

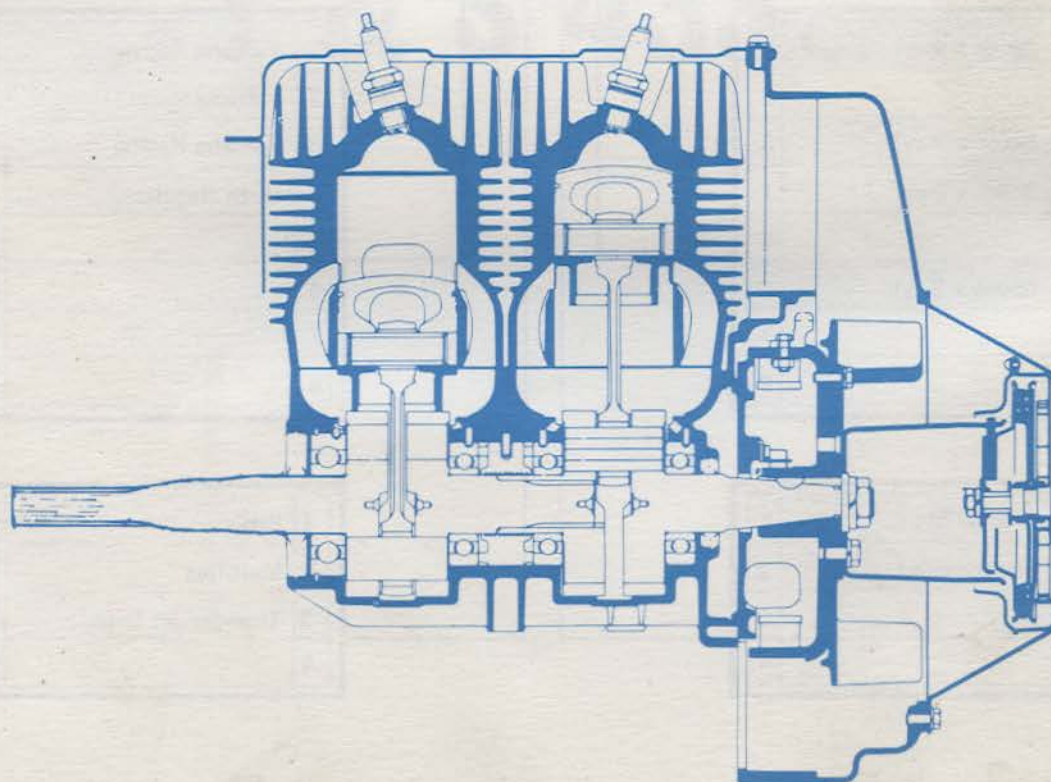
SnoJet

DIVISION OF CONROY OF CANADA INC.

**1974
ENGINES**

INDEX

	Page
YAMAHA: Y & S 292, Y & S 338, Y & S 433	3
Crank & Piston	4
Crankcase	10
Fancase / Air Shroud	16
Flywheel Magneto	20
Starter	24
Decompression (Y 292 only)	28
Electrical	30
Electrical Starter ("Y" engines only)	32
Intake/Exhaust	34
YAMAHA: SX 338 & 433.	43
Crank & Piston	44
Crankcase/Cylinder	46
CDI Magneto	48
Starter	50
Electrical	52
Intake/Exhaust/Engine Mount	54
HIRTH: 193 R 03 (292 cc)	57
Crank/Piston/Crankcase	58
Flywheel/Electrical/Fan	62
Starter	66
HIRTH: 281 RO 14 (650 cc)	69
Crank/Piston/Crankcase	70
Intake/Exhaust/Fancase	72
Flywheel Magneto/Electrical	76
Starter	78



MODEL NUMBER-MASTER REFERENCE JULY 1973

YEAR

	1
	2
1973	3
1974	4
	5
	6
	7
	8

NAME

Star Jet	1
SST	2
Whisper Jet	3
Thunder Jet	4
Strato Jet	5
Astro Jet	6
Astro SS	7
Sabre Jet	8

