. - 1970

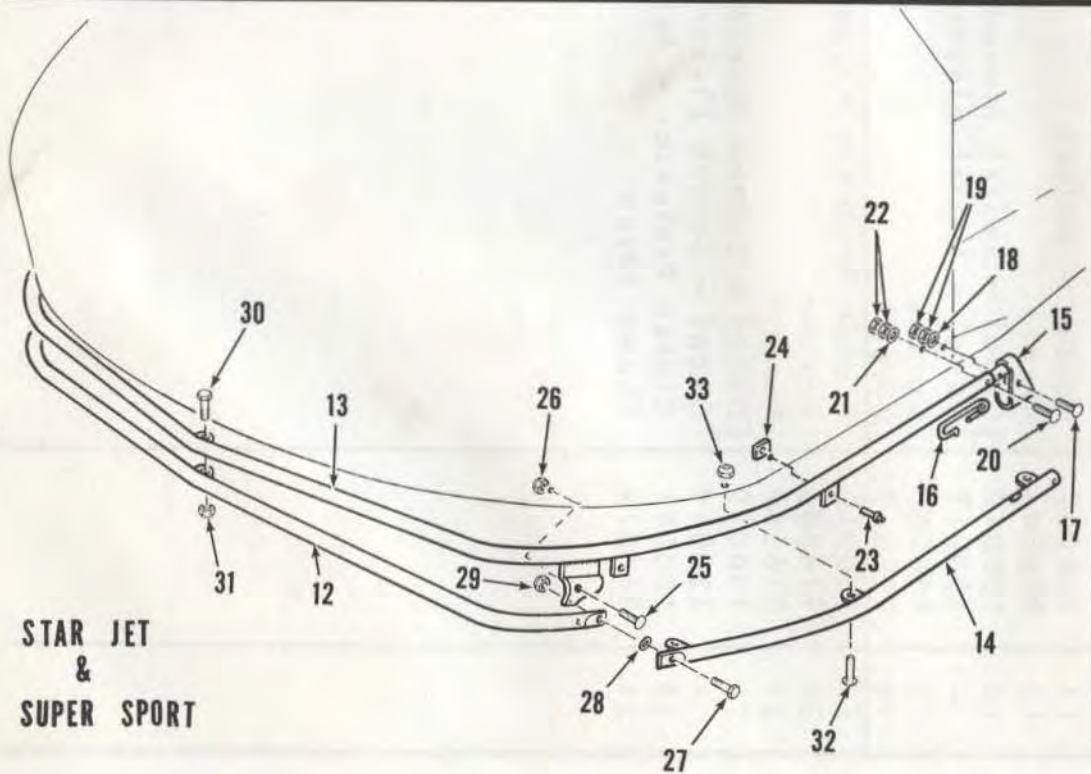
ITEM	Star Jet DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
1	130008	Clutch Protector - Star Jet L.H.	1
2	130018	Artificial Wood L.H.	1
3	916584	Fastener	2
4	916585	Catche	1
5	916549	Rivet	4
6	130009	Clutch Protector - Star Jet R.H.	1
7	130017	Artificial Wood	1
8	130019	Decal - Switch Manual	1
-	130019	Decal - Switch Electric	1
9	020009	Guide Bushing	1
10	916586	Snap Ring	1
11	130033	Clutch Protector, Sachs, Star Jet	1
12	916584	Fastener	2
13	130018	Artificial Wood	1
14	130007	Holder - Switch	1
15	916544	Rivet	4
16	130019	Decal - Switch Manual	1
-	130019	Decal - Switch Electric	1
17	916585	Catche	1
18	916549	Rivet	4
19	130016	Clutch Protector-Super Sport	1
20	916585	Catche	1
21	916549	Rivet	4
22	130019	Decal - Switch Manual	1
-	130019	Decal - Switch Electric	1
23	130031	Clutch Protector - Jet Flite	1
24	916574	Thump Screw	1



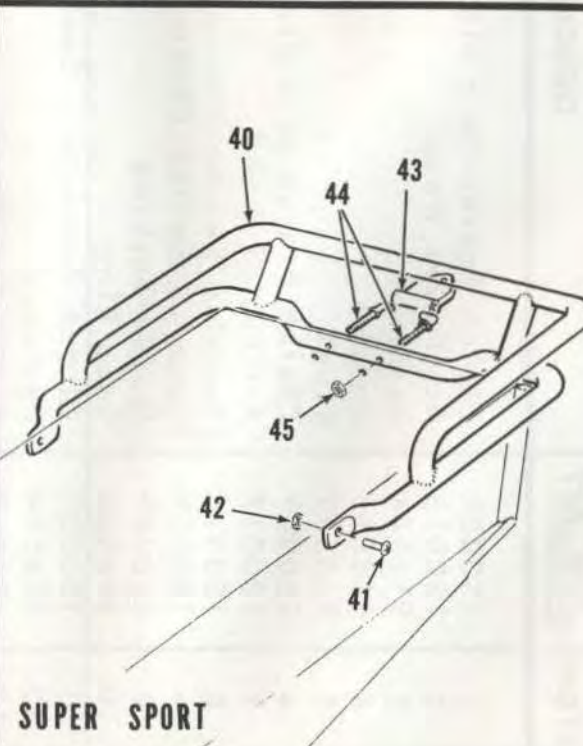
JET FLITE



STAR JET



STAR JET
&
SUPER SPORT



SUPER SPORT

BUMPER

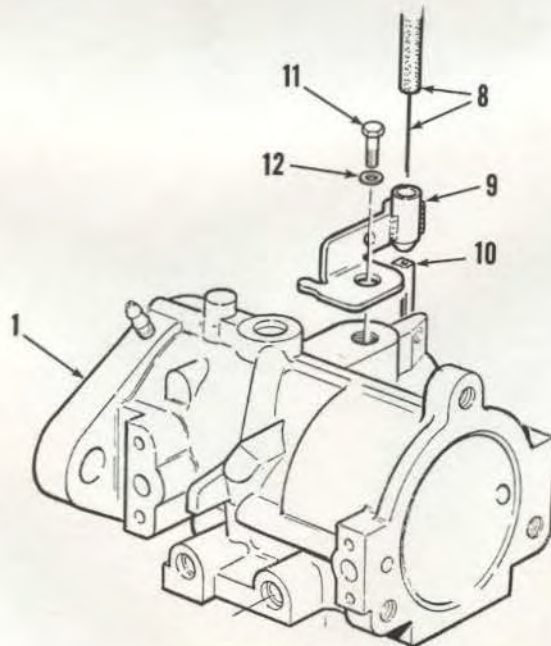
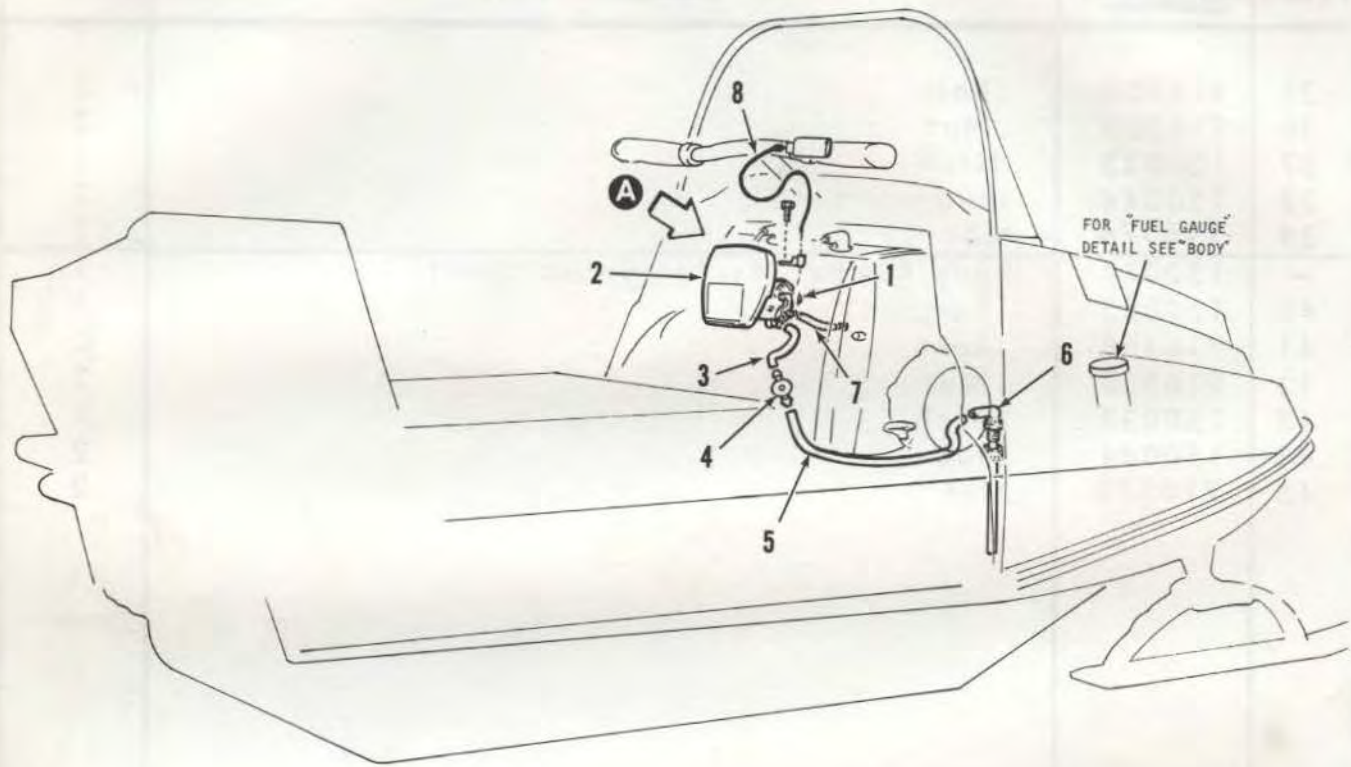
BUMPER
J.F. - S.J. - S.S. - 1970

ITEM	SNO JET	DESCRIPTION	QUANT.
-	150019	Front Bumper Ass'y (Jet Flite)	1
1	150036	.Fixed Bumper R.H.	1
-	150038	.Fixed Bumper L.H.	1
2	110013	.Spring R.H.	2
-	110014	.Spring L.H.	2
3	916546	.Pop Rivet	2
4	916543	.Pop Rivet	2
5	910043	.Bolt	6
6	912738	.Nut	6
7	150041	.Bumper - Front	1
8	150031	.Bracket - End	2
9	916543	.Pop Rivet	4
10	916546	.Pop Rivet	8
11	916525	.Washer	8
-	150018	Front Bumper Ass'y (Star Jet & Super Sport)	1
12	150013	.Lower Guard - Front	1
13	150040	.Upper Guard - Front	1
14	150035	.Fixed Guard R.H.	1
-	150037	.Fixed Guard L.H.	1
15	150051	.Bumper End	2
16	110012	.Spring R.H.	1
-	110019	.Spring L.H.	1
17	916462	.Bolt-Bumper End	2
18	916533	.Washer	2
19	916520	.Nut	4
20	916490	.Bolt	2
21	912827	.Washer	2
22	916521	.Nut	4
23	916546	.Pop Rivet	4
24	916525	.Washer	4
25	915503	.Bolt	2
26	916520	.Nut	2
27	910043	.Bolt	2
28	916534	.Washer - Nylon	2
29	912738	.Nut	2
30	910043	.Bolt	1
31	912738	.Nut	1
32	910043	.Bolt	6
33	912738	.Nut	6
-	150066	Rear Bumper Ass'y (Star Jet)	1
34	150065	.Bumper	1