ENGINE
SIZE

295cc x 1 cyl.	1
	2
340cc x 2 cyl.	3
440cc x 2 cyl.	4
	5
650cc x 2 cyl.	6
	7
	8

OPTION

Manual Start	1
Electric Start	2
	3
	4

PECULIARITY

0	No peculiarity
1	
2	
3	
4	
5	
6	
7	

FEATURE

0	No feature
1	Ring gear installed
2	Free air
3	
4	
5	
6	
7	

ENGINE
MAKE &
RATING

1	Yamaha Regular
2	Yamaha Sport
3	Yamaha Racing
4	Hirth Regular
5	
6	
7	
8	

SUSPENSION

1	Bogie
2	Multiflex
3	Thunder Jet Susp.
4	

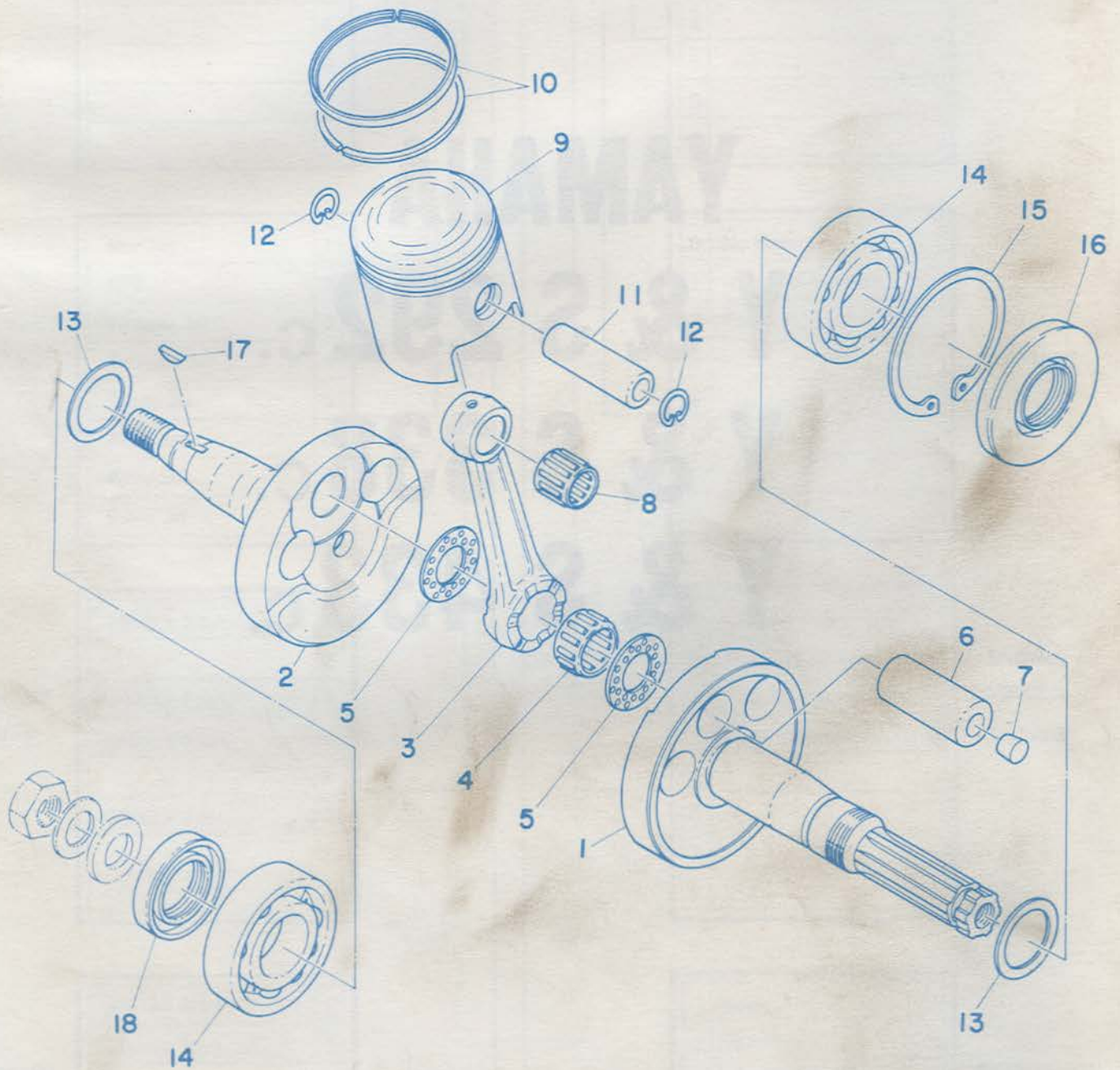
YAMAHA

Y & S 292_{c.}

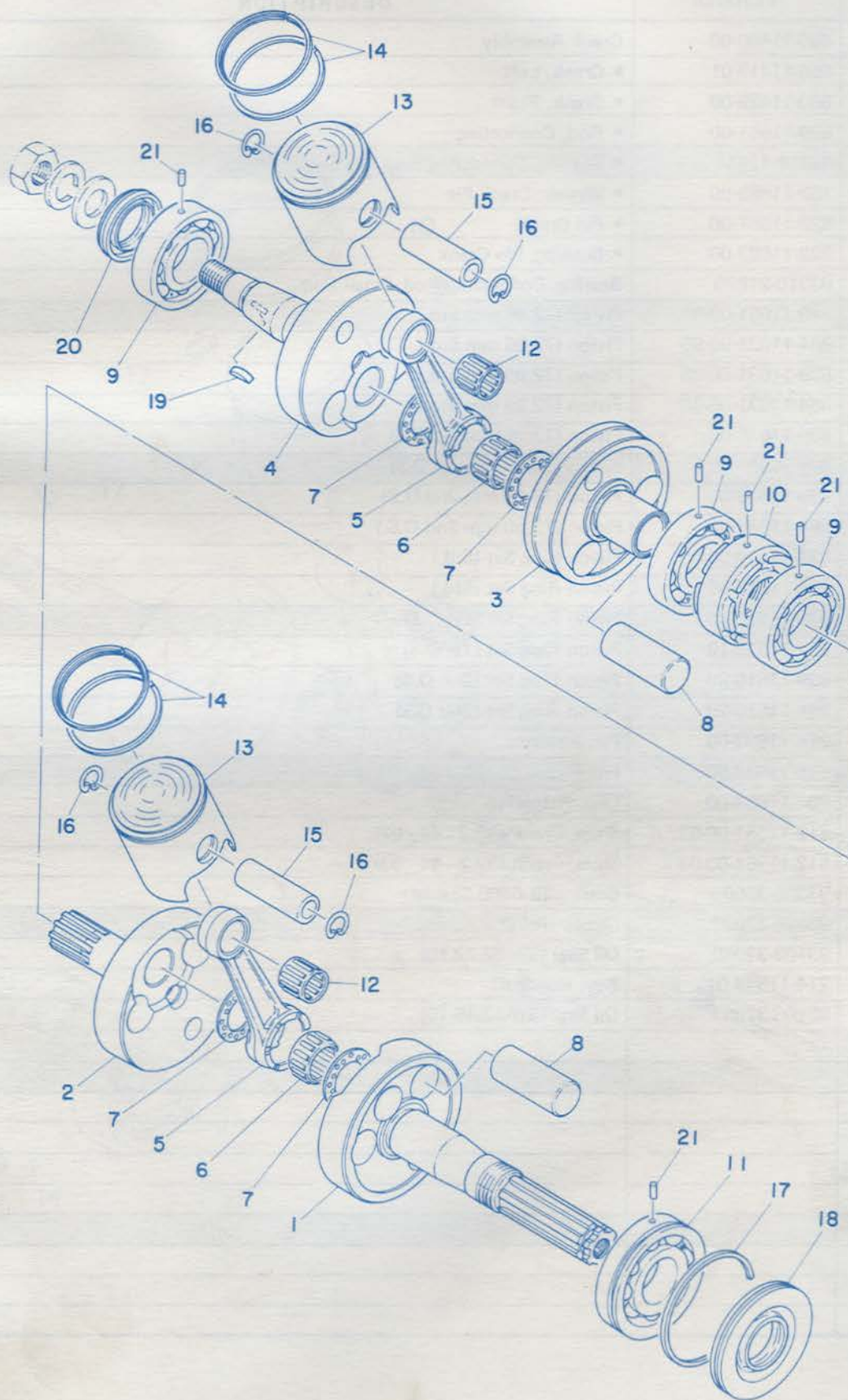
Y & S 338_{c.}

Y & S 433_{c.}

CRANK & PISTON Y292 - S292



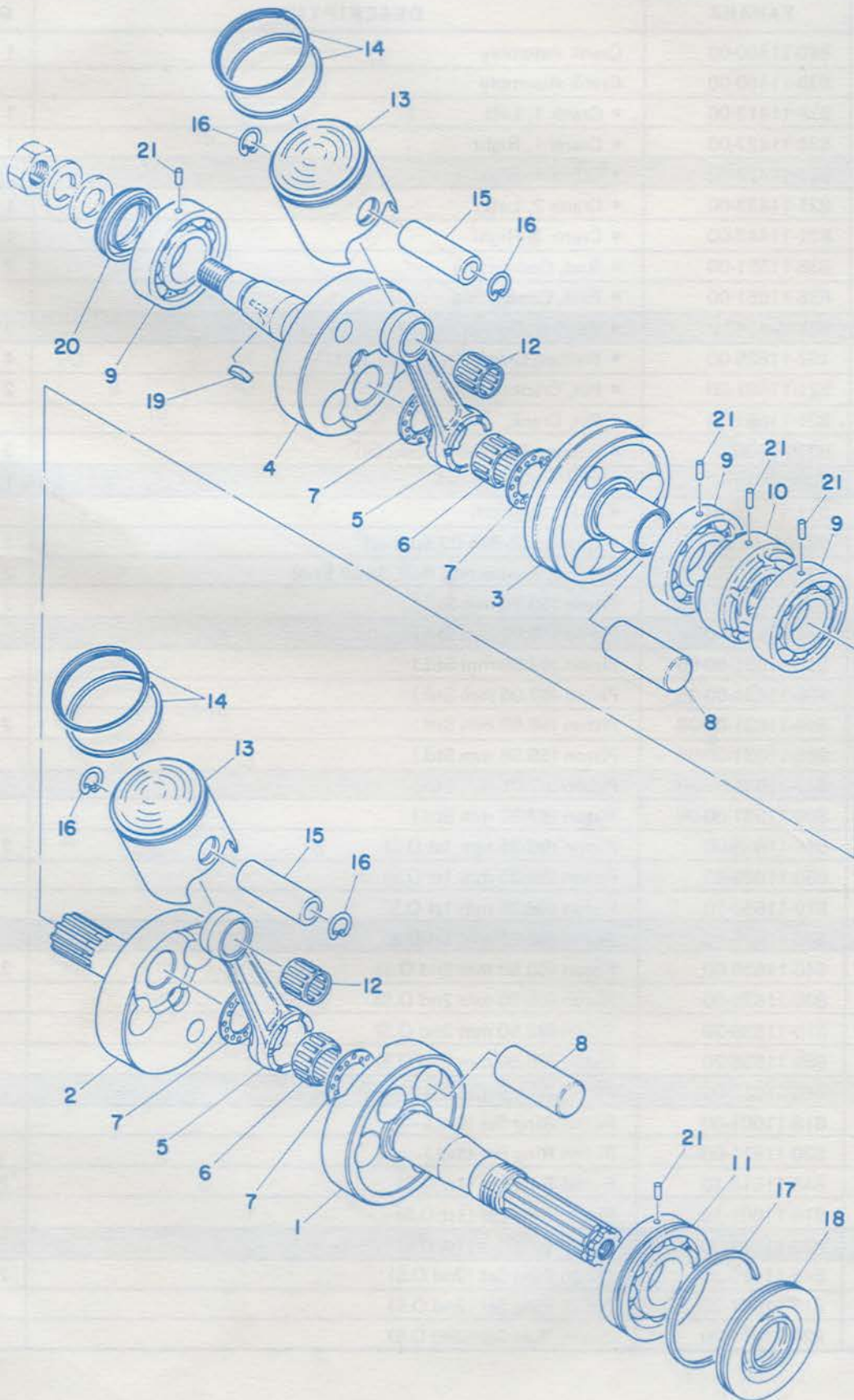
CRANK & PISTON Y & S 338 - Y & S 433



CRANK & PISTON

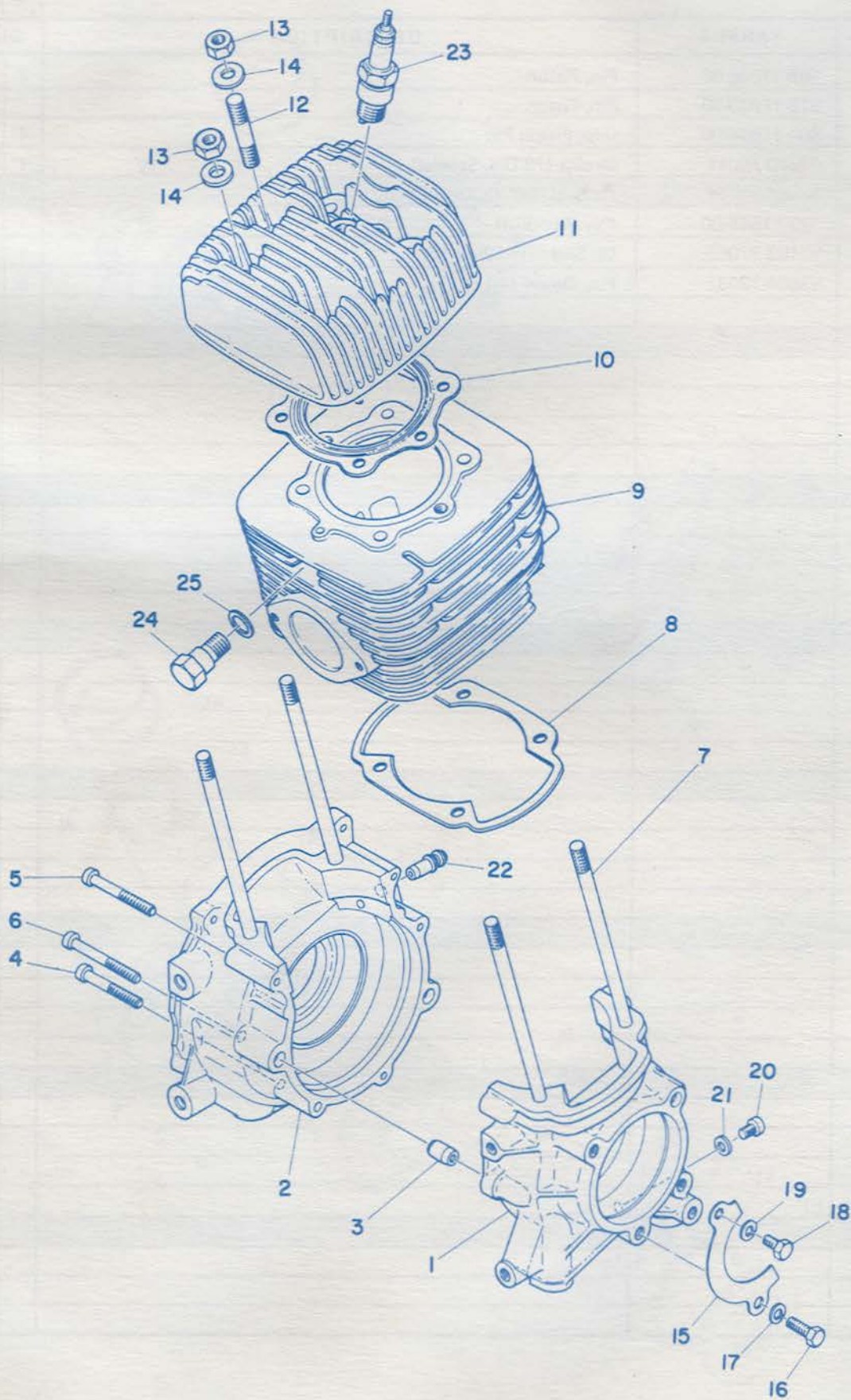
NO.	JnoJet	YAMAHA	DESCRIPTION	QUANTITY			
				Y 338	S 338	Y 433	S 433
—	811102	840-11400-00	Crank Assembly	1	1		
—	811138	838-11400-00	Crank Assembly			1	1
1	811104	838-11412-00	• Crank 1, Left	1	1	1	1
2	811106	824-11422-00	• Crank 1, Right	1	1		
2	811136	821-11422-00	• Crank 1, Right			1	1
3	811107	821-11432-00	• Crank 2, Left	1	1	1	1
4	811108	821-11442-00	• Crank 2, Right	1	1	1	1
5	811406	838-11651-00	• Rod, Connecting	2	2		
5	810242	838-11651-00	• Rod, Connecting			2	2
6	810481	93310-42434	• Bearing, Connecting Rod, Big End	2	2	2	2
7	810218	152-11685-00	• Washer, Crank Pin (24.2 - 38-1)	4	4	4	4
8	810235	821-11681-00	• Pin, Crank	2	2		
8	811109	821-11681-00	• Pin, Crank			2	2
9	810478	93306-20602	• Bearing (B-6206-63 Special)	3	3	3	3
10	810228	168-11515-00	• Seal Labyrinth	1	1		
10	810870	811-11515-00	• Seal Labyrinth			1	1
11	810520	93306-30603	• Bearing (B-306 C3 Special)	1	1	1	1
12	811369	93310-21870	Bearing, Connecting Rod, Small End)	2	2	2	2
13	811218	846-11631-00-96	Piston (59.96 mm Std.)	2			
13	811439	876-11631-00-96	Piston (59.96 mm Std.)		2		
13	810598	819-11631-00-96	Piston (67.96 mm Std.)			2	
13	811454	866-11631-00-96	Piston (67.96 mm Std.)				2
13	811219	846-11631-00-98	Piston (59.98 mm Std.)	2			
13	811440	865-11631-00-98	Piston (59.98 mm Std.)		2		
13	810127	819-11631-00-98	Piston (67.98 mm Std.)			2	
13	811455	866-11631-00-98	Piston (67.98 mm Std.)				2
13	811220	846-11635-00	Piston (60.25 mm 1st O.S)	2			
13	811441	865-11635-00	Piston (60.25 mm 1st O.S)		2		
13	810574	819-11635-10	Piston (68.25 mm 1st O.S)			2	
13	811456	866-11635-10	Piston (68.25 mm 1st O.S)				2
13	811221	846-11636-00	Piston (60.50 mm 2nd O.S)	2			
13	811442	865-11636-00	Piston (60.50 mm 2nd O.S)		2		
13	810575	819-11636-20	Piston (68.50 mm 2nd O.S)			2	
13	811457	866-11636-20	Piston (68.50 mm 2nd O.S)				2
14	811222	846-11610-00	Piston Ring Set (Std.)	2	1		
14	810576	818-11601-00	Piston Ring Set (Std.)			2	
14	810915	820-11611-00	Piston Ring Set (Std.)				1
14	811223	846-11610-10	Piston Ring Set (1st O.S)	2	1		
14	810577	818-11601-10	Piston Ring Set (1st O.S)			2	
14	811049	820-11611-20	Piston Ring Set (1st O.S)				1
14	811224	846-11610-20	Piston Ring Set (2nd O.S)	2	1		
14	810578	818-11601-20	Piston Ring Set (2nd O.S)			2	
14	810050	820-11611-20	Piston Ring Set (2nd O.S)				1