BUMPER
J.F. - S.J. - S.S. - 1970

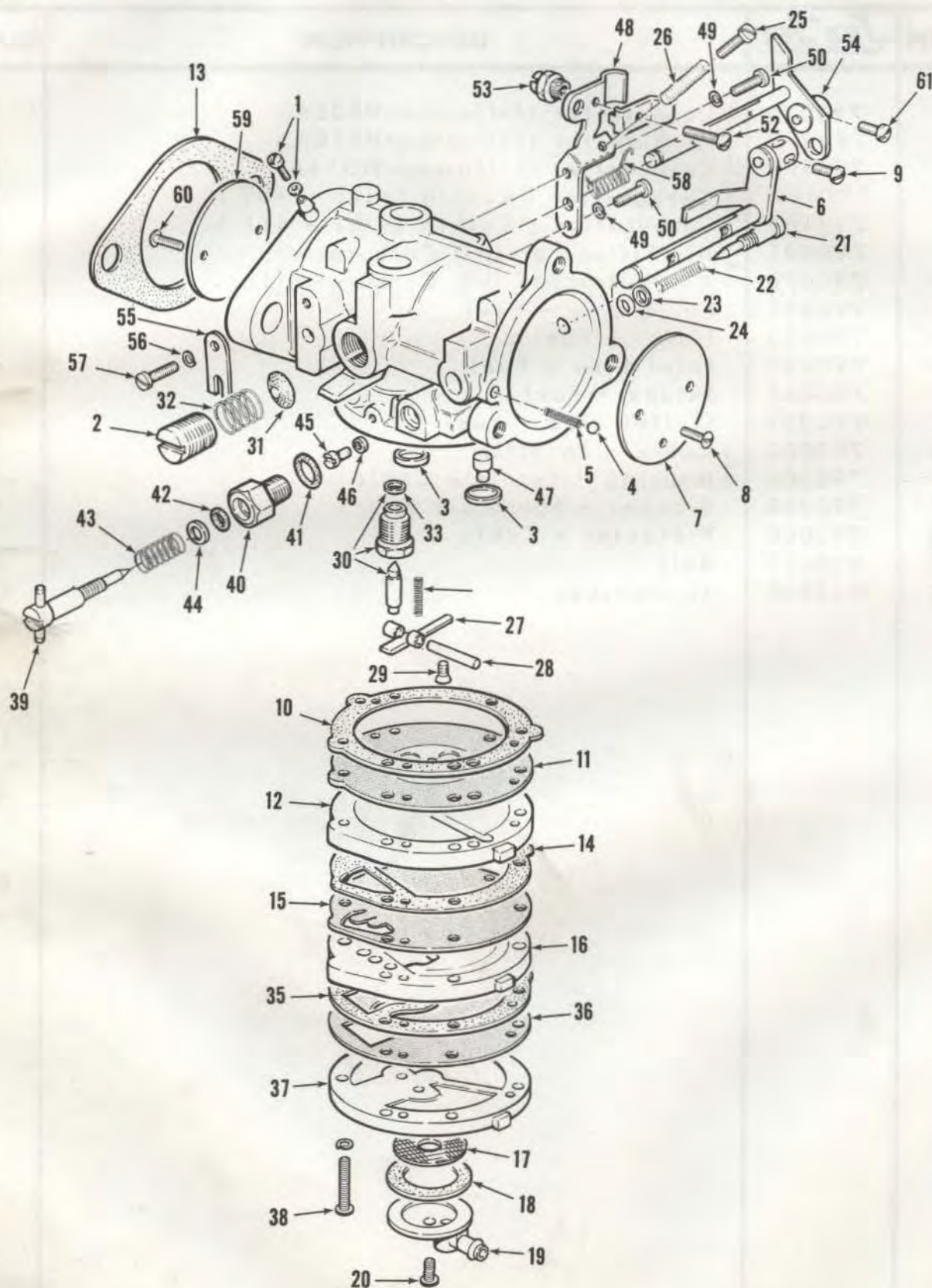
ITEM	SNO*JET DIVISION GLASTON BOAT COMPANY	DESCRIPTION	QUANT.
35	916458	. Bolt	2
36	916520	. Nut	2
37	150033	Hitch	1
38	150044	Stud	2
39	916576	Nut	2
-	150071	Rear Bumper Ass'y (Super Sport)	1
40	150045	. Bumper	1
41	916458	. Bolt	2
42	916520	. Nut	2
43	150033	Hitch	1
44	150044	Stud	2
45	916576	Nut	2

FUEL SYSTEM



FUEL SYSTEM
 J.F. - S.J. - S.S. - 1970

ITEM	SNO ⁺ JET	DESCRIPTION	QUANT.
1	790076	Carburettor (Tillotson-HR35A)	1
-	790073	Carburettor (Tillotson-HR18A)	1
-	790077	Carburettor (Tillotson-HD14A)	1
-	790180	Carburettor (Keihin Seiki - 409)	1
-	790181	Carburettor (Keihin Seiki - 411)	1
2	790001	Air Filter For (HD Carburettor)	1
-	790078	Air Filter For (HR Carburettor)	1
3	790029	Pulse Line - Fuel	1
4	790070	Filter - Fuel	1
5	790029	Inlet Line - Fuel	1
6	790031	Intake - Fuel	1
7	790029	Outlet Line - Fuel	1
8	790003	Cable - Throttle	1
-	790004	Housing - Throttle Cable	1
9	790008	Bracket - For (Carb HR)	1
10	790000	Protector - Cable	1
11	910001	Bolt	1
12	912848	Lockwasher	1

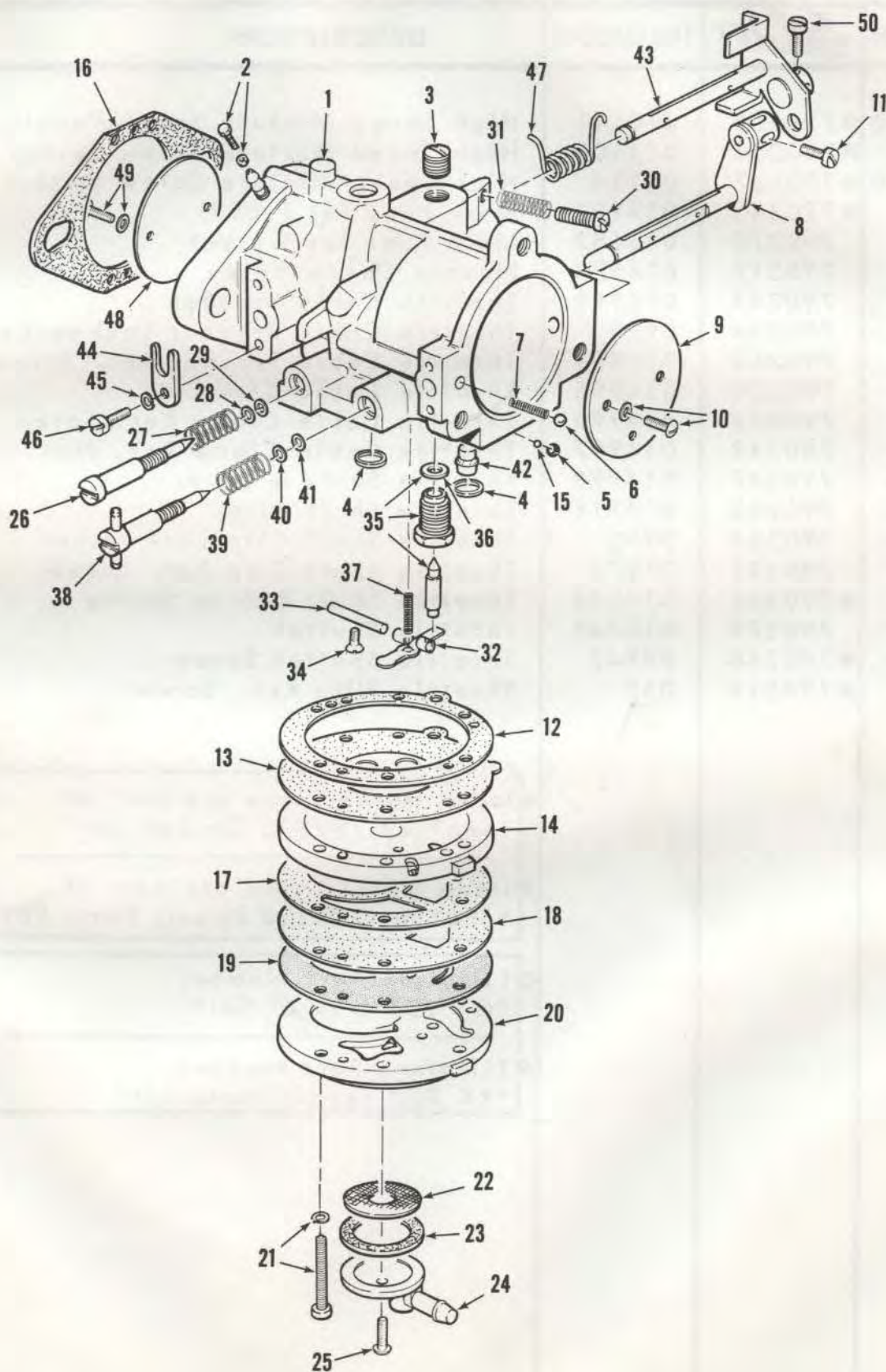
CARBURETTOR
(TILLOTSON HD-14A)

CARBURETTOR
 (HD14A)
 J.F. - S.J. - S.S. - 1970

ITEM	SNO ⁺ JET	TILLOTSON	DESCRIPTION	QUANT.
1	790343	014988	Body Channel Plug Screw	1
2	790231	0244	Body Channel Plug Screw	1
3	* 790238	04326	Body Channel Welch Plug	2
4	790239	04784	Choke Friction Ball	1
5	790245	08805	Choke Friction Spring	1
6	790345	014991	Choke Shaft & Lever	1
7	790356	015010	Choke Shutter	1
8	790246	08942	Choke Shutter Screw	2
9	* 790229	055	Choke Wire Ret. Screw	1
10*	* 790284	014120	Diaphragm Gasket	1
11	* 790295	014248	Diaphragm	1
12	790333	014705	Diaphragm Cover	1
13*	* 790334	014834	Flange Gasket	1
14*	* 790323	014643	Fuel Pump Gasket	1
15	* 790324	014644	Fuel Pump Diaphragm	1
16	790325	014645	Fuel Pump Body	1
17	* 790262	011516	Fuel Strainer Screen	1
18*	* 790255	010529	Fuel Strainer Cover Gasket	1
19	790342	014937	Fuel Strainer Cover	1
20	* 790257	010571	Fuel Strainer Cover Ret. Screw	1
21	* 790292	014239	Idle Mixture Screw	1
22	* 790258	011103	Idle Mixture Screw Spring	1
23*	* 790237	03114	Idle Mixture Screw Washer	1
24*	* 790252	010511	Idle Mixture Screw Packing	1
25	* 790240	05095	Idle Speed Screw	1
26	* 790233	0788	Idle Speed Screw Spring	1
27	* 790253	010513	Inlet Control Lever	1
28	* 790272	013406	Inlet Control Lever Pin	1
29	* 790270	013269	Inlet Control Lever Pin Ret. Screw	1
30	* 790331	014683	Inlet Needle, Seat & Gasket	1
31	* 790361	015218	Inlet Screen	1
32	* 790362	015219	Inlet Screen Ret. Spring	1
33	790278	013744	Inlet Seat Gasket	1
34	* 790261	011503	Inlet Tension Spring	1
35*	* 790326	014646	Inlet Valve Gasket	1
36	* 790327	014647	Inlet Valve Diaphragm	1
37	790328	014648	Inlet Valve Body	1
38	790332	014687	Screw & Lockwasher	6
39	* 790294	014247	High Speed Mixture Screw	1
40	790282	013853	High Speed Mixture Screw Gland	1
41*	* 790232	0676	High Speed Mixture Screw Gland Gasket	1

CARBURETTOR
 (HD14A)
 J.F. - S.J. - S.S. - 1970

ITEM	SNO*JET DIVISION GASTRON BOAT COMPANY	TILLOTSON	DESCRIPTION	QUANT.
42*	*790252	010511	High Speed Mixture Screw Packing	1
43	*790258	011103	High Speed Mixture Screw Spring	1
44*	*790237	03114	High Speed Mixture Screw Washer	1
45	*790349	014993	Main Fuel Jet (.089)	1
46	790275	013683	Main Fuel Jet Gasket	1
47	790317	014578	Nozzle Check Valve	1
48	790354	014999	Throttle Cable Bracket	1
49	790234	0992	Throttle Cable Bracket Lockwasher	2
50	790363	015384	Throttle Cable Bracket Ret. Screw	2
51	790350	014995	Throttle Cable Clamp	1
52	790352	014998	Throttle Cable Clamp Ret. Screw	1
53	790348	014997	Throttle Cable Clamp Ret. Nut	1
54	790347	014992	Throttle Shaft & Lever	1
55	790283	014118	Throttle Shaft Clip	1
56	790234	0992	Throttle Shaft Clip Lockwasher	1
57	790235	01974	Throttle Shaft Clip Ret. Screw	1
58	*790306	014348	Throttle Shaft Return Spring	1
59	790279	013745	Throttle Shutter	1
60	*790246	08942	Throttle Shutter Screw	2
61	*790229	055	Throttle Wire Ret. Screw	1
NOTES: *Items marked thus are part of "Sno*Jet 790205 Gasket Set" *Items marked thus are part of "Sno*Jet 790226 Repair Parts Kit" *Tillotson Part Number "GS 223 Gasket Set" *Tillotson Part Number "RK 857 Repair Parts Kit"				