CRANK & PISTON Y & S 338 - Y & S 433



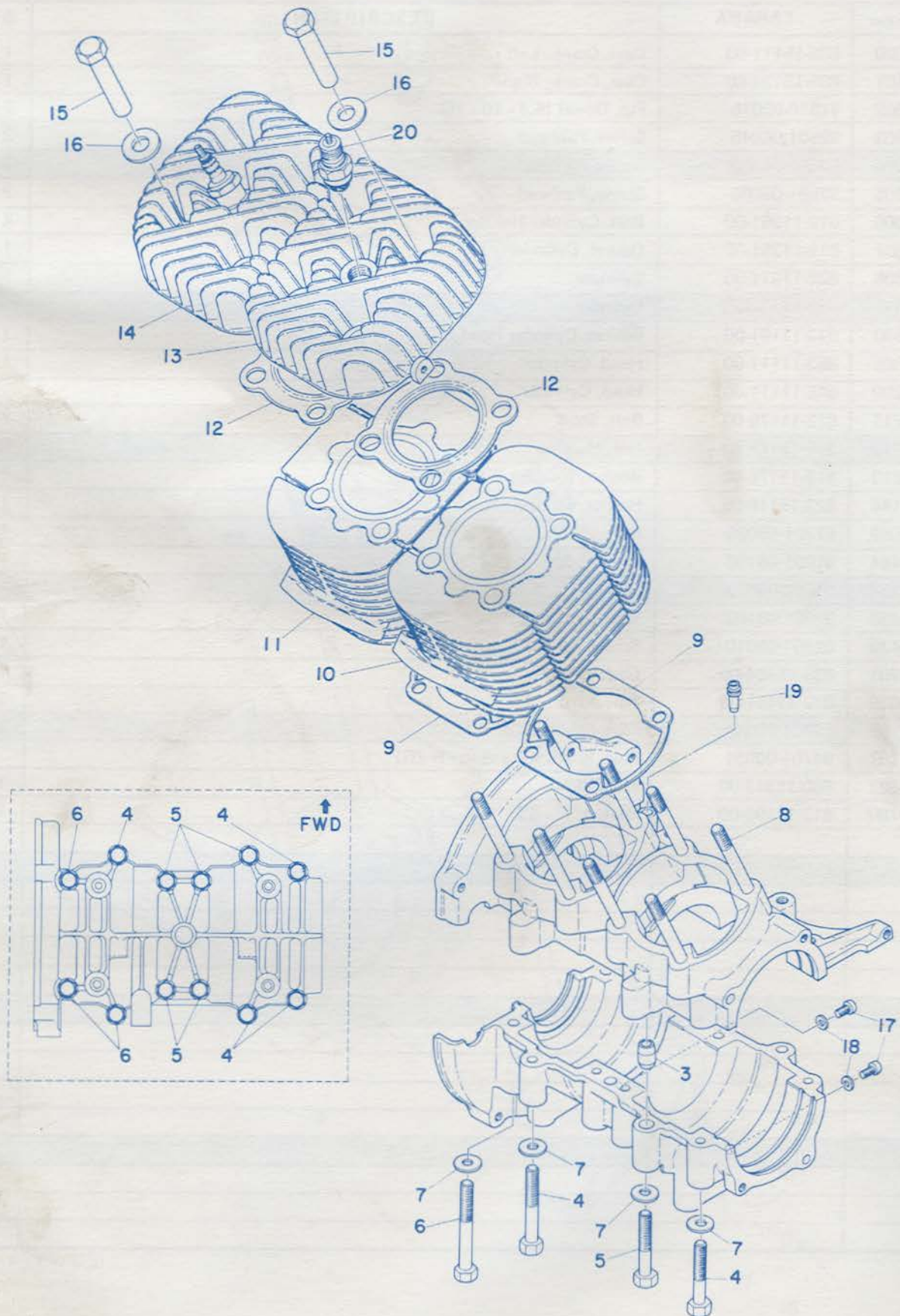
CRANKCASE

Y 292 - S 292



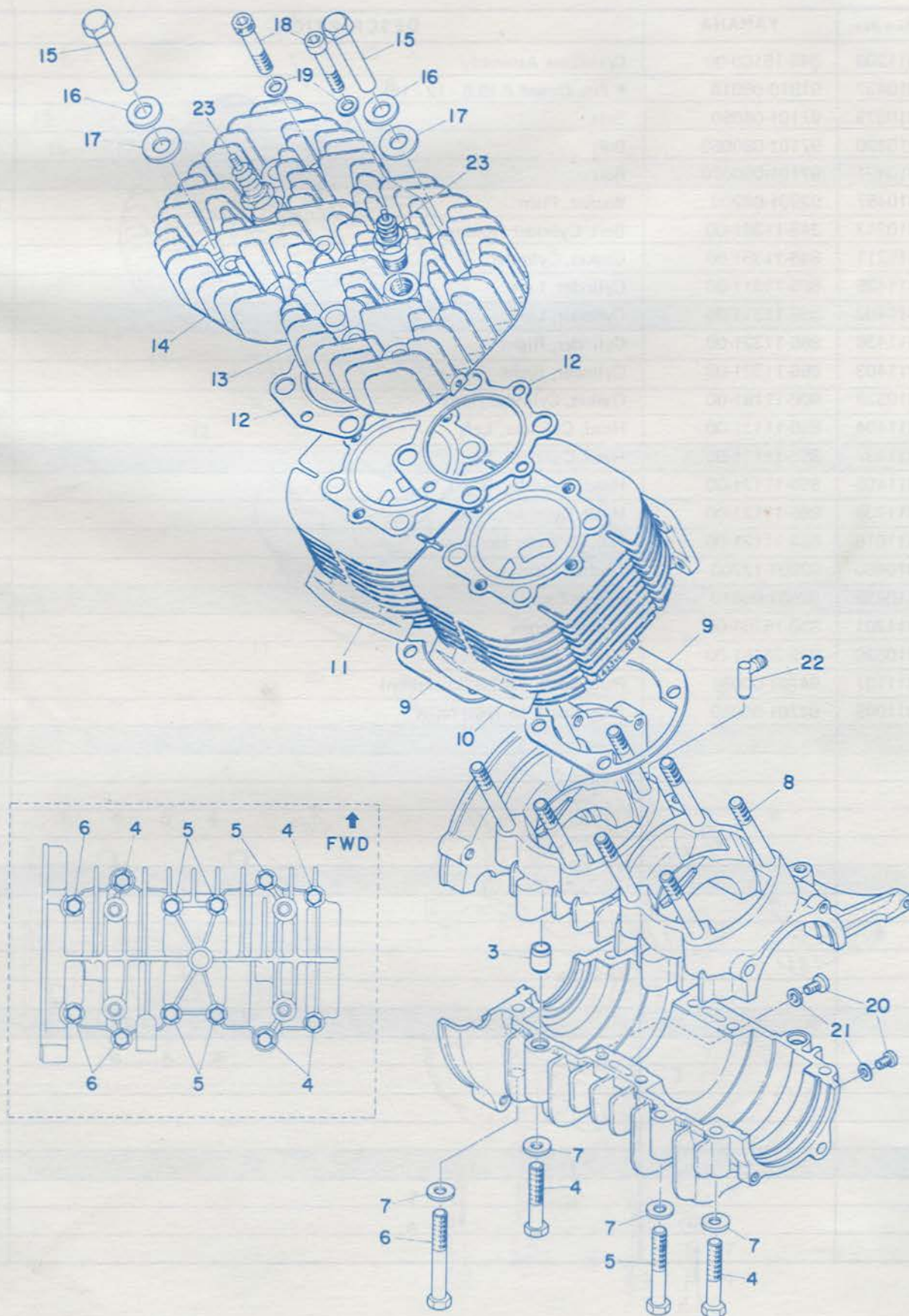
CRANKCASE

Y 338 - S 338

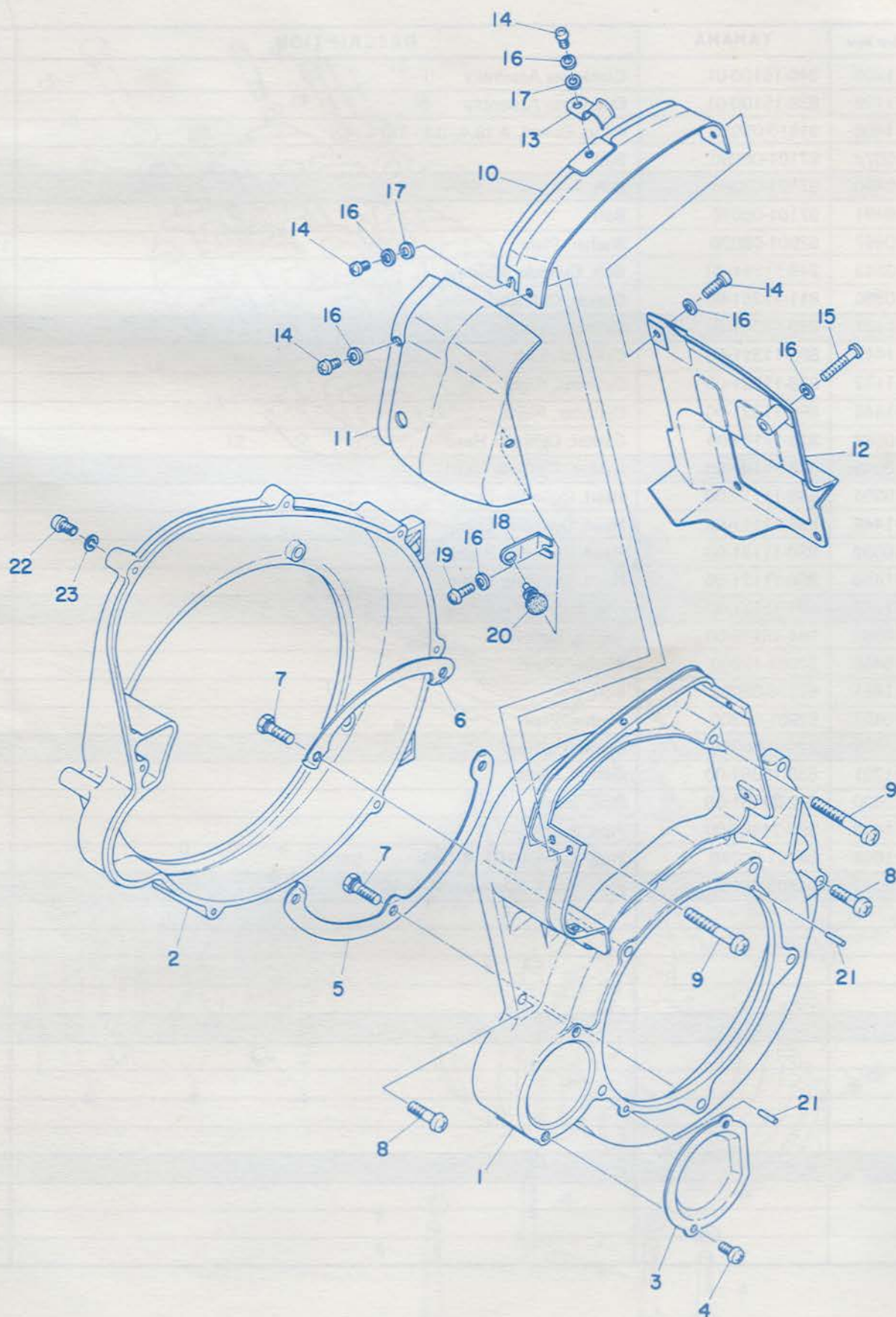


CRANKCASE

Y 433 - S 433

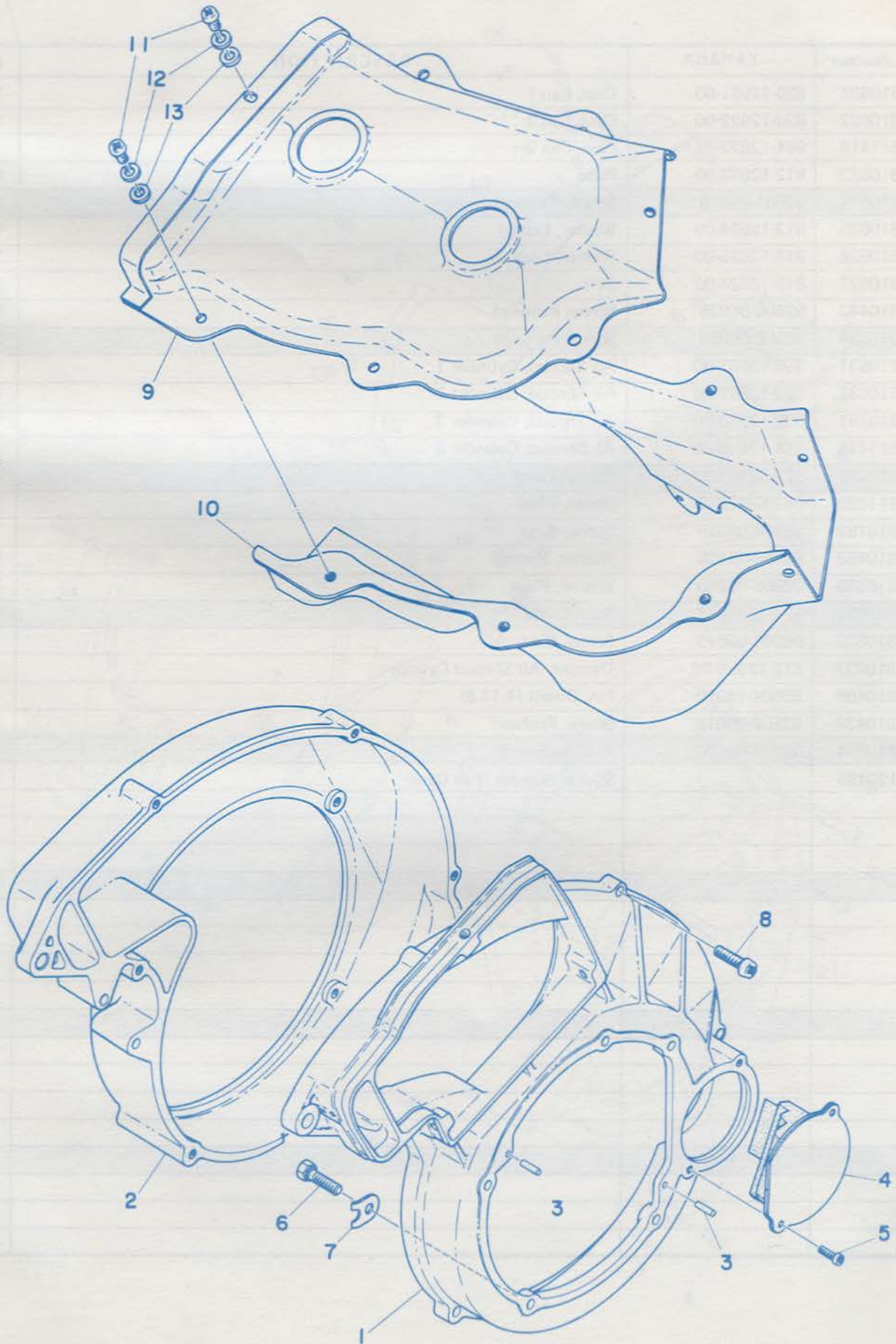


FAN CASE - AIR SHROUD Y 292 - S 292