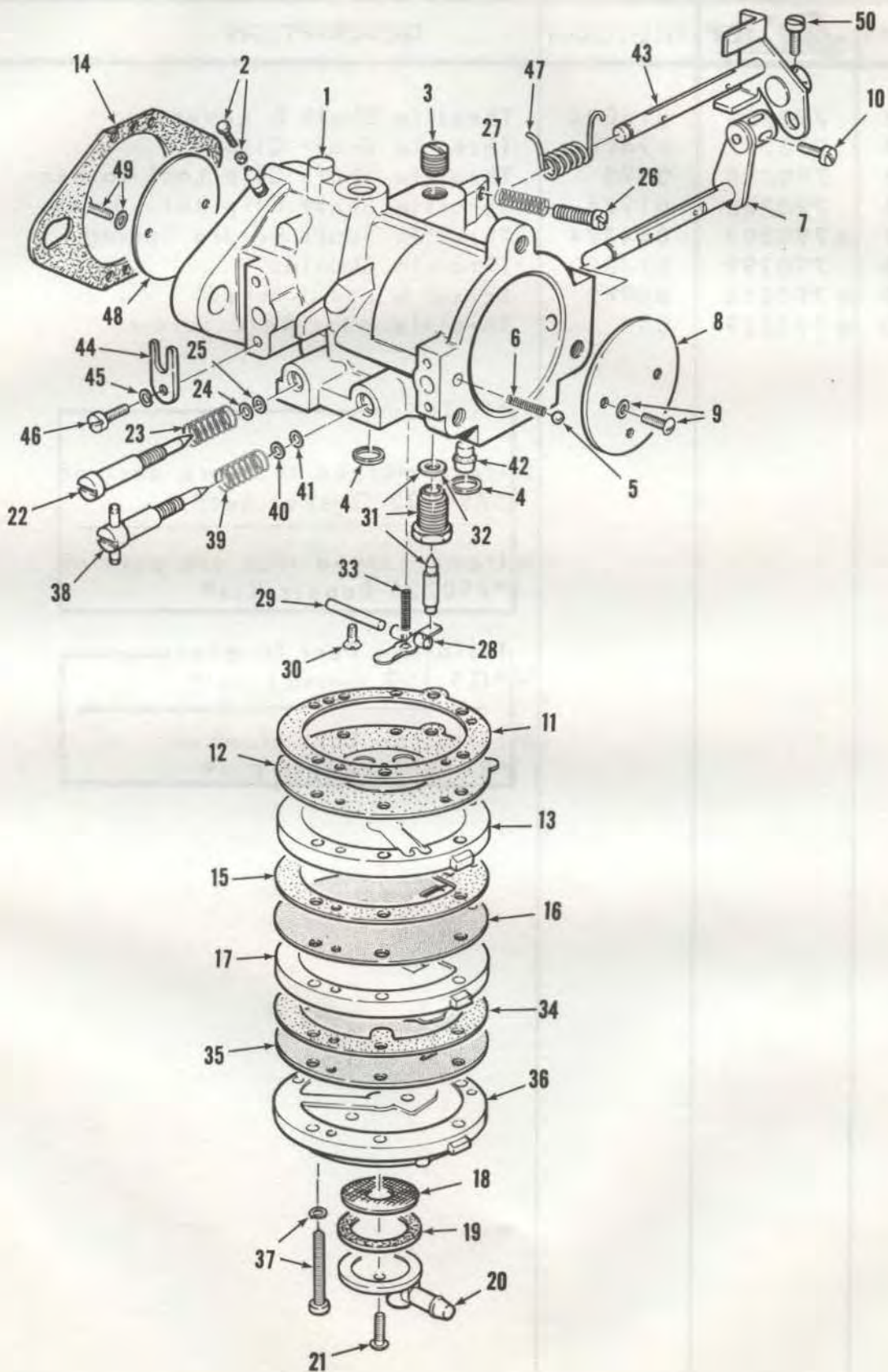
CARBURETTOR
(TILLOTSON HR-18A)

CARBURETTOR
 (HR18A)
 J.F. - S.J. - S.S. - 1970

ITEM	SNO ⁺ JET	TILLOTSON	DESCRIPTION	QUANT.
1	790355	015006	Body (Service)	1
2	790343	014988	Body Channel Plug Screw	1
3	790359	015100	Body Channel Plug Screw	1
4	* 790236	02531	Body Channel Welch Plug	2
5	* 790277	013737	Body Channel Welch Plug	1
6	790239	04784	Choke Friction Ball	1
7	790245	08805	Choke Friction Spring	1
8	790351	015003	Choke Shaft & Lever	1
9	790319	014621	Choke Shutter	1
10	790246	08942	Screw & Lockwasher	2
11	* 790229	055	Choke Wire Ret. Screw	1
12	* 790265	012473	Diaphragm Gasket	1
13	* 790266	012475	Diaphragm	1
14	790314	014402	Diaphragm Cover	1
15	790241	05322	Economiser Check Ball	1
16	790298	014319	Flange Gasket	1
17	* 790268	012930	Fuel Pump Gasket	1
18	* 790290	014230	Fuel Pump Diaphragm (Pulse)	1
19	* 790289	014229	Fuel Pump Diaphragm (Valve)	1
20	790271	013335	Fuel Pump Body	1
21	790248	010098	Fuel Pump Body Screw & Lockwasher	6
22	* 790262	011516	Fuel Strainer Screen	1
23	* 790255	010529	Fuel Strainer Cover Gasket	1
24	790342	014937	Fuel Strainer Cover	1
25	* 790257	010571	Fuel Strainer Cover Ret. Screw	1
26	* 790300	014321	Idle Mixture Screw	1
27	* 790244	08793	Idle Mixture Screw Spring	1
28	* 790260	011428	Idle Mixture Screw Washer	1
29	* 790259	011401	Idle Mixture Screw Packing	1
30	* 790303	014326	Idle Speed Screw	1
31	* 790233	0788	Idle Speed Screw Spring	1
32	* 790253	010513	Inlet Control Lever	1
33	* 790272	013406	Inlet Control Lever Fulcrum Pin	1
34	* 790270	013269	Return Screw	1
35	* 790318	014602	Inlet Needle, Seat & Gasket	1
36	790249	010165	Inlet Seat Gasket	1
37	* 790273	013434	Inlet Tension Spring	1
38	* 790315	014499	High Speed Mixture Screw	1
39	* 790258	011103	High Speed Mixture Screw Spring	1
40	* 790237	03114	High Speed Mixture Screw Washer	1
41	* 790252	010511	High Speed Mixture Screw Packing	1
42	* 790304	014334	Nozzle Check Valve	1

CARBURETTOR
(HR18A)
J.F. - S.J. - S.S. - 1970

ITEM	SNO+JET DIVISION GLASTON BOAT COMPANY	TILLOTSON	DESCRIPTION	QUANT.
43	790353	015004	Throttle Shaft & Lever	1
44	790247	09678	Throttle Shaft Clip	1
45	790234	0992	Throttle Shaft Clip Lockwasher	1
46	790235	01974	Throttle Shaft Clip Ret. Screw	1
47	* 790302	014324	Throttle Shaft Return Spring	1
48	790299	014320	Throttle Shutter	1
49	* 790246	08942	Screw & Lockwasher	2
50	* 790229	055	Throttle Wire Ret. Screw	1
NOTES: * Items marked thus are part of "790202 Gasket Set" * Items marked thus are part of "790225 Repair Kit" Tillotson Part Number * "GS 199 Gasket Set" * Tillotson Part Number "RK 851 Repair Kit"				

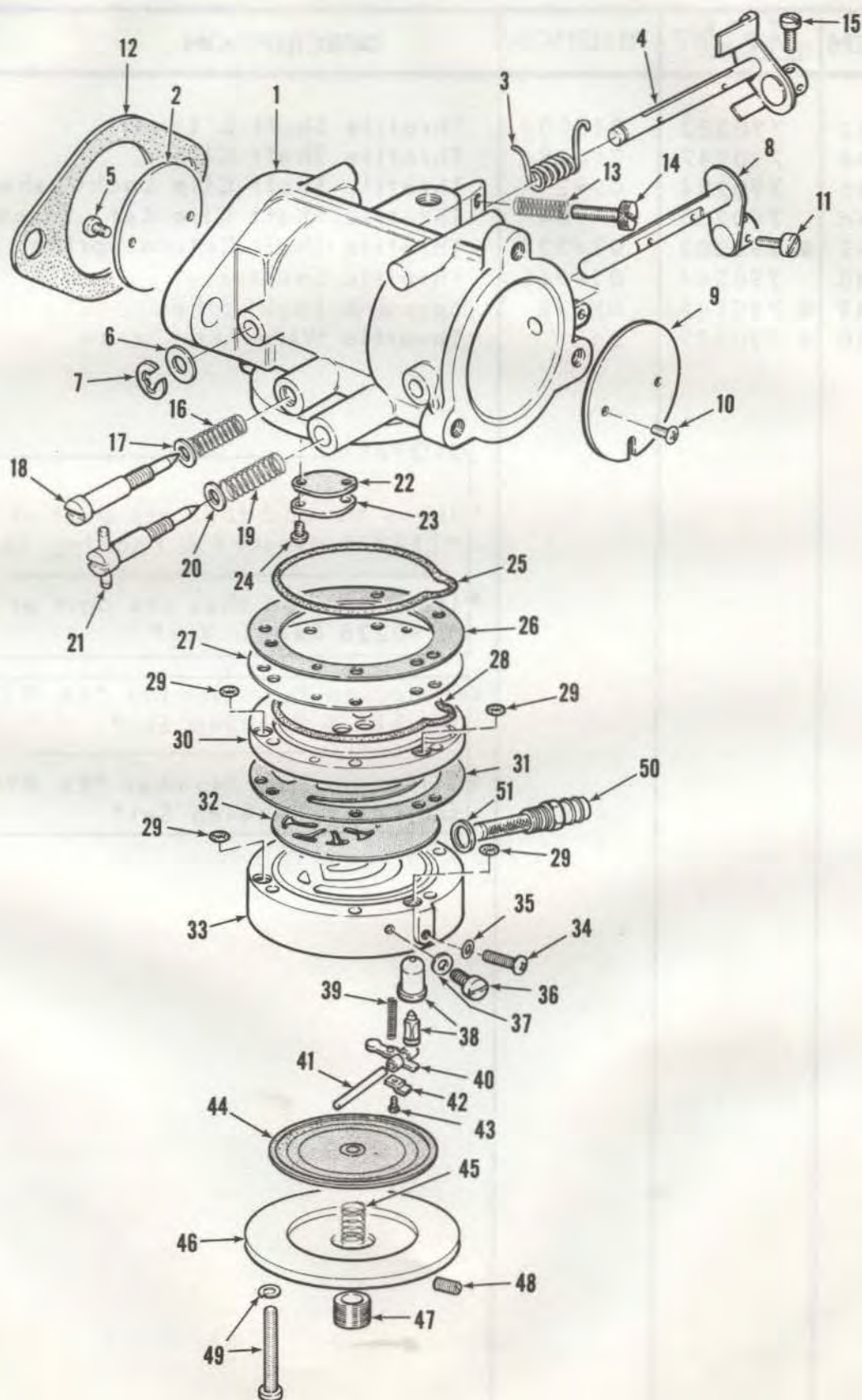
CARBURETTOR
(TILLOTSON HR-35A)