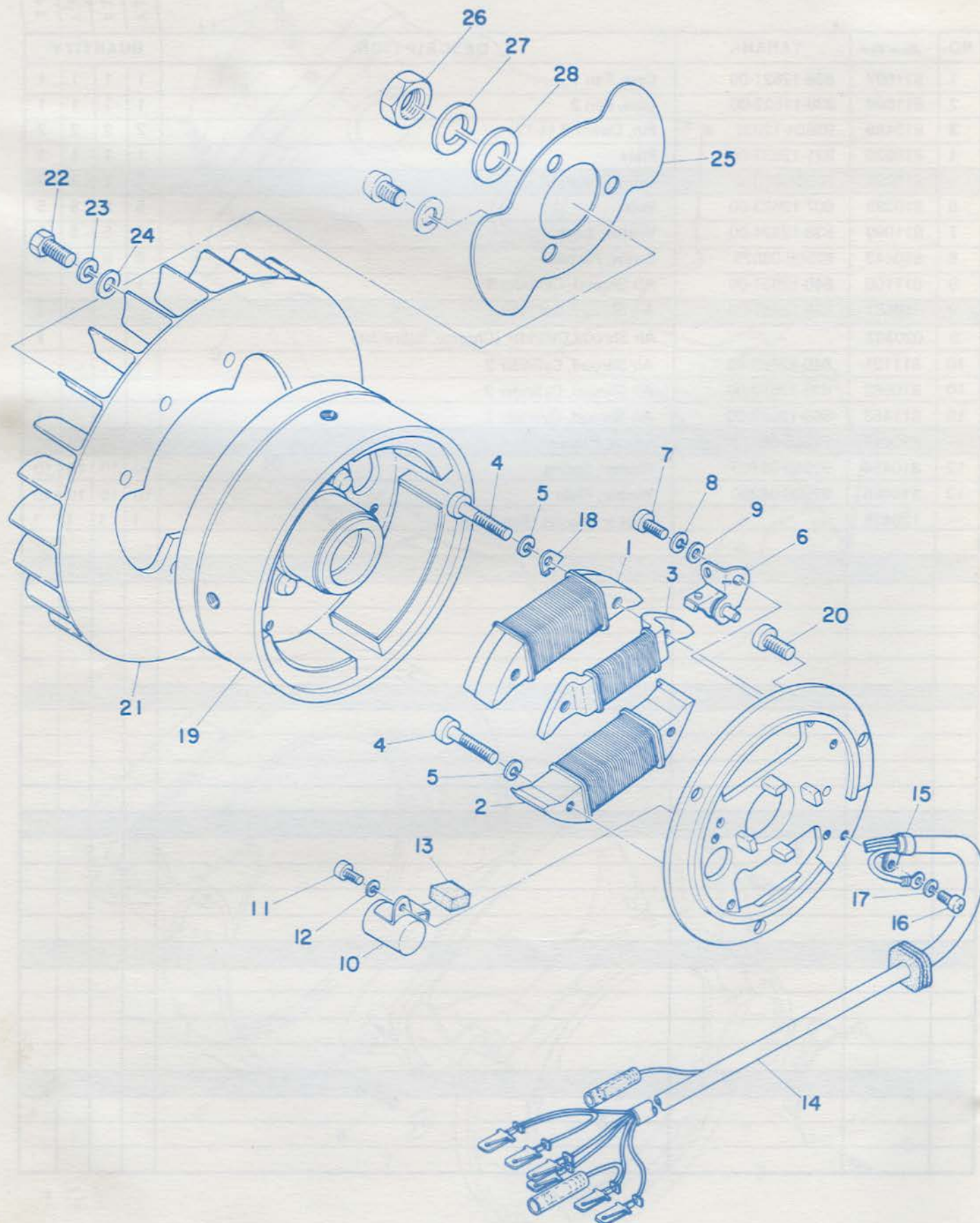
FAN CASE - AIR SHROUD

Y & S 338 - Y & S 433



FLYWHEEL MAGNETO

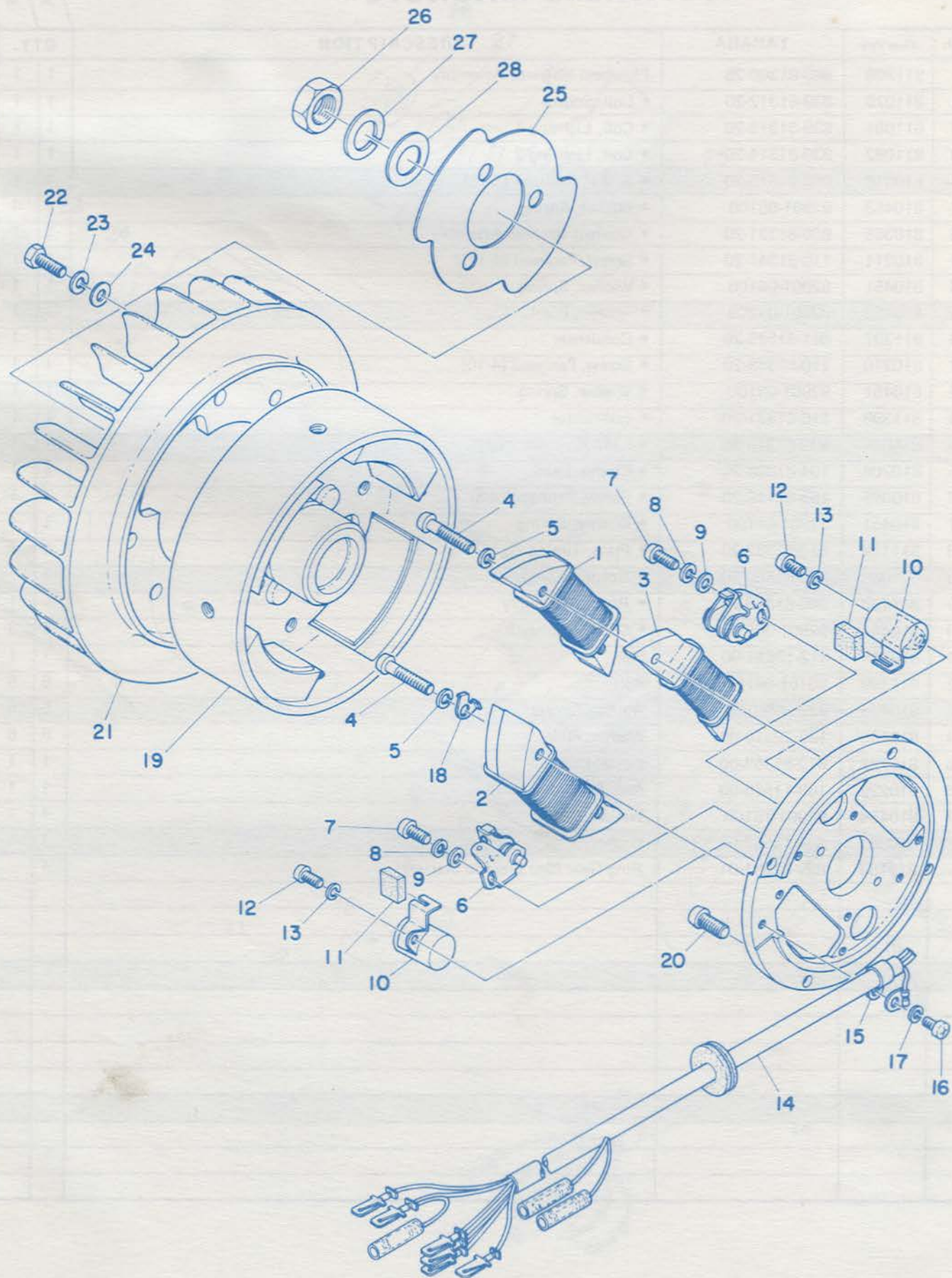
Y 292 - S 292



Y292
S292

[illegible]

FLYWHEEL MAGNETO Y & S 338 - Y & S 433

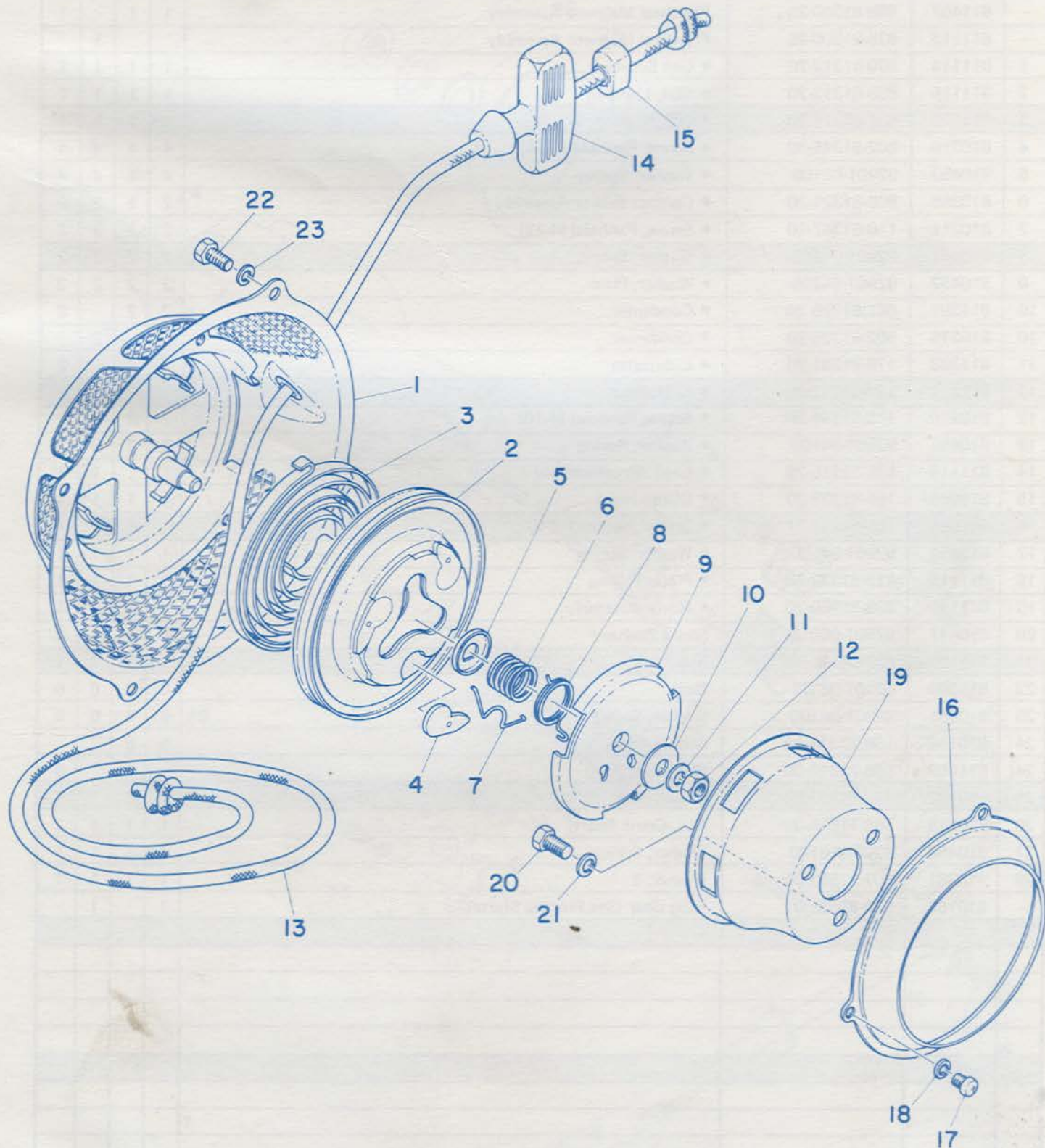


FLYWHEEL MAGNETO

[illegible]