CARBURETTOR
 (HR 35A)
 J.F. - S.J. - S.S. - 1970

ITEM	SNO⁺JET DIVISION GLASTON BOAT COMPANY	TILLOTSON	DESCRIPTION	QUANT.
1	790360	015204	Body (Service)	1
2	790343	014988	Body Channel Plug Screw	1
3	790359	015100	Body Channel Plug Screw	1
4	*790236	02531	Body Channel Welch Plug	2
5	790239	04784	Choke Friction Ball	1
6	790245	08805	Choke Friction Spring	1
7	790351	015003	Choke Shaft & Lever	1
8	790346	014962	Choke Shutter	1
9	790246	08942	Screw & Lockwasher	2
10	*790229	055	Choke Wire Ret. Screw	1
*11	*790265	012473	Diaphragm Gasket	1
12	*790266	012475	Diaphragm	1
13	790358	015080	Diaphragm Cover	1
14	790298	014319	Flange Gasket	1
*15	*790338	014881	Fuel Pump Gasket	1
16	*790337	014880	Fuel Pump Diaphragm	1
17	790335	014878	Fuel Pump Body	1
18	*790262	011516	Fuel Strainer Screen	1
*19	*790255	010529	Fuel Strainer Cover Gasket	1
20	790342	014937	Fuel Strainer Cover	1
21	*790257	010571	Fuel Strainer Cover Ret. Screw	1
22	*790357	015036	Idle Mixture Screw	1
23	*790244	08793	Idle Mixture Screw Spring	1
*24	*790260	011428	Idle Mixture Screw Washer	1
*25	*790259	011401	Idle Mixture Screw Packing	1
26	*790303	014326	Idle Speed Screw	1
27	*790233	0788	Idle Speed Screw Spring	1
28	*790253	010513	Inlet Control Lever	1
29	*790272	013406	Inlet Control Lever Fulcrum Pin	1
30	*790270	013269	Fulcrum Pin Ret. Screw	1
31	*790318	014602	Inlet Needle, Seat & Gasket	1
32	790249	010165	Inlet Seat Gasket	1
33	*790261	011503	Inlet Tension Spring	1
*34	*790341	014884	Inlet Valve Gasket	1
35	*790340	014883	Inlet Valve Diaphragm	1
36	790336	014879	Inlet Valve Body	1
37	790339	014882	Inlet Valve Body Ret. Screw	6
38	*790315	014499	High Speed Mixture Screw	1
39	*790258	011103	High Speed Mixture Screw Spring	1
*40	*790237	03114	High Speed Mixture Screw Washer	1
*41	*790252	010511	High Speed Mixture Screw Packing	1
42	*790304	014334	Nozzle Check Valve	1

CARBURETTOR
(HR 35A)
J.F. - S.J. - S.S. - 1970

ITEM	SNO+JET DIVISION GLASTON BOAT COMPANY	TILLOTSON	DESCRIPTION	QUANT.
43	790353	015004	Throttle Shaft & Lever	1
44	790247	09678	Throttle Shaft Clip	1
45	790234	0992	Throttle Shaft Clip Lockwasher	1
46	790235	01974	Throttle Shaft Clip Ret. Screw	1
47	* 790302	014324	Throttle Shaft Return Spring	1
48	790344	014961	Throttle Shutter	1
49	* 790246	08942	Screw & Lockwasher	2
50	* 790229	055	Throttle Wire Ret. Screw	1
NOTES: *Items marked thus are part of "790226 Gasket & Packing Set" *Items marked thus are part of "790228 Repair Kit" *Tillotson Part Number "RK 857 Gasket & Packing Set" *Tillotson Part Number "RK 898 Gasket & Packing Set"				

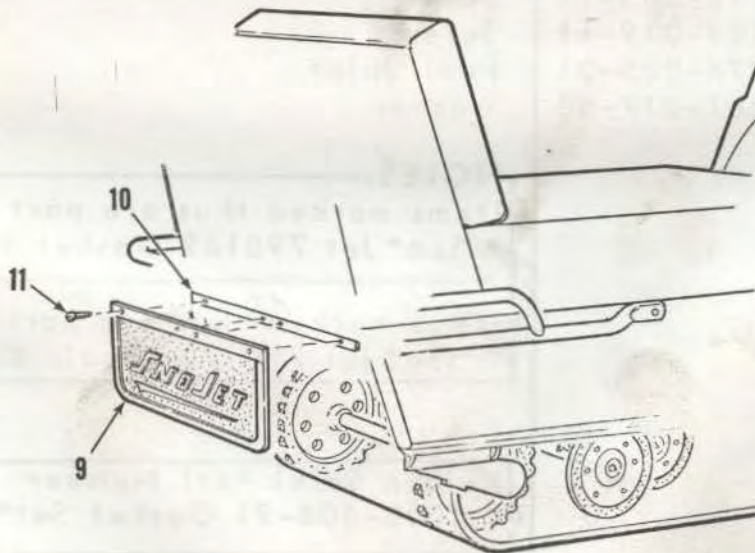
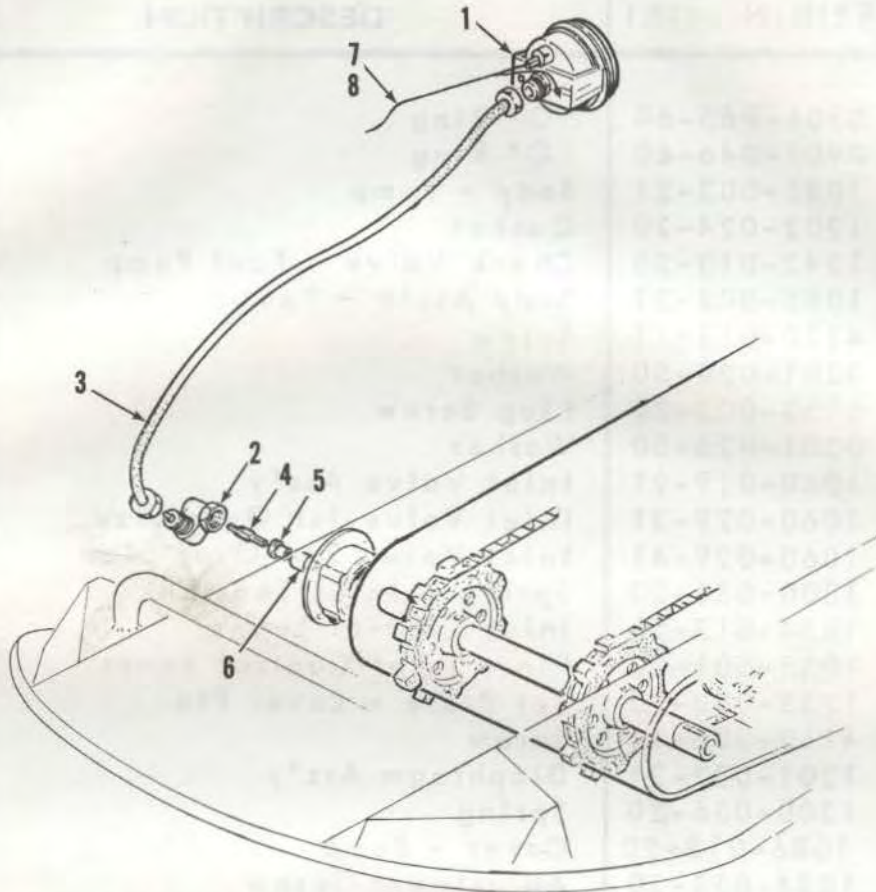
CARBURETTOR
KEIHIN SEIKI