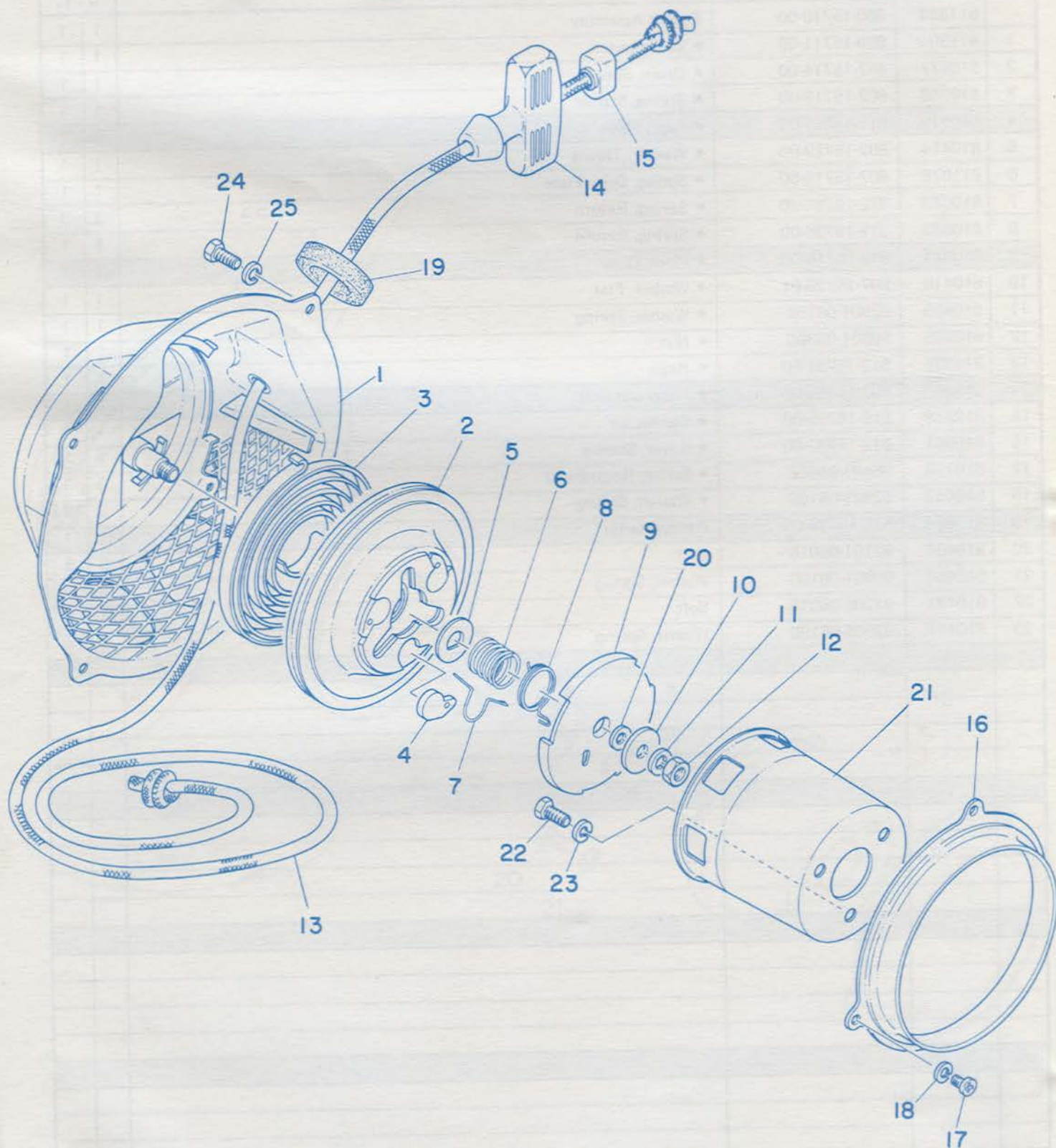
STARTER

Y 292 - S 292



STARTER

Y & S 338 - Y & S 433



DECOMPRESSOR

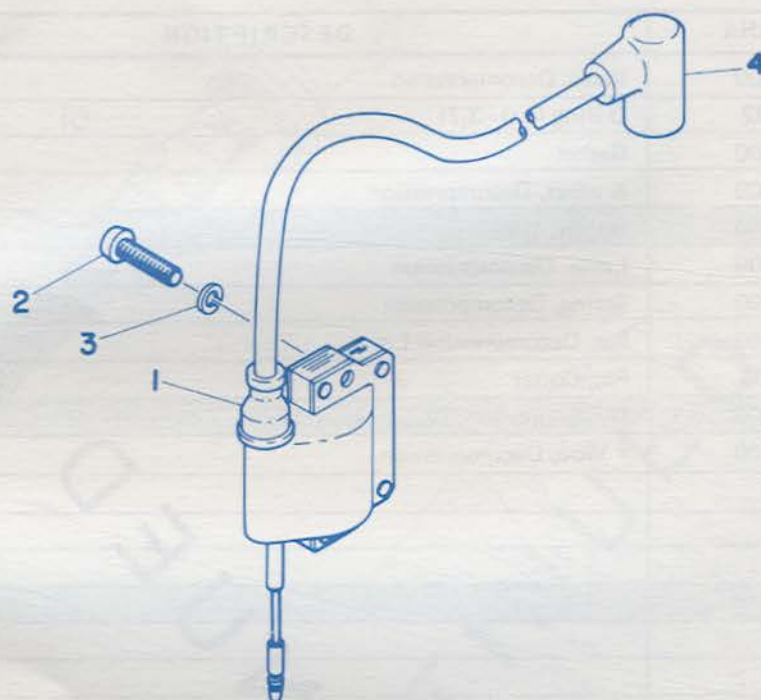
Y 292



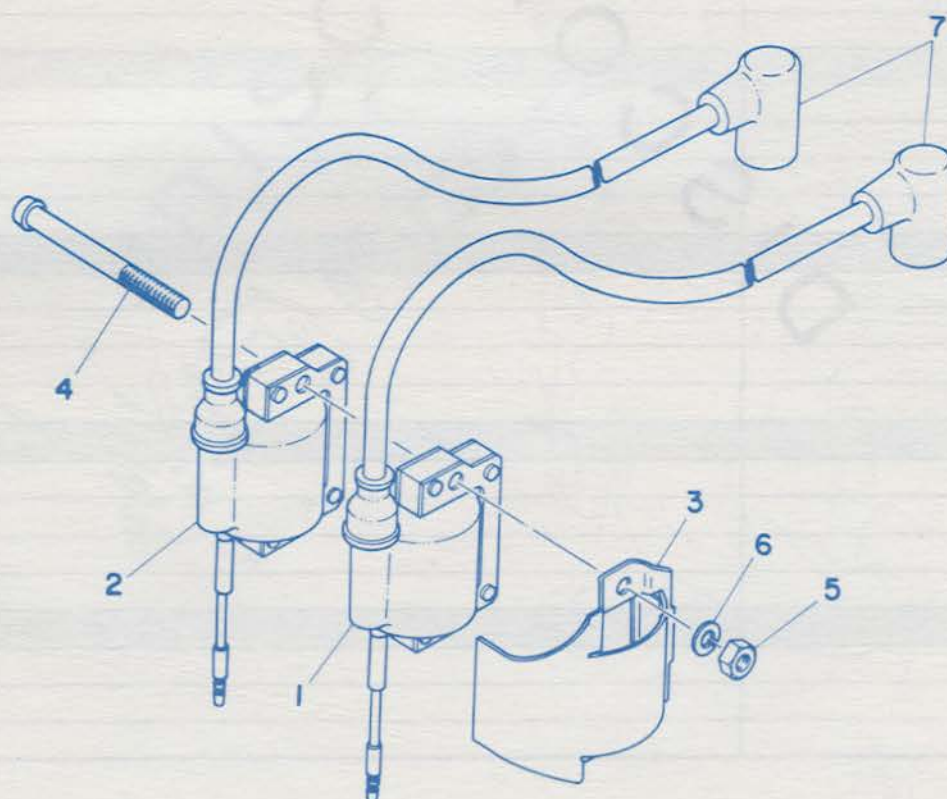
Y292	S292
------	------

[illegible]

ELECTRICAL Y & S 292



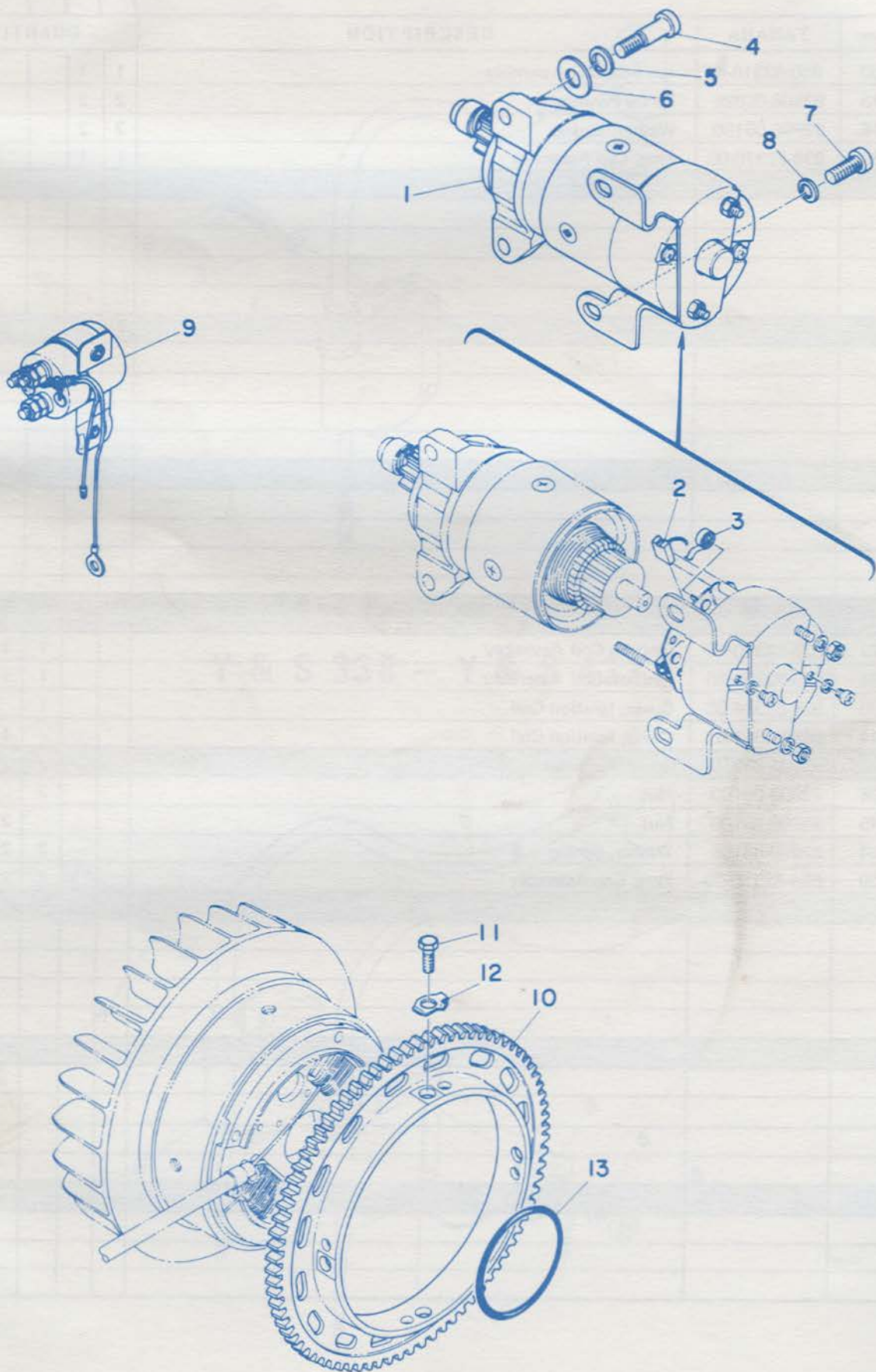
Y & S 338 - Y & S 433



[illegible]

ELECTRIC STARTER

Y 292 - Y 338 - Y 433

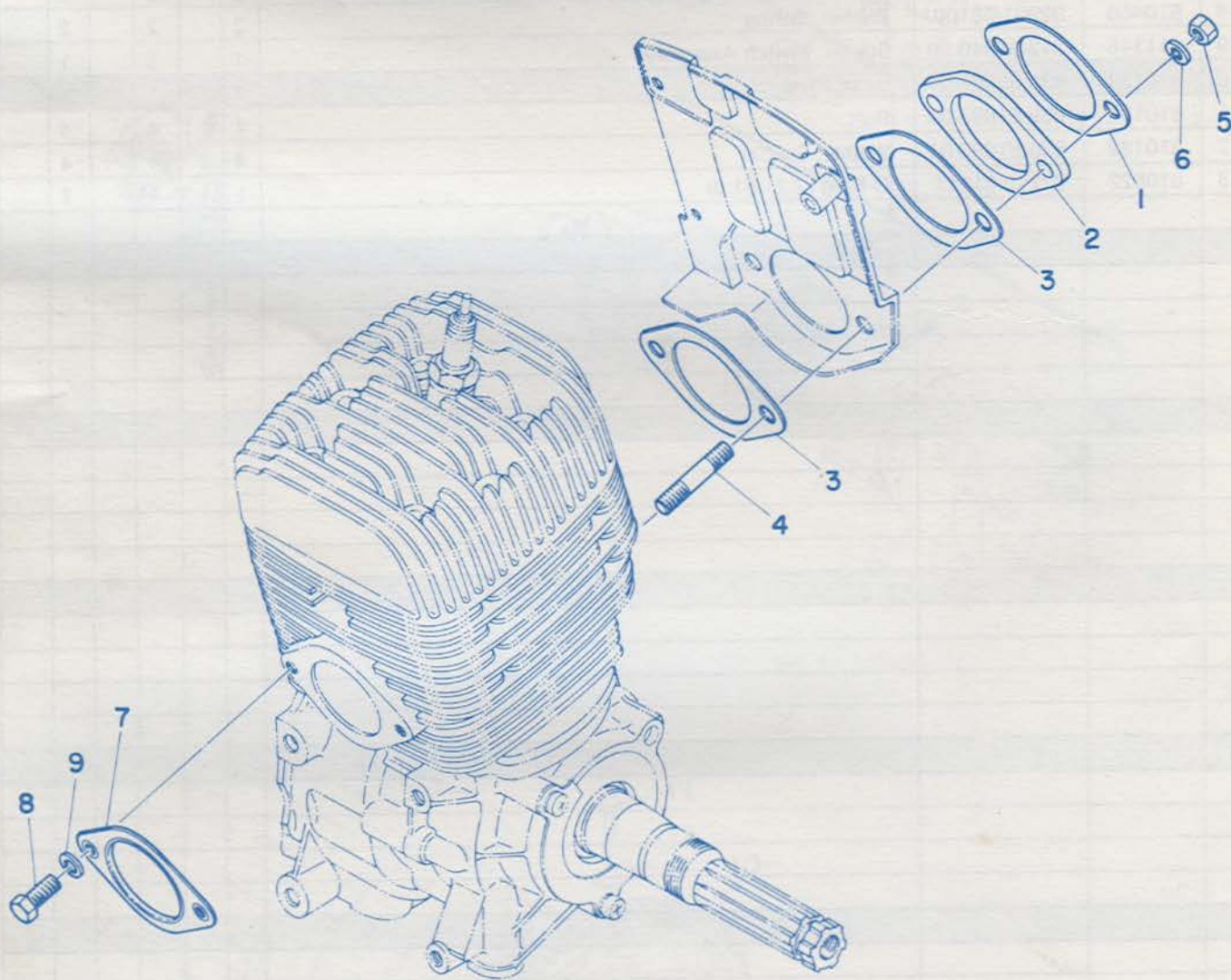


ELECTRIC STARTER

[illegible]

INTAKE-EXHAUST

Y 292



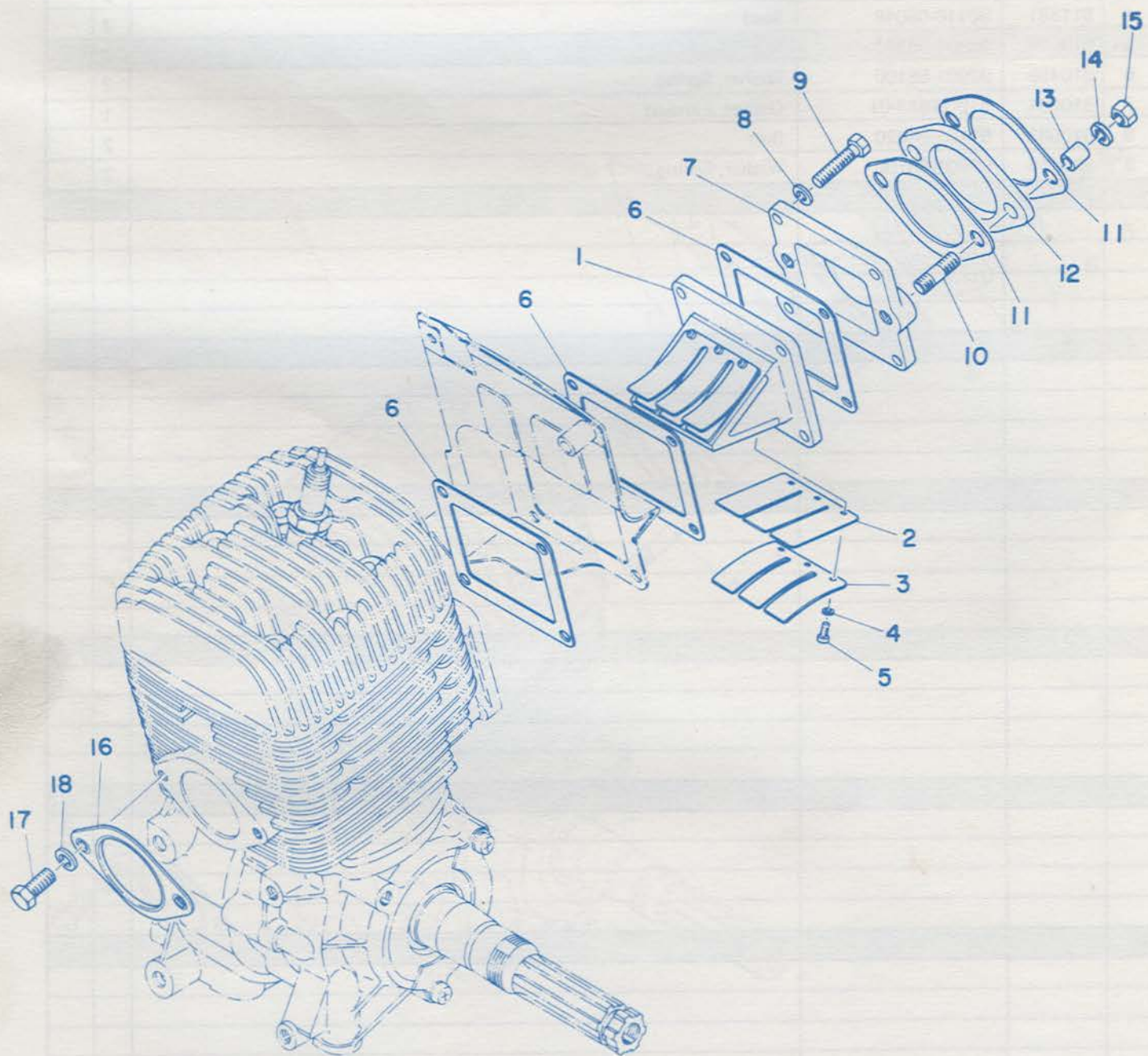
Y292

S297

[illegible]

INTAKE-EXHAUST

S 292

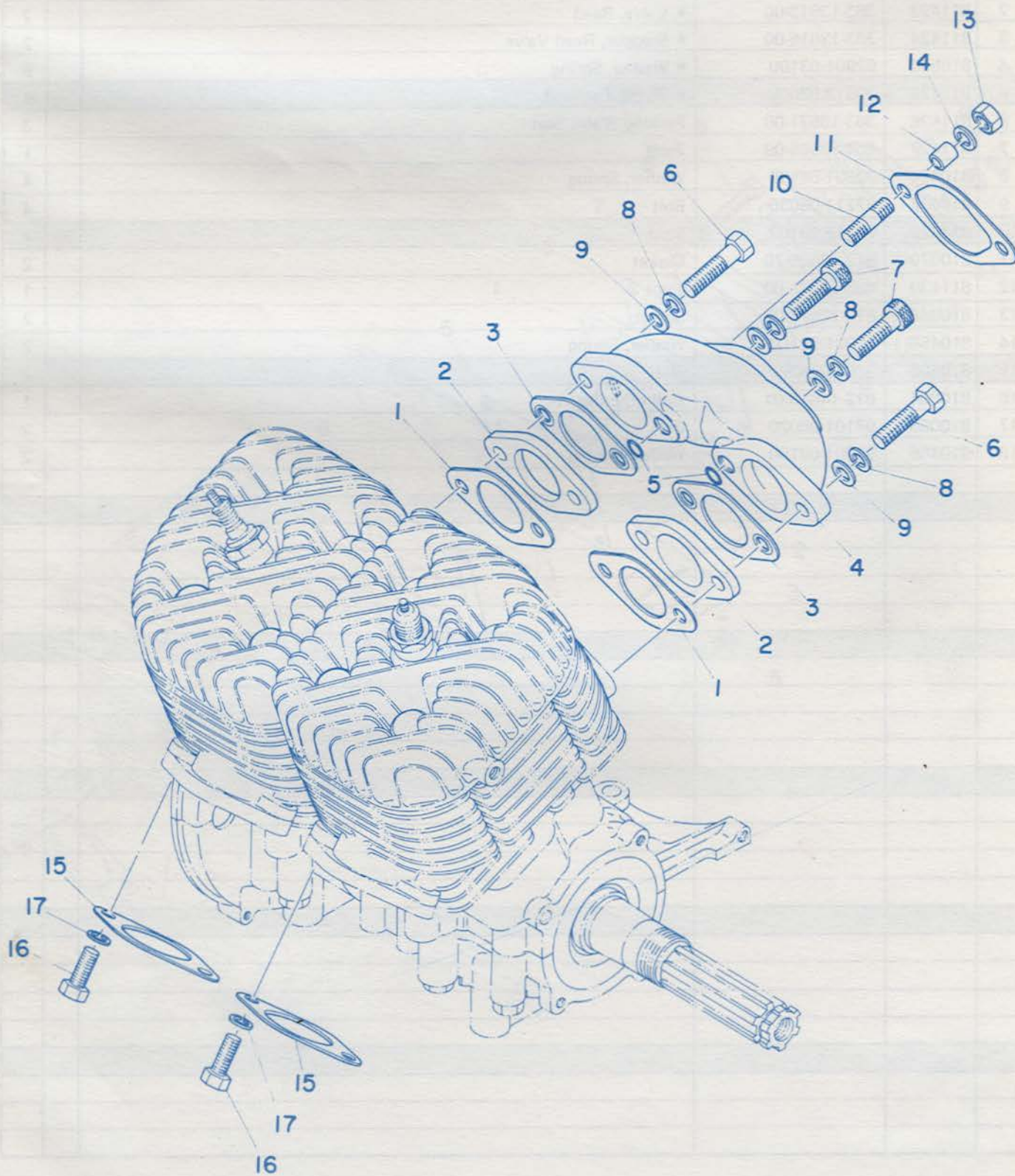


Y202

5207

[illegible]