CARBURETTOR
 (KEIHIN SEIKI)
 J.F. - S.J. - S.S. - 1970

ITEM	SNO*JET DIVISION GLASTON BOAT COMPANY	KEIHIN SEIKI	DESCRIPTION	QUANT.
-	790160	5002-401-21	Body Ass'y (409)	1
1	790159	5002-401-20	.Body	1
2	790106	1020-226-20	.Shutter - Throttle	1
3	790149	1305-028-20	.Return Spring	1
4	790163	5025-213-21	.Shaft & Lever	1
5	790156	4128-001-12	.Screw	2
6	790092	0301-104-70	.Washer	1
7	790093	0402-004-19	.Clip	1
-	790162	5002-402-21	Body Ass'y (411)	1
1	790161	5002-402-20	.Body	1
2	790107	1020-227-20	.Shutter Throttle	1
3	790148	1305-026-20	.Return Spring	1
4	790164	5025-214-21	.Shaft & Lever	1
5	790156	4128-001-12	.Screw	2
6	790092	0301-104-70	.Washer	1
7	790093	0402-004-19	.Clip	1
-	790102	1000-409-01	Choke Shutter Ass'y (409)	1
8	790129	1111-246-21	.Shaft-Choke Shutter	1
9	790112	1040-089-20	.Shutter	1
10	790081	0128-008-12	.Screw	2
-	790103	1000-411-01	Choke Shutter Ass'y (411)	1
8	790167	5111-231-21	.Shaft - Choke Shutter	1
9	790112	1040-089-20	.Shutter	1
10	790156	4128-001-12	.Screw	2
11	790080	0103-017-11	Screw	1
12*	790137	1202-021-20	Gasket (409)	1
-	790138	1202-022-20	Gasket (411)	1
13	790146	1300-054-20	Spring - Idle Speed	1
14	*790109	1034-053-20	Screw - Idle Speed (409)	1
-	*790110	1034-054-20	Screw - Idle Speed (411)	1
15	790080	0103-017-11	Screw	1
16	*790147	1300-055-20	Spring	1
17*	790097	0901-006-60	"O" Ring	1
18	*790122	1078-025-20	Screw - Idle Mix	1
19	*790146	1300-054-20	Spring	1
20*	790096	0901-003-60	"O" Ring	1
21	*790121	1078-023-21	Screw - High Speed Mix	1
22*	790136	1202-020-20	Gasket	1
23	790126	1090-004-20	Plate	1
24	790154	4110-017-11	Screw	2
25*	790099	0901-065-60	"O" Ring	1
26*	790140	1202-025-20	Gasket	1
27	790135	1201-033-20	Diaphragm - Pump	1

CARBURETTOR
 (KEIHIN SEIKI)
 J.F. - S.J. - S.S. - 1970

ITEM	SNO*JET DIVISION GASTRON BOAT COMPANY	KEIHIN SEIKI	DESCRIPTION	QUANT.
* 28	790099	0901-065-60	"O" Ring	1
* 29	790098	0901-046-60	"O" Ring	4
30	790124	1085-003-21	Body - Pump	1
* 31	790139	1202-024-20	Gasket	1
32	* 790142	1242-013-20	Check Valve - Fuel Pump	1
33	790123	1085-002-21	Body Ass'y - Pump	1
34	790153	4110-013-11	Screw	1
* 35	790086	0301-024-50	Washer	1
36	790168	5153-003-20	Plug Screw	1
37	* 790087	0301-026-50	Washer	1
-	* 790115	1060-029-21	Inlet Valve Ass'y	1
38	* 790116	1060-029-31	Inlet Valve 1st Over Size	1
-	* 790117	1060-029-41	Inlet Valve 2nd Over Size	1
39	* 790144	1300-035-20	Spring - Inlet Tension	1
40	* 790113	1054-017-20	Inlet Control Lever	1
41	* 790114	1055-001-20	Pin - Inlet Control Lever	1
42	* 790141	1233-002-20	Set Plate - Lever Pin	1
43	790152	4110-006-11	Screw	1
44	* 790134	1201-032-21	Diaphragm Ass'y	1
45	* 790145	1300-036-20	Spring	1
46	790125	1086-018-20	Cover - Pump	1
47	* 790108	1034-051-20	Adjustment Screw	1
48	790155	4118-003-11	Screw	1
49	790158	4129-019-11	Screw	6
50	790120	1076-005-21	Fuel Joint	1
51	790084	0301-017-50	Washer	1
NOTES:— *Items marked thus are part of " Sno*Jet 790169 Gasket Set" *Items marked thus are part of " Sno*Jet 790170 Repair Kit " Keihin Seiki Part Number * " 1000-406-91 Gasket Set" Keihin Seiki Part Number * " 1000-406-90 Repair Kit "				

SPEEDOMETER & MUD FLAP

SPEEDOMETER & FLAP
J.F. - S.J. - S.S. - 1970

ITEM	StarJet	DESCRIPTION	QUANT.
-	160001	Speedometer Kit, 2 cyl.	1
1	160002	.Head Ass'y - Speedometer	1
2	160003	.Adaptor Joint - Ass'y	1
3	160004	.Flexible Shaft (S.Sport)	1
-	160012	.Flexible Shaft (Star Jet)	1
4	160005	.Flexible Square Shaft (2 cyl.)	1
5	160006	.Adaptor Shaft	1
6	160019	.Bushing	1
7	160010	.Wiring Harness Extention	1
8	040125	.Butt Connectors	2
9	160015	Mud Flap	1
10	160016	Bracket	1
11	916576	Screw	2

SNO-JET USA
P.O. BOX 9968
AUSTIN
TEXAS 78757

SNO-JET, CANADA
P.O. BOX 246,
THETFORD MINES
P.QUEBEC, CANADA