INTAKE/EXHAUST Y 338 - S 338 - Y 433



Y433	S433
------	------

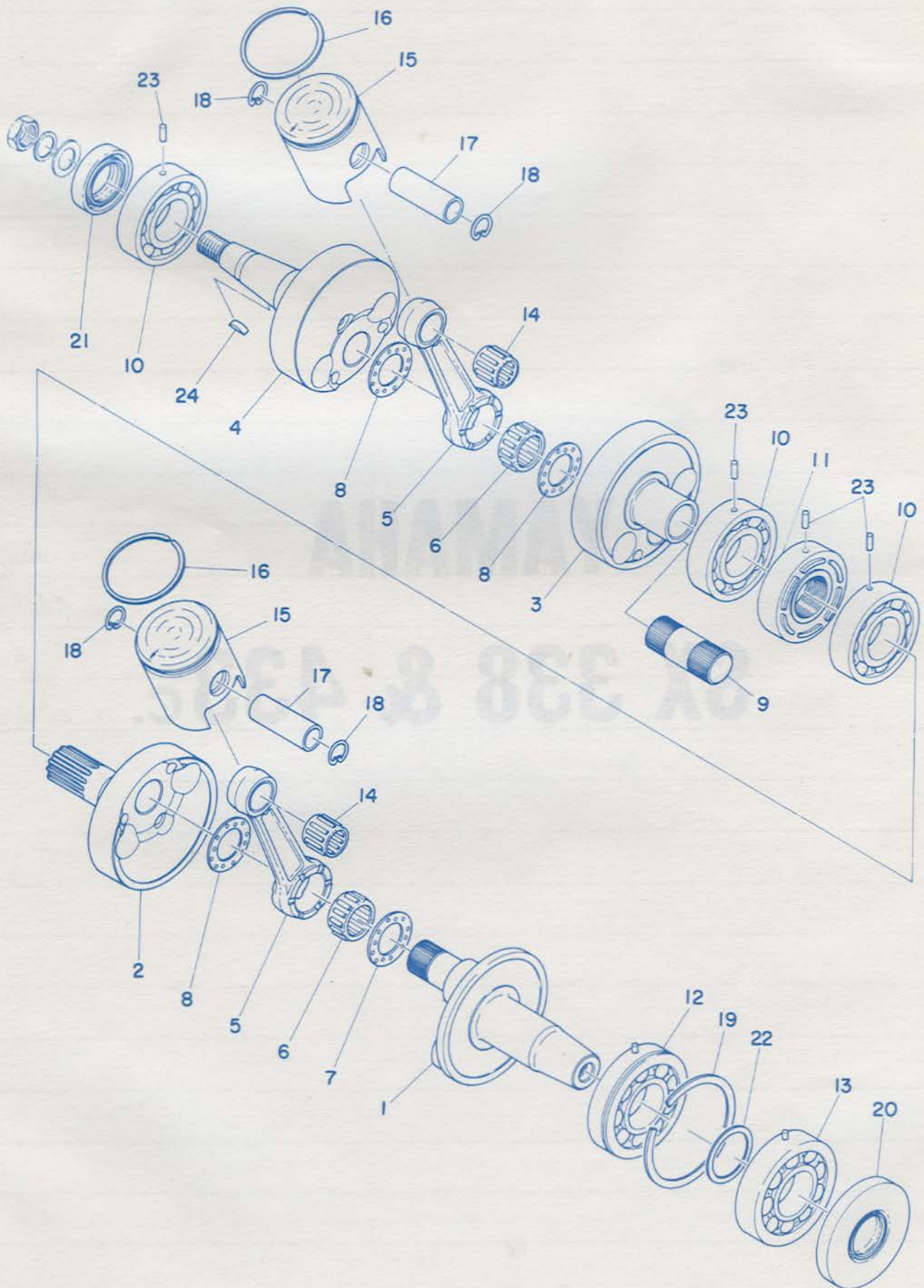
[illegible]

MEMO

YAMAHA

SX 338 & 433_c.

CRANK & PISTON SX 338 & 433

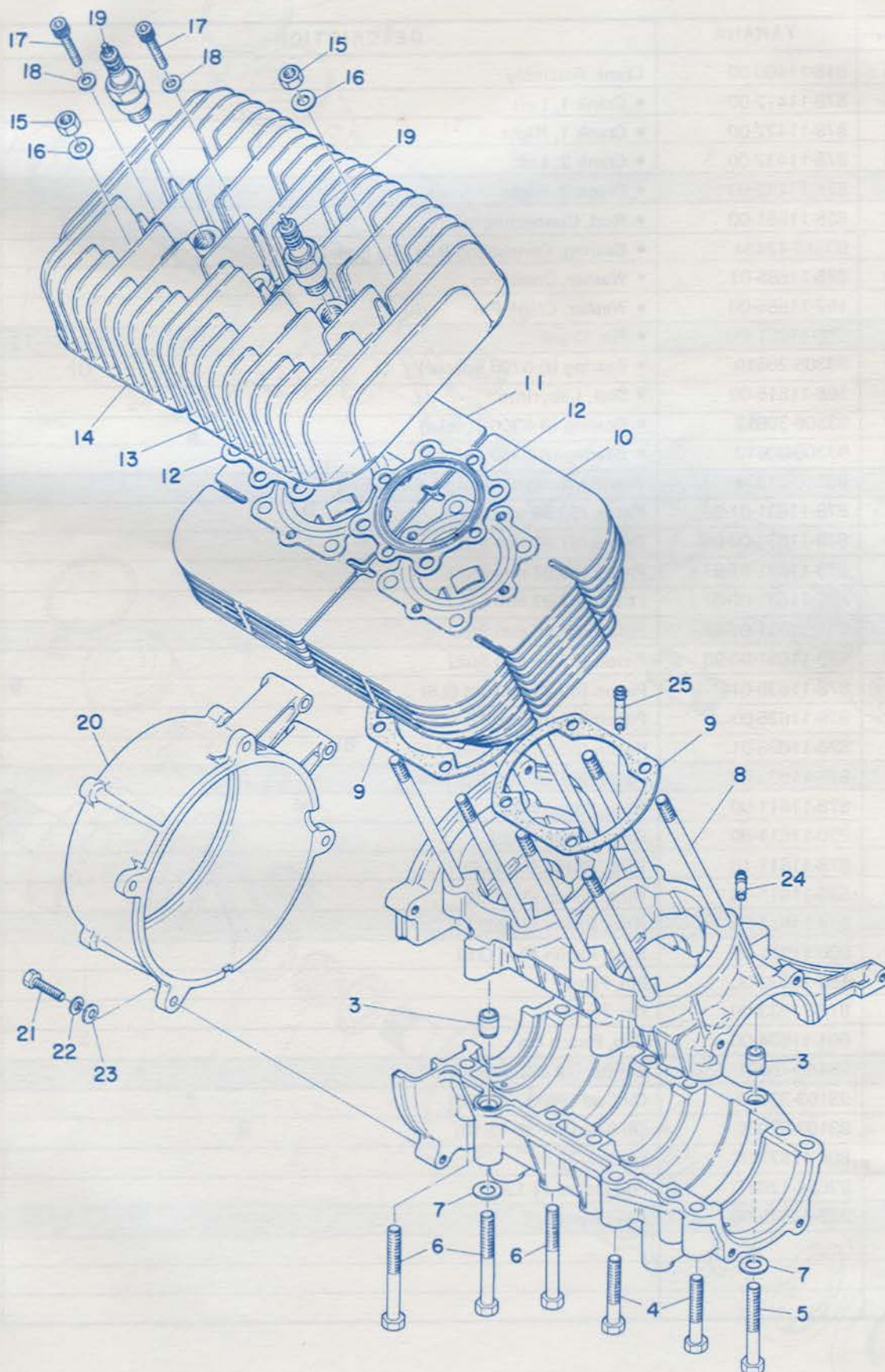


CRANK-PISTON

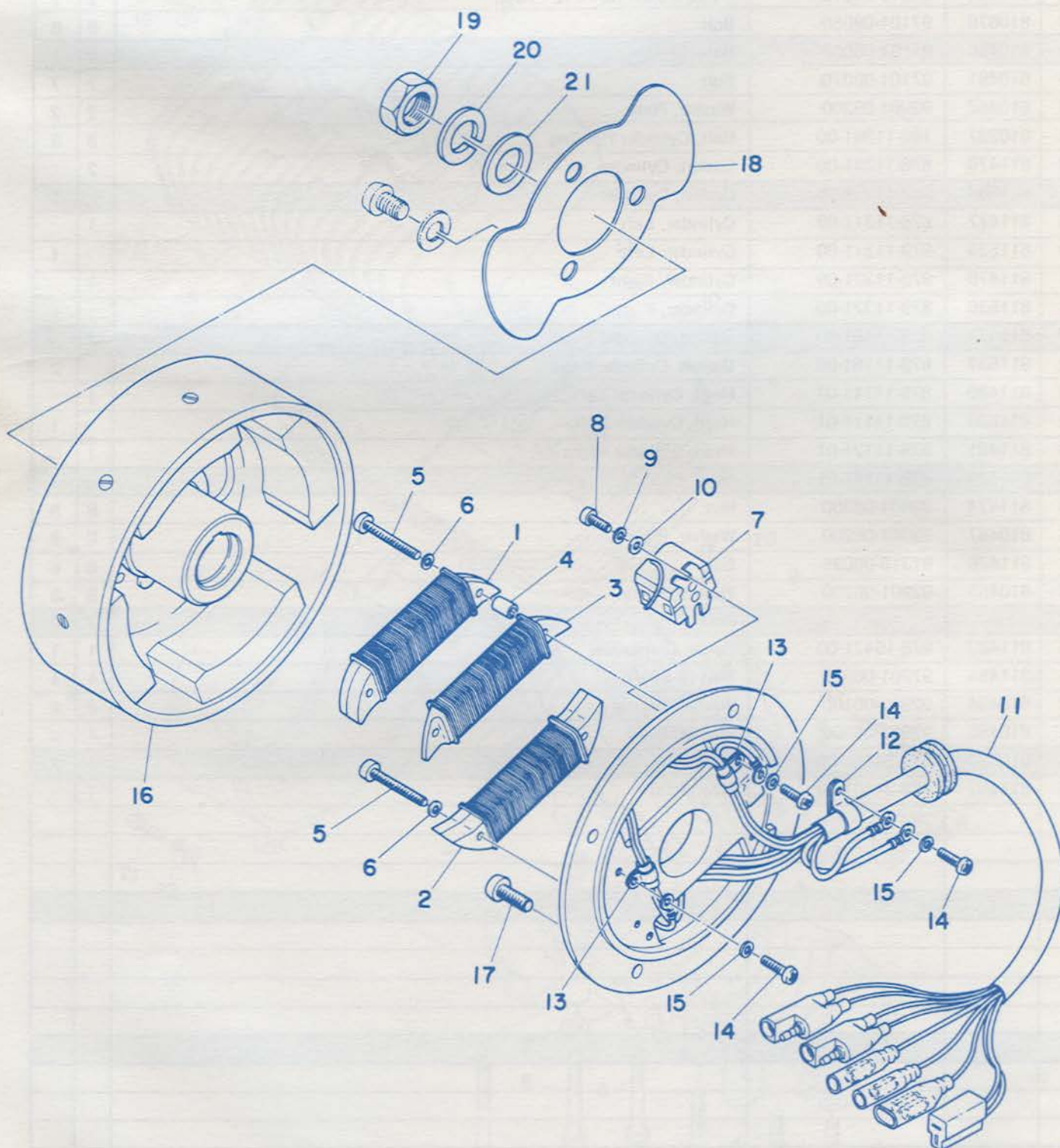
SX338
SX433

NO.	Sno. Ser.	YAMAHA	DESCRIPTION	QTY.	
-	811485	818-11400-00	Crank Assembly	1	1
1	811486	878-11412-00	• Crank 1, Left	1	1
2	811487	878-11422-00	• Crank 1, Right	1	1
3	811488	878-11432-00	• Crank 2, Left	1	1
4	811489	878-11442-00	• Crank 2, Right	1	1
5	810242	838-11651-00	• Rod, Connecting	2	2
6	810481	93310-42434	• Bearing, Connecting Rod, Big End	2	2
7	811546	878-11685-01	• Washer, Crank Pin	1	1
8	810218	152-11685-00	• Washer, Crank Pin	3	3
9	811491	878-11681-00	• Pin, Crank	1	1
10	811494	93306-20610	• Bearing (B-6206 Special)	3	3
11	810228	168-11515-00	• Seal, Labyrinth	1	1
12	811492	93306-30612	• Bearing (B-6306 Special)	1	1
13	811493	93306-30613	• Bearing (B-6306 Special)	1	1
14	811495	93310-21874	Bearing, Connecting Rod, Small End	2	2
15	811496	878-11631-01-96	Piston (59.96 mm Std.)	2	
15	811540	879-11631-00-96	Piston (67.96 mm Std.)		2
15	811497	878-11631-01-97	Piston (59.97 mm Std.)	2	
15	811541	878-11631-00-97	Piston (67.97 mm Std.)		2
15	811498	878-11631-01-98	Piston (59.98 mm Std.)	2	
15	811542	879-11631-00-98	Piston (67.98 mm Std.)		2
15	811499	878-11635-01	Piston (60.25 mm 1st O.S)	2	
15	811543	879-11635-00	Piston (68.25 mm 1st O.S)		2
15	811500	878-11636-01	Piston (60.50 mm 2nd O.S)	2	
15	811544	879-11636-00	Piston (68.50 mm 2nd O.S)		2
16	811501	878-11611-00	Ring, Piston (Std.)	2	
16	811048	820-11611-00	Ring, Piston (Std.)		2
16	811502	878-11611-10	Ring, Piston (1st O.S)	2	
16	811049	820-11611-10	Ring, Piston (1st O.S)		2
16	811503	878-11611-20	Ring, Piston (2nd O.S)	2	
16	811050	820-11611-20	Ring, Piston (2nd O.S)		2
17	810233	168-11633-00	Pin, Piston	2	
17	810579	818-11633-00	Pin, Piston		2
18	810245	604-11634-00	Clip, Piston Pin	4	4
19	810484	93440-78011	Circlip (78 Dia. Special)	1	1
20	811504	93103-32090	Oil Seal (SW-32-78-9.5)	1	1
21	810475	93103-32055	Oil Seal (SW-32-48-10)	1	1
22	811505	806-47527-00	Washer	1	1
23	810485	93604-12037	Pin, Dowel (4-12)	4	4
24	811110	322-11545-00	Key, Woodruff	1	1

CRANKCASE - CYLINDER SX 338 & 433

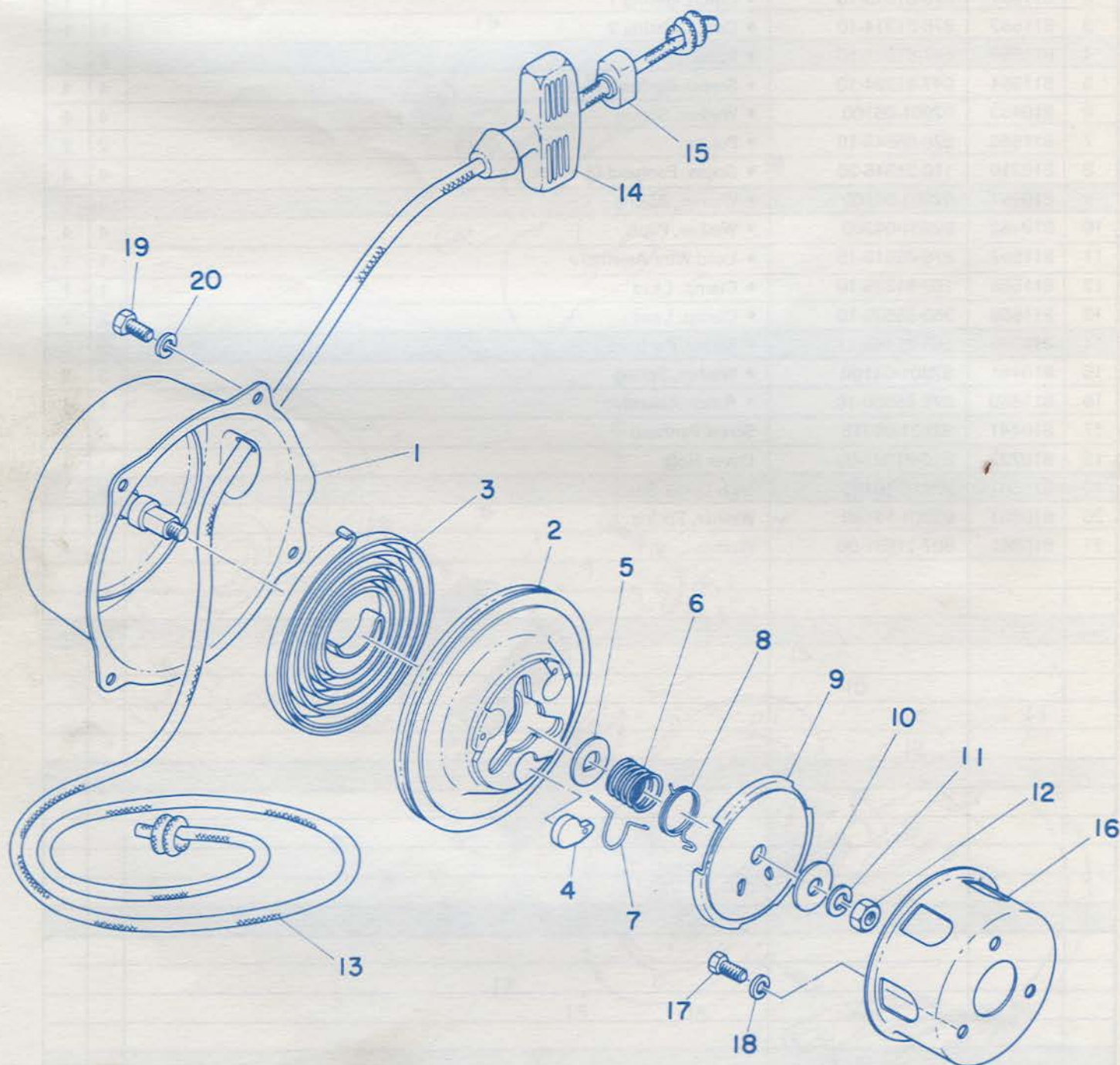


CDI MAGNETO SX 338 & 433



STARTER

SX 338 & 433

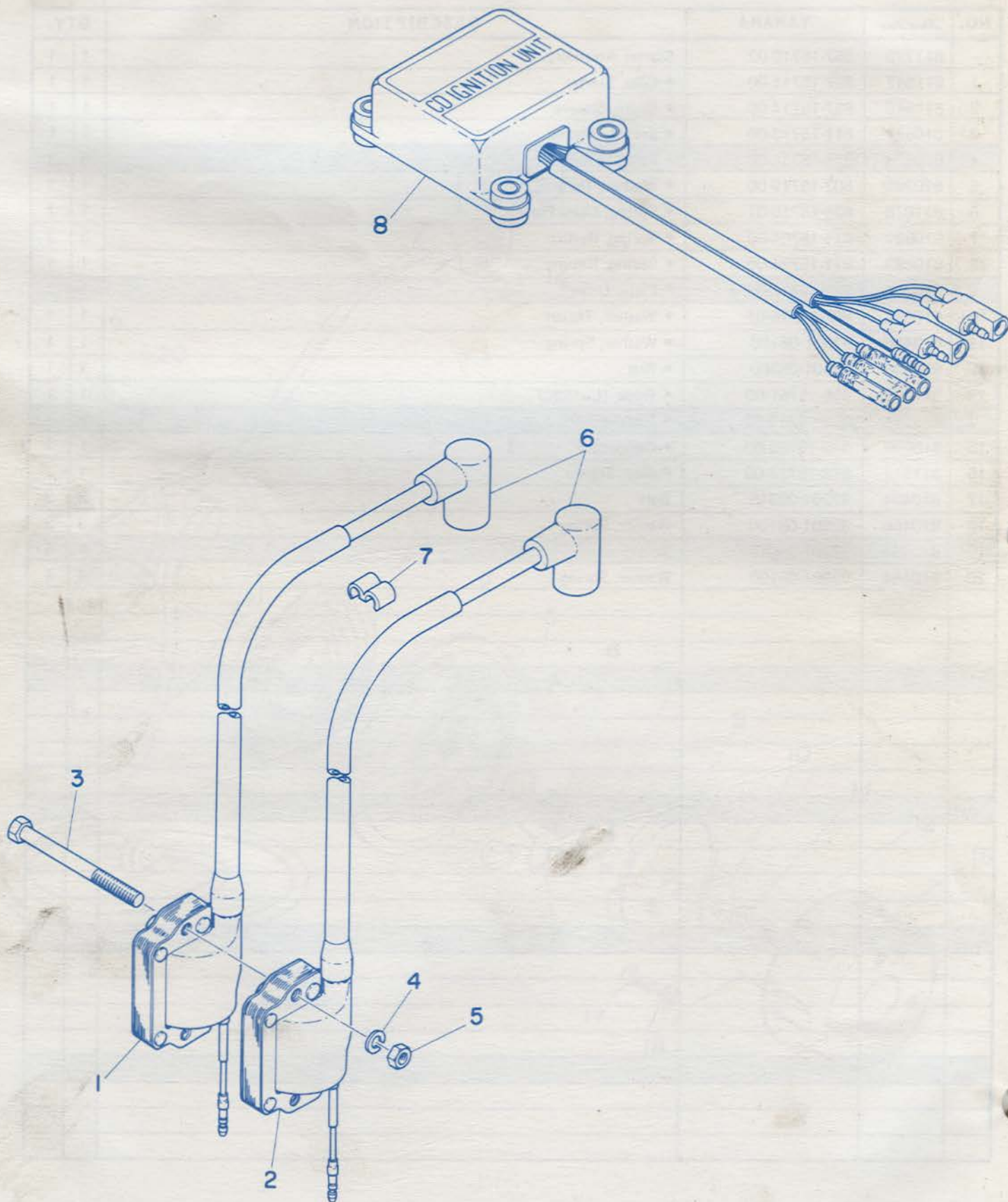


5X338

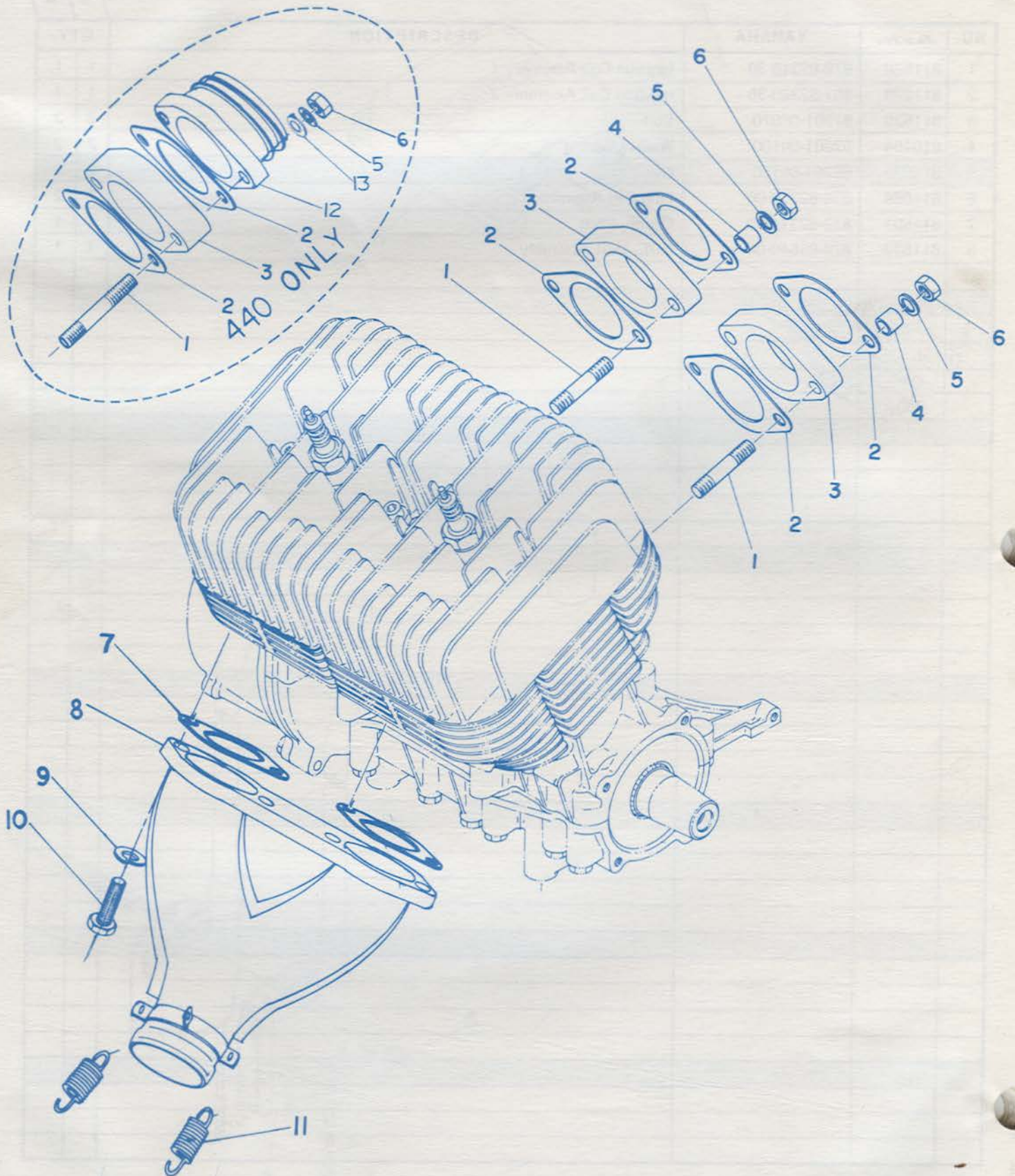
SX433

[illegible]

ELECTRICAL SX 338 & 433



INTAKE-EXHAUST SX 338 & 433



SX338
SX433

[illegible]

MEMO

HIRTH 193 R 03

292 C.C.

CRANK-PISTON-CRANKCASE HIRTH 193 R03

